

AIRPORTS





BAGGAGE HANDLING AT INTERNATIONAL AIRPORTS

The majority of the world's airports use Forbo Movement Systems products to convey air freight and baggage.

When it comes to equipping international airports with conveyor and processing belts, there are good reasons why Forbo Movement Systems is the market leader. With our global service network and experience from numerous major projects, we act as a partner to OEMs and operating companies in terms of planning, construction and after-sales service.

Our product range is tailored to the requirements of today's airports and reflects the increasing demands placed by the ever-greater quantity of baggage and freight. The latest example: Energy-saving conveyor belts (Amp Miser™) that are up to 50 % more energy efficient.

Our experience, high quality standards and the results of consistent research and development ensure our products are always one step ahead. Which is why baggage and air freight are moved with our conveyor and processing belts the world over.

Safely, reliably and efficiently.

siegling transilon
conveyor and processing belts

siegling transtex
conveyor belts

The properties

The advantages

| | | |
|--------------------------|---|---|
| extensive range of types | ▶ | product range perfectly suited for all conveying, transferring and processing functions |
| energy saving types | ▶ | lower costs, fewer CO ₂ emissions |
| top product quality | ▶ | long belt life |
| dimensionally stable | ▶ | can be used even where temperatures and humidity fluctuate |
| light and thin | ▶ | belts are easy to fit, low energy consumption |
| low noise | ▶ | environmentally friendly thanks to low noise emissions |

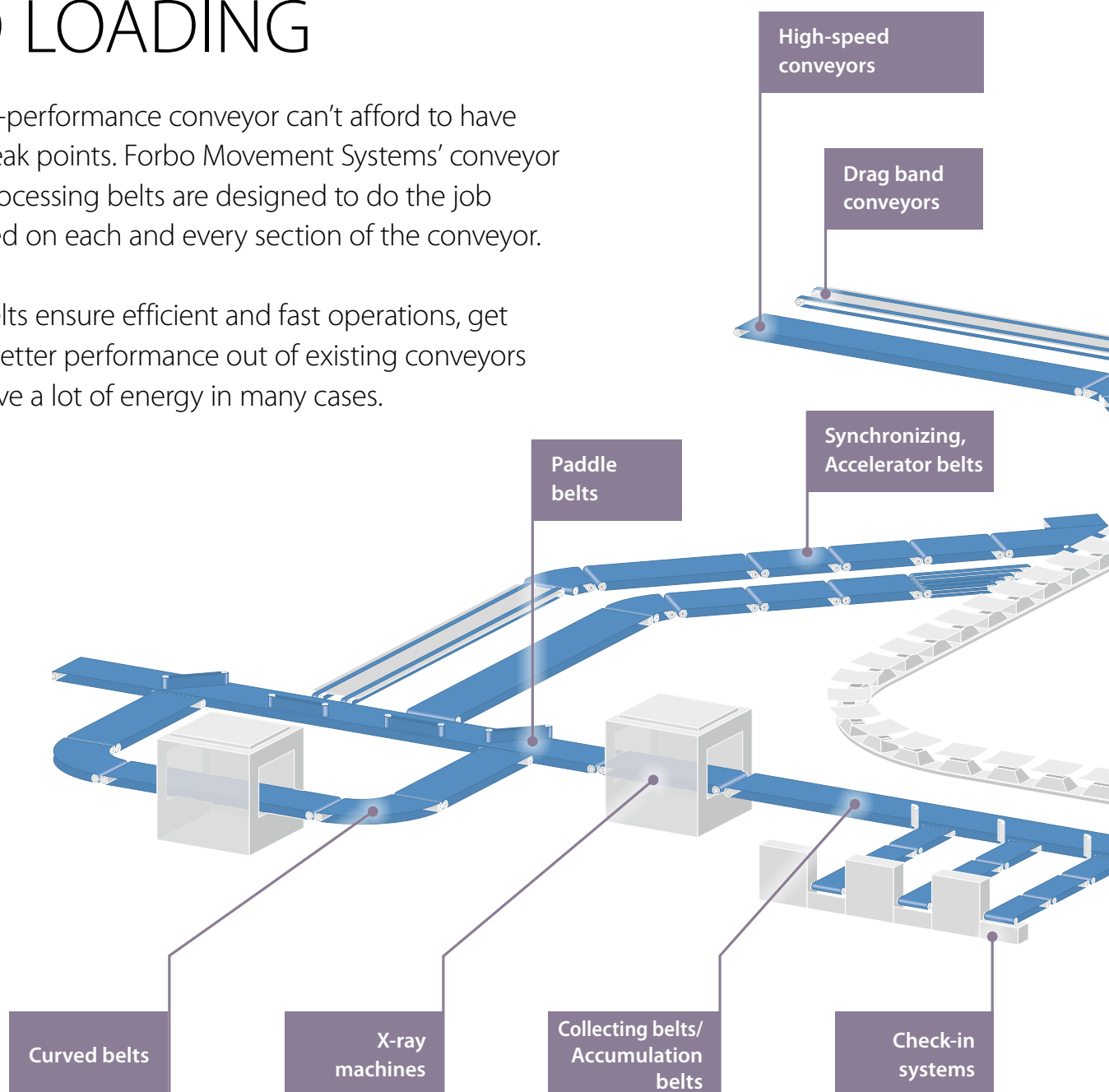
For further relevant Forbo Siegling products please see the following brochures:

