



Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.

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Fax: 01592 643 999

# white autumn oak | w66350 / w60350 / 9050 / cc60350

# **ALLURA**LUXURY VINYL TILES

#### **DESIGN AND INNOVATION**

With Forbo's Allura luxury vinyl tiles, you get all the beauty of natural materials such as wood and stone without any of the drawbacks. Realistic embossing structures and superior print technologies mean every design in the collection is brought to life, while the variety of plank and tile shapes and sizes ensure a life-like finish for every room in your home.

#### **DURABILITY AND PERFORMANCE**

Produced in Europe in our state of the art production facilities, Allura's embossed lacquering system ensures lasting appearance retention and high scratch and stain resistance, while still remaining easy to clean and maintain – ideal for areas such as kitchens and dining rooms where spills and splashes are an every day occurrence.

#### SUSTAINABLE AND EASY

Allura is manufactured using 100% green electricity as part of our commitment to Creating Better Environments. Furthermore, it is 100% phthalate free, contributing to a healthier indoor living environment for all the family.

# Dryback allura wood stone ONE DESIGN - THREE INSTALLATION OPTIONS 30 of the colours\* in this brochure are available in each of our three different installation options: Stick, Tack and Click. All you have to do is pick the design that works best for you and then your retailer or flooring installer will be able to help you pick the installation method that best suits your home and budget. \*Hungarian Point planks are not available in the Click construction. domestic bleached rustic pine | w66084 / w60084 / 9044 / cc60084

## STICK IT, TACK IT, CLICK IT – THE CHOICE IS YOURS

There is something for everyone in the new Allura collection, no matter what your subfloor requirements, installation timeframe or budget. The choice really is yours.

#### allura: Stick

Our standard "dry back" version is glued down on a smooth subfloor with permanent adhesive for a flawless finish. Available with three wear layer options (0.4mm, 0.55mm and 0.7mm) Allura is designed to withstand the most strenuous demands of busy family life – giving you a floor that will withstand the test of time.

#### allura: Tack

Flex is our dimensionally stable yet functional loose lay system, which allows for post use removal and quicker installation. It is ideal for use in semi-commercial environments and works alongside our Tessera carpet tiles for integrated flooring solutions.

#### allura: Click

Allura Click comes with our patented "Click" system which guarantees quick and easy installation - and there's no need for adhesive. It can also help address minor subfloor imperfections, and so is ideal for using when the initial flooring substrate is less than perfect.







commercial

premium

#### THINK OUTSIDE THE PLANK

Our new Hungarian Point planks are cut on an angle at 45 degrees, allowing you to create realistic herringbone and chevron designs with ease. By using a single colour or a combination of shades, a range of sophisticated floor designs with a delicate vertical pattern can be produced – resulting in traditional patterns but with a fresh, modern aesthetic.





#### **allura** wood Hungarian Point planks



Gauge / wearlayer	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00
Design	w60357	
Format	90 x 15 cm — 2/−	

Gauge / wearlayer	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00
Design	w60354	
Format	90 x 15 cm −2/	120 x 20 cm − <del>2</del> √−

Gauge / wearlayer	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00
Design	w60351	
Format	90 x 15 cm −2/	120 x 20 cm −√2

**-2** 2 sided bevelling



<sup>\*</sup> These designs have a natural colour gradient, resulting in a colour shade difference between the planks for a true to nature representation of the wood design.



Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
Design	w66356	w60356	9056	cc60356
Format	100 x 15 cm — <del>4</del> —	100 x 15 cm — <del>4</del> —	100 x 20 cm — <del>√</del> –	121.2 x 18.7 cm — <del>√</del> —
Hungarian Point	-	w60357 _2_ 90 x 15 cm	9057 _2_ 120 x 20 cm	-



Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2,5 / 0,70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
Design	w66353	w60353	9053	cc60353
Format	100 x 15 cm — <del>√</del> –	100 x 15 cm — 4—	100 x 20 cm — 4—	
Hungarian Point	-	w60354 _2_ 90 x 15 cm	9054	-



Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
Design	w66350	w60350	9050	
Format	100 x 15 cm — <del>4</del> —	100 x 15 cm — <del>4</del> —	100 x 20 cm -√-	121.2 x 18.7 cm -√-
Hungarian Point		w60351 _2 90 x 15 cm	9051 _2 120 x 20 cm	-

- **2** 2 sided bevelling
- **-⁴** 4 sided bevelling

The autumnal tones of these three oak designs create a classic backdrop to any room in the house.





