

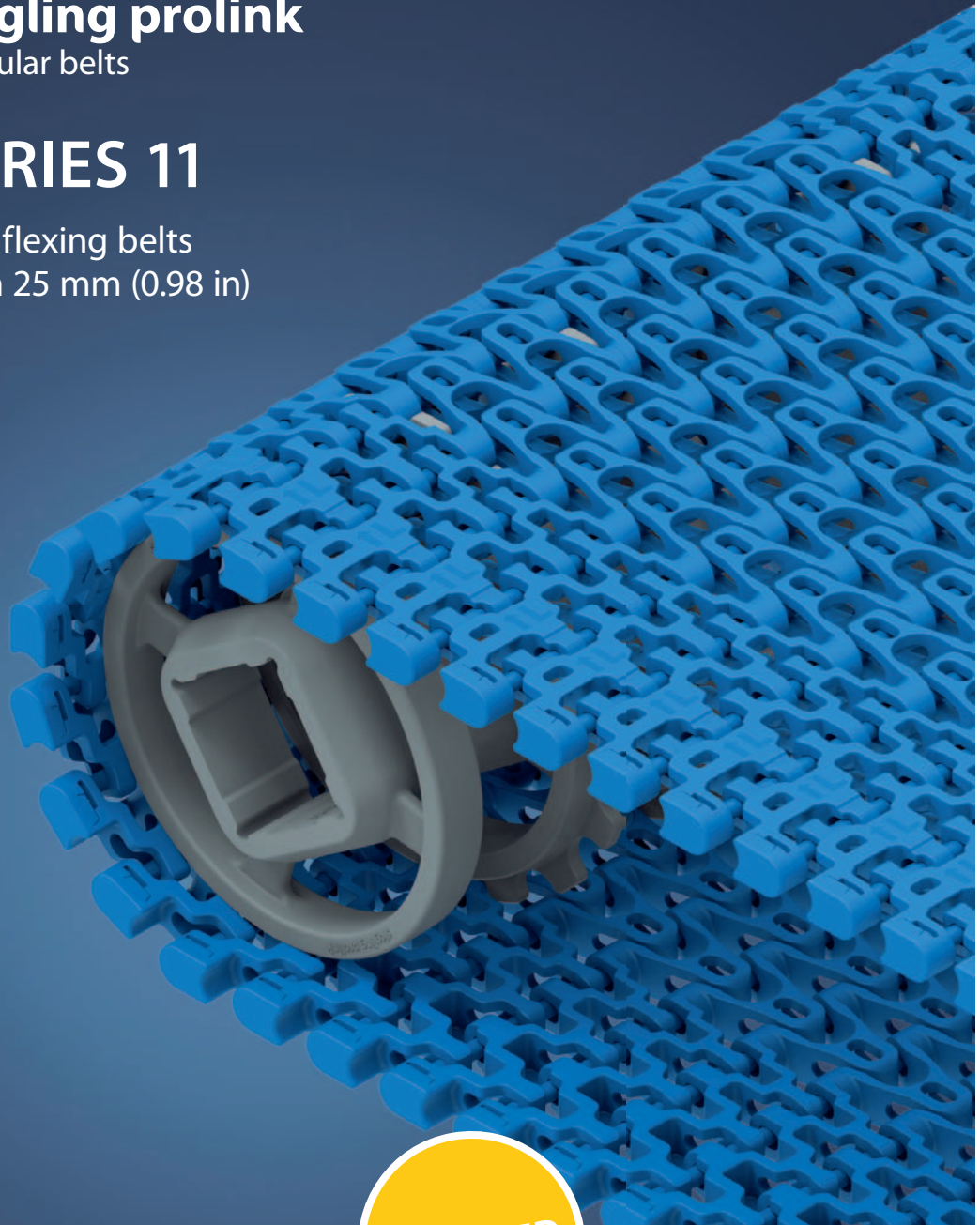
# EXCERPT FROM PROLINK ENGINEERING MANUAL

05/23 (Ref-No. 888)

**siegling prolink**  
modular belts

## SERIES 11

Side flexing belts  
Pitch 25 mm (0.98 in)



**PATENTED**

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Ref. no. 888-2\_1.2\_S11

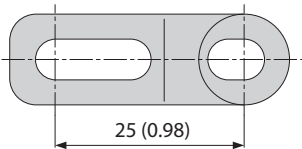
# SERIES 11 | OVERVIEW

siegling prolink  
modular belts

Side flexing belts | Pitch 25 mm (0.98 in)