| No. | Title |
|-----|--|
| 214 | Siegling Transtex Conveyor belts |
| 238 | Amp Miser™ · The new generation of energy saving conveyor belts |
| 224 | Siegling Transilon Conveyor and processing belts |
| 317 | Siegling Transilon Technical Information 1 Storage · Finishing · Fitting |
| 318 | Siegling Transilon Technical Information 2 Special features and properties |
| 336 | Our elastic belts |
| 800 | Siegling Prolink Modular belts |

FROM THE CHECK-IN TO LOADING

A high-performance conveyor can't afford to have any weak points. Forbo Movement Systems' conveyor and processing belts are designed to do the job required on each and every section of the conveyor.

Our belts ensure efficient and fast operations, get even better performance out of existing conveyors and save a lot of energy in many cases.



Reliable conveying due to a special fabric structure (distributing forces in the belt well).



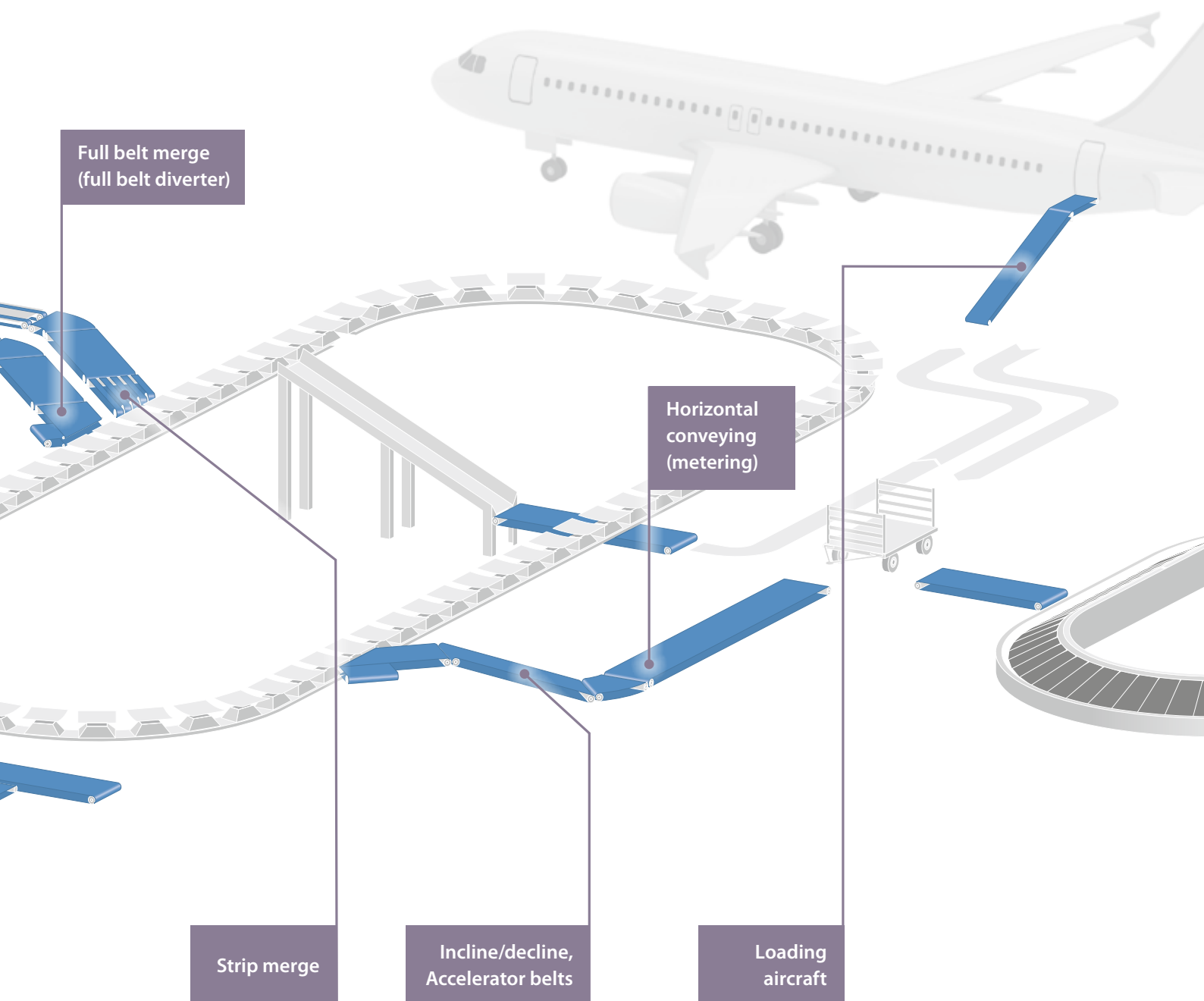
High-quality image definition due to the belts' exceptional flatness, uniform splices and first-class coatings.