<sup>\*</sup>These designs have a natural colour gradient, resulting in a colour shade difference between the planks for a true to nature representation of the wood design.





Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
Design	w66082	w60082	9042	cc60082
Format	120 x 20 cm — <del>4</del> —	120 x 20 cm — <del>4</del> —	120 x 20 cm — <del>4</del> —	121.2 x 18.7 cm — <del>4</del> —



Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
Design	w66084	w60084	9044	
Format	120 x 20 cm — <del>4</del> —	120 x 20 cm — <del>4</del> —	120 x 20 cm -4	

- **→** 2 sided bevelling
- **-⁴** 4 sided bevelling

In-register embossing ensures a realistic finish and brings these rustic pine designs to life.



#### EVERY PLANK IS **DIFFERENT**

Enjoy the versatile look and feel of wood: choose from dark shades for a warm ambience or light or grey tones for a more neutral backdrop.



**-⁴** 4 sided bevelling





Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
Design	w66065	w60065		cc60065
Format	120 x 20 cm	120 x 20 cm	120 x 20 cm	121.2 x 18.7 cm − <del>√</del>



Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
Design	w66064	w60064	1604	cc60064
Format	120 x 20 cm	120 x 20 cm	120 x 20 cm	121.2 x 18.7 cm −4

<sup>4</sup> sided bevelling

#### **BEAUTIFUL LOOKS** & EASE OF MAINTENANCE

With its life-like appearance, all eyes will be on your new Allura flooring. But you will also have peace of mind that cleaning and maintaining your floor will be as simple as possible.

Mud, splashes of water and even heels are no match for our PUR finish, so making mess disappear as quickly as it arrives is a piece of cake.

Whether you are looking to capture the essence of city living, or the comfort of the country, Allura is a floor to be lived on.





	Zagova zavora zavora za zavora	
black rustic oak		

Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
Design	w66074	w60074	1684	cc60074
Format	120 x 20 cm −4	120 x 20 cm — <b>4</b> —	120 x 20 cm − <del>√</del> −	121.2 x 18.7 cm − <del>√</del> −

-⁴ 4 sided bevelling

Thanks to state of the art printing and production techniques, Allura luxury vinyl tiles and planks take the design of your room to the next level – so much so that you can almost forget that it is also an incredibly practical flooring choice. A floor that stays stylish, because it's your choice.



20





21

golden collage oak | w66373 / w60373 / 9073 / cc60373













Gauge /	Domestic	Premium 2.5 / 0.70	Flex	Click
rustic ant	thracite oak		-	$\oplus$
Sanday Miles		Carrier of the last		_
-				-
			+	
				LRV 15

Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
Design	w66306	w60306	1674	
Format	150 x 28 cm -√-	150 x 28 cm - <del>√</del> -	150 x 28 cm	

-⁴- 4 sided bevelling

As in nature, the grain embossing on these oak designs follows the pattern of the wood. The result is a natural-look floor that is virtually indistinguishable from the real thing.