## Belts for light-duty food and non-food applications

### Side view scale 1:1



### Design characteristics

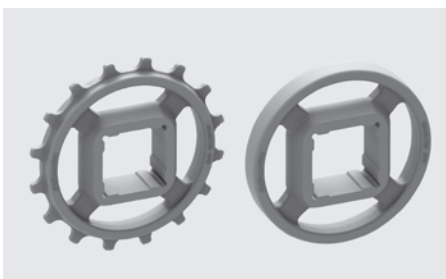
- 45% open area provides excellent cooling and draining capabilities
- All plastic lightweight belts (plastic pins)
- Tight radius belt with minimum curve radius of 1.4 x belt width
- Outermost hinge is fixed to the pin to prevent deflection and elimination of potential belt edge catch points
- Suitable for both straight and radius conveying
- Ideal transmission of force due to sprockets offset inwards. Idlers support the belt on the outside

### Basic data

Pitch	25 mm (0.98 in)
Belt width min.	175 mm (6.9 in)
Belt width max.	1000 mm (39.37 in)
Width increments	25 mm (0.98 in)
Hinge pins	5 mm (0.2 in) made of plastic (PBT) Combo: 5 mm (0.2 in) stainless steel

### Sprockets/Idlers

in different sizes with round or square sprocket bore

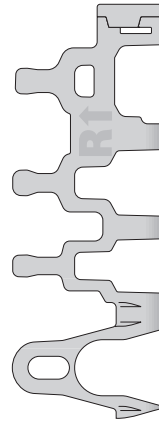


### Profiles

in different heights and designs for inclines

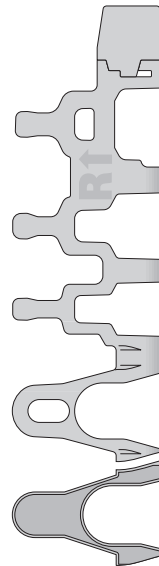


### Available surface pattern and opening area



#### S11-45 GRT

Open (45%), lattice-shaped surface with replaceable caps



#### S11-45 GRT HD

Open (45%), lattice-shaped surface with replaceable Hold Down caps

#### S11-33 FRT2

Open (33% for full FRT2 surface area), surface with friction top, flat

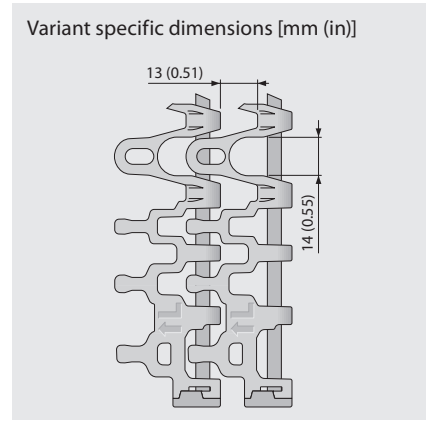
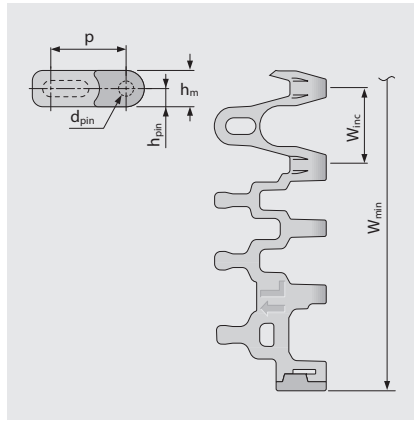
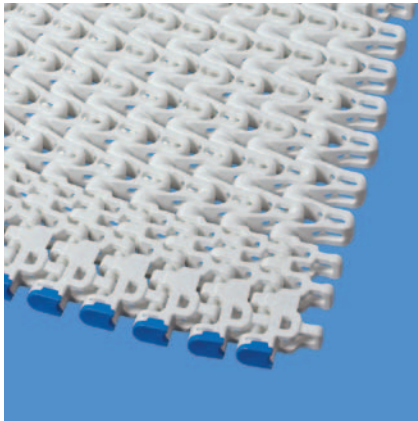
# SERIES 11 | BELT TYPES

siegling prolink  
modular belts

Side flexing belt | Pitch 25 mm (0.98 in) |  $C_c = 1.4$

## S11-45 GRT | 45 % Opening | Grid top

Open area (45 %) for excellent air circulation and drainage | 42% contact area (Largest opening: 14 x 13 mm/0.55 x 0.51 in) | Lattice-shaped surface with robust, replaceable caps on the belt edges | Collapse factor ( $C_c$ ) = 1.4



### Belt dimensions

	P	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C <sub>c</sub> x W <sub>B</sub>	r2	r3	r4	r5
mm	25.0	5.0	12.0	6.0	0.0	175.0	25.0	±0.3	1.4 x W <sub>B</sub>	25.0	50.0	75.0	25.0
inch	0.98	0.2	0.47	0.24	0.0	6.89	0.98	±0.3	1.4 x W <sub>B</sub>	0.98	1.97	2.95	0.98

