

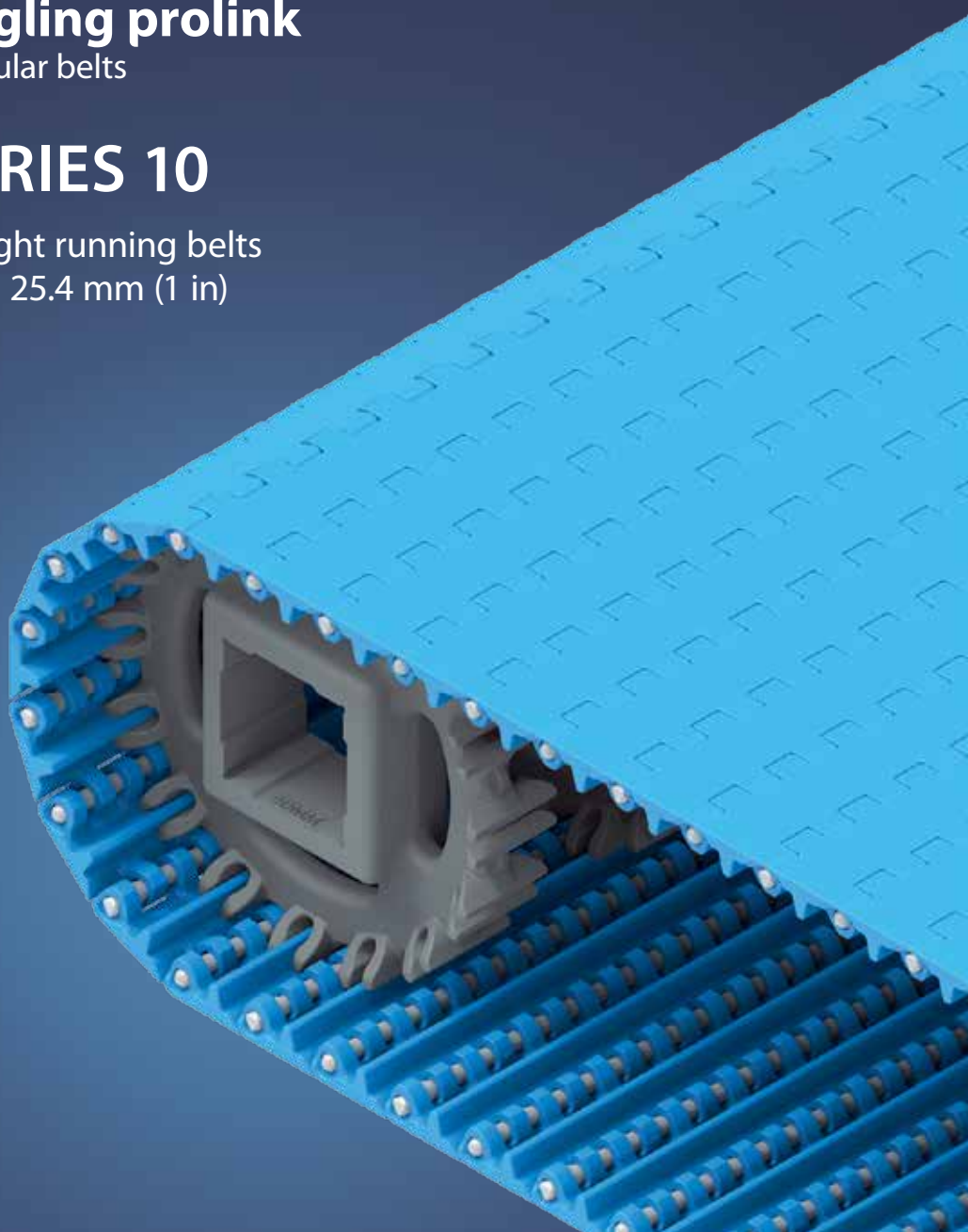
EXCERPT FROM PROLINK ENGINEERING MANUAL

08/25 (Ref-No. 888)

siegling prolink
modular belts

SERIES 10

Straight running belts
Pitch 25.4 mm (1 in)



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Ref. no. 888-1_1.2_S10

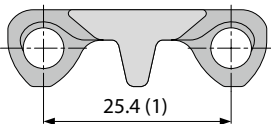
SERIES 10 | OVERVIEW

siegling prolink
modular belts

Straight running belts | Pitch 25.4 mm (1 in)

Belts for light to medium-duty hygiene-critical applications

Side view scale 1:1



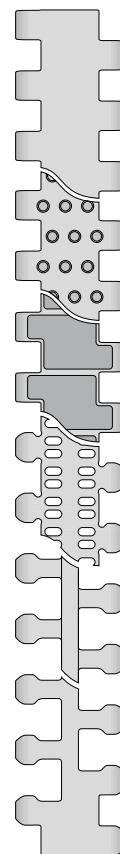
Design characteristics

- Small number of eyelets ensures easy cleaning
- Hinges that open wide, combined with smooth, flat channels on the underside and a continuous drive bar produce an easy-to-clean design
- Robust design guarantees superior durability
- Optimal design of sprocket teeth and tracking fins provides superior sprocket engagement, safe belt tracking and an easy-to-clean sprocket

Basic data

Pitch	25.4 mm (1 in)
Belt width min.	38.1 mm (1.5 in)
Width increments	19.05 mm (0.75 in)
Hinge pins	5 mm (0.2 in) made of plastic (PBT, PP, PE, PP-MD, POM-MD). One-piece up to a belt width of 1200 mm (47 in).

Available surface pattern and opening area



S10-0 FLT

Closed, smooth surface

S10-0 NTP

Closed surface with round studs

S10-0 FRT1

Closed surface with friction top

S10-22 FLT

Open (22 %), smooth surface

S10-36 LRB

Open (36 %) surface and lateral ribbing

S10-36 FLT

Open (36 %), smooth surface



NSF-compliant from these certified Forbo plants:
Huntersville (USA), Maharashtra (India), Malacky (Slovakia),
Sydney/NSW (Australia), Pinghu (China), Shizuoka (Japan),
Tlalnepantla (Mexico)

