

## Forbo Environmental Data Sheet

<b>Product name</b>	<b>Allura Ease &amp; Puzzle</b>
Product description	Forbo's Allura adhesive free luxury vinyl tiles are a heterogeneous resilient floor covering complying with all requirements of EN-ISO 10582
Manufacturing location	Coevorden, Netherlands
Site accreditation	ISO14001, ISO 9001, SA8000®



### Our footprint – how it's made

#### Environmental data

Total recycled content of product by weight	18.5%
Post industrial recycled content	18.5%
Post consumer recycled content	0%
% renewable electricity used	100%

#### Independent assessment and rating

ISO 9001 Quality Management System



ISO 14001 Environmental Management System



Allura Ease and Puzzle are manufactured in a SA8000® certified facility



### Your footsteps – how it performs

#### Health and well being

Indoor Air Quality	Allura Ease meets requirement of Indoor Air Quality Gold
	French CMR components Pass
	Italian CAM Pass
	AgBB/ABG Pass
	Belgian Regulation Pass
	Indoor Air Comfort GOLD® Pass
	Formaldehyde Emission Class E1
	Blue Angel (DE-UZ 120) Pass
	BREEAM International Exemplary Level
	LEED v4.1 Compliant
	BREEAM® NOR Pass
Impact sound reduction	7 dB
Phthalate	Phthalate free



**Maintenance**

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Forbo's Allura collection is easy to clean and maintain thanks to its smooth and highly durable PUR coated surface

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**End of life**

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Can be recycled or reused

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**Contribution to Green Building Schemes**

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**BREEAM 2018**

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Compliant through EPD declaration number 4789471203.145.1 valid until July 2025

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**LEED (version 4)**

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Potential direct or indirect contribution to following categories and credits:

**Materials and Resources**

Materials and resources – construction waste management

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Sourcing of raw materials MRC3

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**Indoor environmental quality**

Low emitting materials EQC2

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**Forbo design principles (Reduce, Recycle, Reuse, Renew)**

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**Reduce**

Environmental impact on printed layer is reduced through use of water based inks

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**Reuse**

As the product is adhesive free, it can be reused

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**Recycle**

Installation waste can be collected via the Back to the Floor scheme and recycled

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**Renew**

100% of the electricity used is from a renewable source

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visit [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads) for more information

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