# 3% CHOCOLATE\*

\*upcycled cocoa bean shells

97% NATURAL RAW MATERIALS

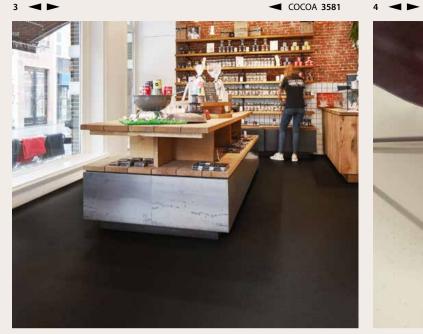
100%
MARMOLEUM
COCOA







COCOA 3584, 3581 & WALTON 3370







# Chocolate floors a first

New Marmoleum Cocoa is an innovation which adds a seventh natural raw material to Marmoleum's long established recipe which makes it the most sustainable flooring available today.









# Upcycled cocoa bean shells

Cocoa bean shells, which come from a local chocolate producer, are crushed and added to create a rich, tactile flooring which is entirely different and yet uniquely Marmoleum.



# WHAT TO DO **NEXT**

For further information on any of the products in this brochure, please don't hesitate to contact us on the number below and we'll be pleased to send you additional literature and samples as required.

#### Samples:

Call 1800 224 471 Email sampling.au@forbo.com or online at www.forbo-flooring.com.au

#### Email:

info.au@forbo.com

#### Downloads:

www.forbo-flooring.com.au/downloads

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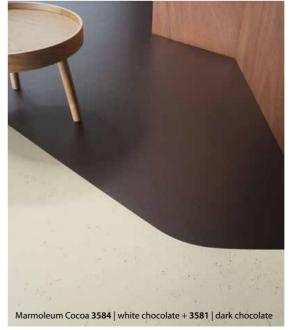
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 1800 224 471



Marmoleum Cocoa embraces our ethos of sustainable design and is a truly new addition to the collection. By using a waste product from another industry we are collaborating to reduce waste, improve recycling and contribute to a better environment. By adding cocoa shells to the traditional Marmoleum ingredients we have created an innovation in construction aesthetics. The result is a new and exciting surface texture that is both natural looking and contemporary in feel. The inclusion of cocoa adds a rich look that is fresh, modern and yet uniquely Marmoleum.

Marmoleum Cocoa 3584 | white chocolate + 3581 | dark chocolate









### Linseed oil

Linseed oil, the most important raw material used to make linoleum, is obtained by pressing the seeds of the flax plant. In the past linseed oil was used as cooking oil, as well as for lighting. We add to this Tall oil, a recycled post-industrial by-product of the paper industry, which optimises the oxidation process in the production of linoleum.

### **Wood flour**

Wood flour is used to bind the pigments and to ensure colour-fastness.

This is the reason why Marmoleum keeps its beautiful, vibrant colours throughout its lifespan.

Another reason for using wood flour is that it helps to give an especially smooth surface. We have chosen not to use tropical hardwood flour but wood flour made from timber grown in controlled European forests, where every tree felled is replaced.

### Rosin

Rosin, the key agent in the first steps of producing Marmoleum, is tapped from pine trees, without affecting growth.
Together with linseed oil, rosin gives Marmoleum its strength and flexibility.

### Limestone

Limestone is found all over the world in enormous quantities. Very finely ground, it is a valuable ingredient of Marmoleum.

### **Pigments**

The most beautiful colours are created by using ecologically responsible pigments that do not contain heavy metals such as lead and cadmium

### Jute

From the wide variety of materials available for making the floor covering's backing we prefer natural jute. The yarn for the webbing is spun from jute grown in India and Bangladesh.