Sprockets

in different sizes with
round or square bore



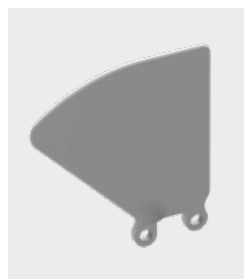
Profiles

in different heights and
designs for inclines



Side guards

in different heights for
retention of bulk products



Hold Down Tabs

Hold Down Tabs for
additional guiding



ProSnap

Quick-Release for easy open-
ing and closing of the belt



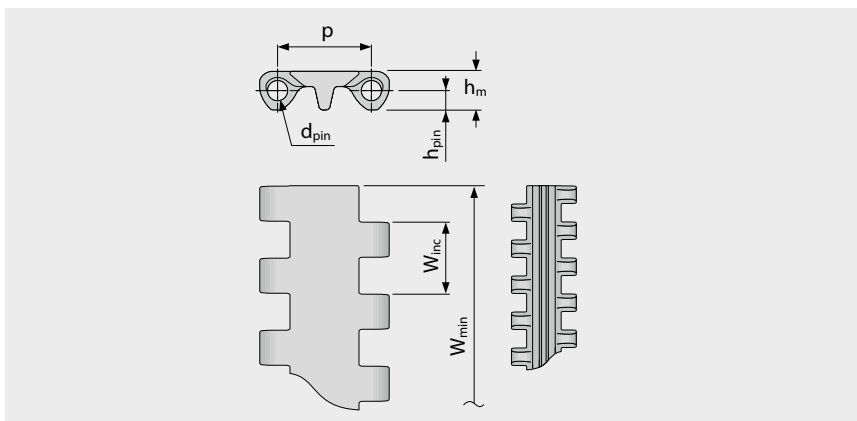
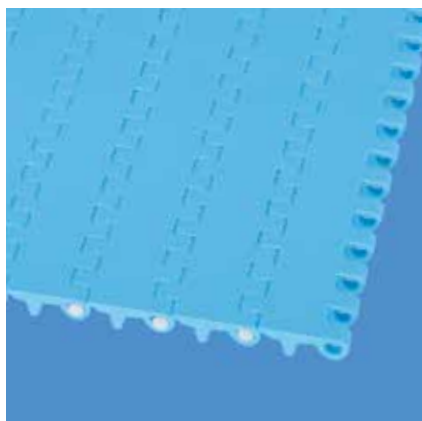
SERIES 10 | BELT TYPES

siebling prolink
modular belts

Straight running belt | Pitch 25.4 mm (1 in)

S10-0 FLT | 0% Opening | Flat top

Closed, smooth surface | Flat top surface



Belt dimensions

	p	d _{pin}	h _m	h _{pin}	h _s	W _{min}	W _{inc}	W _{tol}	Minimum flex radii ¹⁾				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C _c x W _B	r2	r3	r4	r5
mm	25.4	5.0	10.2	5.1	0.0	38.1	19.1	±0.2	–	25.4	50.8	76.2	25.4
inch	1.0	0.2	0.4	0.2	0.0	1.5	0.75	±0.2	–	1.0	2.0	3.0	1.0

Available standard materials ³⁾

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates ²⁾		
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m ²]	[lb/ft ²]	[%]	[°C]	[°F]	FDA	EU	MHLW
PE	WT/LB	PE	WT	6	411	5.4	1.11	0.0	-70/65	-94/149	●	●	●
PE-MD	BL	POM-MD	BL	6	411	5.9	1.21	0.0	-70/65	-94/149	●	●	●
PP	WT/LB	PP	WT	8	548	5.1	1.04	0.26	5/100	41/212	●	●	●
PP-MD	BL	PP-MD	BL	8	548	5.3	1.09	0.26	5/100	41/212	●	●	●
POM	WT/LB	PBT	UC	20	1370	8.0	1.64	0.0	-45/90	-49/194	●	●	●
POM-MD	BL	POM-MD	BL	20	1370	8.3	1.7	0.0	-45/90	-49/194	●	●	●
Mold to order belts													
TPC1	LB	PBT	UC	6	411	7.1	1.45	-0.13	-25/80	-13/176	●	●	●
PA*	BL	PBT	UC	17	1165	6.7	1.37	0.74	-40/120	-40/248	●	●	●
PP-SW	BL	PP-SW	BL	6	411	5.1	1.04	0.26	5/100	41/212	●	●	●

Mold to width available in: 76 mm (3.0 in), 152 mm (6.0 in), 229 mm (9.0 in)

* Values valid for dry applications (RH <50%). Belts in PA material will absorb water in wet environments, causing them to expand and reduce the nominal belt pull capacity.

■ BL (Blue), ■ LB (Light blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

¹⁾ Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

²⁾ Complies with FDA 21 CFR | Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds | Complies with Japanese MHLW Notification 370

● = available | – = not available | empty cells = not tested

³⁾ More materials and colors on request



MOVEMENT SYSTEMS

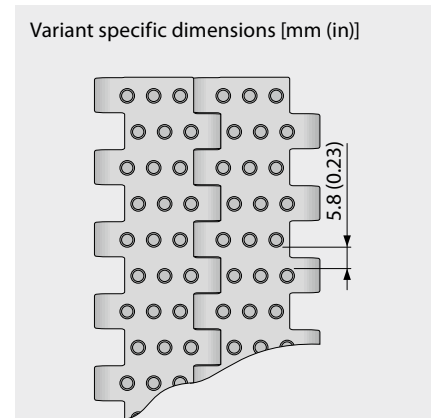
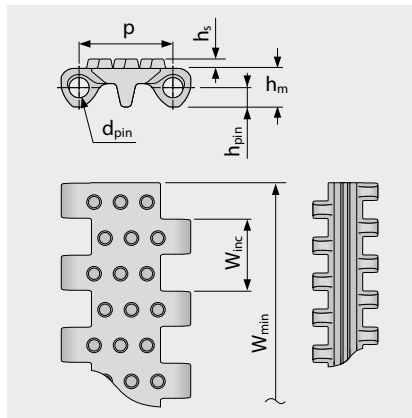
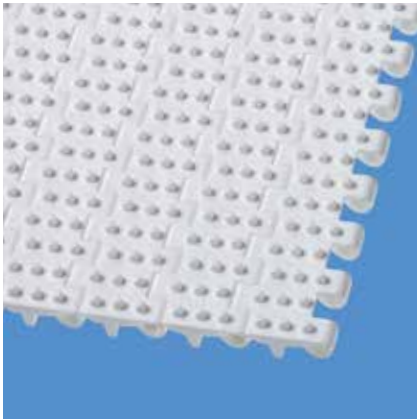
SERIES 10 | BELT TYPES

siegling prolink
modular belts

Straight running belt | Pitch 25.4 mm (1 in)

S10-0 NTP | 0% Opening | Nub top (round studs)

Closed surface with round studs 9% contact area | Version available without round studs at the side (38 mm indent)

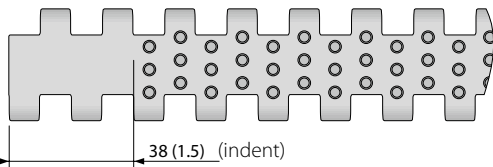


Belt dimensions

	p	d _{pin}	h _m	h _{pin}	h _s	W _{min}	W _{inc}	W _{tol}	Minimum flex radii ¹⁾				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C _c x W _B	r2	r3	r4	r5
mm	25.4	5.0	10.2	5.1	2.5	38.1	19.1	±0.2	–	25.4	50.8	76.2	25.4
inch	1.0	0.2	0.4	0.2	0.1	1.5	0.75	±0.2	–	1.0	2.0	3.0	1.0

