

Our lives are defined by boundaries. The lines we follow and the paths we take create the ever changing outline of our world, and with its edges blurred and its changing silhouette, we evolve. Old becomes new and hard becomes soft and as the natural and the man-made merge we redraw our contours.

- 13 naturally inspired colourways merging a geometrical, architectural framework with softer striated forms
- A tonal progression of muted and natural shades ranging from very dark to very pale, achieving very high LRV ratings
- Easily combined with Allura Flex vinyl tiles using the same adhesive, without the need for transition strips, additional profiles, or inconvenient build-up of the sub-floor
- Meets Ska rating criteria for M12 soft floor coverings
- · Contains 66% recycled content by weight
- 100% Refresh by Universal Fibers solution dyed polyamide yarn for durability and colour fastness



66% recycled content by weight



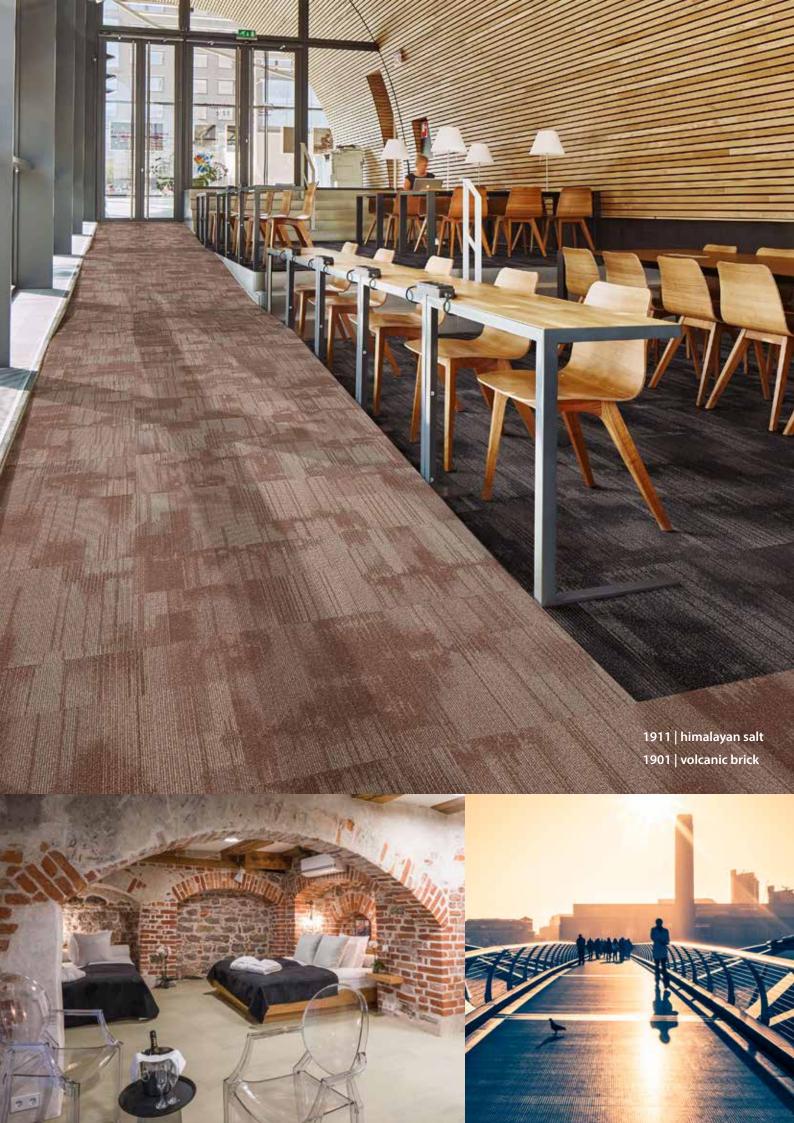
tip sheared loop construction for structure and pattern