The belts are so flat and smooth that transferring items onto the conveyor from the sides is no problem.



Special surface patterns ensure good grip. Even difficult trolley cases are conveyed reliably.



Perfect transfer of items conveyed due to small return radii; short take-up ranges thanks to the belts' tight length tolerances.



Secure inclined conveying due to conveyor belts with patterns or lateral profiles.



Especially hard-wearing belts operate reliably even if the humidity and temperature fluctuate.



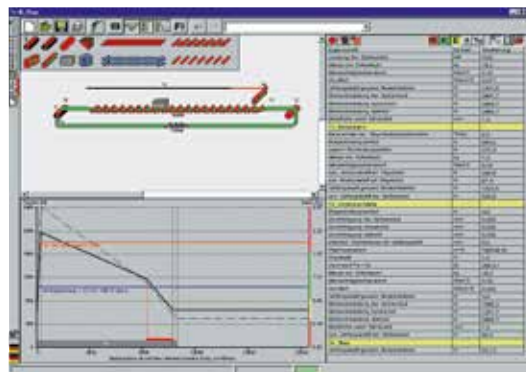
Product Structure conveyor and processing belts

Top face | Various coating materials, thicknesses and patterns determine grip, chemical, physiological and mechanical properties of the belt.

Tension member | The use of various special fabrics largely determines the suitability for specific applications. Belt tracking properties, load/elongation properties, electrostatic properties, flatness, knife edge and curve suitability are directly dependant on the fabric construction.

Underside | The design of the underside determines the noise emission, wear, and suitability for sliding or rolling support of the belt.

Pick the right belt with B_Rex



To ensure conveyors operate efficiently, the physical parameters of the belts used should be a good match with the design of the conveyor. Our B_Rex belt calculation program can:

- select the right belts for existing conveyors and
- create conveyor designs to allow previously specified belts to be used.

The program enables symbolic images of and changes to conveyors and drives and can therefore simulate how any conveyor interacts with any belt in our product range.

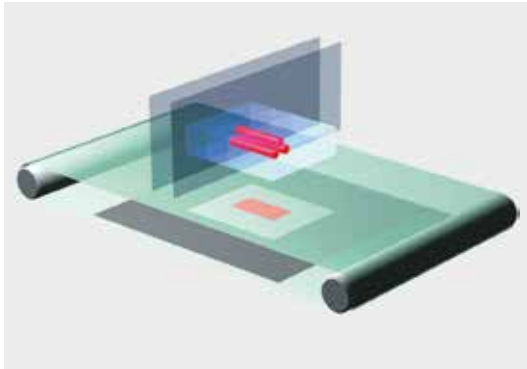
Any change to a design parameter immediately triggers a new calculation so that the conveyor simulated can be designed to be faster, more practical and more precise.

You can receive the calculation program with instructions in a PDF format and the information on the articles in our product range by registering free of charge under:

www.forbo.com/movement > E-Tools

Our customers can use it for a limited period of time to guarantee that current versions with the latest product ranges are uploaded at regular intervals.

Belts for Checked Baggage Screening (CBS) Systems



New CBS systems for the reliable, efficient and thorough inspection of baggage were developed to meet the safety regulations of international aviation organisations.

