

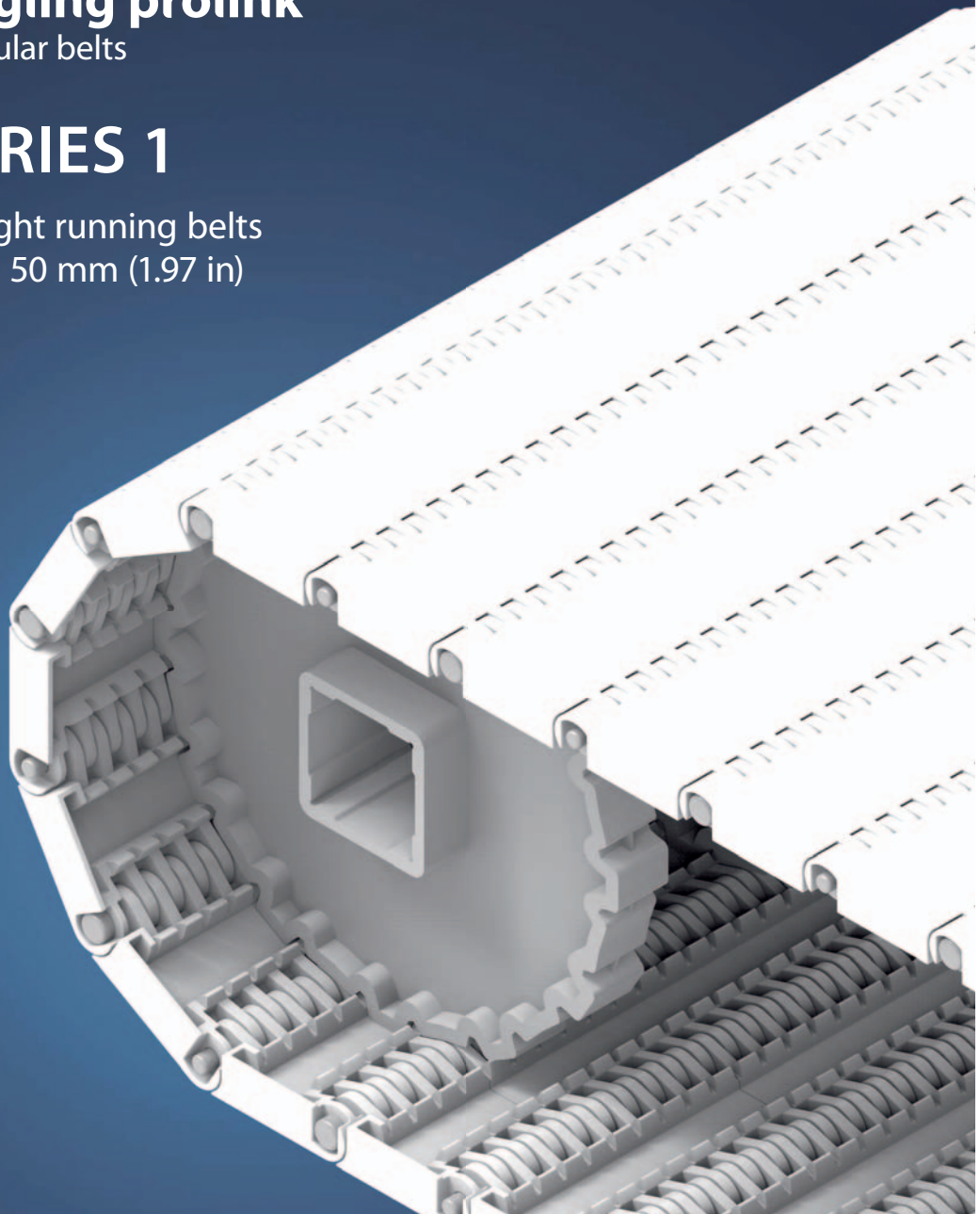
# EXCERPT FROM PROLINK ENGINEERING MANUAL

05/20 (Ref-No. 888)

**siegling prolink**  
modular belts

## SERIES 1

Straight running belts  
Pitch 50 mm (1.97 in)



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Ref. no. 888-2\_1.2\_S1

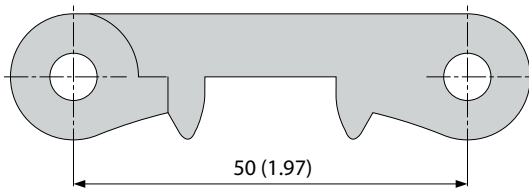
# SERIES 1 | OVERVIEW

**siebling prolink**  
modular belts

Straight running belts | Pitch 50 mm (1.97 in)