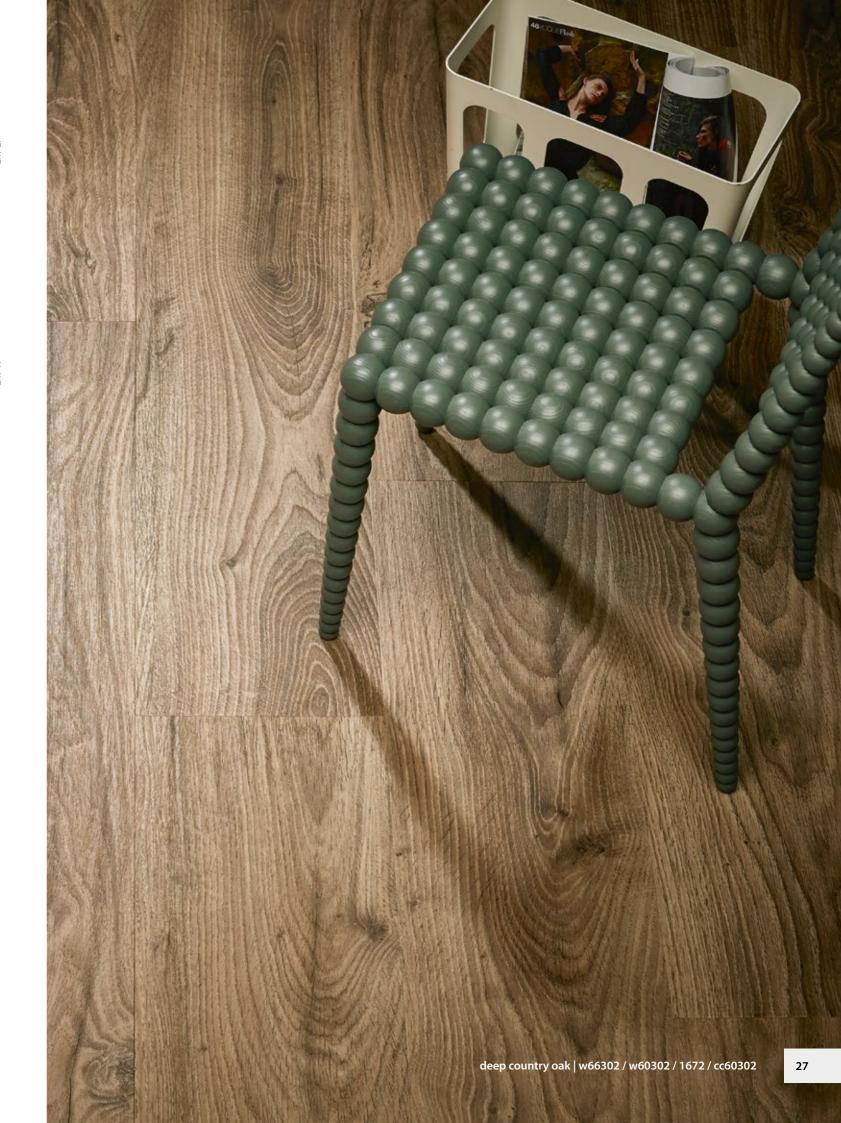
Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
Design	w66295	w60295	1535	cc60295
Format	120 x 20 cm -√-	120 x 20 cm — <del>√</del>	100 x 20 cm	121.2 x 18.7 cm



Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
Design	w66302	w60302	1672	cc60302
Format	150 x 28 cm — <del>4</del> —	150 x 28 cm - <del>√</del>	150 x 28 cm -√-	150 x 23.7 cm

-⁴- 4 sided bevelling

Natural looking floors with minimal pattern repeats, thanks to the 1.5m print circumference, ensures there is minimal repetition in the boxes between planks or tiles, resulting in a natural look floor.







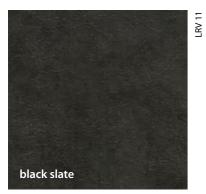




#### allura stone



Gauge / wearlayer	Design		Format
Domestic 2.0 / 0.40	s67776	-4-	50 x 50 cm
Premium 2.5 / 0.70 Commercial 2.5 / 0.55	s63776	-4-	75 x 50 cm
Flex 5.0 / 1.00	9066	-4-	50 x 50 cm
Click 5.0 / 0.55	сс63776		60 x 31.7 cm