W<sub>B</sub> = Belt width, further information regarding r1 see page III-20

### Available standard materials<sup>4)</sup>

Belt		Pin		Nominal belt pull, straight		Nominal belt pull, curve		Weight		Width deviation	Temperature		Certificates	
Material	Color	Material	Color	[N/mm]	[lb/ft]	[N]	[lb]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]	[%]	[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
PP	WT	PBT	UC	9	617	600	135	4.7	0.96	0.2	5/100	41/212	●	●
PP	BL	PBT	BL	9	617	600	135	4.7	0.96	0.2	5/100	41/212	●	●
POM-CR	WT	PBT	UC	15	1028	1000	225	6.7	1.37	0.0	-45/90	-49/194	●	●
POM-CR	BL	PBT	BL	15	1028	1000	225	6.7	1.37	0.0	-45/90	-49/194	●	●
PA*	BL	PBT	BL	15	1028	1000	225	5.7	1.17	0.6	-40/120	-40/248	●	●

\* Values valid for dry applications (RH <50%). Belts in PA material will absorb water in wet environments, causing them to expand and reduce the nominal belt pull capacity.

■ BL (Blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see ProLink manual chapter 4.4 "Temperature influence". All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS

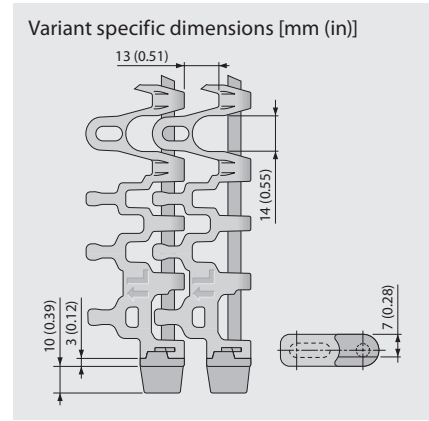
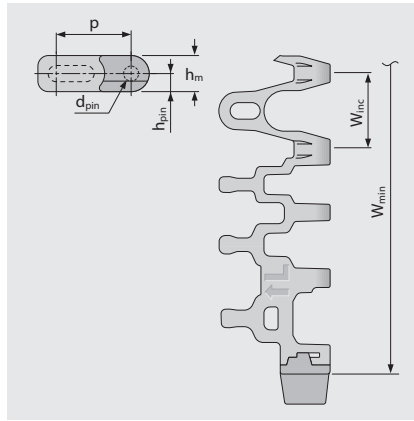
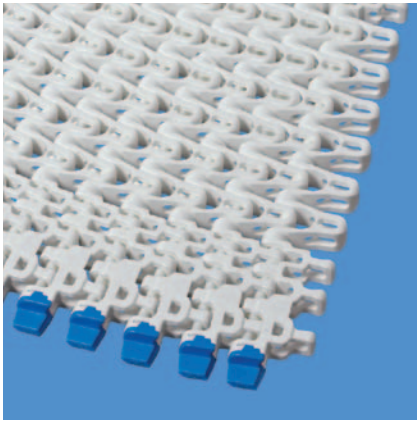
# SERIES 11 | BELT TYPES

**sieging prolink**  
modular belts

Side flexing belt | Pitch 25 mm (0.98 in) |  $C_c = 1.4$

## S11-45 GRT HD | 45 % Opening | Grid top · Hold Down

Open area (45 %) for excellent air circulation and drainage | 42% contact area (Largest opening: 14 x 13 mm/0.55 x 0.51 in) | Lattice-shaped surface with replaceable Hold Down caps | Collapse factor ( $C_c$ ) = 1.4



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C <sub>c</sub> x W <sub>B</sub>	r2	r3	r4	r5
mm	25.0	5.0	12.0	6.0	0.0	175.0	25.0	±0.3	1.4 x W <sub>B</sub>	25.0	50.0	75.0	25.0
inch	0.98	0.2	0.47	0.24	0.0	6.89	0.98	±0.3	1.4 x W <sub>B</sub>	0.98	1.97	2.95	0.98

W<sub>B</sub> = Belt width, further information regarding r1 see page III-20

### Available standard materials<sup>4)</sup>

Belt		Pin		Nominal belt pull, straight		Nominal belt pull, curve		Weight		Width deviation	Temperature		Certificates	
Material	Color	Material	Color	[N/mm]	[lb/ft]	[N]	[lb]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]	[%]	[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
PP	WT	PBT	UC	9	617	600	135	4.7	0.96	0.2	5/100	41/212	●	●
PP	BL	PBT	BL	9	617	600	135	4.7	0.96	0.2	5/100	41/212	●	●
POM-CR	WT	PBT	UC	15	1028	1000	225	6.7	1.37	0.0	-45/90	-49/194	●	●
POM-CR	BL	PBT	BL	15	1028	1000	225	6.7	1.37	0.0	-45/90	-49/194	●	●
PA*	BL	PBT	BL	15	1028	1000	225	5.7	1.17	0.6	-40/120	-40/248	●	●

\* Values valid for dry applications (RH < 50%). Belts in PA material will absorb water in wet environments, causing them to expand and reduce the nominal belt pull capacity.