Belts for medium to heavy-duty industrial conveying applications

Side view scale 1:1



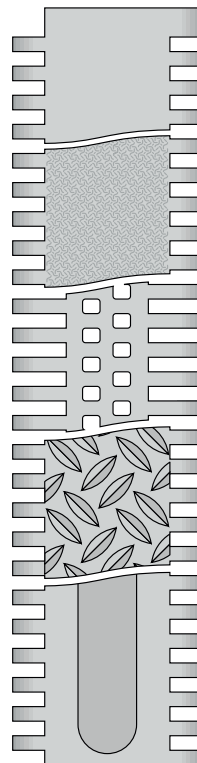
## Design characteristics

- Narrow, closed hinge design provides high belt pull capacity
- Rigid module design makes belt suitable for long conveyors
- Closed solid edge design

## Basic data

Pitch	50 mm (1.97 in)
Belt width min.	50 mm (1.97 in) 250 mm (9.8 in) for belts with FRT-pattern (side modules only available without FRT-pattern)
Width increments	10 mm (0.4 in)
Hinge pins	Made of plastic, (PE, PP, PBT), as a special type made of stainless steel

Available surface pattern and opening area



### S1-0 FLT

Closed, smooth surface

### S1-0 SRS

Closed, slip-resistant surface

### S1-18 FLT

Open (18%), smooth surface

### S1-0 NSK

Closed surface and non skid pattern

### S1-0 FRT1

Closed surface with friction top

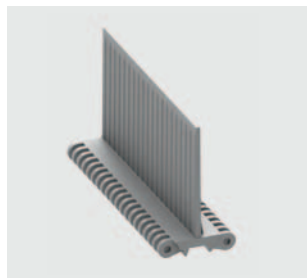
## Sprockets

in different sizes with round or square sprocket bore



## Profiles

in different heights and designs for inclines



## Side guards

in different heights for retention of bulk products



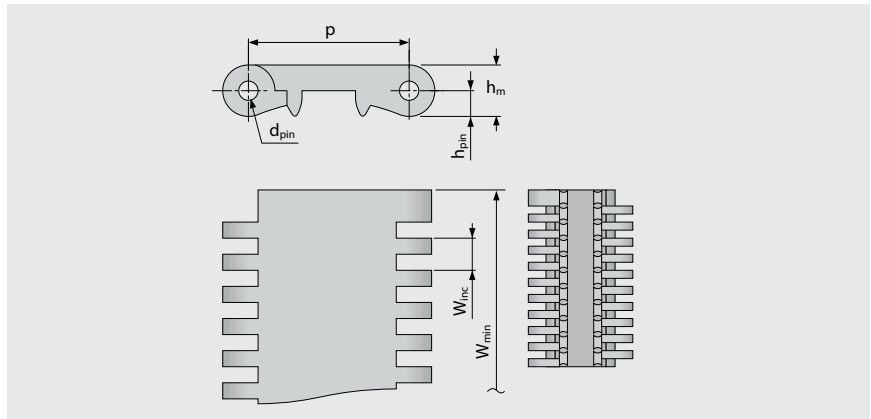
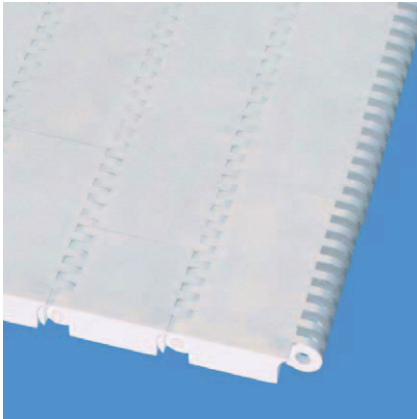
# SERIES 1 | BELT TYPES

siebling prolink  
modular belts

Straight running belt | Pitch 50 mm (1.97 in)

## S1-0 FLT | 0 % Opening | Flat top

Closed, smooth surface | Flat top surface



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness [mm]	Pin position [mm]	Height [mm]	Width min. [mm]	Width Increment [mm]	Width tolerance [%]	r1	r2	r3	r4	r5
mm	50.0	6.0	16.0	8.0	0.0	50.0	10.0	±0.2	–	50.0	100.0	150.0	50.0
inch	1.97	0.24	0.63	0.31	0.0	1.97	0.39	±0.2	–	1.97	3.94	5.91	1.97

### Available standard materials<sup>4)</sup>

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates	
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]	[%]	[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
PE	WT	PE	UC	18	1233	10.1	2.07	-0.35	-70/65	-94/149	●	●
POM	WT	PBT	UC	40	2741	14.4	2.95	-0.75	-45/90	-49/194	●	●
POM	AT	PBT	UC	40	2741	14.4	2.95	-0.75	-45/90	-49/194	–	–
PP	WT	PP	WT	30	2056	9.4	1.93	0.0	5/100	41/212	●	●
PP	AT	PP	WT	30	2056	9.4	1.93	0.0	5/100	41/212	–	–