Available standard materials³⁾

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates ²⁾		
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m ²]	[lb/ft ²]	[%]	[°C]	[°F]	FDA	EU	MHLW
PE	WT	PE	WT	6	411	5.5	1.13	0.0	-70/65	-94/149	●	●	●
PE	LB	PE	WT	6	411	5.5	1.13	0.0	-70/65	-94/149	●	●	●
POM	WT	PBT	UC	20	1370	8.2	1.68	0.0	-45/90	-49/194	●	●	●
POM	LB	PBT	UC	20	1370	8.2	1.68	0.0	-45/90	-49/194	●	●	●
PP-MD	BL	PP-MD	BL	8	548	5.4	1.11	0.26	5/100	41/212	●	●	●
PE-MD	BL	POM-MD	BL	6	411	6.5	1.33	0.0	-70/65	-94/149	●	●	●



Also available with
molded indent
38 mm (1.5 in)

Mold to width available in: 229 mm (9.0 in)

■ BL (Blue), ■ LB (Light blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

¹⁾ Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

²⁾ Complies with FDA 21 CFR | Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds | Complies with Japanese MHLW Notification 370

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³⁾ More materials and colors on request



MOVEMENT SYSTEMS

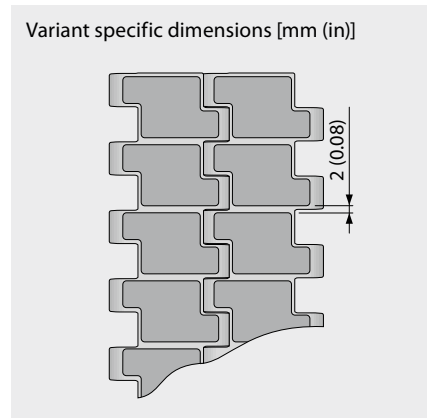
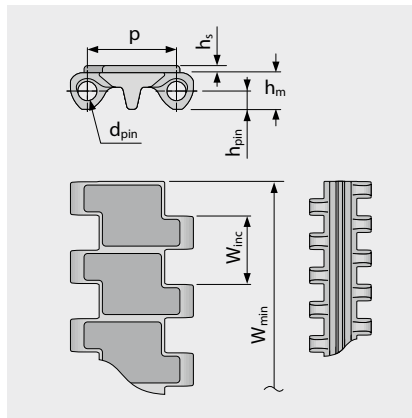
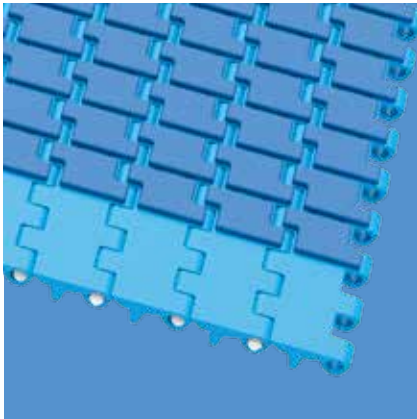
SERIES 10 | BELT TYPES

siebling prolink
modular belts

Straight running belt | Pitch 25.4 mm (1 in)

S10-0 FRT1 | 0 % Opening | Friction top (Design 1)

Closed surface with flat integrated friction pads (FRT1) for high grip | 67 % contact area | Version available without FRT1 structure at the side (38 mm indent)

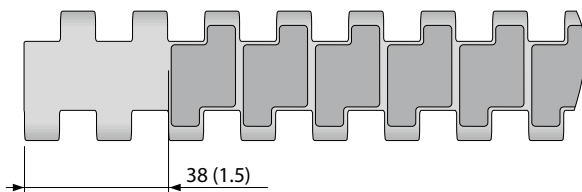


Belt dimensions

	p	d _{pin}	h _m	h _{pin}	h _s	W _{min}	W _{inc}	W _{tol}	Minimum flex radii ¹⁾				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C _c x W _B	r2	r3	r4	r5
mm	25.4	5.0	10.2	5.1	2.0	38.1	19.1	±0.2	–	25.4	50.8	76.2	25.4
inch	1.0	0.2	0.4	0.2	0.08	1.5	0.75	±0.2	–	1.0	2.0	3.0	1.0

Available standard materials ³⁾

Belt		Pin		Rubber		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates ²⁾		
Material	Color	Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m²]	[lb/ft²]	[%]	[°C]	[°F]	FDA	EU	MHLW
PP	WT	PP	WT	R7	BG	8	548	6.3	1.29	0.26	5/100	41/212	●	●	
PP	LB	PP	WT	R7	BK	8	548	6.3	1.29	0.26	5/100	41/212	●	●	
PP	LB	PP	WT	R7	BL	8	548	6.3	1.29	0.26	5/100	41/212	●	●	



Also available with
molded indent
38 mm (1.5 in)

Mold to width available in: 229 mm (9.0 in)

■ BG (Beige), ■ BL (Blue), ■ BK (Black), ■ LB (Light blue), ■ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

¹⁾ Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

²⁾ Complies with FDA 21 CFR | Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds | Complies with Japanese MHLW Notification 370

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³⁾ More materials and colors on request



MOVEMENT SYSTEMS

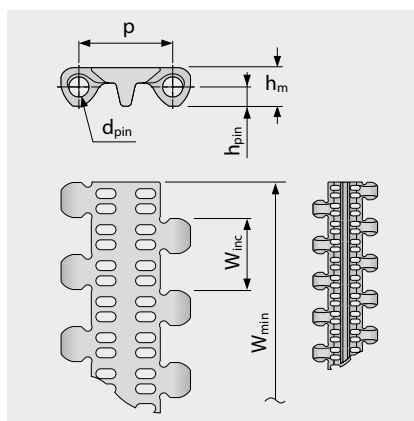
SERIES 10 | BELT TYPES

siebling prolink
modular belts

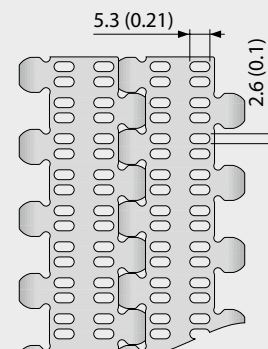
Straight running belt | Pitch 25.4 mm (1 in)

S10-22 FLT | 22 % Opening | Flat top

Open area (22 %) for excellent air circulation and drainage | Smooth surface | 70 % contact area (Largest opening: 2.6 x 5.3 mm/0.10 x 0.21 in)