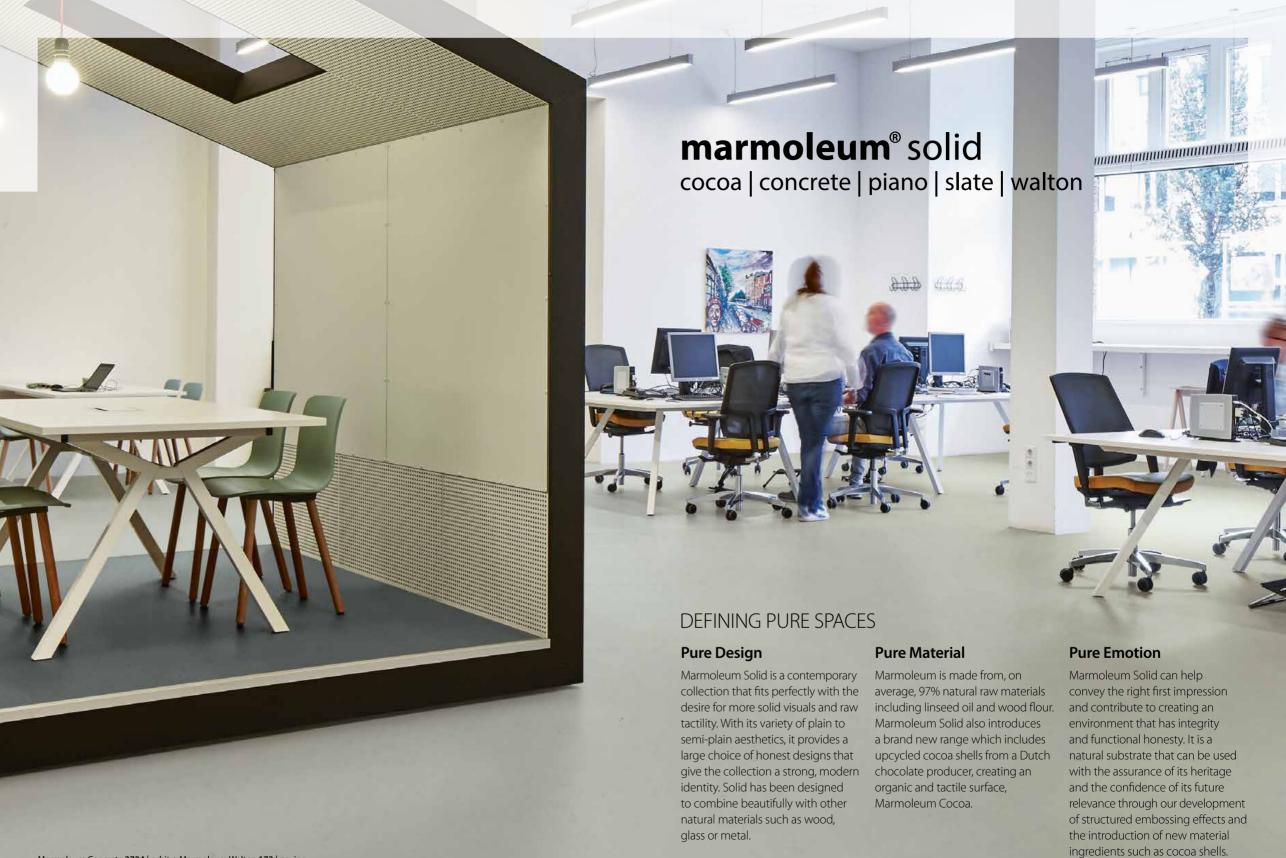
### Cocoa bean shells

Cocoa shells that are produced from chocolate production. Forbo uses cocoa shells from a traceable source that produces under ecological and socially responsible programmes.





AS LONG AS THE RAIN
FALLS AND THE SUN SHINES
WE CAN MAKE MARMOLEUM

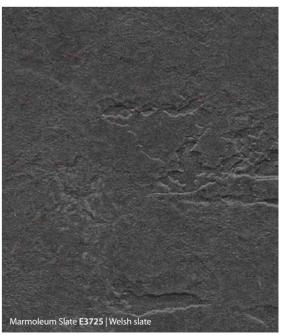


Marmoleum Concrete 3724 | orbit + Marmoleum Walton 173 | paving





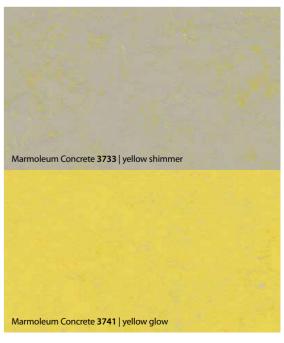














# marmoleum<sup>®</sup> piano

Our Piano range is the perfect alternative for those who love the minimal and plain aesthetics of our Walton range but require soil hiding properties. New colours being introduced in this collection bring bright, fresh options to the fore.