### Mold to order belts

PA-HT	BK	PA-HT	BK	40	2741	14.0	2.87	0.0	-30/155	-22/311	–	–
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■ AT (Anthracite), ■ BK (Black), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS

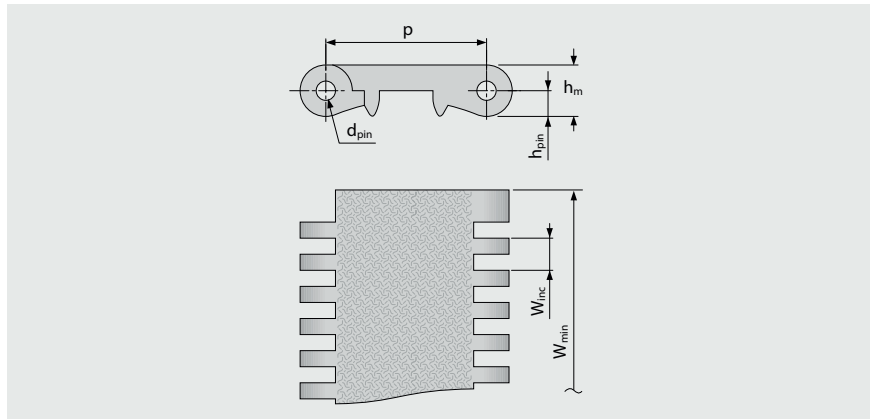
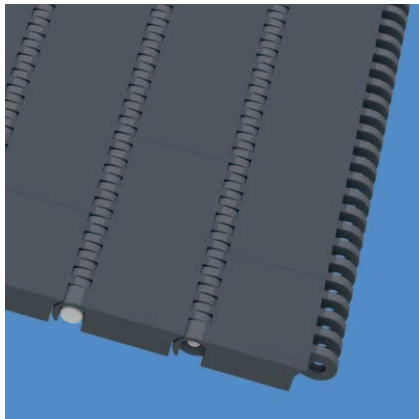
# SERIES 1 | BELT TYPES

siebling prolink  
modular belts

Straight running belt | Pitch 50 mm (1.97 in)

## S1-0 SRS | 0% Opening | Slip-resistant surface

Closed surface | Slip-resistant surface, pleasant to walk and kneel on



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness [mm]	Pin position [mm]	Height [mm]	Width min. [mm]	Width Increment [mm]	Width tolerance [%]	r1	r2	r3	r4	r5
mm	50.0	6.0	16.0	8.0	0.0	50.0	10.0	±0.2	–	50.0	100.0	150.0	50.0
inch	1.97	0.24	0.63	0.31	0.0	1.97	0.39	±0.2	–	1.97	3.94	5.91	1.97

### Mold to order belts<sup>4)</sup>

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates	
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m²]	[lb/ft²]	[%]	[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
POM	AT	PBT	UC	40	2741	14.4	2.95	-0.75	-45/90	-49/194	–	–
POM-HC	AT	PBT	UC	40	2741	14.8	3.03	-0.75	-45/90	-49/194	–	–
PXX-HC	BK	PBT	UC	20	1370	10.3	2.11	0.0	5/100	41/212	–	–

■ AT (Anthracite), ■ BK (Black), □ UC (Uncolored)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS

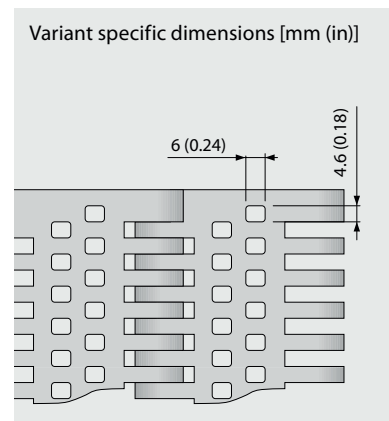
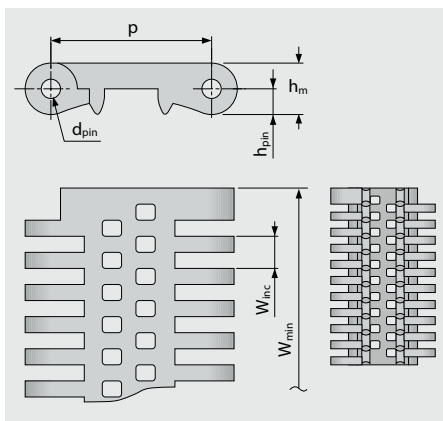
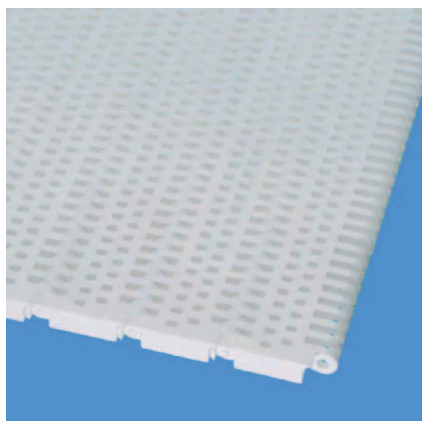
# SERIES 1 | BELT TYPES

