

HPD UNIQUE IDENTIFIER: 24231

CLASSIFICATION: 09 65 19.23 Vinyl Tile Flooring

PRODUCT DESCRIPTION: Allura Flex is a luxury vinyl tile that is comprised of a vinyl wear layer with a high performance PUR topcoat which provides color clarity. A calendared wear layer provides clear image, superior strength and durability . The thick glass inter-layer ensures dimensional stability, flexibility, tension releases and strength with a solid backing for comfort, balance and prevention of curl. The mechanical foam back layer contributes to its acoustical properties. Size: Approx. 39" x 8" (100cm x 20cm) Gauge: 0.197" (5.0mm) Wear Layer: 0.04" (1.0mm) Packaging: 10 planks (21.53 ft2/ 2 m2)

Section 1: Summary

Basic Method / Product Threshold

CONTENT INVENTORY

Inventory Reporting Format	Threshold level	Residuals/Impurities	<i>All Substances Above the Threshold Indicated Are:</i>
<input type="radio"/> Nested Materials Method	<input type="radio"/> 100 ppm	<input type="radio"/> Considered	Characterized <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No
<input checked="" type="radio"/> Basic Method	<input checked="" type="radio"/> 1,000 ppm	<input type="radio"/> Partially Considered	<i>% weight and role provided for all substances.</i>
Threshold Disclosed Per	<input type="radio"/> Per GHS SDS	<input checked="" type="radio"/> Not Considered	Screened <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No
<input type="radio"/> Material	<input type="radio"/> Other	Explanation(s) provided for Residuals/Impurities?	<i>All substances screened using Priority Hazard Lists with results disclosed.</i>
<input checked="" type="radio"/> Product		<input checked="" type="radio"/> Yes <input type="radio"/> No	Identified <input type="radio"/> Yes Ex/SC <input checked="" type="radio"/> Yes <input type="radio"/> No
			<i>All substances disclosed by Name (Specific or Generic) and Identifier.</i>

CONTENT IN DESCENDING ORDER OF QUANTITY

Summary of product contents and results from screening individual chemical substances against HPD Priority Hazard Lists and the GreenScreen for Safer Chemicals®. The HPD does not assess whether using or handling this product will expose individuals to its chemical substances or any health risk. Refer to Section 2 for further details.

MATERIAL | SUBSTANCE | RESIDUAL OR IMPURITY
GREENSCREEN SCORE | HAZARD TYPE

ALLURA FLEX [POLYVINYL CHLORIDE LT-P1 | RES FATTY ACIDS, C14-22, 2-ETHYLHEXYL ESTERS, EPOXIDIZED NoGS GLASS / MINERAL FIBER (POST-CONSUMER RECYCLED) (GLASS / MINERAL FIBER (POST-CONSUMER RECYCLED)) LT-UNK TITANIUM DIOXIDE LT-1 | CAN | END POLYURETHANE FOAMS LT-UNK BIS(2-ETHYLHEXYL) TEREPHTHALATE BM-3dg DIPROPYLENE GLYCOL DIBENZOATE LT-P1 | MUL DOLOMITE NoGS CALCIUM CARBONATE BM-3]

Number of Greenscreen BM-4/BM3 contents ... 1

Contents highest concern GreenScreen Benchmark or List translator Score ... LT-1

Nanomaterial ... No

INVENTORY AND SCREENING NOTES:

Percentage (%) ranges for ingredients are used as a means of keeping the exact formulations proprietary.

VOLATILE ORGANIC COMPOUND (VOC) CONTENT

VOC Content data is not applicable for this product category.

CERTIFICATIONS AND COMPLIANCE *See Section 3 for additional listings.*

VOC emissions: CDPH Standard Method V1.2 (Section 01350/CHPS) - Classroom & Office scenario

LCA: Environmental Product Declaration (EPD) by UL - Industry Generic

CONSISTENCY WITH OTHER PROGRAMS

Pre-checked for LEED v4 Material Ingredients Option 1

Third Party Verified?

