

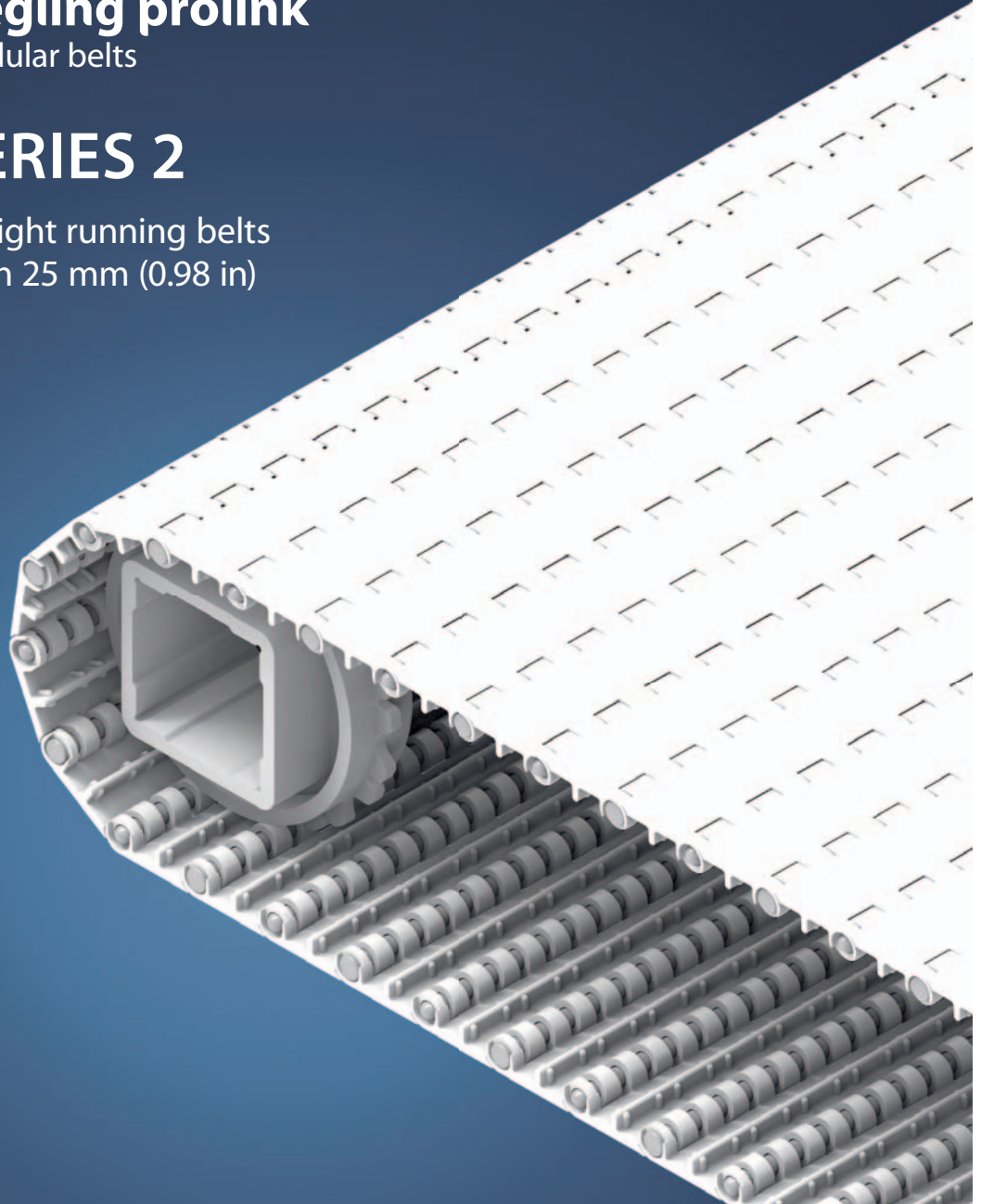
# EXCERPT FROM PROLINK ENGINEERING MANUAL

05/23 (Ref-No. 888)

**siegling prolink**  
modular belts

## SERIES 2

Straight running belts  
Pitch 25 mm (0.98 in)



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Ref. no. 888-2\_1.2\_S2

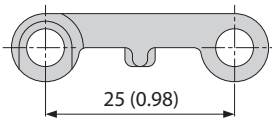
# SERIES 2 | OVERVIEW

siegling prolink  
modular belts

Straight running belts | Pitch 25 mm (0.98 in)

## Belts for light-duty food and container handling applications

### Side view scale 1:1



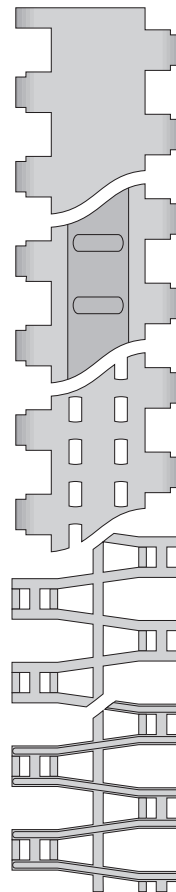
### Design characteristics

- Hinges that open wide provides an easy-to-clean belt design
- Low belt weight reduces energy consumption
- Open edge design on flat top versions for unhindered drainage and closed edge design on grid top and raised rib versions