50cm x 50cm carpet tile

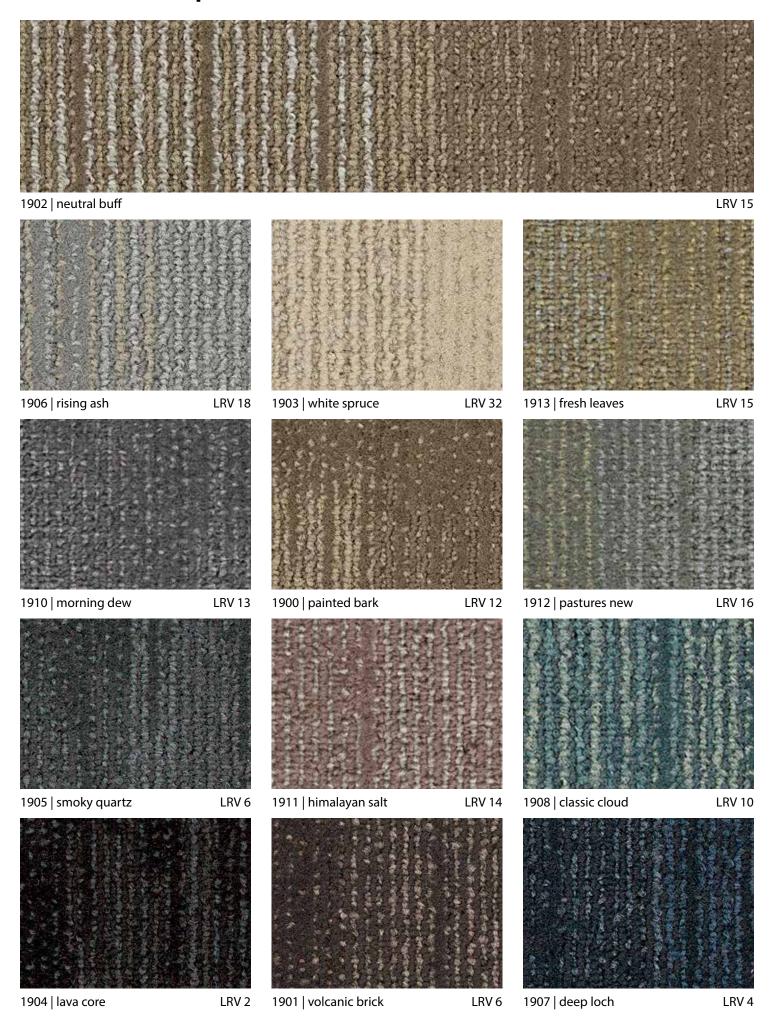








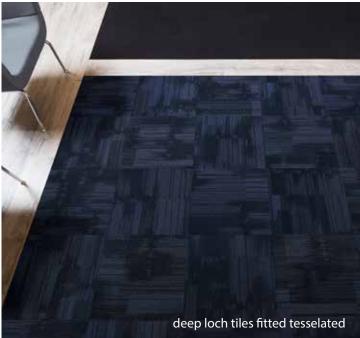
### **Contour colour options**



### **Contour fitting options**

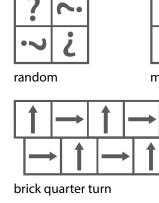
The versatility of the Contour design allows for numerous fitting options for different design effects.