■ BL (Blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence". All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS

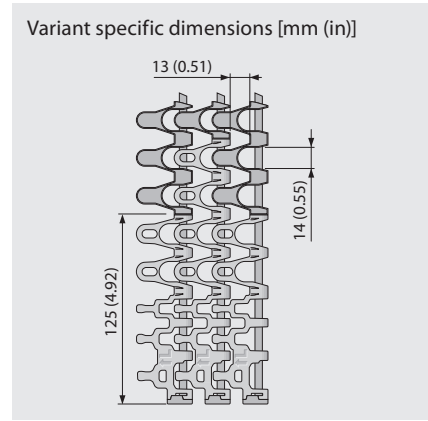
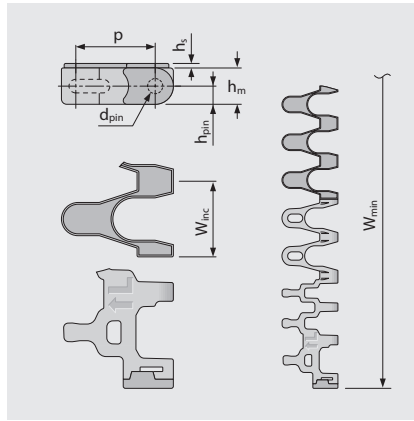
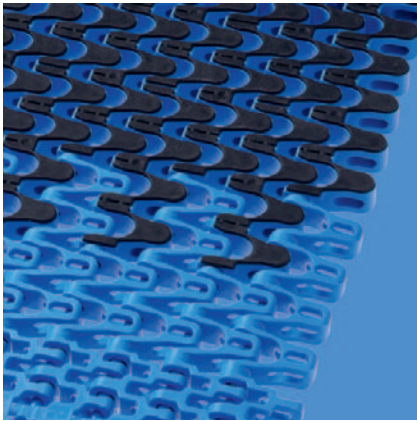
# SERIES 11 | BELT TYPES

siegling prolink  
modular belts

Side flexing belt | Pitch 25 mm (0.98 in) |  $C_c = 1.4$

## S11-33 FRT2 | 33 % Opening | Friction top (Design 2)

Open area (33 %) for full FRT2 surface area | 47 % contact area (Largest opening: 14 x 13 mm/0.55 x 0.51 in) | Lattice-shaped surface with flat integrated friction pads (FRT2) for better grip. Minimum indent FRT2: 125 mm (5 in)/175 mm (7 in) | Collapse factor ( $C_c$ ) = 1.4



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C <sub>c</sub> x W <sub>B</sub>	r2	r3	r4	r5
mm	25.0	5.0	12.0	6.0	1.5	500.0	25.0	±0.3	1.4 x W <sub>B</sub>	25.0	50.0	75.0	25.0
inch	0.98	0.2	0.47	0.24	0.06	19.69	0.98	±0.3	1.4 x W <sub>B</sub>	0.98	1.97	2.95	0.98

W<sub>B</sub> = Belt width, further information regarding r1 see page III-20

### Available standard materials<sup>4)</sup>

Belt		Pin		Rubber		Nominal belt pull, straight		Nominal belt pull, curve		Weight		Width deviation [%]	Temperature		Certificates	
Material	Color	Material	Color	Material	Color	[N/mm]	[lb/ft]	[N]	[lb]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]		[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
PP	WT	PBT	UC	R7	BG	9	617	600	135	6.1	1.25	0.2	5/100	41/212	●	●
PP	BL	PBT	BL	R7	BG	9	617	600	135	6.1	1.25	0.2	5/100	41/212	●	●
PP	BL	PBT	BL	R7	BG	9	617	600	135	6.1	1.25	0.2	5/100	41/212	●	●

