siegling prolinc
modular belts

SERIES 4.1
Straight running belts
Pitch 14 mm (0.55 in)
Belts for light to medium-duty food and non-food applications

**Series 4.1**

**Straight running belts | Pitch 14 mm (0.55 in)**

**Design characteristics**
- Small pitch belt for applications requiring small transfer gaps
- Hinges that open wide and flat channels on the underside ensure the belt is easy to clean
- Unique sprocket design with rounded tooth edges provides ideal load distribution
- Wide sprocket teeth ensure superior sprocket engagement and strength

**Available surface pattern and opening area**

- **S4.1-0 FLT**
  - Closed, smooth surface
- **S4.1-0 NPY**
  - Closed surface with negative pyramid pattern
- **S4.1-0 FRT1**
  - Closed surface with friction top
- **S4.1-21 FLT**
  - Open (21%), smooth surface
- **S4.1-21 NTP**
  - Open (21%) surface with round studs. Version available without round studs at the side (25 mm indent)

**Basic data**

- **Pitch**: 14 mm (0.55 in)
- **Belt width min.**: 25 mm (0.98)
- **Width increments**: 12.5 mm (0.5 in)
- **Hinge pins**: Made of plastic (PE, PP, PBT)

**Sprockets**
in different sizes with round or square sprocket bore

**Profiles**
in different heights and designs for inclines

**NSF-compliant from these certified Forbo plants:**
- Huntersville (USA), Maharashtra (India), Malacky (Slovakia), NSW (Australia), Pinghu (China), Tlalnepantla (Mexico), Saint-Petersburg (Russia), Shizuoka (Japan)
SERIES 4.1 | BELT TYPES
Straight running belt | Pitch 14 mm (0.55 in)

S4.1-0 FLT | 0 % Opening | Flat top

Closed, smooth surface | Flat top surface

Belt dimensions

<table>
<thead>
<tr>
<th>p (Pitch)</th>
<th>(d_{pin})</th>
<th>(h_m)</th>
<th>(h_{pin})</th>
<th>(h_s)</th>
<th>(W_{min})</th>
<th>(W_{inc})</th>
<th>(W_{tol})</th>
<th>Minimum flex radii</th>
<th>r1</th>
<th>r2</th>
<th>r3</th>
<th>r4</th>
<th>r5</th>
</tr>
</thead>
<tbody>
<tr>
<td>mm</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
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<td></td>
<td></td>
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<tr>
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<td>5.0</td>
<td>9.0</td>
<td>4.5</td>
<td>0.0</td>
<td>25.0</td>
<td>12.5</td>
<td>±0.2</td>
<td>–</td>
<td>11.0</td>
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<td>38.0</td>
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<tr>
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<td>±0.2</td>
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Available standard materials

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<th>Material</th>
<th>Color</th>
<th>Pin Material</th>
<th>Color</th>
<th>Nominal belt pull, straight [N/mm]</th>
<th>Weight [kg/m²]</th>
<th>Weight deviation [%]</th>
<th>Temperature [°C]</th>
<th>Temperature [°F]</th>
<th>Certificates</th>
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<tbody>
<tr>
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<td>FDA/EC</td>
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<td>PBT</td>
<td>UC</td>
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<td>1.04</td>
<td>-70/65</td>
<td>FDA/EC</td>
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<td>BL</td>
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<td>1.04</td>
<td>-70/65</td>
<td>FDA/EC</td>
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<tr>
<td>POM</td>
<td>BL</td>
<td>PBT</td>
<td>BL</td>
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<td>685</td>
<td>7.1</td>
<td>1.45</td>
<td>-45/90</td>
<td>FDA/EC</td>
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<td>PBT</td>
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<td>685</td>
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<td>FDA/EC</td>
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<td>BL</td>
<td>PP</td>
<td>BL</td>
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<td>4.6</td>
<td>0.94</td>
<td>0.25</td>
<td>FDA/EC</td>
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<td>WT</td>
<td>PP</td>
<td>WT</td>
<td>5</td>
<td>343</td>
<td>4.6</td>
<td>0.94</td>
<td>0.25</td>
<td>FDA/EC</td>
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<td>POM-MD</td>
<td>BL</td>
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<td>FDA/EC</td>
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</table>

Mold to order belts

| PXX-HC   | BK     | PBT         | UC    | 5                                  | 343            | 5.1                   | 1.04             | 0.25            | FDA/EC       |

Mold to width available in: 38 mm (1.5 in), 50 mm (1.97 in), 100 mm (3.94 in), 125 mm (4.92 in)

BL (Blue), BK (Black), UC (Uncolored), WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 “Temperature influence”. All imperial dimensions (inches) are rounded off.