- Yes
- No

PREPARER: Self-Prepared

VERIFIER:
VERIFICATION #:

SCREENING DATE: 2021-03-30

PUBLISHED DATE: 2021-03-30

EXPIRY DATE: 2024-03-30

Section 2: Content in Descending Order of Quantity

This section lists contents in a product based on specific threshold(s) and reports detailed health information including hazards. This HPD uses the inventory method indicated above, which is one of three possible methods:

- Basic Inventory method with Product-level threshold.
- Nested Material Inventory method with Product-level threshold
- Nested Material Inventory method with individual Material-level thresholds

Definitions and requirements for the three inventory methods and requirements for each data field can be found in the HPD Open Standard version 2.2, available on the HPDC website at: www.hpd-collaborative.org/hpd-2-2-standard

ALLURA FLEX

PRODUCT THRESHOLD: 1000 ppm

RESIDUALS AND IMPURITIES CONSIDERED: No

RESIDUALS AND IMPURITIES NOTES: No residuals or impurities are expected to be present in the product at or above the reporting threshold.

OTHER PRODUCT NOTES: N/A

POLYVINYL CHLORIDE

ID: 9002-86-2

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-03-30 19:53:05

#: 46.0000 GS: LT-P1 RC: PostC NANO: No SUBSTANCE ROLE: Binder

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
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RES	AOEC - Asthmagens	Asthmagen (Rs) - sensitizer-induced
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SUBSTANCE NOTES:

FATTY ACIDS, C14-22, 2-ETHYLHEXYL ESTERS, EPOXIDIZED

ID: 95370-96-0

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-03-30 19:53:05

#: 4.8000 GS: NoGS RC: None NANO: No SUBSTANCE ROLE: Binder

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
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None found		No warnings found on HPD Priority Hazard Lists
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SUBSTANCE NOTES:

GLASS / MINERAL FIBER (POST-CONSUMER RECYCLED) (GLASS / MINERAL FIBER (POST-CONSUMER RECYCLED))

ID: 65997-17-3

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library HAZARD SCREENING DATE: 2021-03-30 19:53:06

#: 1.2000 GS: LT-UNK RC: None NANO: No SUBSTANCE ROLE: Carrier

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
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None found		No warnings found on HPD Priority Hazard Lists
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SUBSTANCE NOTES:

TITANIUM DIOXIDE

ID: 13463-67-7

%: **0.5000** GS: **LT-1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Pigment**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
CAN	EU - GHS (H-Statements)	H351 - Suspected of causing cancer
CAN	US CDC - Occupational Carcinogens	Occupational Carcinogen
CAN	CA EPA - Prop 65	Carcinogen - specific to chemical form or exposure route
CAN	IARC	Group 2B - Possibly carcinogenic to humans - inhaled from occupational sources
CAN	MAK	Carcinogen Group 3A - Evidence of carcinogenic effects but not sufficient to establish MAK/BAT value
END	TEDX - Potential Endocrine Disruptors	Potential Endocrine Disruptor
CAN	MAK	Carcinogen Group 4 - Non-genotoxic carcinogen with low risk under MAK/BAT levels

SUBSTANCE NOTES: The titanium dioxide (TiO₂) is bound within the product, requiring no further labeling. Identified on the US EPA Safer Chemical Ingredient List. Form-specific hazards: airborne particles of respirable size – occupational setting. Specific guidelines are being created to address known issues related to transparency and disclosure for several materials (“Special Conditions”), including those with Form-Specific Hazards such as Titanium Dioxide. This HPD will be updated as appropriate when these guidelines become available. The Material Health Harmonization Task Group convened by the USGBC states that pigmentary titanium dioxide was "determined to be Benchmark 2 using the full GS (GreenScreen) method" hpdrepository.hpd-collaborative.org HPD v2.1 created via HPDC Builder Page 2 of 12 (<http://ow.ly/Z5ken>).

POLYURETHANE FOAMS

ID: **9009-54-5**

%: **0.3000** GS: **LT-UNK** RC: **None** NANO: **No** SUBSTANCE ROLE: **Coating**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES: Finish contains no Isocyanates.

BIS(2-ETHYLHEXYL) TEREPHTHALATE

ID: **6422-86-2**

%: **0.1000 - 20.5000** GS: **BM-3dg** RC: **None** NANO: **No** SUBSTANCE ROLE: **Binder**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
None found		No warnings found on HPD Priority Hazard Lists

SUBSTANCE NOTES:

DIPROPYLENE GLYCOL DIBENZOATE

ID: **27138-31-4**

%: **0.1000 - 20.5000** GS: **LT-P1** RC: **None** NANO: **No** SUBSTANCE ROLE: **Binder**

HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS
MUL	German FEA - Substances Hazardous to Waters	Class 2 - Hazard to Waters
SUBSTANCE NOTES:		