Gauge / wearlayer	Design	Format
Domestic 2.0 / 0.40	s67404	50 x 50 cm
Premium 2.5 / 0.70 Commercial 2.5 / 0.55	s62404	50 x 50 cm
Flex 5.0 / 1.00	9004	50 x 50 cm
Click 5.0 / 0.55		



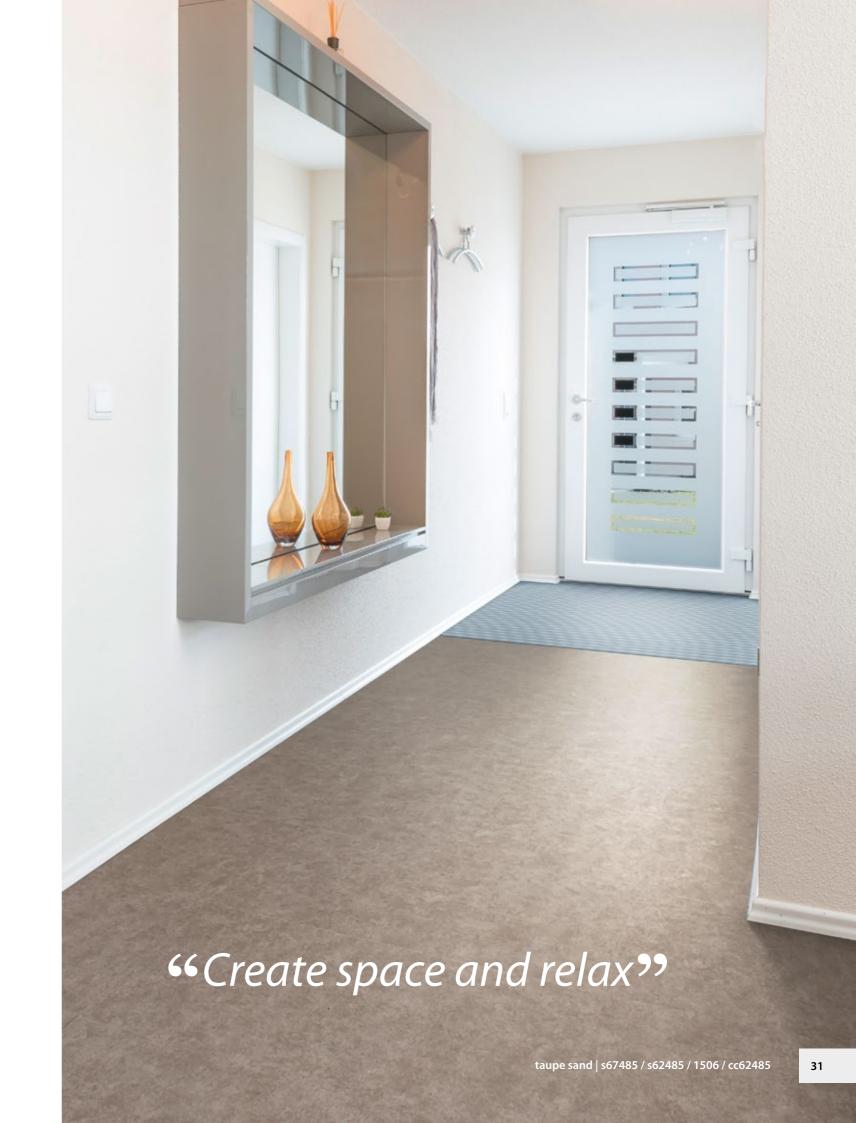
Gauge / wearlayer	Design	Format
Domestic 2.0 / 0.40	s67488 -4	50 x 50 cm
Premium 2.5 / 0.70 Commercial 2.5 / 0.55	s62488 —4—	50 x 50 cm
Flex 5.0 / 1.00	1508	50 x 50 cm
Click 5.0 / 0.55	cc62488	60 x 31.7 cm



Gauge / wearlayer	Design	Format
Domestic 2.0 / 0.40	s67485 <del>4</del>	50 x 50 cm
Premium 2.5 / 0.70 Commercial 2.5 / 0.55	s62485 —4	50 x 50 cm
Flex 5.0 / 1.00	1506	50 x 50 cm
Click 5.0 / 0.55	cc62485	60 x 31.7 cm

-⁴ 4 sided bevelling

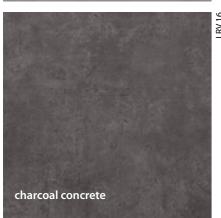
Create a sense of space with tiles for a design flow between different rooms.