■ BL (Blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



MOVEMENT SYSTEMS



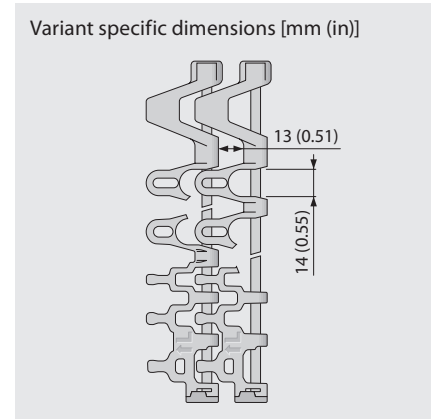
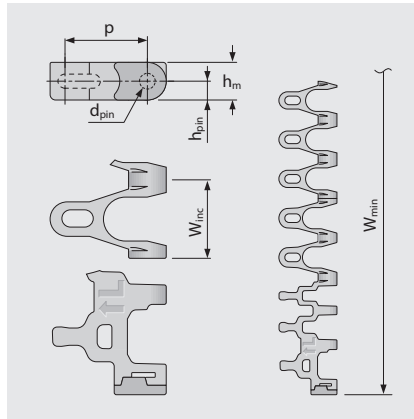
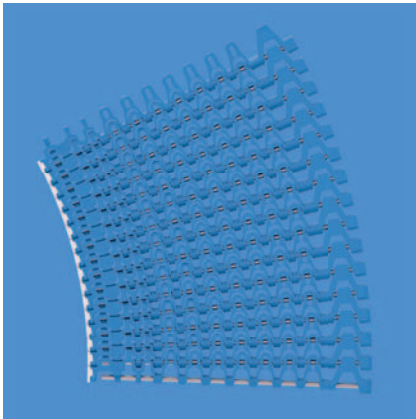
# S11 COMBO | BELT TYPES

siegling prolink  
modular belts

Side flexing belt | Pitch 25 mm (0.98 in) |  $C_c = 1.45$

## S11/S5 ST-45 GRT CCW | 45% Opening | Grid top | Counter clockwise or left hand curve

Combination of high belt pull capacity and small radii in one directional curve layouts | Excellent air circulation and drainage | 42% contact area (Largest opening: 14 x 13 mm/0.55 x 0.51 in) | Lattice shaped surface | SS pins for high stiffness | Collapse factor ( $C_c$ ) = 1.45



### Belt dimensions

	p	d <sub>pin</sub>	h <sub>m</sub>	h <sub>pin</sub>	h <sub>s</sub>	W <sub>min</sub>	W <sub>inc</sub>	W <sub>tol</sub>	Minimum flex radii <sup>1)</sup>				
	Pitch	Pin Ø	Thickness	Pin position	Height	Width min.	Width Increment	Width tolerance [%]	r1 C <sub>c</sub> x W <sub>B</sub>	r2	r3	r4	r5
mm	25.0	5.0	12.0	6.0	0.0	175.0	25.0	±0.3	1.45 x W <sub>B</sub>	25.0	50.0	75.0	25.0
inch	0.98	0.2	0.47	0.24	0.0	6.89	0.98	±0.3	1.45 x W <sub>B</sub>	0.98	1.97	2.95	0.98

W<sub>B</sub> = Belt width, further information regarding r1 see page III-20

### Available standard materials<sup>4)</sup>

Belt		Pin		Nominal belt pull, straight		Nominal belt pull, curve		Weight		Width deviation	Temperature		Certificates	
Material	Color	Material	Color	[N/mm]	[lb/ft]	[N]	[lb]	[kg/m <sup>2</sup> ]	[lb/ft <sup>2</sup> ]	[%]	[°C]	[°F]	FDA <sup>2)</sup>	EU <sup>3)</sup>
PP	WT	SS		18	1233	1200	270	10.2	2.09	0.2	5/100	41/212	●	●
PP	BL	SS		18	1233	1200	270	10.2	2.09	0.2	5/100	41/212	●	●
POM-CR	WT	SS		25	1713	2100	472	13.2	2.70	0.0	-45/90	-49/194	●	●
POM-CR	BL	SS		25	1713	2100	472	13.2	2.70	0.0	-45/90	-49/194	●	●
PA*	BL	SS		20	1370	1680	378	13.0	2.66	0.6	-40/120	-40/248	●	●

\* Values valid for dry applications (RH < 50%). Belts in PA material will absorb water in wet environments, causing them to expand and reduce the nominal belt pull capacity.

■ BL (Blue), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see ProLink manual chapter 4.4 "Temperature influence". All imperial dimensions (inches) are rounded off.

<sup>1)</sup> Flex radii: r1 = side flex, r2 = front flex on roller, r3 = back flex on load bearing roller, r4 = back flex on Hold Down shoe, r5 = back flex on roller

<sup>2)</sup> Complies with FDA 21 CFR

<sup>3)</sup> Complies with (EU) 10/2011 and (EC) 1935/2004 regulations regarding the raw materials used and the migration thresholds