Variant specific dimensions [mm (in)]



Belt dimensions

	p	d _{pin}	h _m	h _{pin}	h _s	W _{min}	W _{inc}	W _{tol}	Minimum flex radii ¹⁾				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C _c x W _B	r2	r3	r4	r5
mm	25.4	5.0	10.2	5.1	0.0	38.1	19.1	±0.2	–	25.4	50.8	76.2	25.4
inch	1.0	0.2	0.4	0.2	0.0	1.5	0.75	±0.2	–	1.0	2.0	3.0	1.0

Available standard materials ³⁾

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates ²⁾		
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m ²]	[lb/ft ²]	[%]	[°C]	[°F]	FDA	EU	MHLW
PE	WT	PE	WT	3	206	4.7	0.96	0.0	-70/65	-94/149	●	●	●
PE	LB	PE	WT	3	206	4.7	0.96	0.0	-70/65	-94/149	●	●	●
PP	WT	PP	WT	5	343	4.3	0.88	0.26	5/100	41/212	●	●	●
PP	LB	PP	WT	5	343	4.3	0.88	0.26	5/100	41/212	●	●	●
POM	WT	PBT	UC	11	754	6.7	1.37	0.0	-45/90	-49/194	●	●	●
POM	LB	PBT	UC	11	754	6.7	1.37	0.0	-45/90	-49/194	●	●	●
PP-MD	BL	PP-MD	BL	5	343	4.9	1.0	0.0	5/100	41/212	●	●	●

Mold to order belts

PE-MD	BL	POM-MD	BL	3	206	5.1	1.04	0.0	-70/65	-94/149	●	●	●
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Mold to width available in: 76 mm (3.0 in), 229 mm (9.0 in)

■ BL (Blue), ■ LB (Light blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

¹⁾ Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

²⁾ Complies with FDA 21 CFR | Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds | Complies with Japanese MHLW Notification 370

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³⁾ More materials and colors on request



MOVEMENT SYSTEMS

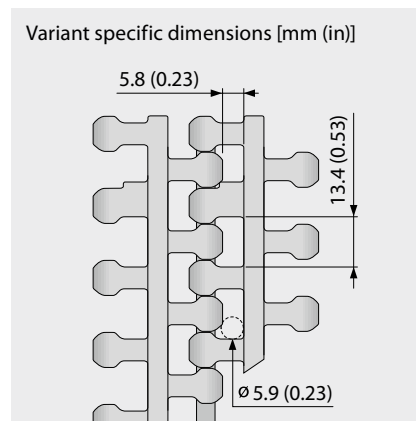
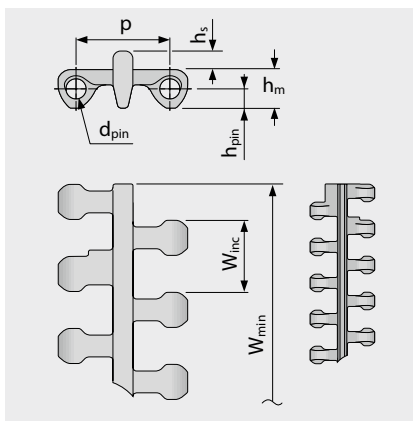
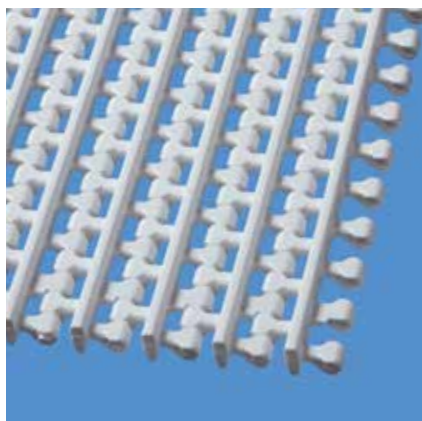
SERIES 10 | BELT TYPES

siebling prolink
modular belts

Straight running belt | Pitch 25.4 mm (1 in)

S10-36 LRB | 36 % Opening | Lateral rib

Open area (36 %) for excellent air circulation and drainage | Lateral ribbing 12% contact area (Largest opening: Ø = 5.9 mm/0.23 in) | Open area lateral rib version for small inclines and gentle conveying of delicate products



Belt dimensions

	p	d _{pin}	h _m	h _{pin}	h _s	W _{min}	W _{inc}	W _{tol}	Minimum flex radii ¹⁾				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C _c x W _B	r2	r3	r4	r5
mm	25.4	5.0	10.2	5.1	4.9	38.1	19.1	±0.2	–	25.4	50.8	76.2	25.4
inch	1.0	0.2	0.4	0.2	0.19	1.5	0.75	±0.2	–	1.0	2.0	3.0	1.0

Available standard materials³⁾

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates ²⁾		
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m ²]	[lb/ft ²]	[%]	[°C]	[°F]	FDA	EU	MHLW
PE	WT	PE	WT	4	274	5.8	1.19	0.0	-70/65	-94/149	●	●	●
PE	LB	PE	WT	4	274	5.8	1.19	0.0	-70/65	-94/149	●	●	●
PP	WT	PP	WT	6	411	4.9	1.0	0.26	5/100	41/212	●	●	●
PP	LB	PP	WT	6	411	4.9	1.0	0.26	5/100	41/212	●	●	●
POM	WT	PBT	UC	13	891	7.6	1.56	0.0	-45/90	-49/194	●	●	●
POM	LB	PBT	UC	13	891	7.6	1.56	0.0	-45/90	-49/194	●	●	●

Mold to width available in: 229 mm (9.0 in)

■ LB (Light blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

¹⁾ Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

²⁾ Complies with FDA 21 CFR | Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds | Complies with Japanese MHLW Notification 370

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MOVEMENT SYSTEMS

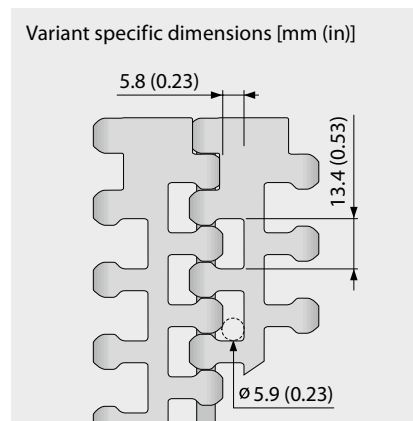
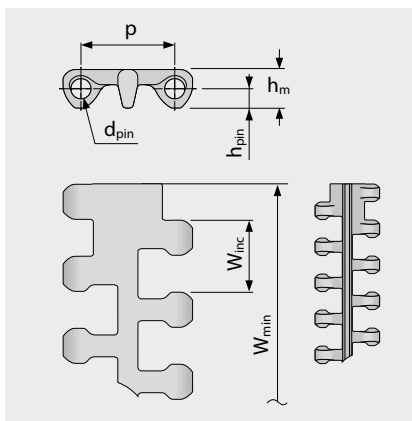
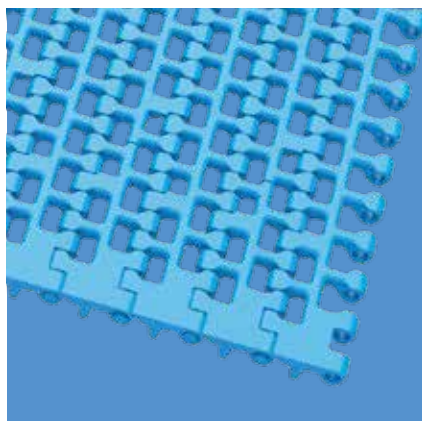
SERIES 10 | BELT TYPES

siegling prolink
modular belts

Straight running belt | Pitch 25.4 mm (1 in)