1) Flex radii: \(r_1\) = side flex, \(r_2\) = front flex on roller, \(r_3\) = back flex on load bearing roller, \(r_4\) = back flex on Hold Down shoe, \(r_5\) = back flex on roller

2) Complies with FDA 21 CFR

3) Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

4) More materials and colors on request
**S4.1-0 NPY | 0 % Opening | Negative pyramid**

Closed surface | Negative pyramid pattern for superb release characteristics when conveying wet or sticky products

**Belt dimensions**

<table>
<thead>
<tr>
<th>Material</th>
<th>Color</th>
<th>Pin</th>
<th>Thickness [mm]</th>
<th>Height [mm]</th>
<th>Width min. [mm]</th>
<th>Width Increment [mm]</th>
<th>Width tolerance [%]</th>
<th>Minimum flex radii</th>
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</thead>
<tbody>
<tr>
<td>mm</td>
<td></td>
<td></td>
<td>14.0</td>
<td>4.5</td>
<td>25.0</td>
<td>12.5</td>
<td>±0.2</td>
<td>r1 : 11.0</td>
</tr>
<tr>
<td>inch</td>
<td></td>
<td></td>
<td>0.55</td>
<td>0.18</td>
<td>0.98</td>
<td>0.49</td>
<td>±0.2</td>
<td>r2 : 0.43</td>
</tr>
</tbody>
</table>

**Available standard materials**

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<tbody>
<tr>
<td>PE</td>
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<td>-74/-149</td>
<td>●</td>
<td>●</td>
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<tr>
<td>POM</td>
<td>BL</td>
<td>PBT</td>
<td>10</td>
<td>7.1</td>
<td>1.45</td>
<td>0.0</td>
<td>-45/-40</td>
<td>-49/-149</td>
<td>●</td>
<td>●</td>
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<tr>
<td>PP</td>
<td>BL</td>
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<td>4.6</td>
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<td>41/212</td>
<td>●</td>
<td>●</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

Mold to width available in: 200 mm (7.87 in)

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BL (Blue)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence". All imperial dimensions (inches) are rounded off.

1) Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

2) Complies with FDA 21 CFR

3) Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

4) More materials and colors on request
Siegling Prolink Modular Belts

**Series 4.1 | Belt Types**

Straight running belt | Pitch 14 mm (0.55 in)

**S4.1-0 FRT1 | 0% Opening | Friction Top (Design 1)**

Closed surface | Friction top with slightly elevated triangular shapes to reduce contact area/increase contact pressure to optimise grip and to channel dirt away from the friction surface.

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### Belt Dimensions

<table>
<thead>
<tr>
<th>p</th>
<th>d&lt;sub&gt;pin&lt;/sub&gt;</th>
<th>h&lt;sub&gt;m&lt;/sub&gt;</th>
<th>h&lt;sub&gt;pin&lt;/sub&gt;</th>
<th>h&lt;sub&gt;s&lt;/sub&gt;</th>
<th>W&lt;sub&gt;min&lt;/sub&gt;</th>
<th>W&lt;sub&gt;inc&lt;/sub&gt;</th>
<th>W&lt;sub&gt;tol&lt;/sub&gt;</th>
<th>Minimum flex radii&lt;sup&gt;(1)&lt;/sup&gt;</th>
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</thead>
<tbody>
<tr>
<td>Pitch</td>
<td>Pin Ø</td>
<td>Thickness [mm]</td>
<td>Pin position [mm]</td>
<td>Height [mm]</td>
<td>Width min. [mm]</td>
<td>Width Increment [mm]</td>
<td>Width tolerance [%]</td>
<td>r&lt;sub&gt;1&lt;/sub&gt;</td>
</tr>
<tr>
<td>mm</td>
<td>14.0</td>
<td>5.0</td>
<td>9.0</td>
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<td>2.4</td>
<td>25.0</td>
<td>12.5</td>
<td>±0.2</td>
</tr>
<tr>
<td>inch</td>
<td>0.55</td>
<td>0.2</td>
<td>0.35</td>
<td>0.18</td>
<td>0.09</td>
<td>0.98</td>
<td>0.49</td>
<td>±0.2</td>
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### Available Standard Materials<sup>(4)</sup>