<sup>4)</sup> More materials and colors on request



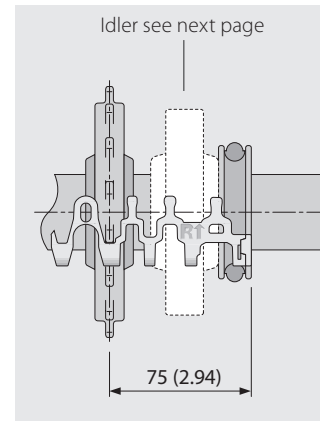
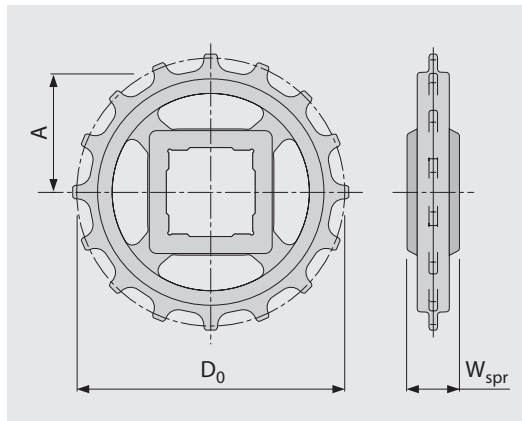
MOVEMENT SYSTEMS

# SERIES 11 | SPROCKETS

siegling prolink  
modular belts

Side flexing belt | Pitch 25 mm (0.98 in)

## S11 SPR | Sprockets



### Main dimensions

Sprocket size (Number of teeth)		Z6	Z9	Z11	Z12	Z16	Z18	Z20
W <sub>spr</sub>	mm	24.0	24.0	24.0	24.0	24.0	24.0	24.0
	inch	0.94	0.94	0.94	0.94	0.94	0.94	0.94
D <sub>0</sub>	mm	49.6	72.6	88.0	95.8	127.2	142.8	158.5
	inch	1.95	2.86	3.46	3.77	5.01	5.62	6.24
A <sub>max</sub>	mm	18.8	30.3	38.0	41.9	57.6	65.4	73.3
	inch	0.74	1.19	1.50	1.65	2.27	2.57	2.89
A <sub>min</sub>	mm	16.3	28.5	36.5	40.5	56.5	64.4	72.4
	inch	0.64	1.12	1.44	1.59	2.22	2.54	2.85

### Shaft bores (● = Round, ■ = Square)

25	mm		●/■	●	●/■	●	●	●
30	mm		●/■	●	●	●	●	●
40	mm			■	●/■	●/■	●/■	●/■
0.75	inch	●						
1	inch		●/■	●	●/■	●	●	●
1.25	inch		●/■	●	●	●	●	●
1.5	inch			■	●/■	●/■	●/■	●/■

Material: PA, Color: LG

■ LG (Light gray)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

For detailed sprocket and shaft dimensions see appendix 6.3

Number of sprockets (sprocket spacing distance) see chapter 3.2

Sprocket installation see chapter 5.2



MOVEMENT SYSTEMS

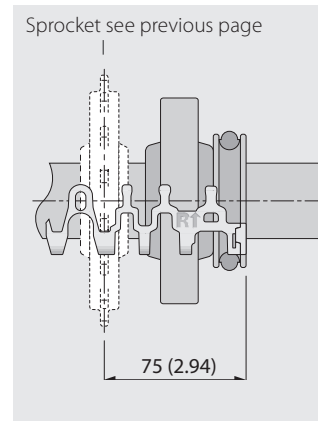
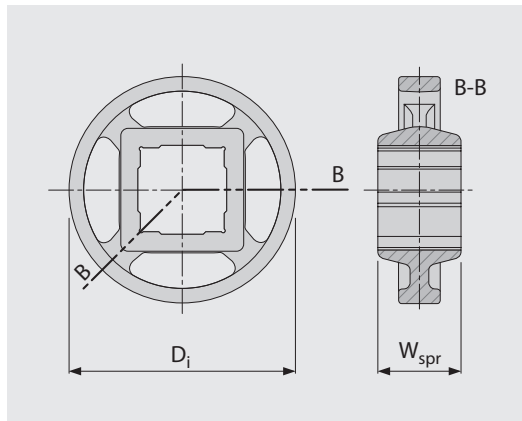
# SERIES 11 | IDLER

siegling prolink  
modular belts

Side flexing belt | Pitch 25 mm (0.98 in)

## S11 IDL | Idler

For side support and return roller without tooth engagement



### Main dimensions

Sprocket size (Number of teeth)		Z6	Z9	Z11	Z12	Z16	Z18	Z20
W <sub>spr</sub>	mm	24.0	24.0	24.0	24.0	24.0	24.0	24.0
	inch	0.94	0.94	0.94	0.94	0.94	0.94	0.94
D <sub>i</sub>	mm	31.7	56.1	72.2	80.3	112.3	128.2	144.1
	inch	1.25	2.21	2.84	3.16	4.42	5.05	5.67

### Shaft bores (● = Round, ■ = Square)

25	mm		●/■	●	●/■	●	●	●
30	mm		●/■	●	●	●	●	●
40	mm			■	●/■	●/■	●/■	●/■
0.75	inch	●						
1	inch		●/■	●	●/■	●	●	●
1.25	inch		●/■	●	●	●	●	●
1.5	inch			■	●/■	●/■	●/■	●/■

Material: PA, Color: LG

■ LG (Light gray)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".