### Basic data

Pitch	25 mm (0.98)
Belt width min.	50 mm (1.97 in) 100 mm (3.9 in) for belts with FRT-pattern
Width increments	16.66 mm (0.7 in)
Hinge pins	5 mm (0.2 in) Made of plastic (PBT, PP, PE)

### Available surface pattern and opening area



#### S2-0 FLT

Closed, smooth surface

#### S2-0 FRT1

Closed surface with friction top

#### S2-12 FLT

Open (12%), smooth surface

#### S2-57 GRT

Open (57%), grid top surface

#### S2-57 RRB

Open (57%), raised rib surface

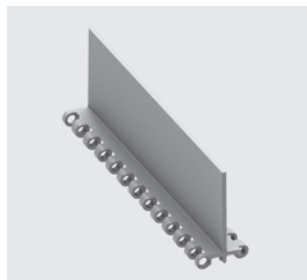
### Sprockets

in different sizes with round or square sprocket bore



### Profiles

in different heights and designs for inclines



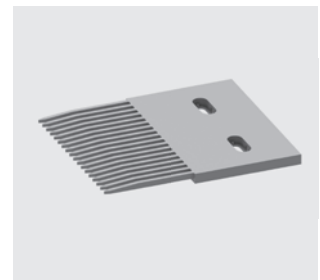
### Side guards

in different heights for retention of bulk products



### Finger plates

For raised rib types



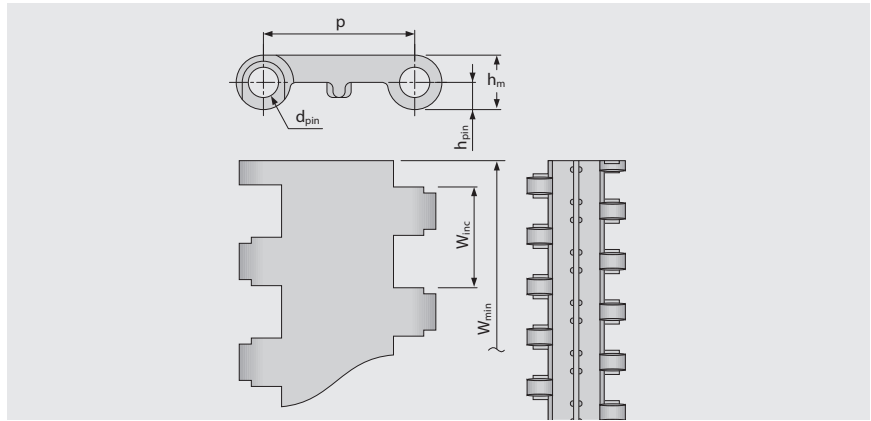
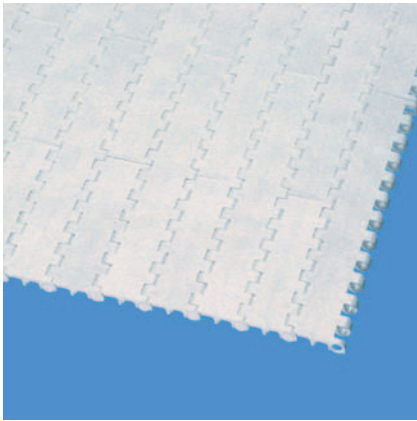
# SERIES 2 | BELT TYPES

siegling prolink  
modular belts

Straight running belt | Pitch 25 mm (0.98 in)

## S2-0 FLT | 0% Opening | Flat top

Closed, smooth surface | Flat top surface



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C <sub>c</sub> x W <sub>B</sub>	r2	r3	r4	r5
mm	25.0	5.0	9.0	4.5	0.0	50.0	16.7	±0.2	–	25.0	50.0	75.0	25.0
inch	0.98	0.2	0.35	0.18	0.0	1.97	0.66	±0.2	–	0.98	1.97	2.95	0.98

### Available standard materials<sup>4)</sup>

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates	
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]	[%]	[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
PE	WT	PE	UC	3	206	3.9	0.8	-0.2	-70/65	-94/149	●	●
POM	WT	PBT	UC	7	480	5.7	1.17	-0.3	-45/90	-49/194	●	●
POM	BL	PBT	BL	7	480	5.7	1.17	-0.3	-45/90	-49/194	●	●
PP	WT	PP	WT	5	343	3.7	0.76	0.25	5/100	41/212	●	●
PP	BL	PP	BL	5	343	3.7	0.76	0.25	5/100	41/212	●	●

Mold to width available in: 50 mm (1.97 in), 100 mm (3.94 in), 200 mm (7.87 in)