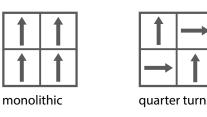


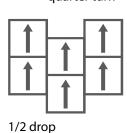


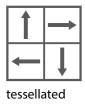


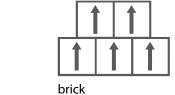




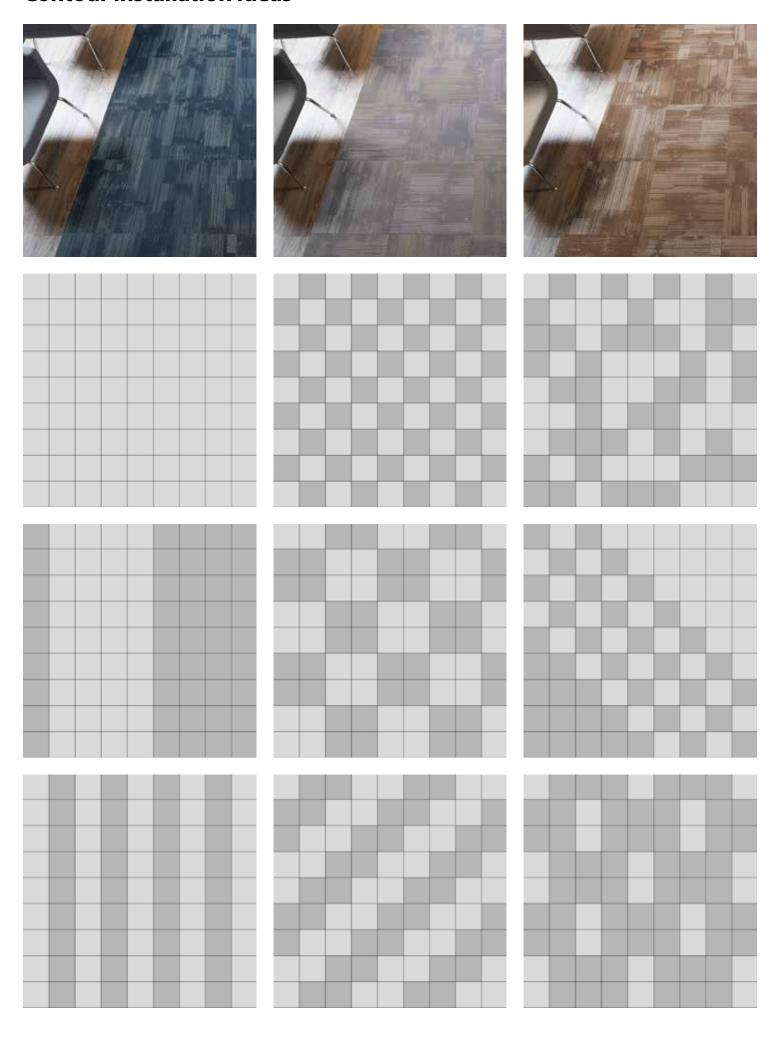








# **Contour installation ideas**



## **Forbo Environmental Data Sheet**

Product name	Tessera Contour	
Product description	Tessera Contour tufted carpet tiles are manufactured using 100% solution dyed yarn for superior colour fastness. Contour complies with all requirements of EN1307: Textile Floor Coverings – Classification of Pile Carpets.	
Manufacturing location	Bamber Bridge, United Kingdom	
Site accreditation	ISO14001, ISO 9001, ISO 45001, SA8000°	



### Our footprint – how it's made

Environmental data		Independent assessment and rating				
Total recycled content		ISO 9001 Quality Management System				
of product by weight	66%	ISO 14001 Environmental Management System				
Post industrial recycled content	66%	ISO 45001 Occupational Health and Safety Management				
% renewable electricity & biogas used	100%	Contour is made in an SA8000° certified facility				
Carbon footprint						
Estimated carbon footprint using	Raw materials and production	8.58 kg CO <sub>2</sub> eq/m <sup>2</sup>				
data from Environmental product declaration according to ISO 14025	Use (1 year)	0.804 kg CO <sub>2</sub> eq/m <sup>2</sup>				
Health and well being						
Air quality CHPS 01350 AgBB/DiBt	Tessera products comply to 01350 Indoor Air Quality Standard Pass					
Impact sound reduction	23 dB					
Installation						
Recommended adhesives	mmended adhesives  Carpet tiles must be adhered using an all over tackifier adhesive system: Forbo Eurocol 542 Eurofix Ta  Plus, a solvent free release system, is recommended. Where periphery tiles are not constrained by fixt e.g. walls, edge strips etc, it is recommended that such tiles are adhered using a permanent adhesive Forbo Eurocol 640 Eurostar Special, again a solvent free adhesive is recommended.					
	Adhesives must be applied according to the manufacturer's instructions and it is essential that tackifier adhesives are allowed to dry to a tacky finish before laying the carpet tile. Failure to do so could result in a permanent non-release bond.					
	Where contribution to credits for BREEAM sections HEA2 and HEA9 are required then low emission adhesive Eurocol 542 tack plus should be used. If a permanent bond is required, please use Eurocol 640 Eurostar special.					

### Forbo Environmental Data Sheet - continued

### Maintenance

Appropriate care and maintenance is essential to longevity and appearance retention and is necessary to maintain product warranties. Refer to the clean and care instructions available from Forbo Flooring Systems.

All Tessera products are suitable for cleaning using the Dry Fusion technique. Dry Fusion uses 95% less water than the normal system of cleaning, produces no waste product, uses non hazardous and biodegradable cleaning solutions and all packaging and materials within the Dry Fusion System can be recycled.

#### **End of life**

Products suitable for reuse, recycling, downcycling and waste to energy. Forbo Flooring Systems works with recycling companies to clean, reuse and recycle old carpet tiles in the UK.