All imperial dimensions (inches) are rounded off.

For detailed shaft dimensions see appendix 6.3

Idler installation see chapter 5.2 (Sprocket installation)



MOVEMENT SYSTEMS



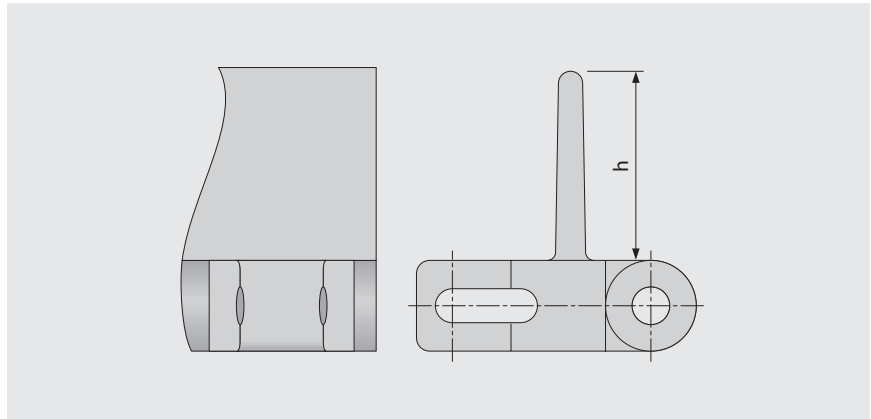
# SERIES 11 | PROFILES

siegling prolink  
modular belts

Side flexing belt | Pitch 25 mm (0.98 in)

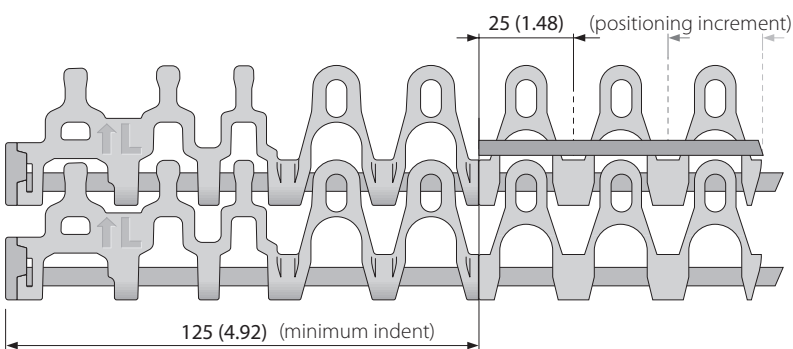
## S11-45 GRT PMC

Open version (45%) base module for drainage



### Basic data

Material	Color	Height (h)	
		25 mm 1 inch	50 mm 2 inch
PE	WT	●	●
POM	BL	●	●
POM	DB	●	●
POM	UC	●	●
POM	WT	●	●
PP	DB	●	●
PP	WT	●	●



Molded width: 100 mm (3.9 in)

■ BL (Blue), ■ DB (Dark blue), □ UC (Uncolored), □ WT (White)

All measurements and tolerances apply at 21 °C; for temperature deviations please see Prolink manual chapter 4.4 "Temperature influence".













All imperial dimensions (inches) are rounded off.

Note: Use of accessory in a belt may impact on the minimum design radii. Please see chapter 6.3 for further information.