Specially-developed products from Forbo Siegling are decisive components when it comes to the operation of "Explosive Detection Systems":

- Precise belt tracking and good flatness make excellent image definition and high-quality image transmission possible.
- High uniformity of material and splice minimizes the influence of the belt on the X-ray image.
- Thanks to the homogeneous splice area, shadows or dark X-ray images resulting from the splice are practically eliminated.
- Our high quality coating materials ensure top quality x-rays.

Forbo Siegling is your competent partner when it comes to advanced CBS systems.

Amp Miser™ – Energy saving conveyor belts



Due to a significantly reduced coefficient of friction, Amp Miser™ belts make an impact where energy losses in a conveyor are usually the greatest: in the friction between the bottom of the belt and slider bed. By adding patented Texglide to the underside fabric, a smooth layer is created that permanently acts like a dry lubricant and therefore minimizes energy consumption.

Best choice on galvanized slider beds

The Amp Miser™ types are also perfect on otherwise tricky galvanized slider beds. The coefficient of friction is $\mu < 0.17$. And it's just $\mu < 0.13$ on non-galvanized steel.

Extremely economical consumption

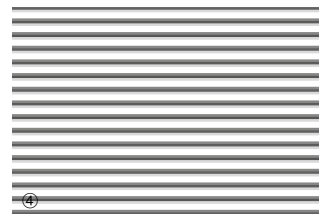
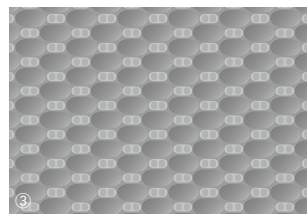
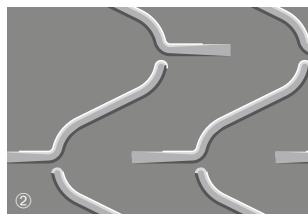
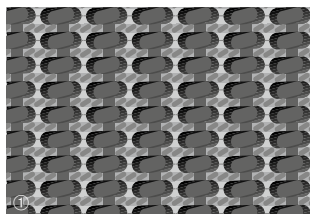
Compared with standard types, in typical applications with long conveyors and heavy loads, up to 50% energy savings are possible, now. Independent German inspection body TÜV Rheinland examined the characteristics of Amp Miser™ on a range of belt types used as examples. The accuracy of the online calculator, absolute carbon dioxide savings and savings potential were confirmed and certified in the process.

Save resources and shrink your carbon footprint now!

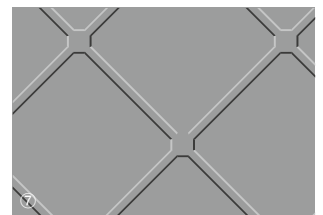
Forbo now also has belts called **Transilon ECOFIBER** with identical energy savings and a tension member fabric made from 100% recycled PET. This already saves valuable primary raw materials and harmful carbon emissions during production.