**siegling prolink**  
modular belts

Straight running belt | Pitch 50 mm (1.97 in)

## S1-18 FLT | 18% Opening | Flat top

Open version (18%) for excellent air circulation and drainage | Contact area 66% (Largest opening: 4.6 x 6 mm/0.18 x 0.24 in) | Flat top surface | Smooth surface



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness [mm]	Pin position [mm]	Height [mm]	Width min. [mm]	Width Increment [mm]	Width tolerance [%]	r1	r2	r3	r4	r5
mm	50.0	6.0	16.0	8.0	0.0	50.0	10.0	±0.2	–	50.0	100.0	150.0	50.0
inch	1.97	0.24	0.63	0.31	0.0	1.97	0.39	±0.2	–	1.97	3.94	5.91	1.97

### Available standard materials<sup>4)</sup>

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates	
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]	[%]	[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
PE	WT	PE	UC	18	1233	8.8	1.80	0.15	-70/65	-94/149	●	●
POM	WT	PBT	UC	40	2741	12.7	2.60	-0.7	-45/90	-49/194	●	●
PP	WT	PP	WT	30	2056	8.2	1.68	0.0	5/100	41/212	●	●

□ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS

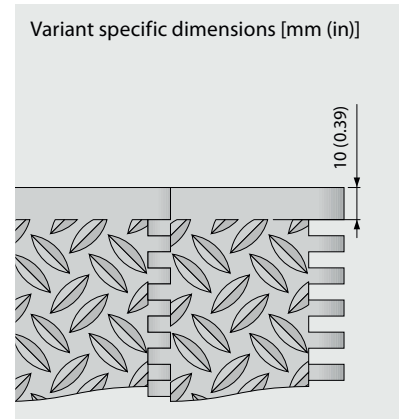
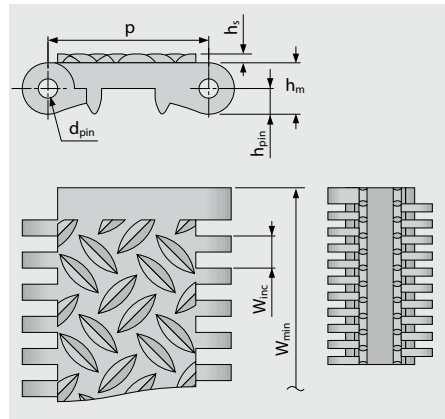
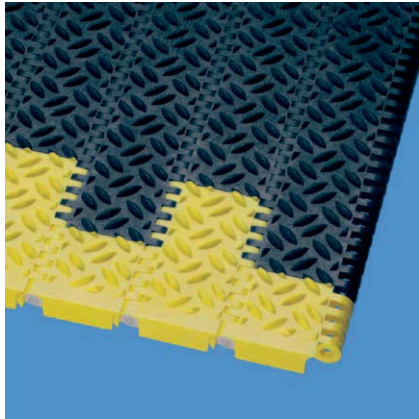
# SERIES 1 | BELT TYPES

**siebling prolink**  
modular belts

Straight running belt | Pitch 50 mm (1.97 in)

## S1-0 NSK | 0 % Opening | Non skid

Closed surface | Non skid surface for increased safety when walking on belt



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness [mm]	Pin position [mm]	Height [mm]	Width min. [mm]	Width Increment [mm]	Width tolerance [%]	r1	r2	r3	r4	r5
mm	50.0	6.0	16.0	8.0	2.8	50.0	10.0	±0.2	–	50.0	100.0	150.0	50.0
inch	1.97	0.24	0.63	0.31	0.11	1.97	0.39	±0.2	–	1.97	3.94	5.91	1.97

### Available standard materials<sup>4)</sup>

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates	
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]	[%]	[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
POM	AT	PBT	UC	40	2741	16.0	3.28	-0.75	-45/90	-49/194	–	–
POM-HC	AT	PBT	UC	40	2741	16.0	3.28	-0.75	-45/90	-49/194	–	–
POM	YL	PBT	UC	40	2741	16.0	3.28	-0.75	-45/90	-49/194	●	●

■ AT (Anthracite), □ UC (Uncolored), ■ YL (Yellow)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS

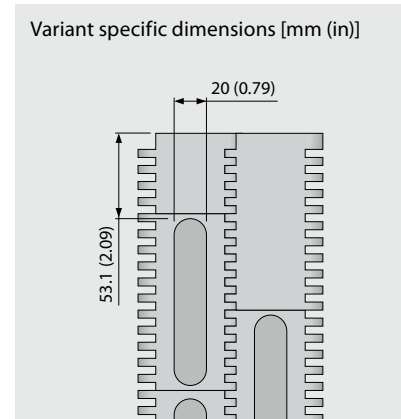
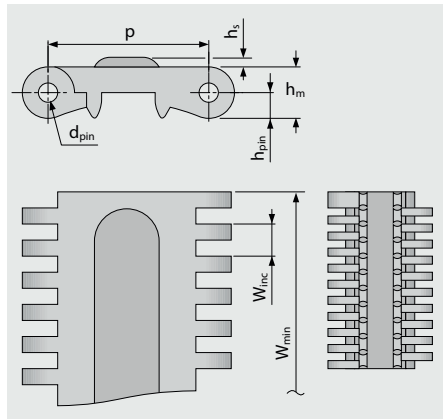
# SERIES 1 | BELT TYPES

**siebling prolink**  
modular belts

Straight running belt | Pitch 50 mm (1.97 in)

## S1-0 FRT1 | 0% Opening | Friction top (Design 1)

Closed surface | Friction top with replaceable rubber pads for increased grip



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness [mm]	Pin position [mm]	Height [mm]	Width min. [mm]	Width Increment [mm]	Width tolerance [%]	r1	r2	r3	r4	r5
mm	50.0	6.0	16.0	8.0	3.0	250.0	10.0	±0.2	–	50.0	100.0	150.0	50.0
inch	1.97	0.24	0.63	0.31	0.12	9.84	0.39	±0.2	–	1.97	3.94	5.91	1.97

### Available standard materials<sup>4)</sup>

Belt		Pin		Rubber		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates	
Material	Color	Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]	[%]	[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
POM	WT	PBT	UC	R2	BK	40	2741	15.0	3.07	-0.75	-45/90	-49/194	–	–

■ BK (Black), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS

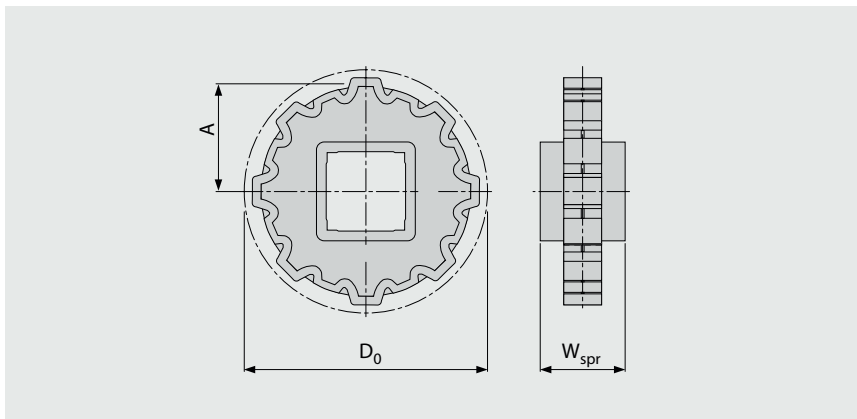


# SERIES 1 | SPROCKETS

Straight running belt | Pitch 50 mm (1.97 in)

**siebling prolink**  
modular belts

## S1 SPR | Sprockets



### Main dimensions

Sprocket size (Number of teeth)		Z6	Z8	Z10	Z12	Z16
W <sub>spr</sub>	mm	40.0	40.0	40.0	40.0	40.0
	inch	1.57	1.57	1.57	1.57	1.57
D <sub>0</sub>	mm	100.0	130.8	161.8	193.2	256.3
	inch	3.94	5.15	6.37	7.61	10.09
A <sub>max</sub>	mm	42.0	57.4	72.9	88.6	120.1
	inch	1.65	2.26	2.87	3.49	4.73
A <sub>min</sub>	mm	36.4	53.0	69.3	85.6	117.8
	inch	1.43	2.09	2.73	3.37	4.64

### Shaft bores (● = Round, ■ = Square)

25	mm			●		
30	mm	●	●	●		
40	mm	■	■	■	■	■
60	mm		■	■	■	■
80	mm				■	■
1	inch	●	●	●		
1.5	inch	■	■	■	■	
2.5	inch				■	■

Material: POM, Color: UC

□ UC (Uncolored)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

For detailed sprocket and shaft dimensions see appendix 6.3.