MOVEMENT SYSTEMS

# LEGEND

<b>① Series</b>		<b>④ Type</b>		<b>⑥ Material</b>		<b>⑦ Color*</b>	
S1 ... S18		<b>BPU</b>	Bucket profile	<b>PA</b>	Polyamide	<b>AT</b>	Anthracite 
<b>② Open area/Sprocket size</b>		<b>CAP</b>	Pin lock & belt edge sealing	<b>PA-HT</b>	Polyamide high temperature	<b>BG</b>	Beige 
Percentage open area Format: xx E.g. 20 = 20%		<b>CCW</b>	Counter clockwise	<b>PBT</b>	Polybutylentere-phthalate	<b>BK</b>	Black 
For sprockets: number of teeth Format: "Z"xx E.g. Z12 = 12 teeth		<b>CLP</b>	Clip	<b>PE</b>	Polyethylene	<b>BL</b>	Blue 
<b>③ Surface pattern</b>		<b>CM</b>	Center module	<b>PE-I</b>	PE impact resistant	<b>DB</b>	Dark blue 
<b>BSL</b>	Base module for slider	<b>CW</b>	Clockwise	<b>PE-MD</b>	PE metal detectable	<b>GN</b>	Green 
<b>CTP</b>	Cone top	<b>FPL</b>	Finger plate	<b>PLX</b>	Wear & impact improved polymer	<b>LB</b>	Light blue 
<b>CUT</b>	Curved top	<b>HDT</b>	Hold Down Tab	<b>POM</b>	Polyoxymethylene (Polyacetal)	<b>LG</b>	Light gray 
<b>FLT</b>	Flat top (smooth)	<b>IDL</b>	Idler	<b>POM-CR</b>	POM cut resistant	<b>OR</b>	Orange 
<b>FRT-OG</b>	Friction top without High Grip insert	<b>PIN</b>	Coupling rod	<b>POM-HC</b>	POM highly conductive	<b>RE</b>	Red 
<b>FRT(X)</b>	Friction top (Design X)	<b>PMC</b>	Profile module center	<b>POM-MD</b>	POM metal detectable	<b>TQ</b>	Turquoise 
<b>GRT</b>	Grid top	<b>PMU</b>	Profile module universal	<b>POM-PE</b>	POM side modules + PE center modules	<b>UC</b>	Uncolored 
<b>HDK</b>	High Deck	<b>PSP</b>	ProSnap	<b>POM-PP</b>	POM side modules + PP center modules	<b>WT</b>	White 
<b>LRB</b>	Lateral rib	<b>RI</b>	High Grip insert	<b>PP</b>	Polypropylene	<b>YL</b>	Yellow 
<b>MOD</b>	Modified module shape	<b>RTR</b>	Retaining ring	<b>PP-MD</b>	PP metal detectable	<b>⑧ Height/Diameter/ Bore size and style</b>	
<b>NCL</b>	No cling	<b>SG</b>	Module with sideguard	<b>PP-SW</b>	PP steam and hot water resistant	Height in mm (in) Format: Hxxx	
<b>NPY</b>	Negative pyramid	<b>SLI</b>	Slider	<b>PXX-HC</b>	Self-extinguishing highly conductive material	Pin diameter in mm (in) Format: Dxxx	
<b>NSK</b>	Non skid	<b>SML</b>	Side module, left	<b>R1</b>	TPE 80 Shore A, PP	Bore size: SQ (= square) or RD (= round) either in mm or inches Format: SQxxMM or RDxxIN	
<b>NSK2</b>	Non skid, nonwoven variant	<b>SMR</b>	Side module, right	<b>R2</b>	EPDM 80 Shore A, vulcanized	<b>⑨ Length/Width</b>	
<b>NTP</b>	Nub top (round studs)	<b>SMU</b>	Side module, universal/both sides	<b>R3</b>	TPE 70 Shore A, POM	Pins Length in mm (in) Format: Lxxx	
<b>PRR</b>	Pin Retained Rollers	<b>SPR</b>	Sprocket	<b>R4</b>	TPE 86 Shore A, PP	Module width in mm (in) Format: Wxxx	
<b>RAT</b>	Radius top	<b>TPL</b>	Turning panel, left	<b>R5</b>	TPE 52 Shore A, PP		
<b>RRB</b>	Raised rib	<b>TPR</b>	Turning panel, right	<b>R6</b>	TPE 63 Shore A, POM		
<b>RSA</b>	Reduced surface area	<b>UM</b>	Universal module	<b>R7</b>	TPE 50 Shore A, PP		
<b>RTP</b>	Roller top	<b>WSC</b>	Wheel Stopper Center	<b>R8</b>	TPE 55 Shore A, PE		
<b>SRS</b>	Slip-resistant surface	<b>WSS</b>	Wheel Stopper Side	<b>SER</b>	Self-extinguishing TPE		
<b>⑤ Style</b>				<b>SS</b>	Stainless steel		
<b>1.7</b>		1.7 collapse factor		<b>TPC1</b>	Thermoplastic Copolyester		
<b>2.2</b>		2.2 collapse factor		<b>-HA</b>	Supports the HACCP concept		
<b>2.2 G</b>		2.2 collapse factor, guided		<b>-HW</b>	High Wear resistant material		
<b>A90</b>		Angle 90° to conveying direction					
<b>BT</b>		Bearing tab					
<b>DR</b>		Double row sprocket					
<b>F1, F2, F3 ...</b>		Collapse factor modules					
<b>G</b>		Guided					
<b>GT</b>		Guiding tabs					
<b>HD</b>		Hold Down					
<b>Ixx</b>		xx = indent in mm					
<b>RG</b>		Reversed guided					
<b>SG</b>		Side guard					
<b>SP</b>		Split sprocket					
<b>ST</b>		Strong					

\* For each series' standard colors please refer to the table of materials for each belt (chapter 1.2). A number of other colors are available on request. Colors can vary from the original due to the print, production processes or material used.