■ BL (Blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS

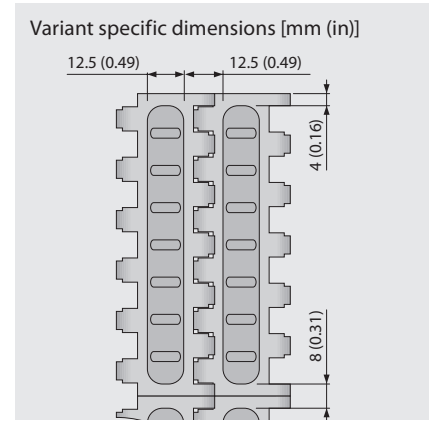
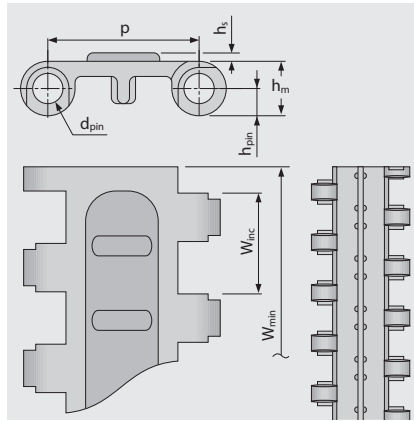
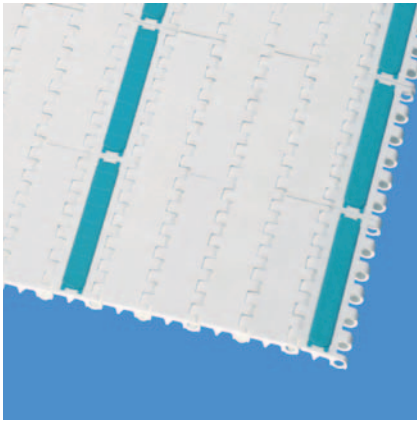
# SERIES 2 | BELT TYPES

siegling prolink  
modular belts

Straight running belt | Pitch 25 mm (0.98 in)

## S2-0 FRT1 | 0% Opening | Friction top (Design 1)

Closed surface | Friction top provides increased grip



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C <sub>c</sub> x W <sub>B</sub>	r2	r3	r4	r5
mm	25.0	5.0	9.0	4.5	1.4	100.0	16.7	±0.2	–	25.0	50.0	75.0	25.0
inch	0.98	0.2	0.35	0.18	0.06	3.94	0.66	±0.2	–	0.98	1.97	2.95	0.98

### Available standard materials<sup>4)</sup>

Belt		Pin		Rubber		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates	
Material	Color	Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]	[%]	[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
POM	WT	PBT	UC	R3	TQ	7	480	5.7	1.17	-0.3	-45/65	-49/149	–	–

Mold to width available in: 100 mm (3.94 in)

■ TQ (Turquoise), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS

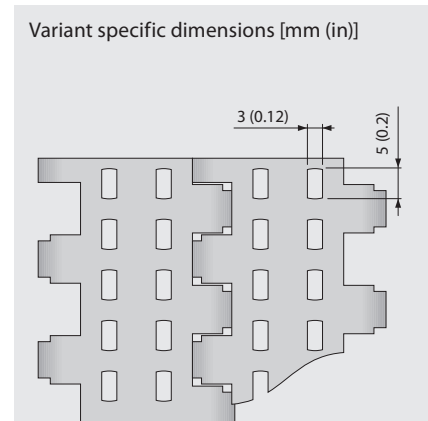
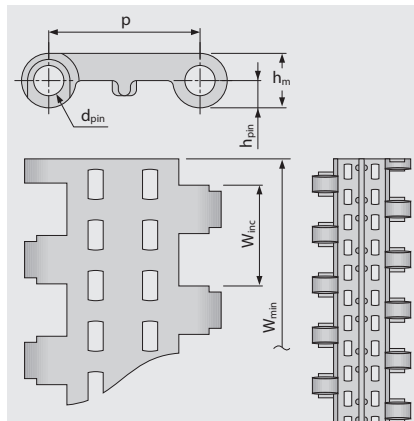
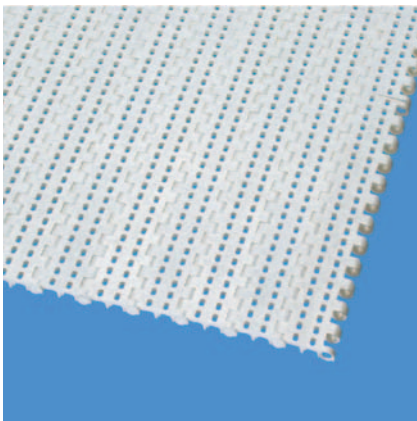
# SERIES 2 | BELT TYPES

siegling prolink  
modular belts

Straight running belt | Pitch 25 mm (0.98 in)

## S2-12 FLT | 12% Opening | Flat top

Open version (12%) for excellent air circulation and drainage | Contact area 83% (Largest opening: 5 x 3 mm/0.2 x 0.12 in) | Flat top surface | Smooth surface



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C <sub>c</sub> x W <sub>B</sub>	r2	r3	r4	r5
mm	25.0	5.0	9.0	4.5	0.0	50.0	16.7	±0.2	–	25.0	50.0	75.0	25.0
inch	0.98	0.2	0.35	0.18	0.0	1.97	0.66	±0.2	–	0.98	1.97	2.95	0.98