#### allura stone









Gauge / wearlayer	Domestic 2.0 / 0.40	Premium 2.5 / 0.70 Commercial 2.5 / 0.55	Flex 5.0 / 1.00	Click 5.0 / 0.55
grigio concrete	s67523	s62523	1633	cc62523
natural concrete	s67522	s62522	1632	cc62522
charcoal concrete	s67418	s62418	1628	cc62418
nero concrete	s67419	s62419	1634	cc62419
Format	50 x 50 cm	50 x 50 cm	50 x 50 cm	60 x 31.7 cm



#### **ACCESSORIES**

#### Decorative strips

To further enhance the design of your new Allura floor, Allura strips are available in 7 different colours. These can be mixed and matched with any of the wood and stone designs from the collection to add an extra dimension to your floor, and are made from the same durable material.

Please note the Allura strips can only be used with the standard dry back option with a 0.55mm or 0.70mm wear layer.



<b>f63491</b>   white	
11 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
<b>f63487</b>   black	
NO. 100 ST. 100 ST.	THE PERSON NAMED IN COLUMN
f62416   grigio concrete	
	The same of the sa
f61255   natural seagrass	
f61257   timber seagrass	
f60074   black rustic oak	
THE RESERVE OF THE PARTY OF THE PARTY.	SEASON DESCRIPTION OF
f63624   silver metal brush	

Thickness:	2,50 mm
Length:	100 cm
Width:	5 mm
Packing:	50 pieces

#### Forbo underlay - Allura Click

We recommend using Forbo Click underlay when installing an Allura Click floor.

This subfloor is specially designed to prevent movement of the Click, offers better acoustics and compensates for minor irregularities in the subfloor.





Forbo Click Underlay	
Thickness:	1,50 mm
Roll length:	10 m
Roll width:	100 cm

# KEEPING YOUR ALLURA IN TOP CONDITION

Allura floors feature our proven PUR top layer so that a simple maintenance regime keeps the floor looking like new.





For daily cleaning, simply remove loose dirt using a soft broom, a fabric wiper or a vacuum cleaner and remove stains with a damp cloth.

Clean the floor periodically with a wet mop and Forbo Monel or a neutral detergent.

- Spilled wet substances, especially grease, oil or food containing colourants (e.g. tomato sauce) must be removed immediately.
- Never use abrasive liquids, powder floor cleaners or scourers.



#### Coral keeps the outside, outside

A clean floor starts at the front door. Our Coral textile wipe off mats help remove footbourne dirt and moisture from the soles of shoes of those entering your home. Not only does this help prevent dirt being tracked into the home, it also helps protect your interior floor coverings from damage from small stones and rough particles of grit and dirt.