S10-36 FLT | 36 % Opening | Flat top

Open area (36 %) for excellent air circulation and drainage | Smooth surface | 44 % contact area (Largest opening: $\varnothing = 5.9 \text{ mm}/0.23 \text{ in}$)



Belt dimensions

	p	d _{pin}	h _m	h _{pin}	h _s	W _{min}	W _{inc}	W _{tol}	Minimum flex radii ¹⁾				
	Pitch	Pin $\varnothing$	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C _c x W _B	r2	r3	r4	r5
mm	25.4	5.0	10.2	5.1	0.0	95.3	19.1	±0.2	–	25.4	50.8	76.2	25.4
inch	1.0	0.2	0.4	0.2	0.0	3.75	0.75	±0.2	–	1.0	2.0	3.0	1.0

Available standard materials ³⁾

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates ²⁾		
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m ²]	[lb/ft ²]	[%]	[°C]	[°F]	FDA	EU	MHLW
PE	WT/LB	PE	WT	4	274	4.3	0.88	0.0	-70/65	-94/149	●	●	●
PP	WT/LB	PP	WT	6	411	4.0	0.82	0.26	5/100	41/212	●	●	●
PP-MD	BL	PP-MD	BL	6	411	4.4	0.9	0.26	5/100	41/212	●	●	●
POM	WT/LB	PBT	UC	13	891	6.2	1.27	0.0	-45/90	-49/194	●	●	●
PA*	BL	PBT	UC	13	891	6.0	1.23	0.74	-40/120	-40/248	●	●	●

Mold to order belts													
POM-MD	BL	POM-MD	BL	13	891	6.6	1.35	0.0	-45/90	-49/194	●	●	●

* Values valid for dry applications (RH <50 %). Belts in PA material will absorb water in wet environments, causing them to expand and reduce the nominal belt pull capacity.

Attention! Due to the very large surface openings, personnel must be instructed not to place their fingers in or on this belt.

■ BL (Blue), ■ LB (Light blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

¹⁾ Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

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³⁾ More materials and colors on request



MOVEMENT SYSTEMS

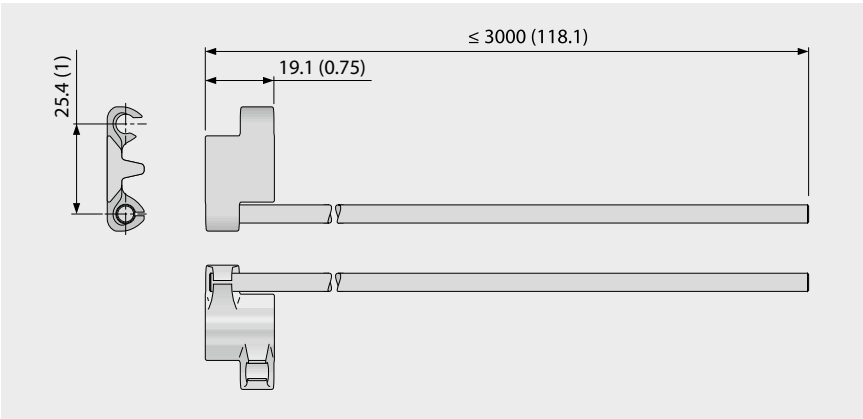
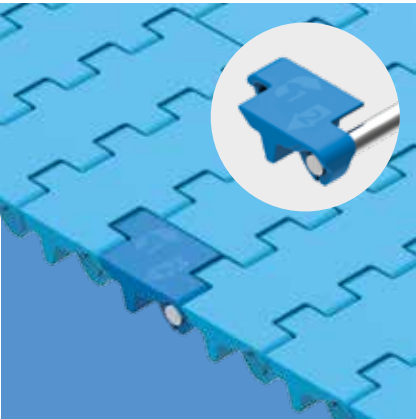
SERIES 10 | PROSNAP

Straight running belt | Pitch 25.4 mm (1 in)

siegling prolink
modular belts

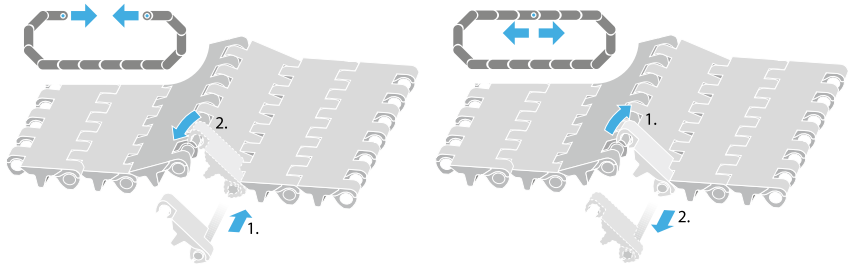
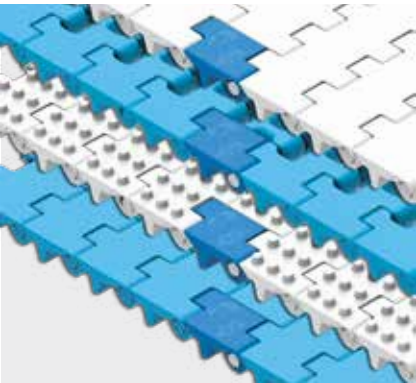
S10-0 FLT PSP | ProSnap

Quick-Release for easy, quick and toolless opening and closing of the belt | One pin solution for entire belt width



Basic data

Module		Pin	
Material	Color	Material	Length [mm (in)]
POM	BL	SS	≤ 3000 (118)
Mold to order			
POM-MD	BL	SS	≤ 3000 (118)



BL (Blue)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".
All imperial dimensions (inches) are rounded off.
Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.