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<tr>
<th>Belt</th>
<th>Pin</th>
<th>Rubber</th>
<th>Nominal belt pull, straight</th>
<th>Weight</th>
<th>Width deviation [%]</th>
<th>Temperature [°C]</th>
<th>Certificates</th>
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</thead>
<tbody>
<tr>
<td>Material</td>
<td>Color</td>
<td>Material</td>
<td>Color</td>
<td>[N/mm]</td>
<td>[kg/m²]</td>
<td>[lb/ft²]</td>
<td>[°F]</td>
</tr>
<tr>
<td>PE</td>
<td>WT</td>
<td>PE</td>
<td>UC</td>
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<td>206</td>
<td>6.8</td>
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<td>PBT</td>
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<td>BL</td>
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<td>6.9</td>
<td>1.41</td>
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<tr>
<td>PP</td>
<td>WT</td>
<td>PP</td>
<td>WT</td>
<td>5</td>
<td>343</td>
<td>6.9</td>
<td>1.41</td>
</tr>
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</table>

**Mold to order belts**

<table>
<thead>
<tr>
<th>Material</th>
<th>Color</th>
<th>Pin</th>
<th>Rubber</th>
<th>Nominal belt pull, straight</th>
<th>Weight</th>
<th>Width deviation [%]</th>
<th>Temperature [°C]</th>
<th>Certificates</th>
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<td>343</td>
<td>7.3</td>
<td>1.5</td>
<td>0.25</td>
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</table>

Mold to width available in: 50 mm (1.97 in), 125 mm (4.92 in), 200 mm (7.87 in)

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<sup>(1)</sup> Flex radii: r<sub>1</sub> = side flex, r<sub>2</sub> = front flex on roller, r<sub>3</sub> = back flex on load bearing roller, r<sub>4</sub> = back flex on Hold Down shoe, r<sub>5</sub> = back flex on roller

<sup>(2)</sup> Complies with FDA 21 CFR

<sup>(3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>(4)</sup> More materials and colors on request

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BG (Beige), BL (Blue), BK (Black), UC (Uncolored), WT (White)

All measurements and tolerances apply at 21°C; for temperature deviations please see Prolink manual chapter 4.4 “Temperature influence”.

All imperial dimensions (inches) are rounded off.

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Forbo
MOVEMENT SYSTEMS
S4.1-21 FLT | 21 % Opening | Flat top

Large open area (21 %) for excellent air circulation and drainage | Contact area 70 % (Largest opening: 5.3 x 4.4 mm/0.21 x 0.17 in) | Smooth surface

**Belt dimensions**

<table>
<thead>
<tr>
<th></th>
<th>( p )</th>
<th>( d_{pin} )</th>
<th>( h_m )</th>
<th>( h_{pin} )</th>
<th>( h_s )</th>
<th>( W_{min} )</th>
<th>( W_{inc} )</th>
<th>( W_{tol} )</th>
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<th>( r_1 )</th>
<th>( r_2 )</th>
<th>( r_3 )</th>
<th>( r_4 )</th>
<th>( r_5 )</th>
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**Available standard materials**

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<th>Material</th>
<th>Color</th>
<th>Material</th>
<th>Color</th>
<th>Nominal belt pull, straight</th>
<th>Weight</th>
<th>Width deviation</th>
<th>Temperature</th>
<th>Certificates</th>
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<td>685</td>
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<td>4.1</td>
<td>0.84</td>
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**Mold to order belts**