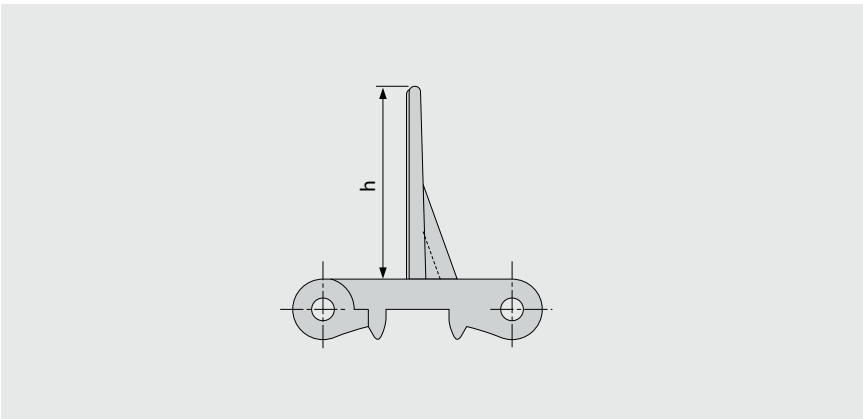
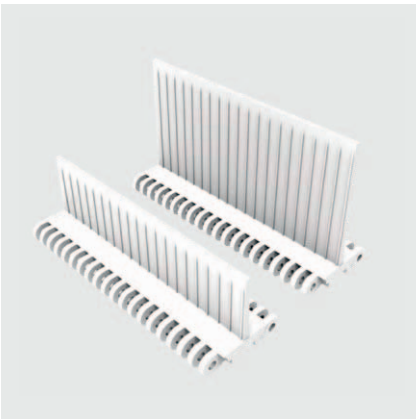
# SERIES 1 | PROFILES

siegling prolink  
modular belts

Straight running belt | Pitch 50 mm (1.97 in)

## S1-0 FLT PMC

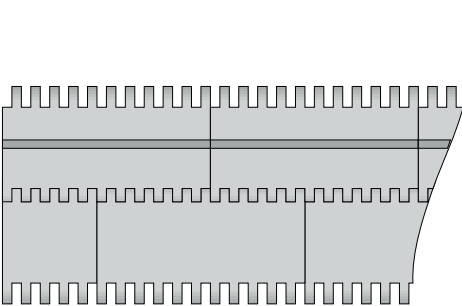
Flat top surface for dry products | No cling surface to improve release of wet and sticky products



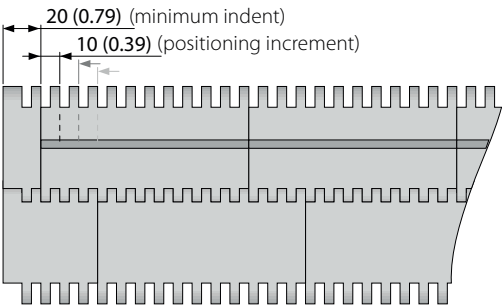
### Basic data

Material	Color	Height (h)	
		50 mm 2 inch	100 mm 4 inch
PE	WT	●	●
POM	AT	●	●
POM	WT	●	●
PP	WT	●	●

Molded width: 200 mm (7.9 in)



Standard configuration S1-0 FLT PMC



Indent configuration S1-0 FLT PMC

■ AT (Anthracite), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".  
All imperial dimensions (inches) are rounded off.

Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.

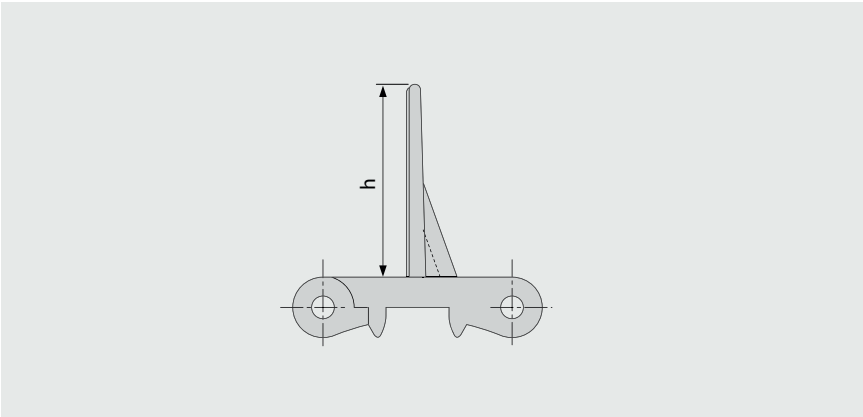
# SERIES 1 | PROFILES

siegling prolink  
modular belts

Straight running belt | Pitch 50 mm (1.97 in)