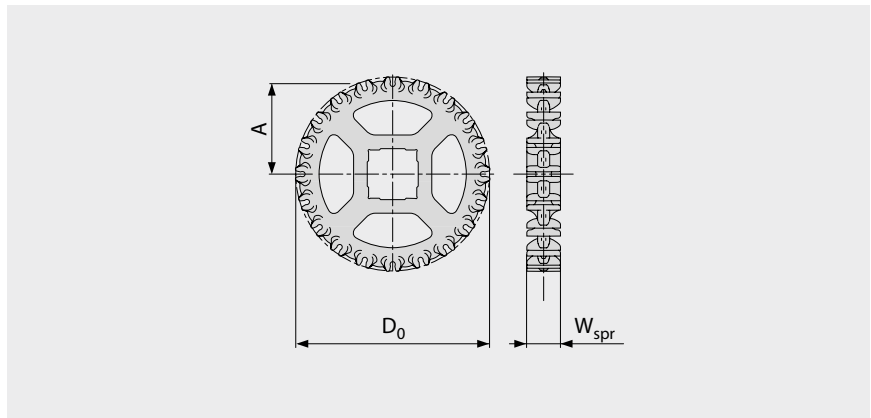
SERIES 10 | SPROCKETS

siegling prolink
modular belts

Straight running belt | Pitch 25.4 mm (1 in)

S10 SPR | Sprockets

Optimal design of sprocket teeth and tracking fins provides superior sprocket engagement, safe belt tracking and an easy-to-clean sprocket



Main dimensions

Sprocket size (Number of teeth)		Z6	Z8	Z10	Z12	Z15	Z16	Z18	Z20
W _{spr}	mm	28.0	28.0	28.0	28.0	28.0	28.0	28.0	28.0
	inch	1.10	1.10	1.10	1.10	1.10	1.10	1.10	1.10
D ₀	mm	51.4	66.8	82.4	98.2	122.4	130.4	146.4	162.5
	inch	2.02	2.63	3.24	3.87	4.82	5.13	5.76	6.40
A _{max}	mm	19.8	27.9	35.9	43.9	56.0	60.0	68.1	76.1
	inch	0.78	1.10	1.41	1.73	2.20	2.36	2.68	3.00
A _{min}	mm	17.2	25.8	34.1	42.4	54.8	58.9	67.0	75.2
	inch	0.68	1.02	1.34	1.67	2.16	2.32	2.64	2.96

Shaft bores (● = Round, ■ = Square; ○ or □ = mold to order)

25	mm	●	● / ■	■					
30	mm			●	●	●	●	●	●
40	mm			○ / ■	● / ■	● / ■	■	■	● / ■
60	mm								■
1	inch	●	● / ■	● / ■	●	●	●	●	●
1.25	inch			●	●	●	●	●	●
1.44	inch				●	○			●
1.5	inch			■	■	■	■	■	■
2.5	inch								■

Material: PA, Color: LG

■ LG (Light gray)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

For detailed sprocket and shaft dimensions see appendix 6.3

Number of sprockets (sprocket spacing distance) see chapter 3.2



MOVEMENT SYSTEMS

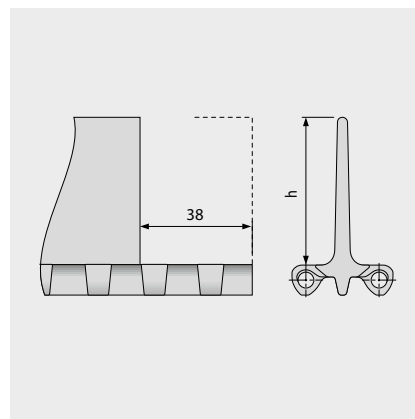
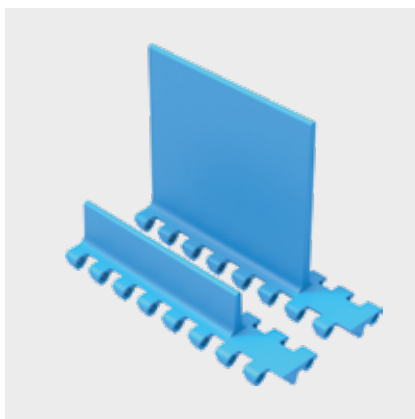
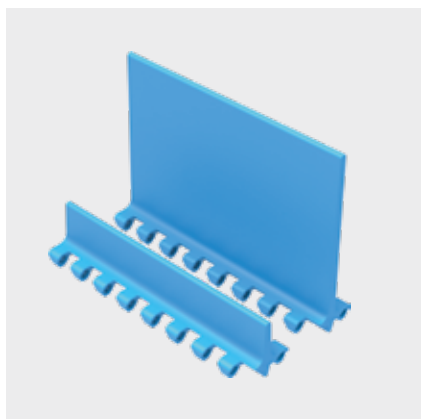
SERIES 10 | PROFILES

Straight running belt | Pitch 25.4 mm (1 in)

siegling prolink
modular belts

S10-0 FLT PMU/S10-0 FLT PMU I38

Flat top surface for dry products

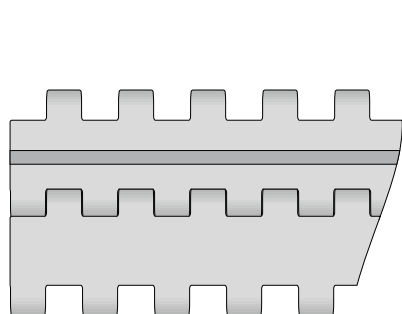


Basic data

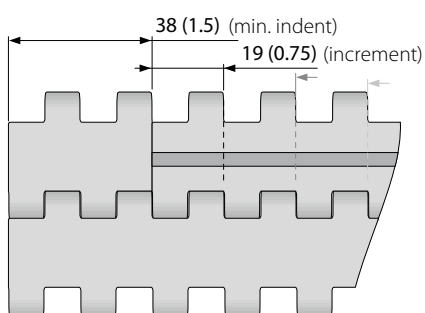
Material	Color	Height (h)	
		25 mm 1 inch	100 mm 4 inch
PE	LB	●/▲	●/▲
PE	WT	●/▲	●/▲
POM	LB	●/▲	●/▲
POM	WT	●/▲	●/▲
PP	LB	●/▲	●/▲
PP	WT	●/▲	●/▲

● = no indent, ▲ = with indent 38 mm

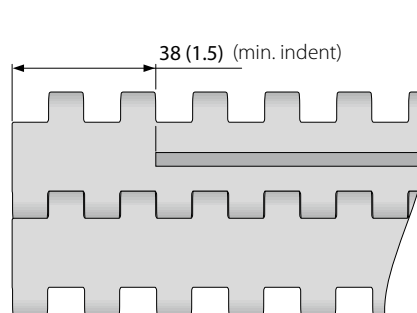
Molded width: 152 mm (6.0 in)



Standard configuration S10-0 FLT PMU



Indent configuration S10-0 FLT PMU



Standard configuration S10-0 FLT PMU I38

■ LB (Light blue), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.