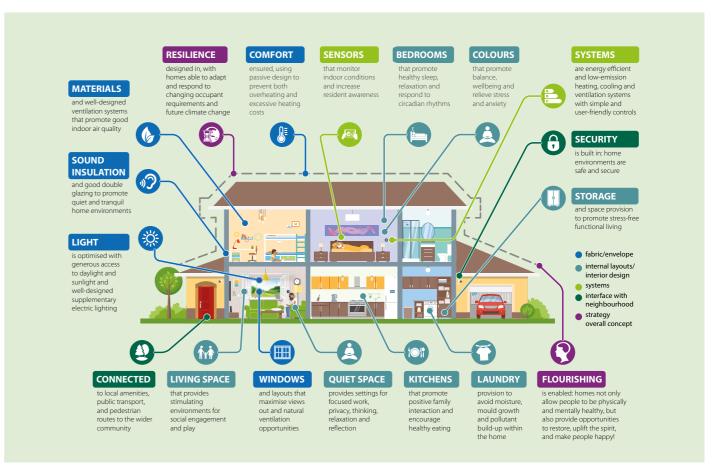
#### **EXTRATIPS**

- Make use of PVC or felt sliders under your furniture to help avoid scratches and damage to the top layer of the Allura.
- Some rubber backed rugs and runners may contain antioxidants that can cause stains on floor coverings. Make sure that any such carpets are suitable for use with PVC floor coverings.
- Use saucers under plant pots placed directly on the floor. Glazed materials can cause stains.
- Protect the floor when moving heavy pieces of furniture or appliances.

For full installation, cleaning and maintenance instructions please visit our website:

www.forbo-flooring.co.uk/foryourhome







'Committed to the health of one' is a philosophy that underpins our mission to create better quality indoor environments that will, in turn, enhance the health, comfort and wellbeing of all those who live, learn and work in them. We

want to increase awareness of the importance of making responsible choices wherever interior floor finishes are concerned.

No matter what type of interior space, the use of floor coverings that are intrinsically safe and hygienic, with low emissions, effective acoustic properties and low LRVs can make an effective contribution towards the health and wellbeing of all the individuals who use it.

#### HEALTHY HOMES REPORT THE RESULTS





The design and quality of homes and neighbourhoods is a key contributor to the health and wellbeing of the people who live there, and almost 30% of buyers and renters would pay more for properties with those qualities.

The findings are part of the "Health and Wellbeing in Homes" report produced by the UK Green Building Council (UK-GBC), which includes consumer research by Saint-Gobain.

According to the report, there are 18 factors that make up a healthy home, ranging from lighting, sound insulation and materials, through to connections with the local community, and practical considerations such as having laundry provision to prevent moisture and mould build up.

To read the full report visit www.ukgbc.org/ campaigns-policy/task-groups/betterhomes-people

#### OTHER PRODUCTS **FOR YOUR HOME**

#### novilon®

With a Novilon floor you can choose a beautifully designed, seamless floor, safe in the knowledge that you have a tough, scratch resistant surface. An innovation in flooring, Novilon represents a collection of beautiful and inspiring floor coverings designed to complement every type of interior. This richness of design and wealth of choice comes with the peace of mind that Novilon floor

coverings are both hard wearing and easy to maintain thanks to features such as Aquagrip, Diamond Seal and Noviclean, Novilon – designed for life.

For more information on the Novilon collection, please visit www.forbo-flooring.co.uk/novilon

AQUA GRIP DIAMOND SEAL NOVI CLEAN



#### flotex<sup>®</sup>

The experience of a carpet; warm and comfortable. But what about stains? Wet shoes after a walk in the rain. Children playing, the dog having fun in the garden. A glass of burgundy accidentally dropped. Normally this would spell disaster, but not anymore. Flotex is a unique hybrid product which gives you all the warmth associated with a carpet, while remaining as cleanable as a hard floor. 100% waterproof and hygienic, everyday splashes and

spills can be easily cleaned up, leaving your Flotex like new.