## S1-18 FLT PMC

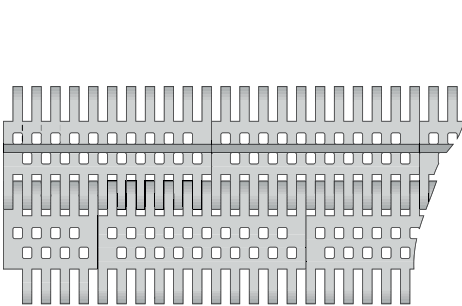
Open version (18 %) base module for drainage | No cling surface to improve release of wet and sticky products



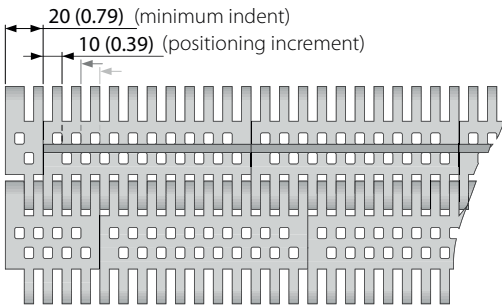
### Basic data

Material	Color	Height (h)	
		50 mm 2 inch	100 mm 4 inch
PE	UC	●	●
POM	WT	●	●
PP	WT	●	●

Molded width: 200 mm (7.9 in)



Standard configuration S1-18 FLT PMC



Indent configuration S1-18 FLT PMC

UC (Uncolored), WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".  
All imperial dimensions (inches) are rounded off.

Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.

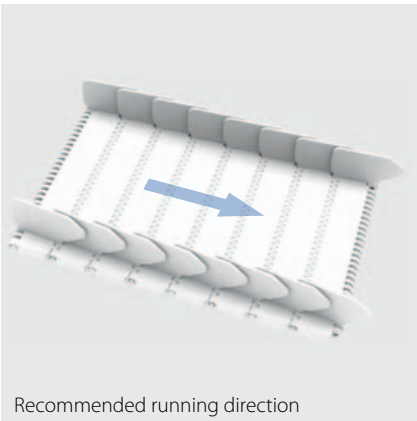
# SERIES 1 | SIDE GUARDS

siegling prolink  
modular belts

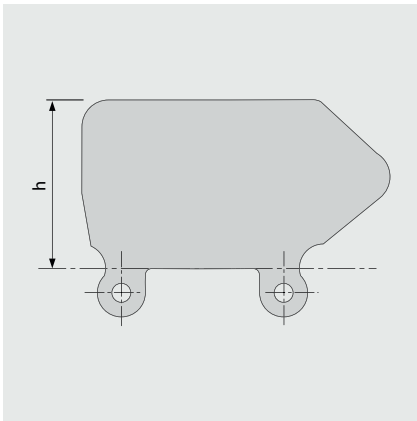
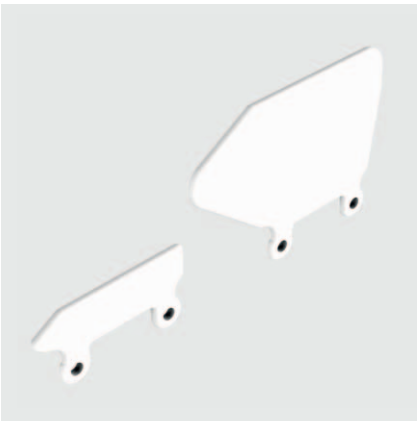
Straight running belt | Pitch 50 mm (1.97 in)

## S1 SG | Side guards

For retention of bulk products

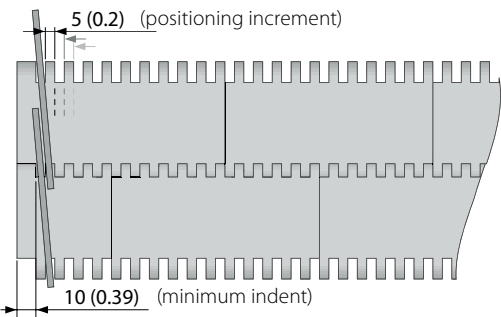


Recommended running direction



### Basic data

Material	Color	Height (h)			
		25 mm 1 inch	50 mm 2 inch	75 mm 3 inch	100 mm 4 inch
PE	LB	●	●	●	●
PE	WT	●	●	●	●
PE-MD	BL		●	●	●
PP	LB	●	●	●	●
PP	WT	●	●	●	●











■ BL (Blue), ■ LB (Light blue), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.