DOLOMITE

ID: 16389-88-1

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2021-03-30 19:53:08		
%: 0.1000 - 27.0000	GS: NoGS	RC: None	NANO: No	SUBSTANCE ROLE: Filler
HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
SUBSTANCE NOTES:				

CALCIUM CARBONATE

ID: 471-34-1

HAZARD SCREENING METHOD: Pharos Chemical and Materials Library		HAZARD SCREENING DATE: 2021-03-30 19:53:09		
%: 0.1000 - 27.0000	GS: BM-3	RC: None	NANO: No	SUBSTANCE ROLE: Filler
HAZARD TYPE	AGENCY AND LIST TITLES	WARNINGS		
None found		No warnings found on HPD Priority Hazard Lists		
SUBSTANCE NOTES:				

Section 3: Certifications and Compliance

This section lists applicable certification and standards compliance information for VOC emissions and VOC content. Other types of health or environmental performance testing or certifications completed for the product may be provided.

VOC EMISSIONS

CDPH Standard Method V1.2 (Section 01350/CHPS) - Classroom & Office scenario

CERTIFYING PARTY: Third Party

ISSUE DATE: 2020-03-

EXPIRY DATE:

CERTIFIER OR LAB: Berkeley

APPLICABLE FACILITIES: All

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Analytical

CERTIFICATE URL:

CERTIFICATION AND COMPLIANCE NOTES:

LCA

Environmental Product Declaration (EPD) by UL - Industry Generic

CERTIFYING PARTY: Third Party

ISSUE DATE: 2018-06-

EXPIRY DATE: 2023-

CERTIFIER OR LAB: UL

APPLICABLE FACILITIES: All

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06-19

Environment, Inc.

CERTIFICATE URL: <https://www.forbo.com/flooring/en-us/allura-lvt/pm7htj>

CERTIFICATION AND COMPLIANCE NOTES:

Section 4: Accessories

This section lists related products or materials that the manufacturer requires or recommends for installation (such as adhesives or fasteners), maintenance, cleaning, or operations. For information relating to the contents of these related products, refer to their applicable Health Product Declarations, if available.

FORBO FRT 950 ADHESIVE (VOC 0.00 G/L)

HPD URL: No HPD available

CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:

The Forbo FRT 950 Adhesive is the standard recommended adhesive used for releasable installation.

FORBO T 940 ADHESIVE (VOC 0.00 G/L)

HPD URL: No HPD available

CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:

The Forbo Sustain 1195 Adhesive is a recommended alternative compatible adhesive with the Allura Flex.

FORBO SUSTAIN 1195 ADHESIVE (VOC 0.00 G/L)

HPD URL: No HPD available

CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:

The Forbo Sustain 1195 Adhesive is a recommended alternative compatible adhesive with the Allura Flex.

FORBO FST 1299 ADHESIVE (VOC 0.00 G/L)

HPD URL: No HPD available

CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:

Forbo FST 1299 Adhesive is a recommended alternative compatible adhesive with the Allura Flex.

FORBO 660 ADHESIVE (VOC 12.00 G/L)

HPD URL: No HPD available

CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:

Forbo 660 Adhesive is a recommended alternative compatible adhesive with the Allura Flex.

FORBO ADHESIVE REMOVER

HPD URL: No HPD available

CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:

Forbo Adhesive Remover can be used for adhesive residue removal post installation per the published Floor Care Guidelines.

FORBO NEUTRAL PH CLEANERHPD URL: **No HPD available****CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:**

Forbo Neutral pH Cleaner is the recommended cleaner for standard routine cleaning per the published Floor Care Guidelines.

FORBO READY TO USE NEUTRAL PH CLEANERHPD URL: **No HPD available****CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:**

Forbo Ready To Use Neutral pH Cleaner can be used for for standard routine cleaning per the published Floor Care Guidelines.

FORBO HEAVY DUTY CLEANERHPD URL: **No HPD available****CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:**

Forbo Heavy Duty Cleaner can be used for interim maintenance per the published Floor Care Guidelines.

FORBO MOP ON RESTORERHPD URL: **No HPD available****CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:**

Forbo Mop On Restorer can be used for interim maintenance per the published Floor Care Guidelines.

FORBO SPRAY BUFFHPD URL: **No HPD available****CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:**

Forbo Spray Buff can be used for interim maintenance per the published Floor Care Guidelines.