### Available standard materials<sup>4)</sup>

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation	Temperature		Certificates	
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]	[%]	[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
PE	WT	PE	UC	3	206	3.7	0.76	0.0	-70/65	-94/149	●	●
POM	WT	PBT	UC	7	480	5.4	1.11	-0.1	-45/90	-49/194	●	●
PP	WT	PP	WT	5	343	3.5	0.72	0.2	5/100	41/212	●	●

Mold to width available in: 50 mm (1.97 in), 100 mm (3.94 in), 200 mm (7.87 in)

□ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see ProLink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS

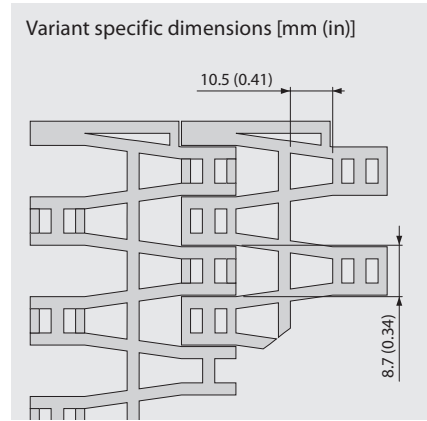
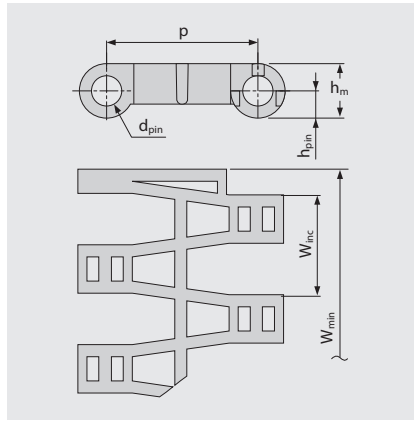
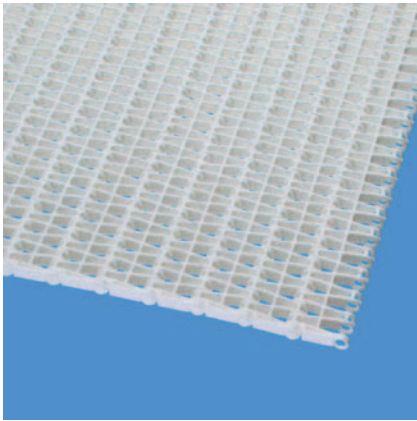
# SERIES 2 | BELT TYPES

siegling prolink  
modular belts

Straight running belt | Pitch 25 mm (0.98 in)

## S2-57 GRT | 57 % Opening | Grid top

Large open area (57%) allows minimal product contact | Contact area 37% (Largest opening: 8.7 x 10.5 mm/0.34 x 0.41 in) | For excellent air circulation and drainage | Grid top surface



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C <sub>c</sub> x W <sub>B</sub>	r2	r3	r4	r5
mm	25.0	5.0	9.0	4.5	0.0	50.0	16.7	±0.2	–	25.0	50.0	75.0	25.0
inch	0.98	0.2	0.35	0.18	0.0	1.97	0.66	±0.2	–	0.98	1.97	2.95	0.98

### Available standard materials<sup>4)</sup>

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation [%]	Temperature		Certificates	
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]		[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
PE	UC	PE	UC	3	206	3.4	0.7	-0.2	-70/65	-94/149	●	●
PE	DB	PE	DB	3	206	3.4	0.7	-0.2	-70/65	-94/149	●	●
POM	UC	PBT	UC	7	480	4.8	0.98	-0.2	-45/90	-49/194	●	●
POM	BL	PBT	BL	7	480	4.8	0.98	-0.2	-45/90	-49/194	●	●
PP	WT	PP	WT	5	343	3.3	0.68	0.2	5/100	41/212	●	●
PP	BL	PP	BL	5	343	3.3	0.68	0.2	5/100	41/212	●	●

### Mold to order belts

PA-HT	BK	PA-HT	BK	5	343	4.0	0.82	1.3	-30/155	-22/311	–	–
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■ BK (Black), ■ BL (Blue), ■ DB (Dark blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS

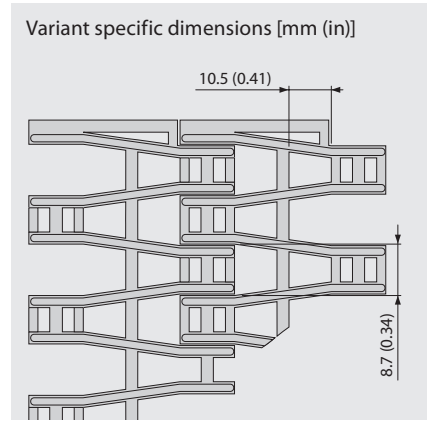
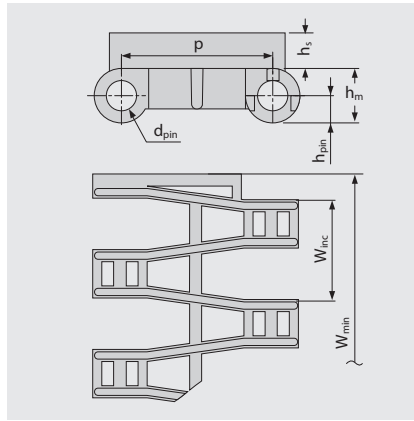
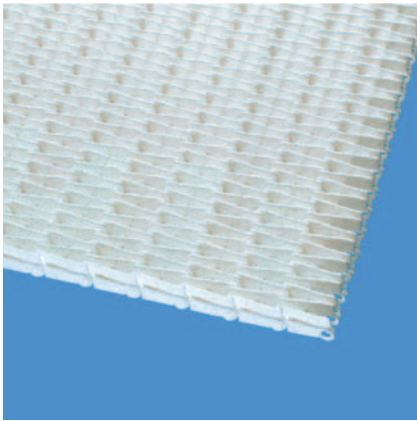
# SERIES 2 | BELT TYPES