MOVEMENT SYSTEMS

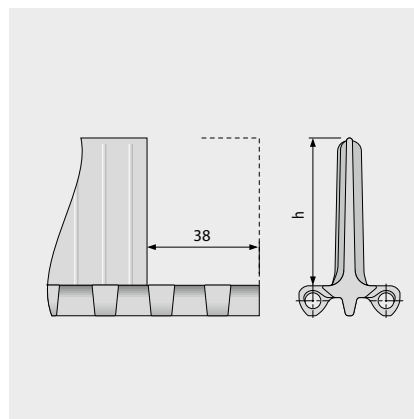
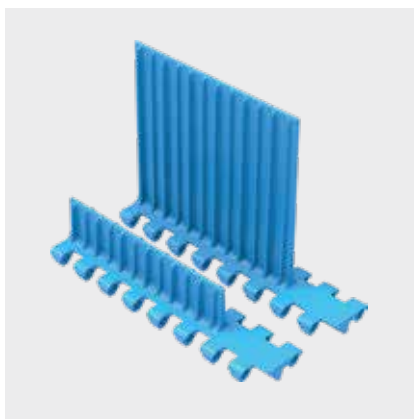
SERIES 10 | PROFILES

Straight running belt | Pitch 25.4 mm (1 in)

siegling prolink
modular belts

S10-0 NCL PMU/S10-0 NCL PMU I38

No cling surface to improve release of wet and sticky products

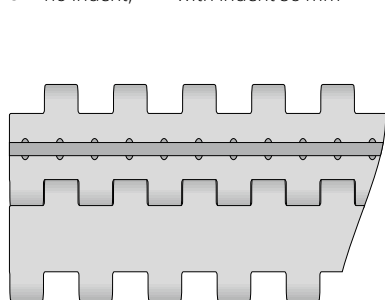


Basic data

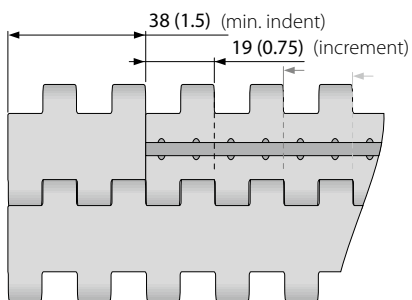
Material	Color	Height (h)	
		25 mm 1 inch	100 mm 4 inch
PE	LB	●/▲	●/▲
PE	WT	●/▲	●/▲
PE-MD	BL	●/▲	●
POM	LB	●/▲	●/▲
POM	WT	●/▲	●/▲
POM-MD	BL	●/▲	●/▲
PP	LB	●/▲	●/▲
PP	WT	●/▲	●/▲

● = no indent, ▲ = with indent 38 mm

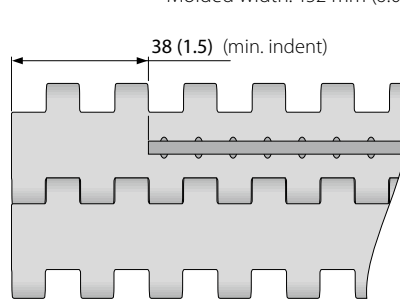
Molded width: 152 mm (6.0 in)



Standard configuration S10-0 NCL PMU



Indent configuration S10-0 NCL PMU



Standard configuration S10-0 NCL PMU I38

■ BL (Blue), ■ LB (Light blue), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.



MOVEMENT SYSTEMS

SERIES 10 | SIDE GUARDS

siegling prolink
modular belts

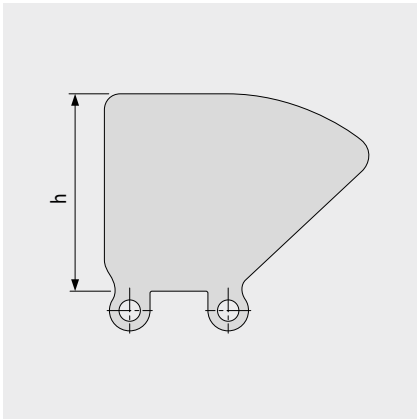
Straight running belt | Pitch 25.4 mm (1 in)

S10 SG | Side guards

For retention of bulk products

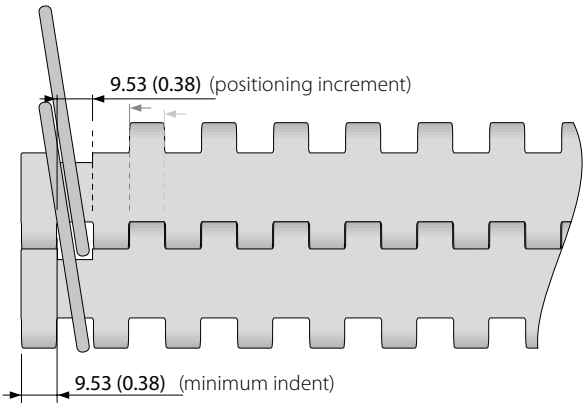


Recommended running direction



Basic data

Material	Color	Height (h)			
		25 mm 1 inch	50 mm 2 inch	75 mm 3 inch	100 mm 4 inch
PE	LB	●	●	●	●
PE	WT	●	●	●	●
PE-MD	BL	●	●		
PP	LB	●	●	●	●
PP	WT	●	●	●	●



■ BL (Blue), ■ LB (Light blue), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".
All imperial dimensions (inches) are rounded off.

Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.

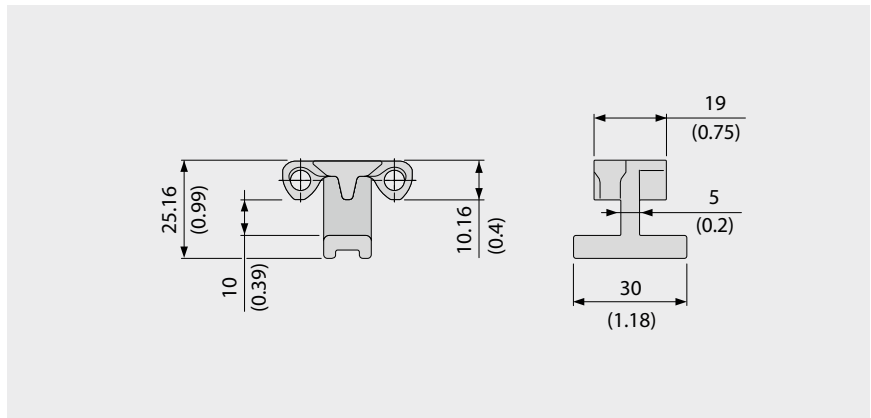
SERIES 10 | HOLD DOWN TABS

siegling prolink
modular belts

Straight running belt | Pitch 25.4 mm (1 in)