Product range Airports

| | Article number | Total thickness approx. [mm] | Weight approx. [kg/m ²] | Effective pull at 1% elongation (k _{1%} relaxed) [N/mm width]* | d _{min} counter-bend / d _{min} bend / r _{min} knife approx. [mm]** | Check-in systems | Collecting belts/ Accumulation belts | X-ray machines | Paddle belts | High-speed conveyors | Curved belts | Horizontal conveying (metering) | Drag band conveyors | Inclined conveying, Synchronizing, Accelerator belts | |
|----------------------------------|----------------|------------------------------|-------------------------------------|--|--|------------------|---|----------------|--------------|----------------------|--------------|---------------------------------|---------------------|---|--|
| Siegling Transilon | | | | | | | | | | | | | | | |
| E 8/2 U0/R15 LG-SE black | 906706 | 3.20 | 3.00 | 7.50 | 60/-/- | | | | | • | | | • | • | |
| E 8/2 U0/U10 LG-SE black | 904539 | 2.10 | 2.00 | 5.00 | 40/-/- | | | | | • | | | • | • | |
| E 8/2 U0/U10S LG-SE black | 906650 | 2.20 | 2.40 | 7.75 | 40/30/- | | | | | • | | | • | • | |
| E 8/2 U0/U2 MT-C-SE black | 906391 | 1.20 | 1.40 | 5.00 | 14/8/- | | | | | | • | • | | | |
| E 8/2 U0/U2 MT-SE black | 906399 | 1.45 | 1.55 | 6.50 | 24/14/- | | | | | | | • | | | |
| E 8/2 U0/U2 STR black | 907207 | 1.60 | 1.75 | 0.00 | 24/-/- | | | • | | | | | | | |
| E 8/2 U0/U2 STR-HC black | 900154 | 1.60 | 1.80 | 6.00 | 24/24/- | | | • | | | | | | | |
| E 8/2 U0/V/U2H MT-SE black | 906401 | 1.65 | 2.00 | 7.50 | 50/40/- | | • | | | | | • | | | |
| E 8/2 U0/V10H M-SE black | 906538 | 3.10 | 3.60 | 7.50 | 60/-/- | | • | | | | | • | | | |
| E 8/2 U0/V15 LG-FR black | 906434 | 3.10 | 3.40 | 7.50 | 40/-/- | | | | | | | | | • | |
| E 8/2 U0/V15 LG-SE black | 906313 | 3.10 | 3.40 | 7.50 | 60/30/- | | | | | • | | | • | • | |
| E 8/2 U0/V20 AR-SE black | 999532 | 4.90 | 4.20 | 6.00 | 60/-/- | | | | • | | | | | • | |
| E 8/2 U0/V5H MT-FR black | 906433 | 2.20 | 2.60 | 8.00 | 60/60/60 | | • | | | | | • | | | |
| E 8/2 U0/V5H MT-SE black | 999967 | 2.25 | 2.70 | 7.00 | 50/30/- | | • | | | | | • | | | |
| E 8/2 U0/V65 R65-SE black | 909160 | 8.00 | 5.70 | 6.50 | 120/60/- | • | | | • | | | | | | |
| E 8/2 U0/V80 R80-SE black | 996121 | 8.20 | 4.70 | 6.00 | 125/90/- | • | | | • | | | | | | |
| E 8/2 U0/V/R15 LG-SE black | 901004 | 3.10 | 3.50 | 5.75 | 60/30/- | | | | | • | | • | | | |
| E 10/2 TX0/V15 LG-SE-AMP black | 906810 | 2.70 | 2.90 | 9.00 | 40/30/- | | | | | • | | | | • | |
| E 10/2 TX0/V5H MT-SE-AMP black | 906809 | 2.20 | 2.50 | 9.00 | 40/30/- | | • | | | • | | • | | | |
| E 12/2 0/U2 MT-C-SE black | 906479 | 1.85 | 1.90 | 4.50 | 40/-/- | | | | | | • | | | | |
| E 12/2 0/U3 GSTR-C-SE black | 906718 | 2.10 | 1.90 | 4.50 | 40/30/- | | | | | | • | | | | |
| E 12/2 0/V3 GSTR-C-SE anthracite | 906784 | 2.10 | 2.35 | 3.25 | 30/-/- | | | | | | • | | | | |
| E 12/2 0/V6 MT-C-SE black | 906882 | 2.10 | 2.50 | 3.00 | 40/30/- | | • | | | | • | | | | |
| E 12/2 TX0/V1 M-FR-AMP black | 907230 | 2.95 | 3.30 | 6.00 | 60/-/- | | • | | | • | | • | | | |
| E 12/2 TX0/V10 LG-M-FR-AMP black | 907229 | 3.90 | 4.50 | 6.00 | 60/-/- | | | | | • | | | | • | |
| E 12/2 TX0/V2 MT-M-FR-AMP black | 907224 | 3.00 | 3.60 | 6.00 | 60/-/- | | | | | • | | • | | | |
| E 12/2 U0/V/U0 SE silver grey | 999903 | 2.00 | 2.30 | 10.50 | 60/-/- | | • | | | | | • | | | |
| E 12/2 U0/V10 STR-SE black | 900323 | 3.10 | 3.80 | 10.00 | 60/40/- | | | | | | | • | | | |
| E 12/2 U0/V5 MT-LT black | 909054 | 2.50 | 3.00 | 10.00 | 60/-/- | | | | | | | • | | | |
| E 12/2 U0/V5 STR-C-SE black | 999856 | 2.50 | 3.00 | 3.00 | 60/-/- | | | | | | • | | | | |
| E 12/2 U0/V6 GSTR-C-SE black | 906495 | 2.65 | 2.70 | 3.50 | 30/-/- | | | | | | • | | | | |
| E 12/2 U0/V7 SE black | 909138 | 2.80 | 3.50 | 10.00 | 60/-/- | | | | | | | • | | | |
| E 12/2 U0/V7H MT-SE black | 909169 | 2.80 | 3.50 | 10.00 | 90/-/- | | • | | | • | | • | | | |
| E 12/3 TX0/TX0 FR-AMP gray | 907206 | 3.80 | 4.60 | 9.00 | 60/-/- | | • | | | • | | • | | | |
| E 20/3 0/V/0 SE gray | 906734 | 3.00 | 3.50 | 17.00 | 125/-/- | | • | | | | | • | • | | |
| EL 0/V10 LG-SE black | 906796 | 2.25 | 2.40 | 0.20 | 24/-/- | | | | | | | • | | • | |
| EL 0/V10H MT-SE black | 906848 | 2.20 | 2.40 | 0.30 | 30/-/- | | | | | | | • | | | |
| NOVO 40 HC-SE black | 906236 | 4.00 | 2.60 | 7.50 | 90/60/- | | • | | | | | • | | | |
| NOVO 60 HC-SE black | 906237 | 5.50 | 3.60 | 8.00 | 125/90/- | | • | | | | | • | | | |
| RE 10/2 TX0/V5H MT-SE-AMP black | 901015 | 2.20 | 2.60 | 8.50 | 40/36/- | | • | | • | • | | • | | • | |
| RE 10/2 TX0/V15 LG-SE-AMP black | 901016 | 2.70 | 2.90 | 8.50 | 40/36/- | | | | | • | | • | | • | |