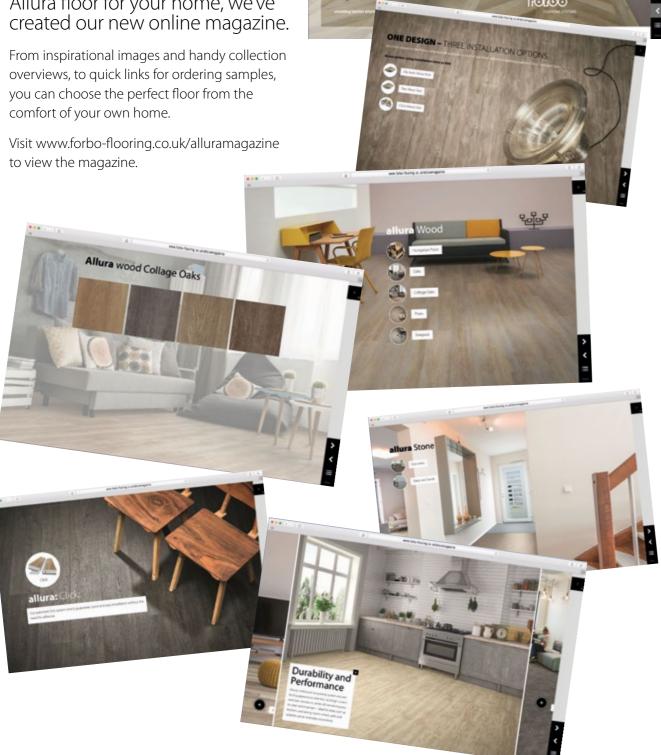
For more information on the Flotex collection, please visit www.forbo-flooring.co.uk/ flotexresidential





#### ONLINE **MAGAZINE**

To help you further in your journey to picking the perfect Allura floor for your home, we've created our new online magazine



allura wood | stone

THE CHOICE IS YOURS

# MOST FREQUENTLY ASKED QUESTIONS

#### How durable are Allura planks and tiles?

Allura comes with a 20 year guarantee for domestic use installations\*. The proven PUR finish ensures easy maintenance while delivering the strength and durability to withstand the daily demands of busy family life.

\*10 years for commercial installations provided the material is installed in line with Forbo installation instructions and recognised trade standards.

### Is an Allura floor suitable for installation in kitchens and bathrooms?

Absolutely, Allura floors can be used in areas where there are likely to be splashes and spills of water and other liquids – however we recommend that any spilled wet substances be dealt with immediately. In addition, Allura feels warm and comfortable underfoot and so is ideal for areas where bare feet are likely.

#### How can Allura help to keep my home quiet?

Allura delivers much better sound impact reduction in comparison to floor coverings such as laminate, ceramic tiles or parquet flooring. When installing an Allura Click floor we recommend using the Forbo Click underlay to increase impact noise reduction protection to up to 15dB.

#### Are Allura floors suitable for use with underfloor heating?

Allura is naturally warm to the touch, so it will quickly reach ambient room temperature.

Allura is suitable for both electric and hot water underfloor heating systems, provided that the subfloor surface does not exceed 28°C.

#### Can I install Allura planks and tiles myself?

Our Allura Click planks and tiles are design to be easily installed thanks to our unique "Click" system. Allura dry back and Allura Flex must be installed using the relevant adhesive or tackifier. The subfloor must be level and dry before installation – it may be necessary to level the subfloor to achieve an optimal result. We advise your Allura floor is always fitted by a professional flooring installer to ensure a flawless finish and a beautiful result.

To find your nearest retailer, simply visit www.forbo-flooring.co.uk/foryourhome

#### Why do I need to prepare my subfloor before installing Allura?

A smooth subfloor is necessary for a well fitting end result, therefore it may be necessary to level your subfloor before installation. For the perfect fit on your Allura Click floor, we recommend our Allura Click underlay, which improves impact sound reduction and can compensate for small irregularities in the subfloor surface.

# ALLURA TECHNICAL **SPECIFICATIONS**

Allura and Allura Click meet the requirements of EN-ISO 10582 Allura Flex meets the requirements of EN 651