Marmoleum Piano 3630 | angora + 3634 | meadow + 3645 | neptune blue + 3607 | grey dusk



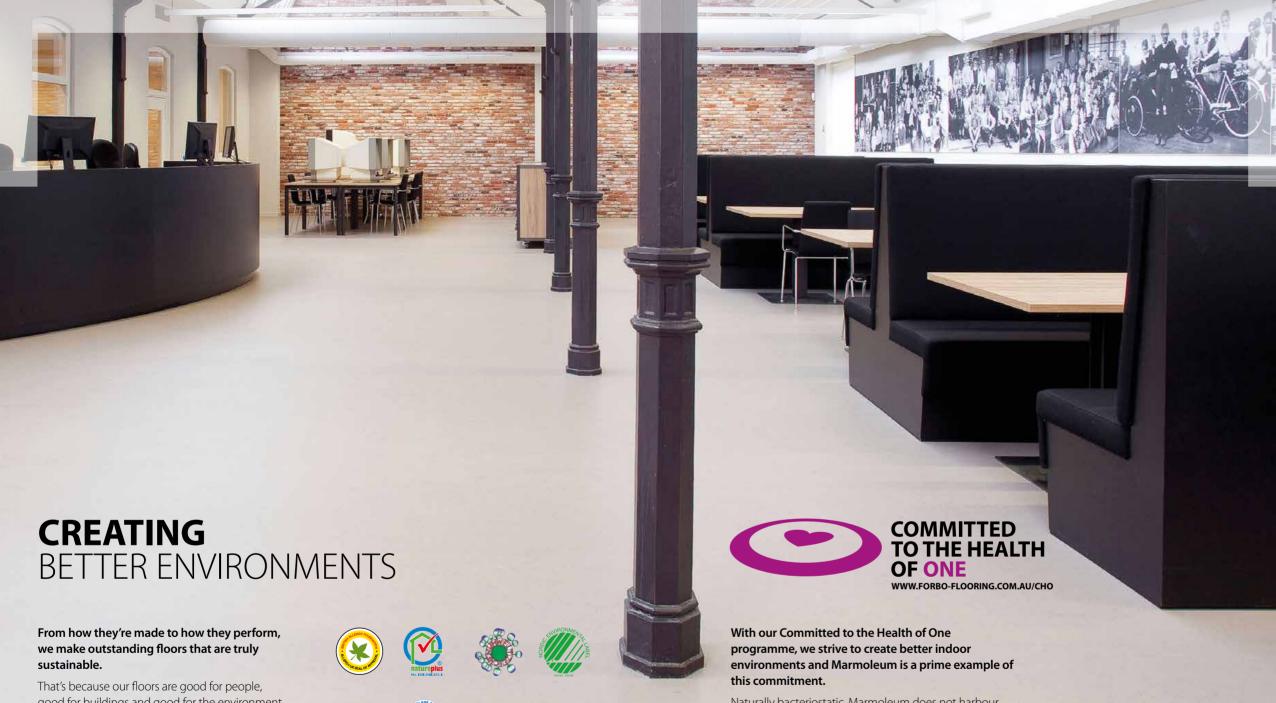












good for buildings and good for the environment.

So, from the building they're in to the outside world, we're helping our customers work, live and relax in better environments.

You don't have to take our word for it, Marmoleum holds no less than 11 independently award global eco-labels. To find out more visit www.forbo-flooring.com.au/CBE









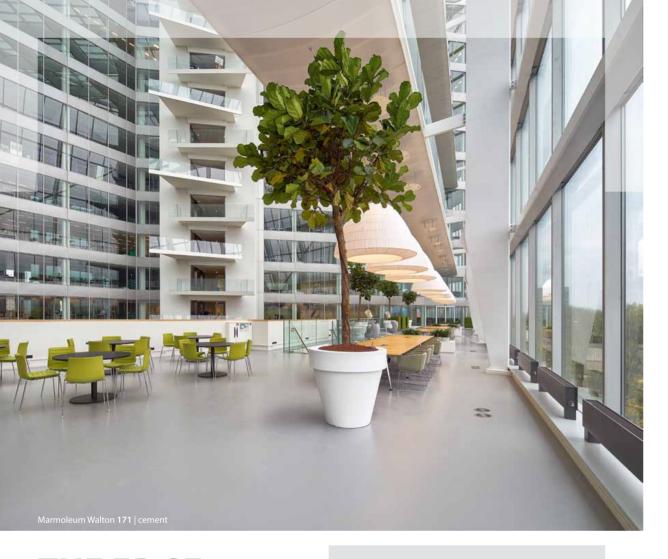






Naturally bacteriostatic, Marmoleum does not harbour allergens and holds the Allergy UK Seal of Approval. It has extremely low VOCs contributing to positive indoor air quality and has high LRVs which help create positive environments in which to work, learn, live and play.