Please note: the values stated are nominal and can fluctuate in a belt whose width is a result of production processes. Our products are constantly adapted to market requirements. Consequently, changes in technical parameters can occasionally occur. **Therefore, please see the current product data sheets for specific information on designs and calculations.** These include details of further parameters.



| Strip merge | Full belt merge (full belt diverter) | Loading aircraft | Energy saving belts Amp Miser™ | Available in AP = Asia Pacific, AA = America, EU = Europe, GL = globally*** |
|-------------|--------------------------------------|------------------|--------------------------------|---|
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siegling transilon
conveyor and processing belts

Type code

| E | 4 / 2 | U0 / U2 | MT- HACCP | white | FDA |
|------|-------|---------|-----------|---|-----|
| NOVO | 60 | | HC - SE | black | |
| | | | | Color | |
| | | | | Belt property | |
| | | | | Surface pattern | |
| | | | | Top face coating [mm/10] | |
| | | | | Underside coating [mm/10] | |
| | | | | Number of plies, special fabric (H or M) or total thickness (NOVO) | |
| | | | | Type class | |
| | | | | Tension member fabric | |

Legend

* Established in line with ISO 21181:2005

- **
- Minimum drum diameter d_{min} with counter-bending (top face touches drum)
 - Minimum drum diameter d_{min} with bending (driving face touches drum)
 - Minimum radius r_{min} of a fixed knife edge (rX) or minimum diameter d_{min} of a rolling knife edge (dX) (driving face touches knife edge)

Missing values on request. The smallest permissible drum diameters were established at room temperature with z-splices and counter bending and do not apply to conveyor belts with mechanical fasteners. Lower temperatures, profiles and side walls can require larger drum diameters. On this point, see our brochure "Technical information 2" (ref. no. 318)

*** Other regions on request

Tension member fabrics

| | | |
|------|---|---------------------|
| E | = | Polyester |
| EL | = | Polyester (elastic) |
| NOVO | = | Polyester felt |
| RE | = | Recycled polyester |

Design

| | | |
|---|---|-----------------|
| H | = | HighTech-fabric |
|---|---|-----------------|

Coatings

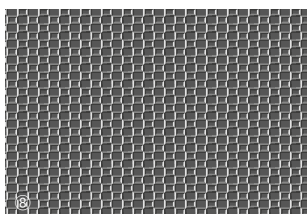
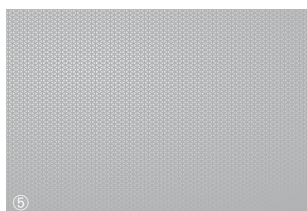
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|-------|---|---------------------------|
| 0 | = | Fabric uncoated |
| R | = | High Grip |
| TX0 | = | Texglide™ |
| U | = | Polyurethane |
| U...H | = | Polyurethane hard |
| U0 | = | Polyurethane impregnation |
| V | = | Polyvinyl chloride |
| V...H | = | Polyvinyl chloride hard |

Surface patterns

| | | |
|------|---|-----------------------|
| AR | = | Rough-top ① |
| CH | = | Check-in ② |
| GSTR | = | Coarse texture ③ |
| LG | = | Longitudinal groove ④ |
| MT | = | Matt ⑤ |
| QS | = | Quarz sand ⑥ |
| R | = | Large diamond ⑦ |
| STR | = | Normal texture ⑧ |

