

# eurocol

# 232

the strong connection



## EUROSOL MONTAGE

Mounting adhesive, fixing skirtings, joint filling glue. Contains solvents.

### PRODUCT TYPING

|             |                                      |
|-------------|--------------------------------------|
| Base        | Synthetic rubber in solvent. Filler. |
| Color       | White.                               |
| Consistency | Pasty.                               |

- Elastically curing mounting adhesive, allows materials to be positioned for accurate alignment especially for installation of wooden or hard-vinyl skirting boards. Also used for joint sealing and installation of chip and gypsum-boards, gypsum plasterboards, insulation and acoustic panels.
- For installation of construction boards, window seats made of plastic, natural stone or composite materials.
- Excellent adhesion properties on concrete, wood materials, clean metal surfaces.
- Not for styropor.
- GISCODE S 1. Please check safety data sheet!

### PROPERTIES

|                 |                                      |
|-----------------|--------------------------------------|
| Consumption     | ca. 20 – 40 ml/rm                    |
| Flammability    | Contains a highly flammable solvent. |
| Special quality | White. No discoloration.             |

### APPLICATION

- for the installation of skirtings made of wood and rigid PVC
- for attaching chipboard, gypsum and plasterboard
- for fixing panels, insulation and acoustic panels

### PROCESSING

|              |   |
|--------------|---|
| Storage      | Store dry and free from frost. (5 - 30°C). Protect against high temperatures.   |
| Tools        | Cartridge gun.  |
| Curing       | 2 - 4 days, depending on application thickness.   |
| Waiting time | 5-10 minutes.*  |
| Shelf Life   | Approx 12 months, in unopened packaging. After use close the open packaging well.   |
| Cleaner      | Acetone.  |
| Remarks      | Technical information and safety data sheets of other laying materials and floorings/parquet must be observed! The instructions of the respective profile manufacturers must be observed, especially when |

### 232 EUROSOL MONTAGE

gluing stair nosing edges. In case of doubt, the adhesive side must be degreased/cleaned of exudates. In high humidity, a moisture precipitation can form on the drying adhesive near the dew point temperature, which then hinders contact bonding. In such cases, briefly apply warm air to the adhesive surfaces. Ensure sufficient ventilation of the work rooms!  
The adhesive contains highly volatile and flammable solvents which, when combined with air, form explosive mixtures which collect at the lowest point.

We refer to the Ordinance on Hazardous Substances § 16, Duty of investigation. Please check whether the work to be performed can be carried out with solvent-free products.

*\* The stated values are laboratory values which, given the large variation in climatological conditions, subfloor compositions and layer thicknesses, are only guideline values.*

#### Substrate:

- The substrate must be pressure- and tension-resistant, permanently dry, free of cracks and dust, even and free of layers that reduce adhesion.
- Adhesion-reducing layers, old material residues must be removed by suitable mechanical measures.
- In case of defects, objections are to be reported in writing.

#### Instruction manual:

- Before use, temper the product according to the processing conditions.
- Remove the lid of the cartridge edge and cut the membrane of the cartridge exit off. Screw the top of the nozzle off and cut it according to the desired width.
- Apply the adhesive as dots or waves on the backing of the material or on the subfloor. The amount of adhesive depends on how even the subfloor is.
- Press both sides together immediately to get the adhesive on both sides, separate both sides again, allow them to rest for 5 - 10 min, press them together and rub them down well. Pressing both sides together should be done before the adhesive develops a skin, otherwise the adhesion power cannot be guaranteed.

#### **Processing conditions:**

at least 15 °C floor temperature,  
at least 18°C material and room temperature,  
35-75% relative humidity, recommended <65%.

---

## **ENVIRONMENT AND HEALTH**

---

|                        |   |
|------------------------|---|
| GISCODE                | S1  |
| LEED                   | VOC 299 g/l   |
| DGNB                   | VOC 24 %  |
| Hazard Class           | Contains hazardous ingredients. Please observe the notes in the Safety data sheet!  |
| Safety and environment | Safety data sheets of Forbo Eurocol products according to EEG-guideline 91/155. Keep out of reach of children. Do not eat, drink or smoke while processing the product. Only give completely empty containers for recycling. Bound material residues can be disposed of as household waste. |
| MSDS                   | Available on request.   |

---

## **ITEM DATA**

---

| <b>article</b> | <b>productname</b> | <b>packaging</b>      | <b>shipping unit</b>  |
|----------------|--------------------|-----------------------|-----------------------|
| 232            | Eurosol Montage    | PE cartridge à 0,31 l | 12/box<br>1440/pallet |

Any application method/ conditions other than specified in this Technical data sheet require explicit manufacturer's approval. In case of deviance in application method/ conditions liability by manufacturer cannot be guaranteed. This technical data sheet contains advice on handling and application of the product, based on experience and tests run by the manufacturer in laboratory and practical work. The information supplied by the manufacturer are non-binding and cannot be used as a basis for establishing the manufacturers liability for any damages caused. The values stated in this technical data sheet were measured under standard laboratory conditions. As application conditions outside the laboratory vary strongly this technical data sheet must be considered a guide only. Therefore the manufacturer does not take liability for damages caused by the customer's utilization of the technical data sheet content. As use, processing- and storage conditions on site are beyond manufacturers influence, a warranty for the processing result cannot be given. This also includes the infringement of any rights for the protection of third parties. Sufficient testing areas are to be provided before final application. Relevant national norms and regulations of the industry are to be observed. Outside Germany valid, relevant national norms and regulations, have to be taken into account and to be followed by the customer. It is the responsibility of the customer to check product suitability for the intended procedure and purposes prior to use.

### **232 EUROSOL MONTAGE**

This Technical Information supersedes all previously issued application data sheets and product information are no longer valid!

BG113010, Version 04, Stand 2018-11-20, ersetzt Ausgabe vom 2007-12-17

## **232 EUROSOL MONTAGE**

Forbo Eurocol Nederland B.V. | Industrieweg 1-2 | Postbus 130 | 1520 AC Wormerveer | Tel: +31 (0)75 627 16 00 | [info.eurocol@forbo.com](mailto:info.eurocol@forbo.com)  
Forbo Eurocol Deutschland GmbH | August-Röbling-Straße 2 | DE - 99091 Erfurt | PF 80 02 53 | Telefon: +49 361 730 41 0 | [info.eurocol.de@forbo.com](mailto:info.eurocol.de@forbo.com)

Eurocol is part of the Forbo Group

