

# eurocol 711

the strong connection



## UNIFLEX

High-quality, white moisture- and frost-resistant powder tile adhesive for the flexible and waterproof bonding of natural stone, glass mosaic and ceramic wall and floor tiles. Can be used on almost any cement-based substrate, concrete, existing tiling, underfloor heating, etc. Ideal for wet areas, swimming pools and outdoor applications. Thanks to EMICODE EC 1PLUS (very low emission) also suitable for BREEAM projects.

### PRODUCT TYPING

|       |                                                                                        |
|-------|----------------------------------------------------------------------------------------|
| Base  | Cement-based white powder with a high synthetic binder content to be mixed with water. |
| Color | White.                                                                                 |

- Emicode EC 1PLUS (very low emission)
- Dust reduced
- For in- and outdoor use
- Permanent flexible
- Moisture- and frost-resistant
- High initial adhesion strength
- High final bond strength
- For wall and floor
- Suitable for underfloor heating

### PROPERTIES

|                |                                                                                                                                                                                                                                                              |
|----------------|--------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Classification | C2TE and S1 (flexible) according to NEN-EN 12004. A flexible cement-based powder tile adhesive with increased resistance and an extended open time. GEV-EMICODE EC 1PLUS (very low emission) tested according to EN 13999-2/4. Suitable for BREEAM projects. |
| Consumption    | 1.2 - 3.5 kg/m <sup>2</sup> , depending on the smoothness of the subfloor and type of tile.                                                                                                                                                                  |

### APPLICATION

- For flexible and waterproof bonding of ceramic wall and floor tiles, glass mosaic, flat natural stone, flagstones, split tiles, porcelain stoneware tiles or other tiles with very low moisture absorption, on almost all surfaces, such as concrete, sand-cement screeds, wood, existing tiling, granite, underfloor heating, etc.
- Very suitable application in the so-called "wet areas", swimming pools and outdoor use.

### PROCESSING

|              |                                                                                                                                                                                                |
|--------------|------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|
| Mixing ratio | Add 25 kg 711 Uniflex to approx. 6 litres of water. 5 kg 711 Uniflex to approx. 1.2 litres of water.                                                                                           |
| Curing       | Minimum 24 hours, depending on the subfloor and temperature. Lower temperatures will slow the drying time. During bonding of the adhesive the temperature during day and night must be > 5 °C. |

711 UNIFLEX

|                                |                                                                                                           |
|--------------------------------|-----------------------------------------------------------------------------------------------------------|
| <b>Open time</b>               | Place the tiles within 15 to 20 minutes into the wet adhesive, depending on the subfloor and temperature. |
| <b>Processing time</b>         | Apply the mixture within 60 minutes.                                                                      |
| <b>Waiting time</b>            | After mixing with water wait for a few minutes, stir once again and apply the mixture on the subfloor.    |
| <b>Shelf Life</b>              | 12 Months, in unopened packaging. After use close the open packaging well.                                |
| <b>Application temperature</b> | From 5° to 25 °C (temperature of the surrounding as well as the subfloor).                                |

*\* The stated values are laboratory values which, given the large variation in climatological conditions, subfloor compositions and layer thicknesses, are only guideline values.*

#### Substrate:

- The subfloor must have a good tensile and compression strength. The subfloor should also be smooth, dry and free from grease, dirt and dust.
- When using the adhesive outdoors apply two layers of 740 Isoflex 2K. Also remove all old ceramic finishing.
- Wooden floors, made of floorboards, should be sufficiently supported underneath (distance between the beam maximum 60 cm). To attain a fixed construction screw water-resistant plywood (minimum 12 mm thickness) on top of this layer. Thereafter apply 099 Dispersion Primer and prime completely with 685 Eurocoat. Maximum tile size 30x30 cm.
- Prime moisture-sensitive or absorbent subfloors e.g. gypsum-based walls wit 099 Dispersion Primer. Apply 685 Eurocoat in the shower area to attain an impervious layer between the tile adhesive and subfloor.
- Prime self-levelling anhydrite floors with a residual construction moisture percentage of 0.5% with 044 Europrimer Multi (drying time minimum 12 hours).
- In advance always seek our technical data sheets. In doubt about the application ask for technical advice.

#### Instruction manual:

- Add 25 kg of 711 Uniflex to approx. 6 litres of cool and clean tap water and stir the mortar for 1 minute, by using an electric stirrer (approx. 600 rpm), to a smooth and homogeneous mixture.
- After stirring wait for a few minutes, stir once again and apply the adhesive on the subfloor with the recommended adhesive spreader.
- In wet areas, first apply an impervious water-resistant layer of adhesive (approx. 3 mm thickness) with a flat trowel. This layer has to dry for at least 5 hours.
- Press the tiles within 15 to 20 minutes with a shuffling movement into the adhesive. Check regularly to ensure that the back of the tile is in full contact with the adhesive. Remove excess adhesive immediately from the joints.
- In dry areas, apply the strips in the usual manner using the prescribed adhesive comb.
- Apply the mixed adhesive within 60 minutes. Do not add extra water!
- Under normal circumstances, i.e. a temperature of 20 °C and a relative humidity of 65%, the joints may be filled after minimum 24 hours.

#### Spreading capacity/notched spreader for powder tile adhesives:

The smoothness of the subfloor and type of tile are determining for the adhesive spreader to be used. Selection of the notched spreader should be made in such way that a minimum adhesive contact of 80% is guaranteed (equally divided over the back of the tile). For outdoor purposes this contact must be 100%. Also counts for heavy-duty indoor floors, e.g. store and warehouse floors. Check the adhesive contact regularly.

Spreader 4 4 mm : Spreading capacity approx. 1.2 kg/m<sup>2</sup>  
 Spreader 6x6 mm : Spreading capacity approx. 2.0 kg/m<sup>2</sup>  
 Spreader 8x8 mm : Spreading capacity approx. 2.7 kg/m<sup>2</sup>  
 Spreader 10x10 mm : Spreading capacity approx. 3.5 kg/m<sup>2</sup>

## QUALITY AND GUARANTEE



## ENVIRONMENT AND HEALTH

Safety and environment Safety data sheets of Forbo Eurocol products according to EEG-guideline 91/155.

MSDS For extensive information about safety and environment we refer to our website [www.eurocol.nl](http://www.eurocol.nl).

#### **Environment and health**

- Environmental Product Declaration EPD-DBC-20220218-IBF1-EN.
- Low dust with dust factor < 5% components with a particle size of < 2 µm (micrometer).
- Tested for emission of volatile organic compounds and has EMICODE EC 1PLUS tested in accordance with EN 13999-2/4.

**711 UNIFLEX**

- Meets the criteria of BREEAM-NL HEA 9 Volatile organic compounds; promoting healthy and good indoor air quality because the building and finishing materials used cause low emissions of harmful volatile organic compounds and other harmful substances. Suitable for BREEAM new construction and renovation.

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## ITEM DATA

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| Article | Definition | Packaging  | EAN-code        | Min. order |
|---------|------------|------------|-----------------|------------|
| 711     | Uniflex    | 25 kg bag  | 8 710345 052405 |            |
| 711     | Uniflex    | 5x5 kg box | 8 710345 711036 |            |
| 711     | Uniflex    | 5 kg box   | 8 710345 000048 | 5 pieces   |

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