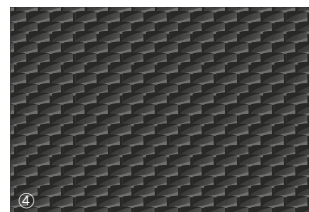
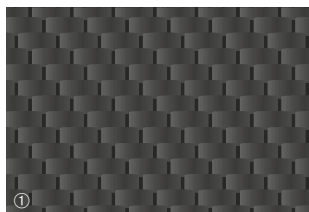
Belt properties

| | | |
|-----|---|---|
| AMP | = | Amp Miser™ |
| C | = | Laterally flexible, suitable for curved belts |
| FR | = | Flame-retardant, ASTM D-378 |
| HC | = | Highly-conductive |
| M | = | Particularly stiff laterally |
| S | = | Very low noise |
| SE | = | Flame-retardant, EN340 |

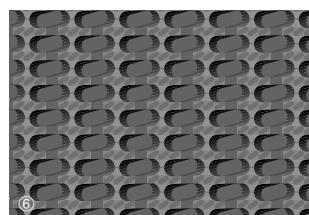
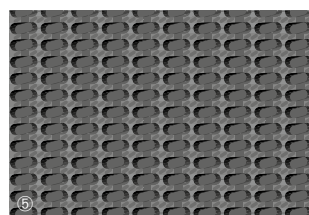


Product range Airports

| | Article number | Total thickness approx. [mm] | Weight approx. [kg/m ²] | Effective pull at 1% elongation (k _{T%} relaxed) [N/mm width]* | d _{min} counter-bend / d _{min} bend / r _{min} knife approx. [mm]** | Check-in systems | Collecting belts/ Accumulation belts | X-ray machines | Paddle belts | High-speed conveyors | Curved belts | Horizontal conveying (metering) | Drag band conveyors | Inclined conveying, Synchronizing, Accelerator belts | |
|--------------------------------|----------------|------------------------------|-------------------------------------|--|--|------------------|---|----------------|--------------|----------------------|--------------|---------------------------------|---------------------|---|--|
| Siegling Transtex | | | | | | | | | | | | | | | |
| PHR2-160 3/64LixBB-NA black FR | 908204 | 3.63 | 4.39 | 11.00 | 127/-/- | | | | | ● | | ● | | ● | |
| PHR2-160 MRTxBB-NA FR black | 908205 | 3.48 | 3.91 | 11.00 | 127/89/- | | | | | | | | | ● | |
| PHR2-160 RTxBB-NA FR black | 908206 | 6.86 | 6.35 | 10.00 | 152/127/- | | | | | | | | | ● | |
| PHR2-90MF BBxBB-NA black FR | 908200 | 2.87 | 3.37 | 4.00 | 63.5/-/- | | ● | | | | | ● | | | |
| PHR2-90MF GRADE II RTxBB black | 908214 | 7.01 | 6.44 | 4.50 | 126/89/- | | | | | | | | | ● | |
| PHR2-90MF LixBB-NA black FR | 908201 | 3.58 | 4.30 | 8.00 | 126/89/- | | | | | | | ● | | ● | |
| PHR3-135MF BBxBB-NA black FR | 908208 | 3.94 | 4.59 | 8.00 | 126/126/- | | ● | | | | | ● | | | |
| PHR3-200TW BBxBB-NA black FR | 908209 | 3.81 | 4.39 | 12.00 | -/76.2/- | | ● | | | | | ● | | | |
| PHR3-265TW BBxBB-NA black FR | 908210 | 4.75 | 5.52 | 25.00 | -/203/- | | ● | | | | | ● | | | |
| PVC120 FxB-NA black FR | 908011 | 2.79 | 2.44 | 7.50 | 38/-/- | | ● | | | | | ● | | | |
| PVC120 RTxB-NA black FR | 908004 | 6.35 | 4.88 | 8.50 | 63.5/51/- | | | | | | | | | ● | |
| PVC150 FxB-NA black FR | 908015 | 3.30 | 3.42 | 7.00 | 51/-/- | | ● | | | | | ● | | | |
| PVK100 CxFS-NA black FR | 908101 | 3.30 | 3.91 | 11.00 | 63.5/38/- | | | | | | | ● | | | |
| PVK100 FSxFS-NA black FR | 908100 | 2.79 | 2.44 | 10.50 | 38/38/- | | ● | | | | | ● | | | |
| PVK125 CxFS-NA black FR | 908104 | 3.94 | 4.39 | 14.00 | 63.5/63.5/- | | | | | | | ● | | | |
| PVK125 FSxFS-NA black FR | 908103 | 3.68 | 3.42 | 10.00 | 38/38/- | | ● | | | | | ● | | | |
| PVK125 MRTxFS-NA black FR | 908105 | 4.83 | 4.88 | 14.00 | 51/38/- | | | | | | | | | ● | |
| PVK125 RTxFS-NA black FR | 908106 | 7.62 | 6.35 | 11.00 | 63.5/-/- | | | | | | | | | ● | |
| PVK150 FSxFS-NA black FR | 908125 | 4.57 | 4.44 | 10.00 | 63.5/51/- | | ● | | | | | ● | | | |
| PVK200 FSxFS-NA black FR | 908111 | 5.08 | 5.37 | 15.00 | 89/51/- | | ● | | | | | ● | | | |