# LEGEND

<b>① Series</b>		<b>④ Type</b>		<b>⑥ Material</b>		<b>⑦ Color*</b>	
S1 ... S15		<b>A90</b> Angle 90° to conveying direction		<b>PA</b> Polyamide		<b>AT</b> Anthracite	
<b>② Open area/Sprocket size</b>		<b>BPU</b> Bucket profile		<b>PA-HT</b> Polyamide high temperature		<b>BG</b> Beige	
Percentage open area Format: xx E.g. 20 = 20 %		<b>CCW</b> Counter clockwise		<b>PBT</b> Polybutylentere-phthalate		<b>BK</b> Black	
For sprockets: number of teeth Format: "Z"xx E.g. Z12 = 12 teeth		<b>CLP</b> Clip		<b>PE</b> Polyethylene		<b>BL</b> Blue	
<b>③ Surface pattern</b>		<b>CM</b> Center module		<b>PE-MD</b> PE metal detectable		<b>DB</b> Dark blue	
<b>BSL</b> Base module for slider		<b>CW</b> Clockwise		<b>POM</b> Polyoxymethylene (Polyacetal)		<b>GN</b> Green	
<b>CTP</b> Cone top		<b>FPL</b> Finger plate		<b>POM-CR</b> POM cut resistant		<b>LB</b> Light blue	
<b>CUT</b> Curved top		<b>IDL</b> Idler		<b>POM-HC</b> POM highly conductive		<b>LG</b> Light gray	
<b>FLT</b> Flat top (smooth)		<b>PIN</b> Coupling rod		<b>POM-MD</b> POM metal detectable		<b>OR</b> Orange	
<b>FRT-OG</b> Friction top without High Grip insert		<b>PMC</b> Profile module center		<b>POM-PE</b> POM side modules + PE center modules		<b>RE</b> Red	
<b>FRT(X)</b> Friction top (Design X)		<b>PMU</b> Profile module universal		<b>POM-PP</b> POM side modules + PP center modules		<b>TQ</b> Turquoise	
<b>GRT</b> Grid top		<b>PMU lxx</b> Profile module universal with indent xx = indent in mm		<b>PP</b> Polypropylene		<b>TR</b> Transparent	
<b>LRB</b> Lateral rib		<b>RI</b> High Grip insert		<b>PXX-HC</b> Self-extinguishing highly conductive material		<b>UC</b> Uncolored	
<b>MOD</b> Modified module shape		<b>RTR</b> Retaining ring		<b>R1</b> TPE 80 Shore A, PP		<b>WT</b> White	
<b>NCL</b> No cling		<b>SG</b> Module with sideguard		<b>R2</b> EPDM 80 Shore A, vulcanized		<b>YL</b> Yellow	
<b>NPY</b> Negative pyramid		<b>SLI</b> Slider		<b>R3</b> TPE 70 Shore A, POM		<b>⑧ Height/Diameter/ Bore size and style</b>	
<b>NSK</b> Non skid		<b>SML</b> Side module, left		<b>R4</b> TPE 86 Shore A, PP		Height in mm (in) Format: Hxxx	
<b>NTP</b> Nub top (round studs)		<b>SMR</b> Side module, right		<b>R5</b> TPE 52 Shore A, PP		Pin diameter in mm (in) Format: Dxxx	
<b>RAT</b> Radius top		<b>SMU</b> Side module, universal/both sides		<b>R6</b> TPE 63 Shore A, POM		Bore size: SQ (= square) or RD (= round) either in mm or inches Format: SQxxMM or RDxxIN	
<b>RRB</b> Raised rib		<b>SPR</b> Sprocket		<b>R7</b> TPE 50 Shore A, PP		<b>⑨ Length/Width</b>	
<b>RSA</b> Reduced surface area		<b>TPL</b> Turning panel, left		<b>R8</b> TPE 55 Shore A, PE		Pins Length in mm (in) Format: Lxxx	
<b>RTP</b> Roller top		<b>TPR</b> Turning panel, right		<b>SER</b> Self-extinguishing TPE		Module width in mm (in) Format: Wxxx	
<b>SRS</b> Slip-resistant surface		<b>UM</b> Universal module		<b>SS</b> Stainless steel			
		<b>⑤ Style</b>		<b>TPC1</b> Thermoplastic Copolyester			
		<b>BT</b> Bearing tab		<b>-HA</b> Supports the HACCP concept			
		<b>DR</b> Double row sprocket		<b>-HW</b> High Wear resistant material			
		<b>F1, F2, F3 ...</b> Collapse factor modules					
		<b>G</b> Guided					
		<b>GT</b> Guiding tabs					
		<b>HD</b> Hold Down					
		<b>RG</b> Reversed guided					
		<b>SG</b> Side guard					
		<b>SP</b> Split sprocket					
		<b>ST</b> Strong					

\* For each series' standard colors please refer to the table of materials for each belt (chapter 1.2). A number of other colors are available on request. Colors can vary from the original due to the print, production processes or material used.



MOVEMENT SYSTEMS