siegling prolink  
modular belts

Straight running belt | Pitch 25 mm (0.98 in)

## S2-57 RRB | 57% Opening | Raised rib

Large open area (57%) for excellent air circulation and drainage | Raised ribs for minimal product contact (contact area 28% – largest opening: 8.7 x 10.5 mm/0.34 x 0.41 in) and smooth product transfer using finger transfer plates



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C <sub>c</sub> x W <sub>B</sub>	r2	r3	r4	r5
mm	25.0	5.0	9.0	4.5	5.5	50.0	16.7	±0.2	–	25.0	50.0	75.0	50.0
inch	0.98	0.2	0.35	0.18	0.22	1.97	0.66	±0.2	–	0.98	1.97	2.95	1.97

### Available standard materials<sup>4)</sup>

Belt		Pin		Nominal belt pull, straight		Weight		Width deviation [%]	Temperature		Certificates	
Material	Color	Material	Color	[N/mm]	[lb/ft]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]		[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
POM	BL	PBT	BL	7	480	6.2	1.27	-0.2	-45/90	-49/194	●	●
PP	WT	PP	WT	5	343	4.2	0.86	0.2	5/100	41/212	●	●

### Mold to order belts

PE		PE		3	206	4.3	0.88	-0.2	-70/65	-94/149	–	–
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■ BL (Blue), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see ProLink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

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<sup>4)</sup> More materials and colors on request



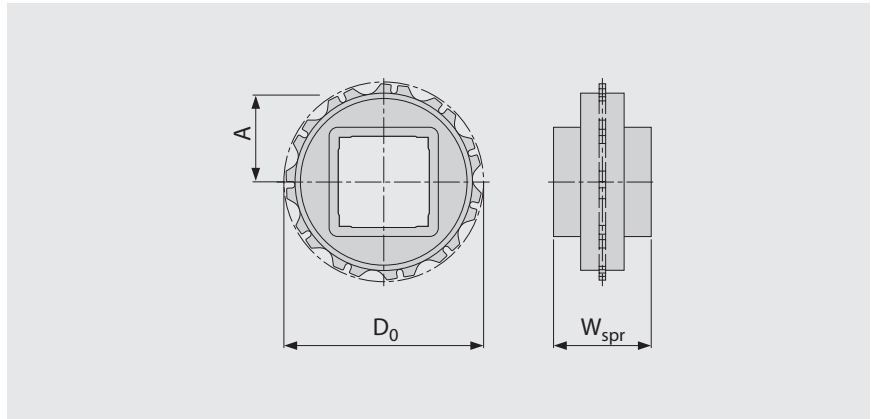
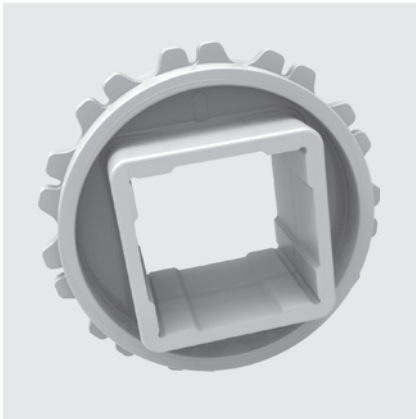
MOVEMENT SYSTEMS

# SERIES 2 | SPROCKETS

siegling prolink  
modular belts

Straight running belt | Pitch 25 mm (0.98 in)

## S2 SPR | Sprockets



### Main dimensions

Sprocket size (Number of teeth)		Z6	Z11	Z19	Z20
W <sub>spr</sub>	mm	25.0	40.0	40.0	40.0
	inch	0.98	1.57	1.57	1.57
D <sub>0</sub>	mm	50.4	89.5	153.1	161.1
	inch	1.98	3.52	6.03	6.34
A <sub>max</sub>	mm	20.7	40.2	72.1	76.0
	inch	0.81	1.58	2.84	2.99
A <sub>min</sub>	mm	17.9	38.6	71.1	75.1
	inch	0.71	1.52	2.80	2.96

### Shaft bores (● = Round, ■ = Square)

25	mm	●/■	●		
30	mm		●		
40	mm		■	■	■
60	mm			■	
80	mm			■	
0.75	inch	●			
1	inch	●/■	●/■		
1.5	inch		■	■	
2.5	inch			■	