S10 HDT | Hold Down Tabs

Used on wider belts to prevent lift an swan neck conveyors | To improve strength, stability and cleanability they are moulded on a narrow module

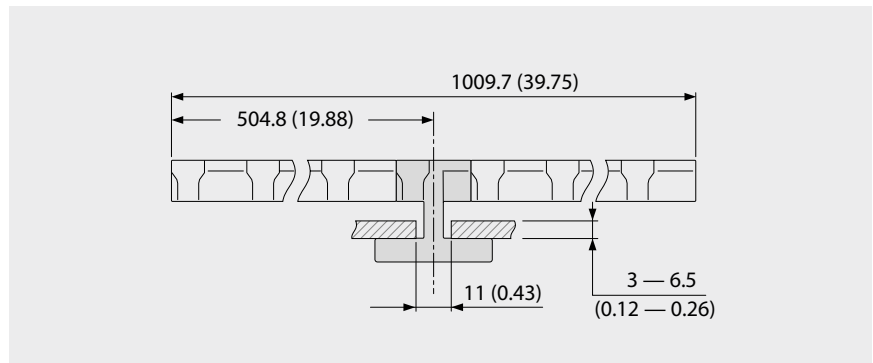


Basic data

Material	Color
POM	LB
	WT

Using Hold Down Tabs results in constraints with regards to sprocket and shaft size to ensure sufficient clearance to the shaft (see also chapter 3.3 hold down tabs).

Example



Sprocket options using HDT

Sprocket size (Number of teeth)	Maximum bore round		Maximum bore square	
	[mm]	[inch]	[mm]	[inch]
Z6	NR	NR	NR	NR
Z8	15	0.75	15	0.5
Z10	35	1.25	25	1.0
Z12	50	1.75	35	1.5
Z15	70	2.75	55	2.0
Z16	80	3.0	60	2.25
Z18	95	3.5	70	2.75
Z20	110	4.25	85	3.25

■ LB (Light blue), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.



MOVEMENT SYSTEMS

LEGEND

① Series
S1 ... S18

② Open area/Sprocket size
Percentage open area Format: xx E.g. 20 = 20 %
For sprockets: number of teeth Format: "Z"xx E.g. Z12 = 12 teeth

③ Surface pattern	
BSL	Base module for slider
CTP	Cone top
CUT	Curved top
FLT	Flat top (smooth)
FRT-OG	Friction top without High Grip insert
FRT(X)	Friction top (Design X)
GRT	Grid top
HDK	High Deck
LRB	Lateral rib
MOD	Modified module shape
NCL	No cling
NPY	Negative pyramid
NSK	Non skid
NSK2	Non skid, nonwoven variant
NTP	Nub top (round studs)
PRR	Pin Retained Rollers
RAT	Radius top
RRB	Raised rib
RSA	Reduced surface area
RTP	Roller top
SRS	Slip-resistant surface

④ Type	
BPU	Bucket profile
CAP	Pin lock & belt edge sealing
CCW	Counter clockwise
CLP	Clip
CM	Center module
CW	Clockwise
FPL	Finger plate
HDT	Hold Down Tab
IDL	Idler
PIN	Coupling rod
PMC	Profile module center
PMU	Profile module universal
PSP	ProSnap

PSU-0	Prof. scoop uni. closed
PSU-X	Prof. scoop uni. x% open
RI	High Grip insert
ROL	Rollers
RTR	Retaining ring
SG	Module with sideguard
SGL	Side guard, left
SGR	Side guard, right
SLI	Slider
SMA	Side module, A side
SMB	Side module, B side
SML	Side module, left
SMR	Side module, right
SMT	Side module, tight radius
SMU	Side module, universal/both sides
SPR	Sprocket
SPR-SP	Split sprocket, 2-part
SSL	Self stacker side module, left
SSR	Self stacker side module, right
TPL	Turning panel, left
TPR	Turning panel, right
UM	Universal module
WSC	Wheel Stopper Center
WSS	Wheel Stopper Side

⑤ Style	
1.6	1.6 collapse factor
1.7	1.7 collapse factor
2.2	2.2 collapse factor
2.2 G	2.2 collapse factor, guided
A90	Angle 90° to conveying direction
BT	Bearing tab
DR	Double row sprocket
F1, F2, F3 ...	Collapse factor modules
G	Guided
GT	Guiding tabs
HD	Hold Down
HR	Hard removable pin
Ixx	xx = indent in mm
RG	Reversed guided
SG	Side guard
SP	Split sprocket
ST	Strong
V2	Version 2 indicates a design update

⑥ Material	
PA	Polyamide
PA-HT	Polyamide high temperature
PBT	Polybutylenterephthalate
PE	Polyethylene
PE-I	PE impact resistant
PE-MD	PE metal detectable
PLX	Wear & impact improved polymer
POM	Polyoxymethylene (Polyacetal)
POM-CR	POM cut resistant
POM-HC	POM highly conductive
POM-MD	POM metal detectable
POM-PE	POM side modules + PE center modules
POM-PP	POM side modules + PP center modules
PP	Polypropylene
PP-MD	PP metal detectable
PP-SW	PP steam and hot water resistant
PXX-HC	Self-extinguishing highly conductive material
R1	TPE 80 Shore A, PP
R2	EPDM 80 Shore A, vulcanized
R3	TPE 70 Shore A, POM
R4	TPE 86 Shore A, PP
R5	TPE 52 Shore A, PP
R6	TPE 63 Shore A, POM
R7	TPE 50 Shore A, PP
R8	TPE 55 Shore A, PE
SER	Self-extinguishing TPE
SS	Stainless steel
SSS	Stainless steel acid resistant
TPC1	Thermoplastic Copolyester
-HA	Supports the HACCP concept
HW	High Wear resistant material

⑦ Color*		
AT	Anthracite	
BG	Beige	
BK	Black	
BL	Blue	
DB	Dark blue	
GN	Green	
LB	Light blue	
LG	Light gray	
OR	Orange	
RE	Red	
TQ	Turquoise	
UC	Uncolored	
WT	White	
YL	Yellow	

⑧ Height/Diameter/Bore size and style
Height in mm (in)
Format: Hxxx
Pin diameter in mm (in)
Format: Dxxx
Bore size: SQ (= square) or RD (= round) either in mm or inches
Format: SQxxMM or RDxxIN

⑨ Length/Width
Pins Length in mm (in)
Format: Lxxx
Module width in mm (in)
Format: Wxxx

* For each series' standard colors please refer to the table of materials for each belt (chapter 1.2). A number of other colors are available on request. Colors can vary from the original due to the print, production processes or material used.