FORBO MATTE FINISHHPD URL: **No HPD available****CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:**

Forbo Matte Finish can be used for interim maintenance per the published Floor Care Guidelines.

FORBO GLOSS FINISHHPD URL: **No HPD available****CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:**

Forbo Gloss Finish can be used for interim maintenance per the published Floor Care Guidelines.

FORBO WALL BASEHPD URL: <http://www.forboflooringna.com>**CONDITION WHEN RECOMMENDED OR REQUIRED AND/OR OTHER NOTES:**

Can be used with Allura Flex installation using the recommended adhesive.

Section 5: General Notes

Allura Flex line includes: Allura Flex Wood & Stone. Allura Flex contains no Isocyanates.

MANUFACTURER INFORMATION

MANUFACTURER: Forbo Flooring Systems
ADDRESS: 8 Maplewood Drive
 Hazle Township PA 18202, United States
WEBSITE: www.forboflooringna.com

CONTACT NAME: Shannon Wolski
TITLE: Product Support and Education Services Administrator
PHONE: 570-450-0319
EMAIL: shannon.wolski@forbo.com

The listed contact is responsible for the validity of this HPD and attests that it is accurate and complete to the best of his or her knowledge.

KEY

Hazard Types

AQU Aquatic toxicity	LAN Land toxicity	PHY Physical hazard (flammable or reactive)
CAN Cancer	MAM Mammalian/systemic/organ toxicity	REP Reproductive
DEV Developmental toxicity	MUL Multiple	RES Respiratory sensitization
END Endocrine activity	NEU Neurotoxicity	SKI Skin sensitization/irritation/corrosivity
EYE Eye irritation/corrosivity	NF Not found on Priority Hazard Lists	UNK Unknown
GEN Gene mutation	OZO Ozone depletion	
GLO Global warming	PBT Persistent, bioaccumulative, and toxic	

GreenScreen (GS)

BM-4 Benchmark 4 (prefer-safer chemical)	LT-1 List Translator 1 (Likely Benchmark-1)
BM-3 Benchmark 3 (use but still opportunity for improvement)	LT-UNK List Translator Benchmark Unknown (the chemical is present on at least one GreenScreen Specified List, but the information contained within the list did not result in a clear mapping to a LT-1 or LTP1 score.)
BM-2 Benchmark 2 (use but search for safer substitutes)	
BM-1 Benchmark 1 (avoid - chemical of high concern)	
BM-U Benchmark Unspecified (due to insufficient data)	
LT-P1 List Translator Possible 1 (Possible Benchmark-1)	NoGS No GreenScreen.

Recycled Types

PreC Pre-consumer recycled content
PostC Post-consumer recycled content
UNK Inclusion of recycled content is unknown
None Does not include recycled content

Other Terms:

GHS SDS Globally Harmonized System of Classification and Labeling of Chemicals Safety Data Sheet

Inventory Methods:

Nested Method / Material Threshold Substances listed within each material per threshold indicated per material
Nested Method / Product Threshold Substances listed within each material per threshold indicated per product
Basic Method / Product Threshold Substances listed individually per threshold indicated per product

Nano Composed of nano scale particles or nanotechnology
Third Party Verified Verification by independent certifier approved by HPDC
Preparer Third party preparer, if not self-prepared by manufacturer
Applicable facilities Manufacturing sites to which testing applies

The Health Product Declaration (HPD) Open Standard provides for the disclosure of product contents and potential associated human and environmental health hazards. Hazard associations are based on the HPD Priority Hazard Lists, the GreenScreen List Translator™, and when available, full GreenScreen® assessments. The HPD Open Standard v2.1 is not:

- a method for the assessment of exposure or risk associated with product handling or use,
- a method for assessing potential health impacts of: (i) substances used or created during the manufacturing process or (ii) substances created after the product is delivered for end use.

Information about life cycle, exposure and/or risk assessments performed on the product may be reported by the manufacturer in appropriate Notes sections, and/or, where applicable, in the Certifications section.

The HPD Open Standard was created and is supported by the Health Product Declaration Collaborative (the HPD Collaborative), a customer-led organization composed of stakeholders throughout the building industry that is committed to the continuous improvement of building products through transparency, openness, and innovation throughout the product supply chain.

The product manufacturer and any applicable independent verifier are solely responsible for the accuracy of statements and claims made in this HPD and for compliance with the HPD standard noted.