Material: POM, Color: UC

□ UC (Uncolored)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

For detailed sprocket and shaft dimensions see appendix 6.3

Number of sprockets (sprocket spacing distance) see chapter 3.2



MOVEMENT SYSTEMS



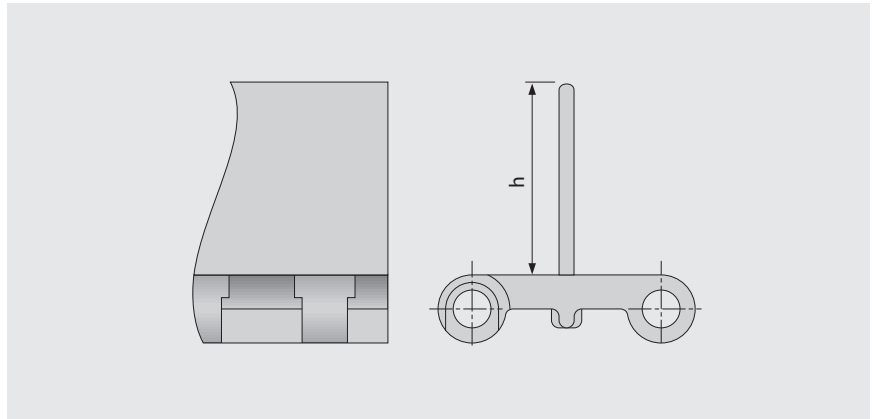
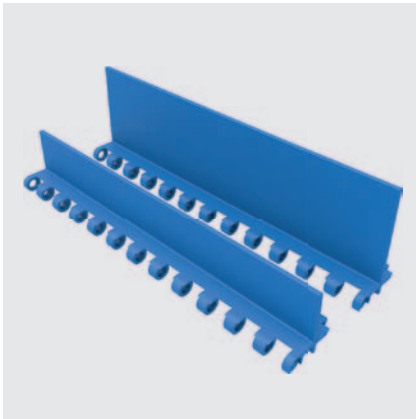
# SERIES 2 | PROFILES

siegling prolink  
modular belts

Straight running belt | Pitch 25 mm (0.98 in)

## S2-0 FLT PMU

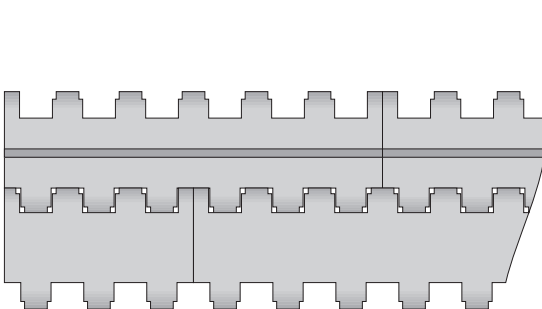
Flat top surface for dry products



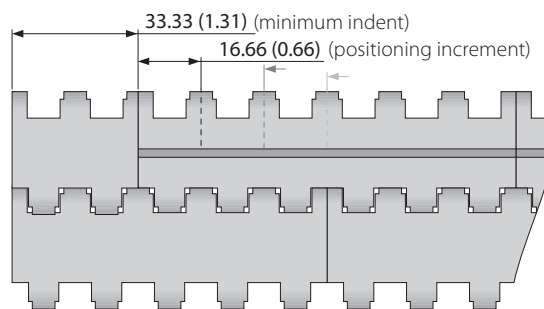
### Basic data

Material	Color	Height (h)	
		25 mm 1 inch	50 mm 2 inch
PE	WT	●	●
POM	BL	●	●
POM	WT	●	●
PP	BL	●	●
PP	GN	●	
PP	WT	●	●

Molded width: 200 mm (7.9 in)



Standard configuration S2-0 FLT PMU



Indent configuration S2-0 FLT PMU

■ BL (Blue), ■ GN (Green), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.



MOVEMENT SYSTEMS

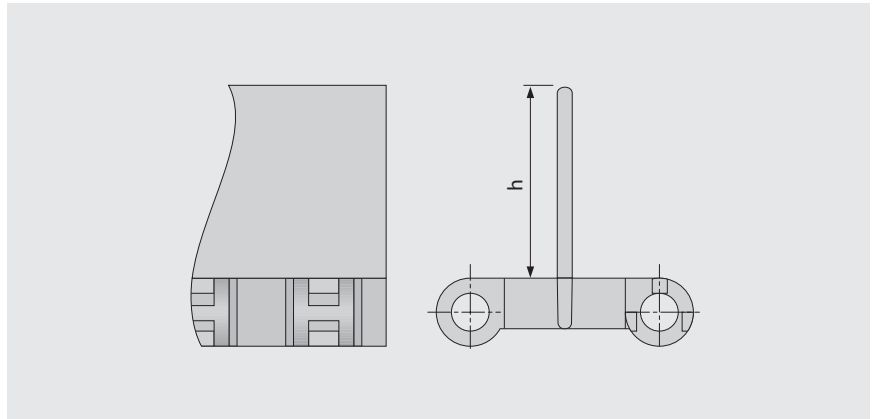
# SERIES 2 | PROFILES

siegling prolink  
modular belts

Straight running belt | Pitch 25 mm (0.98 in)