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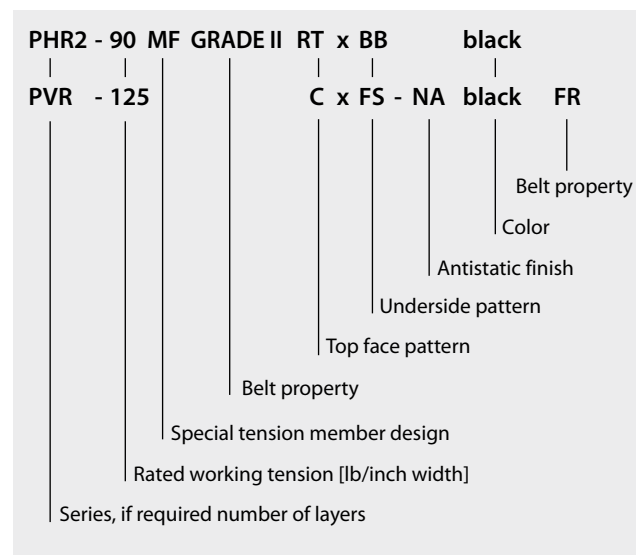
| | | | | | |
|--|--|--|--|--|--|
| | Strip merge | | | | |
| | Full belt merge (full belt diverter) | | | | |
| | Loading aircraft | | | | |
| | Energy saving belts Amp Miser™ | | | | |
| | Available in AP = Asia Pacific, AA = America, EU = Europe, GL = globally**** | | | | |

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siegling transtex
conveyor belts

Type code



Legend

* Established in line with ISO 21181:2005

- ** • Minimum drum diameter d_{min} with counter-bending (top face touches drum)
• Minimum drum diameter d_{min} with bending (driving face touches drum)
• Minimum radius r_{min} of a fixed knife edge (rX) or minimum diameter d_{min} of a rolling knife edge (dX) (driving face touches knife edge)

Missing values on request. The smallest permissible drum diameters were established at room temperature with z-splices and counter bending and do not apply to conveyor belts with mechanical fasteners. Lower temperatures, profiles and side walls can require larger drum diameters. On this point, see our brochure "Technical information 2" (ref. no. 318)

*** Other regions on request

Series

- PHR** = Package Handling Rubber (Rubber coating and/or rubber in the intermediate layer)
PVC = Interwoven PVC (Special PVC-impregnated fabric)
PVK = Package Handling PVC (Special PVC-impregnated fabric, reinforced version)

Special tension member designs

- MF** = Polyester monofilament weft
TW = Driving face fabric with twill weave

Belt properties

- FR** = Flame retardant, ASTM D-378
Grade II = Less abrasion resistant styrene-butadiene-rubber
NA = Non-antistatic

Patterns/Coatings

- B** = Rough fabric, brushed, low friction
BB = Fabric with resorcin-formaldehyde-latex-impregnation ①
C = Smooth cover ②
F = Thin PVC coating
FS = Top face: coarse fabric with PVC impregnation, low friction
Driving face: coarse fabric, brushed, low friction ③
LI = Light impression ④
MRT = Rough-top, mini ⑤
RT = Rough-top ⑥
3/64 = Coating thickness in 3/64 inch

Siegling – total belting solutions

Committed staff, quality oriented organization and production processes ensure the constantly high standards of our products and services.

Forbo Movement Systems complies with total quality management principles. Our quality management system has ISO 9001 certification at all production and fabrication sites. What's more, many sites have ISO 14001 environmental management certification.



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Our service – anytime, anywhere

Forbo Movement Systems employs around 2,500 people in its group of companies. Our products are manufactured in ten production facilities across the world. You can find companies and agencies with warehouses and workshops in over 80 countries. Service points are located in more than 300 places worldwide.

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MOVEMENT SYSTEMS