<table>
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<tr>
<th>Material</th>
<th>Color</th>
<th>Material</th>
<th>Color</th>
<th>Nominal belt pull, straight</th>
<th>Weight</th>
<th>Width deviation</th>
<th>Temperature</th>
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<td>PP-MD</td>
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<td>10</td>
<td>685</td>
<td>4.8</td>
<td>0.98</td>
<td>0.2</td>
</tr>
</tbody>
</table>

Mold to width available in: 38 mm (1.5 in), 50 mm (1.97 in), 100 mm (3.94 in), 125 mm (4.92 in)

- BK (Black), BL (Blue), UC (Uncolored), WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence". All imperial dimensions (inches) are rounded off.

11 Flex radii: \( r_1 \) = side flex, \( r_2 \) = front flex on roller, \( r_3 \) = back flex on load bearing roller, \( r_4 \) = back flex on Hold Down shoe, \( r_5 \) = back flex on roller

21 Complies with FDA 21 CFR

31 Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

41 More materials and colors on request
S4.1-21 NTP | 21 % Opening | Nub top (round studs)

Large open area (21 %) for excellent air circulation and drainage | Contact area 4 % (Largest opening: 5.3 x 4.4 mm/0.21 x 0.17 in) | Nub top surface for good release of wet and sticky products | Version available without round studs at the side (25 mm indent)

**Belt dimensions**

<table>
<thead>
<tr>
<th>Belt</th>
<th>Pitch</th>
<th>Pin Ø</th>
<th>Thickness [mm]</th>
<th>Pin position [mm]</th>
<th>Height [mm]</th>
<th>Width min. [mm]</th>
<th>Width Increment [mm]</th>
<th>Width tolerance [%]</th>
<th>Minimum flex radii</th>
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</thead>
<tbody>
<tr>
<td>mm</td>
<td>14.0</td>
<td>5.0</td>
<td>9.0</td>
<td>4.5</td>
<td>2.5</td>
<td>25.0</td>
<td>12.5</td>
<td>±0.2</td>
<td>r1: 11.0</td>
</tr>
<tr>
<td>inch</td>
<td>0.55</td>
<td>0.2</td>
<td>0.35</td>
<td>0.18</td>
<td>0.1</td>
<td>0.98</td>
<td>0.49</td>
<td>±0.2</td>
<td>r2: 0.43</td>
</tr>
</tbody>
</table>

**Available standard materials**

<table>
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<tr>
<th>Belt</th>
<th>Material</th>
<th>Color</th>
<th>Pin</th>
<th>Material</th>
<th>Color</th>
<th>Nominal belt pull, straight [N/mm]</th>
<th>Weight [N/mm²]</th>
<th>Weight deviation [%]</th>
<th>Width deviation [mm]</th>
<th>Width deviation [%]</th>
<th>Temperature [°C]</th>
<th>Temperature [°F]</th>
<th>Certificates</th>
</tr>
</thead>
<tbody>
<tr>
<td>PE</td>
<td>BL</td>
<td>PE</td>
<td>BL</td>
<td>PE</td>
<td>BL</td>
<td>3</td>
<td>206</td>
<td>0.94</td>
<td>-0.1</td>
<td>-0.1</td>
<td>-70/-65</td>
<td>-104/-119</td>
<td>FDA/</td>
</tr>
<tr>
<td>POM</td>
<td>BL</td>
<td>PBT</td>
<td>BL</td>
<td>PBT</td>
<td>BL</td>
<td>10</td>
<td>685</td>
<td>1.35</td>
<td>0.0</td>
<td>-0.4</td>
<td>-45/-10</td>
<td>-45/-194</td>
<td>(EU) 10/2011</td>
</tr>
<tr>
<td>PP</td>
<td>WT</td>
<td>PP</td>
<td>WT</td>
<td>PP</td>
<td>WT</td>
<td>5</td>
<td>343</td>
<td>0.86</td>
<td>0.25</td>
<td>0.25</td>
<td>5/100</td>
<td>41/212</td>
<td></td>
</tr>
</tbody>
</table>

Also available with molded indent 25 mm (0.98 in)

Mold to width available in: 200 mm (7.87 in)