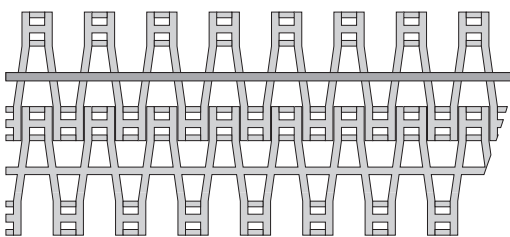
## S2-57 GRT PMC

Open version (57%) base module for good drainage

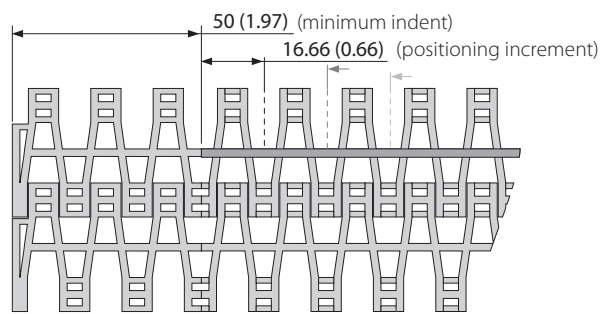


### Basic data

Material	Color	Height (h)	
		25 mm 1 inch	50 mm 2 inch
PE	UC	●	●
POM	BL	●	●
POM	UC	●	●
PP	BL	●	●
PP	WT	●	●



Standard configuration S2-57 GRT PMC



Indent configuration S2-57 GRT PMC

■ BL (Blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.



MOVEMENT SYSTEMS

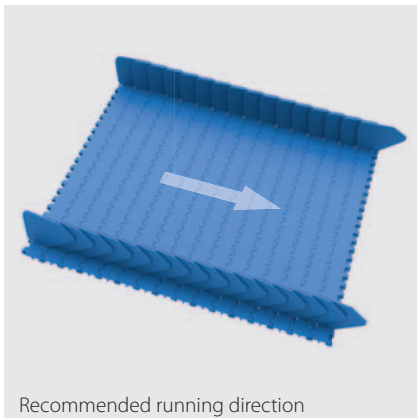
# SERIES 2 | SIDE GUARDS

siegling prolink  
modular belts

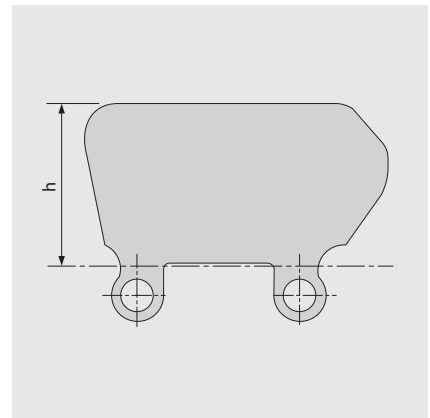
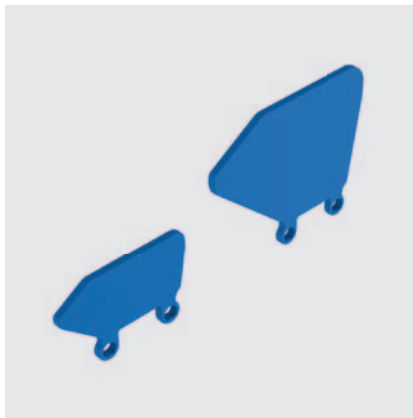
Straight running belt | Pitch 25 mm (0.98 in)

## S2 SG | Side guards

For retention of bulk products

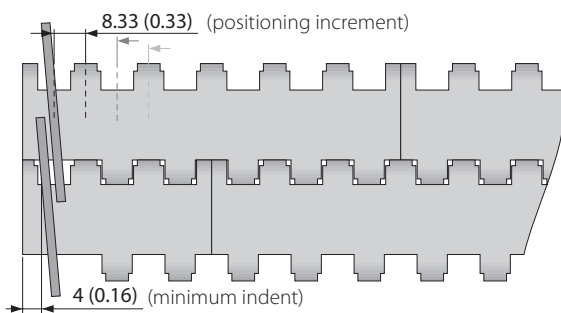


Recommended running direction



### Basic data

Material	Color	Height (h)	
		25 mm 1 inch	50 mm 2 inch
PE	BL	●	●
PE	WT	●	●
PP	BL	●	●
PP	WT	●	●



■ BL (Blue), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see ProLink manual chapter 4.4 "Temperature influence".














All imperial dimensions (inches) are rounded off.

Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.