		Allura Domestic 0.40	Allura Premium 0.70	Allura Commercial 0.55	Allura Flex 1.00	Allura Click 0.55
Total thickness	EN-ISO 24346	2.00 mm	2.50 mm	2.50 mm	5.00 mm	5.00 mm
Thickness of wearlayer	EN-ISO 24340	0.40 mm	0.70 mm	0.55 mm	1.00 mm	0.55 mm
Class	EN-ISO 10874					
			iii -iii		iii iii	
Collection size		30	35	35	33	30
Total weight	EN-ISO 23997	2.850 g/m <sup>2</sup>	3.600 g/m <sup>2</sup>	3.400 g/m²	6.550 g/m <sup>2</sup>	8.300 g/m <sup>2</sup>
Top layer		PUR	PUR	PUR	PUR	PUR
Dimensional stability	EN-ISO 23999	≤ 0.05 %	≤ 0.05 %	≤ 0.05 %	≤ 0.07 %	≤ 0.05 %
Indentation-residual	EN-ISO 24343-1	~ 0.04 mm ≤ 0.10 mm	~ 0.04 mm ≤ 0.10 mm	~ 0.04 mm ≤ 0.10 mm	~ 0.11 mm ≤ 0.20 mm	~ 0.05 mm ≤ 0.10 mm
Wearlayer binder content	EN-ISO 10582	Type 1	Type 1	Type 1	Class T	Type 1
Slip resistance	DIN 51130	R10	R10	R10	R10	R10
Acoustical impact noise reduction	EN-ISO 717-2	5 dB	6 dB	6 dB	14 dB	7 dB (15 dB*)
Resistance to chemicals	EN-ISO 26987	Very good	Very good	Very good	Very good	Very good
Castor chair continual use	ISO 4918	Very good	Very good	Very good	Superior	Good
Light fastness	ISO 105-B02	≥ 6	≥6	≥ 6	≥6	≥ 6
Heat resistance	EN 12664	0.008 m <sup>2</sup> K/W	0.01 m <sup>2</sup> K/W	0.01 m <sup>2</sup> K/W	0.02 m <sup>2</sup> K/W	0.02 m <sup>2</sup> K/W
Thermal conductivity		Yes	Yes	Yes	Yes	Yes

\*In combination with Forbo underlay

#### Allura, Allura Click and Allura Flex meet the requirements of EN 14041

Reaction to fire	EN 13501-1	B <sub>fl</sub> - s1	B <sub>fl</sub> - s1	B <sub>fl</sub> - s1	B <sub>fl</sub> - s1	B <sub>fl</sub> - s1
Slip resistance	EN 13893	DS: ≥ 0.30	DS: ≥ 0.30	DS: ≥ 0.30	DS: ≥ 0.30	DS: ≥ 0.30
Body voltage	EN 1815	< 2 kV	< 2 kV	< 2 kV	< 2 kV	< 2 kV
Thermal conductivity	EN 12524	0.25 W/mK	0.25 W/mK	0.25 W/mK	0.25 W/mK	0.25 W/mK
Recommended adhesives			540 Eurosafe special 640 Eurostar special		542 Eurofix tack plus	-

## THE NEXT STEPS TO CHOOSING YOUR FLOOR





#### Getting creative with our online room planner

At Forbo we understand that changing the flooring in any room in your house is an investment, and so making the right decision is an important process.

Whether it's a refresh to work with existing furnishings or a blank canvas for a complete redesign, choosing the perfect backdrop for your home is crucial.

To make the selection process easier, Forbo has created our online room planner. This new and exciting online tool allows you to experience the full effect of an installed Forbo floor and experiment with different colours and designs across a wide variety of room settings so you can find the flooring that's right for you.

To start creating online, simply visit www.forbo-flooring.co.uk/athomeroomplanner, choose a flooring product, choose your wall colour and unlock a world of design potential.



#### FREE Sample Service

Did you know you can order up to 6 samples free from Forbo? Simply visit our website: www.forbo-flooring.co.uk/foryourhome and add your chosen designs to your web basket, or call our free sample line on 0800 731 2369.

#### Find your nearest retailer

All our residential ranges, including the new Allura collection, are sold nationwide via our independent retailer network.

To find your nearest retailers, simply visit www.forbo-flooring.co.uk/wheretobuy,

choose your desired products and enter your postcode. Our handy online locator will then give you a list of all your nearest dealers, complete with contact details and a google map.