---

**Notes:**
- BL (Blue), WT (White)
- All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".
- All imperial dimensions (inches) are rounded off.
- Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller
- Complies with FDA 21 CFR
- Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds
- More materials and colors on request
S4.1 SPR | Sprockets

Wide sprocket teeth ensure superior sprocket engagement and load transmission

Main dimensions

<table>
<thead>
<tr>
<th>Sprocket size (Number of teeth)</th>
<th>Z10</th>
<th>Z12</th>
<th>Z14</th>
<th>Z18</th>
<th>Z19</th>
<th>Z26</th>
<th>Z35</th>
</tr>
</thead>
<tbody>
<tr>
<td>( W_{\text{spr}} ) mm</td>
<td>24.0</td>
<td>24.0</td>
<td>24.0</td>
<td>38.0</td>
<td>38.0</td>
<td>38.0</td>
<td>38.0</td>
</tr>
<tr>
<td>( W_{\text{spr}} ) inch</td>
<td>0.94</td>
<td>0.94</td>
<td>0.94</td>
<td>1.50</td>
<td>1.50</td>
<td>1.50</td>
<td>1.50</td>
</tr>
<tr>
<td>( D_0 ) mm</td>
<td>47.1</td>
<td>56.1</td>
<td>65.3</td>
<td>83.4</td>
<td>88.0</td>
<td>119.8</td>
<td>160.4</td>
</tr>
<tr>
<td>( D_0 ) inch</td>
<td>1.85</td>
<td>2.21</td>
<td>2.57</td>
<td>3.28</td>
<td>3.46</td>
<td>4.72</td>
<td>6.31</td>
</tr>
<tr>
<td>( A_{\max} ) mm</td>
<td>19.0</td>
<td>23.6</td>
<td>28.2</td>
<td>37.2</td>
<td>39.5</td>
<td>55.4</td>
<td>75.7</td>
</tr>
<tr>
<td>( A_{\min} ) mm</td>
<td>18.1</td>
<td>22.8</td>
<td>27.5</td>
<td>36.6</td>
<td>39.0</td>
<td>55.0</td>
<td>75.4</td>
</tr>
<tr>
<td>( A_{\min} ) inch</td>
<td>0.71</td>
<td>0.90</td>
<td>1.08</td>
<td>1.44</td>
<td>1.53</td>
<td>2.17</td>
<td>2.97</td>
</tr>
</tbody>
</table>

Shaft bores (○ = Round, ■ = Square)

<table>
<thead>
<tr>
<th>20 mm</th>
<th>25 mm</th>
<th>30 mm</th>
<th>40 mm</th>
<th>60 mm</th>
<th>0.75 inch</th>
<th>1 inch</th>
<th>1.25 inch</th>
<th>1.5 inch</th>
<th>2.5 inch</th>
</tr>
</thead>
<tbody>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>○</td>
<td>●</td>
<td>●</td>
<td>●</td>
<td>●</td>
</tr>
<tr>
<td>○</td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>●</td>
<td>■</td>
<td>○</td>
<td>■</td>
<td>●</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>○</td>
<td>■</td>
<td>●</td>
<td>■</td>
<td>●</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td></td>
<td></td>
<td>○</td>
<td>■</td>
<td>●</td>
<td>■</td>
<td>●</td>
</tr>
</tbody>
</table>

Material: PA, Color: LG

LG (Light gray)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 “Temperature influence”. All imperial dimensions (inches) are rounded off. For detailed sprocket and shaft dimensions see appendix 6.3.
S4.1 FLT/NCL PMU

No cling surface to improve release of wet and sticky products and flat top surface for dry products

<table>
<thead>
<tr>
<th>Material</th>
<th>Color</th>
<th>Height (h)</th>
</tr>
</thead>
<tbody>
<tr>
<td>PE</td>
<td>BL</td>
<td>51 mm</td>
</tr>
<tr>
<td>PE</td>
<td>WT</td>
<td>2 inch</td>
</tr>
<tr>
<td>POM</td>
<td>BL</td>
<td></td>
</tr>
<tr>
<td>POM</td>
<td>WT</td>
<td></td>
</tr>
<tr>
<td>PP</td>
<td>BL</td>
<td></td>
</tr>
<tr>
<td>PP</td>
<td>WT</td>
<td></td>
</tr>
</tbody>
</table>