MOVEMENT SYSTEMS

# LEGEND

<b>① Series</b>		<b>④ Type</b>		<b>⑥ Material</b>		<b>⑦ Color*</b>	
S1 ... S18		<b>BPU</b>	Bucket profile	<b>PA</b>	Polyamide	<b>AT</b>	Anthracite 
<b>② Open area/Sprocket size</b>		<b>CAP</b>	Pin lock & belt edge sealing	<b>PA-HT</b>	Polyamide high temperature	<b>BG</b>	Beige 
Percentage open area Format: xx E.g. 20 = 20%		<b>CCW</b>	Counter clockwise	<b>PBT</b>	Polybutylentere-phthalate	<b>BK</b>	Black 
For sprockets: number of teeth Format: "Z"xx E.g. Z12 = 12 teeth		<b>CLP</b>	Clip	<b>PE</b>	Polyethylene	<b>BL</b>	Blue 
<b>③ Surface pattern</b>		<b>CM</b>	Center module	<b>PE-I</b>	PE impact resistant	<b>DB</b>	Dark blue 
<b>BSL</b>	Base module for slider	<b>CW</b>	Clockwise	<b>PE-MD</b>	PE metal detectable	<b>GN</b>	Green 
<b>CTP</b>	Cone top	<b>FPL</b>	Finger plate	<b>PLX</b>	Wear & impact improved polymer	<b>LB</b>	Light blue 
<b>CUT</b>	Curved top	<b>HDT</b>	Hold Down Tab	<b>POM</b>	Polyoxymethylene (Polyacetal)	<b>LG</b>	Light gray 
<b>FLT</b>	Flat top (smooth)	<b>IDL</b>	Idler	<b>POM-CR</b>	POM cut resistant	<b>OR</b>	Orange 
<b>FRT-OG</b>	Friction top without High Grip insert	<b>PIN</b>	Coupling rod	<b>POM-HC</b>	POM highly conductive	<b>RE</b>	Red 
<b>FRT(X)</b>	Friction top (Design X)	<b>PMC</b>	Profile module center	<b>POM-MD</b>	POM metal detectable	<b>TQ</b>	Turquoise 
<b>GRT</b>	Grid top	<b>PMU</b>	Profile module universal	<b>POM-PE</b>	POM side modules + PE center modules	<b>UC</b>	Uncolored 
<b>HDK</b>	High Deck	<b>PSP</b>	ProSnap	<b>POM-PP</b>	POM side modules + PP center modules	<b>WT</b>	White 
<b>LRB</b>	Lateral rib	<b>RI</b>	High Grip insert	<b>PP</b>	Polypropylene	<b>YL</b>	Yellow 
<b>MOD</b>	Modified module shape	<b>RTR</b>	Retaining ring	<b>PP-MD</b>	PP metal detectable	<b>⑧ Height/Diameter/ Bore size and style</b>	
<b>NCL</b>	No cling	<b>SG</b>	Module with sideguard	<b>PP-SW</b>	PP steam and hot water resistant	Height in mm (in) Format: Hxxx	
<b>NPY</b>	Negative pyramid	<b>SLI</b>	Slider	<b>PXX-HC</b>	Self-extinguishing highly conductive material	Pin diameter in mm (in) Format: Dxxx	
<b>NSK</b>	Non skid	<b>SML</b>	Side module, left	<b>R1</b>	TPE 80 Shore A, PP	Bore size: SQ (= square) or RD (= round) either in mm or inches Format: SQxxMM or RDxxIN	
<b>NSK2</b>	Non skid, nonwoven variant	<b>SMR</b>	Side module, right	<b>R2</b>	EPDM 80 Shore A, vulcanized	<b>⑨ Length/Width</b>	
<b>NTP</b>	Nub top (round studs)	<b>SMU</b>	Side module, universal/both sides	<b>R3</b>	TPE 70 Shore A, POM	Pins Length in mm (in) Format: Lxxx	
<b>PRR</b>	Pin Retained Rollers	<b>SPR</b>	Sprocket	<b>R4</b>	TPE 86 Shore A, PP	Module width in mm (in) Format: Wxxx	
<b>RAT</b>	Radius top	<b>TPL</b>	Turning panel, left	<b>R5</b>	TPE 52 Shore A, PP		
<b>RRB</b>	Raised rib	<b>TPR</b>	Turning panel, right	<b>R6</b>	TPE 63 Shore A, POM		
<b>RSA</b>	Reduced surface area	<b>UM</b>	Universal module	<b>R7</b>	TPE 50 Shore A, PP		
<b>RTP</b>	Roller top	<b>WSC</b>	Wheel Stopper Center	<b>R8</b>	TPE 55 Shore A, PE		
<b>SRS</b>	Slip-resistant surface	<b>WSS</b>	Wheel Stopper Side	<b>SER</b>	Self-extinguishing TPE		
<b>⑤ Style</b>				<b>SS</b>	Stainless steel		
<b>1.7</b>	1.7 collapse factor			<b>TPC1</b>	Thermoplastic Copolyester		
<b>2.2</b>	2.2 collapse factor			<b>-HA</b>	Supports the HACCP concept		
<b>2.2 G</b>	2.2 collapse factor, guided			<b>-HW</b>	High Wear resistant material		
<b>A90</b>	Angle 90° to conveying direction						
<b>BT</b>	Bearing tab						
<b>DR</b>	Double row sprocket						
<b>F1, F2, F3 ...</b>	Collapse factor modules						
<b>G</b>	Guided						
<b>GT</b>	Guiding tabs						
<b>HD</b>	Hold Down						
<b>Ixx</b>	xx = indent in mm						
<b>RG</b>	Reversed guided						
<b>SG</b>	Side guard						
<b>SP</b>	Split sprocket						
<b>ST</b>	Strong						

\* For each series' standard colors please refer to the table of materials for each belt (chapter 1.2). A number of other colors are available on request. Colors can vary from the original due to the print, production processes or material used.