### **Contribution to Green Building Schemes**

### **BREEAM 2014**

BREEAM ratings	<b>Building Type</b> Office A	Education A	Health A	Domestic A	Retail (Durability) A	Retail (Fashion) A+	
BREEAM 2018							
	Compliant throu	gh declaration r	umber 47882944	59.122.1 Valid until A	April 2024		
LEED (version 4)							
Potential direct or indirect contribution to following categories and credits:	Materials and Resources						
			Building product disclosure and optimisation - sourcing of raw materials - up to 1 point				
			Construction and demolition waste management up to 2 points				
	Indoor environ	mental	Low emitting materials up to 3 points				
			Acoustic per	formance up to 1 pc	pint		

### Forbo design principles (Reduce, Recycle, Reuse, Renew)

visit www.forbo-flooring.co.uk/downloads for more information

Reduce	Investment in an extruder has reduced our bitumen usage by 50%.			
Reuse	Yarn ends are rewound and used in the production of new Tessera Carpet tiles. All Tessera samples can be returned allowing them to be reused or recycled, reducing the need for virgin materials.			
Recycle	Yarns, backing cloth, fillers and latex all contain recycled materials.  All tufted Tessera carpet tiles made in the UK contain at least 56% recycled content by weight.			
Renew	All Tessera carpet tiles manufactured at Bamber Bridge are made with 100% renewable forms of energy (renewable electricity & biogas).			

# **Technical specification**

Tessera Contour carpet tiles meet the requirements of EN 1307

	Description		Tufted multi-height cut and loop pile carpet tile
	Dimensions	EN 994	50cm x 50cm
<u>×</u>	Total thickness	ISO 1765	6.3mm ± 10%
	Pile height	ISO 1766	3.5mm ± 0.5mm
	Collection size		13 colourways. 4m² per box
<b>#</b>	Commercial use	EN ISO 10874	Class 33, Suitable for any type of heavy contract application
	Pile composition		Refresh™ by Universal Fibers™. 100% polyamide 6.6
	Dye method		100% solution dyed
	Stitch density	ISO 1763	254,880 per m² ± 10%
R	Pile weight ISO 8543		580gsm ± 10%
	Total weight	ISO 8543	4,095 gsm ± 10%
	Primary backing		Polyester
	Secondary backing		ProBac recycled mineral filler with low amount of modified bitumen, and polyester fleece.  Contains over 76% recycled content.
		ISO 717-2	Impact sound $\Delta L_{w} = 23 \text{ dB}$
(A)	Acoustic	ISO 354	Sound absorption = 0.15
	Castor chair use	ISO 4918	r ≥ 2.4 continuous use
	Light fastness	EN ISO 105-B02	≥5
K N K N	Dimensional stability	EN 986	≤ 0.2 %
	Creating Better Environments		
イ	Renewable Energy Recycled Content		All Tessera tufted carpet tiles are manufactured using 100% renewable energy (electricity & biogas)  Contour carpet tiles contain 66% recycled content by weight
<b>C3</b>			
\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\\	Indoor Air Quality		Contour carpet tiles comply to 01350 Indoor Air Quality Standard
Indian to for the second	Back to the Floor		Installation off cuts can be collected via Back to the Floor
	Ska Rating		Contour meets Ska Rating criteria for M12 soft floor coverings in office, retail and higher education schemes
<b>—</b>	Prodis-GUT	www.pro-dis.info	E2880B47
$\Box$	Installation method		Monolithic, quarter turn, tessellated, half drop or non directional
	Contour carpet tiles meet the rec	quirements of EN 140	141
(€	Product code	EN 14041	1170100-DoP-101
Barst	Reaction to fire	EN 13501-1	B <sub>f1</sub> -s1
	Slip resistance	EN 13893	$\mu \ge 0.30$
ZA A	Body voltage	ISO 6356	< 2 kV

All Forbo Flooring Systems' sales organisations and manufacturing sites worldwide have certified Quality Management Systems in accordance with ISO 9001.

All Forbo Flooring Systems' manufacturing plants have certified Environmental Management Systems in accordance with ISO 14001.

Tessera Contour is manufactured in a facility certified to SA8000° and ISO 45001.

### **Contact us**



Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any indoor environment.

Whilst Forbo Flooring UK Limited does its best to ensure that the contents of this brochure are correct and accurate at the time of publication, to the fullest extent permitted by law, Forbo Flooring UK Limited makes no, and expressly disclaims all, guarantees of any kind, express or implied in respect of the information, content, materials or products displayed in this brochure and does not represent that the information is accurate, complete or current and you are advised to visit our website at **www.forbo-flooring.co.uk** for up-to-date details or corrections to such contents.

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# SAMPLE SERVICE 0800 731 2369

Samples can be ordered over the phone, by calling **0800 731 2369** 

(Mon-Fri, 8.30am-5.00pm)

Samples can be ordered 24/7 by visiting www.forbo-flooring.co.uk/samples or by emailing samples.uk@forbo.com

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