Molded width: 200 mm (7.9 in)

Basic data

Material Color Height (h)
--- --- ---
PE BL 51 mm
PE WT 2 inch
POM BL
POM WT
PP BL
PP WT

Forbo MOVEMENT SYSTEMS
### Legend

#### Series
- S1 … S15

#### Open area/Sprocket size
- Percentage open area: Format: xx%
  - Eg. 20 = 20%
- For sprockets: number of teeth
  - Format: “Z”xx
  - E.g. Z12 = 12 teeth

#### Surface pattern
- BSL: Base module for slider
- CTP: Cone top
- CUT: Curved top
- FLT: Flat top (smooth)
- FRT-OG: Friction top without High Grip insert
- FRT(X): Friction top (Design X)
- IDL: Idler
- PIN: Coupling rod
- PMC: Profile module center
- PMU: Profile module universal
- PMU lxx: Profile module universal with indent xx = indent in mm
- RI: High Grip insert
- RTR: Retaining ring
- SG: Module with sideguard
- SLI: Slider
- SML: Side module, left
- SMR: Side module, right
- SMU: Side module, universal/both sides
- SPR: Sprocket
- TPL: Turning panel, left
- TPR: Turning panel, right
- UM: Universal module

#### Type
- A90: Angle 90° to conveying direction
- BPW: Bucket profile
- CCW: Counter clockwise
- CM: Center module
- CW: Clockwise
- FPL: Finger plate
- IDL: Idler
- PIN: Coupling rod
- PMC: Profile module center
- PMU: Profile module universal
- PMU lxx: Profile module universal with indent xx = indent in mm
- RI: High Grip insert
- RTR: Retaining ring
- SG: Module with sideguard
- SLI: Slider
- SML: Side module, left
- SMR: Side module, right
- SMU: Side module, universal/both sides
- SPR: Sprocket
- TPL: Turning panel, left
- TPR: Turning panel, right
- UM: Universal module

#### Material
- PA: Polyamide
- PA-HT: Polyamide high temperature
- PBT: Polybutyleneterephthalate
- PE: Polyethylene
- PE-MD: PE metal detectable
- POM: Polyoxymethylene (Polyacetal)
- POM-CR: POM cut resistant
- POM-HC: POM highly conductive
- POM-MD: POM metal detectable
- POM-PE: POM side modules + PE center modules
- POM-PP: POM side modules + PP center modules
- PP: Polypropylene
- PPX-HC: Self-extinguishing highly conductive material
- R1: TPE 80 Shore A, PP
- R2: EPO 80 Shore A, Vulcanized
- R3: TPE 70 Shore A, POM
- R4: TPE 86 Shore A, PP
- R5: TPE 52 Shore A, PP
- R6: TPE 63 Shore A, POM
- R7: TPE 50 Shore A, PP
- R8: TPE 55 Shore A, PE
- SER: Self-extinguishing TPE
- SS: Stainless steel
- TPC1: Thermoplastic Copolyester
- -HA: Supports the HACCP concept
- -HW: High Wear resistant material

#### Color*
- AT: Anthracite
- BG: Beige
- BK: Black
- BL: Blue
- DB: Dark blue
- GN: Green
- LB: Light blue
- LG: Light gray
- OR: Orange
- RE: Red
- TQ: Turquoise
- TR: Transparent
- UC: Uncolored
- WT: White
- YL: Yellow

#### Height/Diameter/Bore size and style
- Height in mm (in)
  - Format: Hxxx
- Pin diameter in mm (in)
  - Format: Dxxx
- Bore size: SQ (= square) or RD (= round)
  - either in mm or inches
  - Format: SQxxMM or RDxxIN

#### Length/Width
- Pins Length in mm (in)
  - Format: Lxxx
- Module width in mm (in)
  - Format: Wxxx

---

* For each series’ standard colors please refer to the table of materials for each belt (chapter 1.2). A number of other colors are available on request. Colors can vary from the original due to the print, production processes or material used.