Marmoleum also is protected by a unique water based finish 'Topshield 2' which ensures no hiding place for dirt or bacteria.





# THE EDGE AMSTERDAM

Situated in Amsterdam, The Edge is considered to be one of the most innovative and sustainable office buildings in the world and was awarded an "Outstanding" rating with the highest ever BREEAM score of 98.36%. Showcasing an array of digital and sustainable innovations, many of which are "world firsts", the occupants include companies such as Deloitte. When it came to finding a suitable floor covering for such an exemplary project, the natural choice was Forbo's Marmoleum Solid Cement, made from 97% natural raw materials, 72% of which are rapidly renewable, and which has a recycled content of 43%.

Location

Amsterdam, NL

Architect

Lee Polisano and Ron Bakker from PLP//Architecture London

Architect

Architectenbureau OeverZaaijer, Amsterdam

Interior Architect

Fokkema, Delft

Installation

De Kruijff BV, Amsterdam

Photography

Ronald Tilleman, Rotterdam













### WHAT ELSE IS **NEW**?

### sphera®

A new era in homogeneous vinyl

Sphera is Forbo's new leading homogeneous vinyl floor covering produced in a brand new manufacturing plant in Europe with state of the art technology. It has a uniquely embossed surface that offers optimal performance, is low emitting and 100% phthalate free. Sphera is styled by our global design team and offers high LRV values and bright, saturated hues.

Made to meet only the highest quality standards Sphera is a premium and durable product. Achieves R10-P3 slip rating and 'Best Practice PVC'. The SMART Top finish provides excellent stain & scuff resistance - no polished required.

This collection offers a balanced palette of 62 colours in element and 52 colours in energetic that coordinates well with other Forbo floor coverings like Marmoleum and textile flooring.

### allura

Allura is Forbo's brand of Luxury Vinyl Tile (LVT) and over the past decade, it's established itself as one of the most popular brands in our extensive product portfolio. There is no other LVT in the market today that can match Allura in terms of design, technology and sustainability.

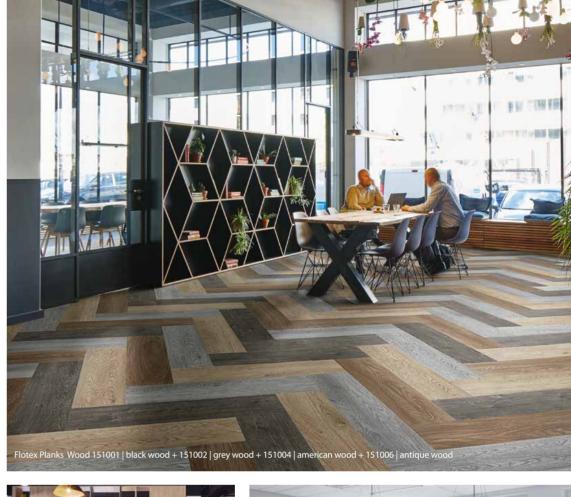
Designed and produced in Europe, Forbo's Luxury Vinyl Tile brand Allura uses advanced production technology to ensure maximum dimensional stability.

The design signature is inspiring, offering over 100 different designs across wood, stone and abstract designs.

For more information please visit:

www.forbo-flooring.com.au





## **COMING SOON**

# **flotex**<sup>®</sup> planks

Flotex is the only product available in the flooring market that combines the appeal of a textile floor covering with the practical and hygienic advantages of a resilient floor.

Flotex plank offer endless possibilities to mix and match colours without one design. Laying patterns can also create stimulating and lively environments with zigzag motives or herringbone designs. Alternatively, as Flotex planks show little repeat in their patterning, they can be used t create interesting and beautiful floors even when only one single colour is used.

Our new Flotex Planks collection, contains 6 unique designs in plank sizes of 100x25 cm.

Stunning floorplans can be created with the contemporary designs that match every requirement.

Flotex is approved by Allergy UK as it has proven to have a positive impact on the lives of allergy sufferers.

Made from nylon 6.6 fibers Flotex is an indestructible textile

Densely placed fibers (up to 80 million per m2)

Avoids tripping or slipping hazards both in dry and wet

For more information visit: www.forbo-flooring.com.au







# ORDER A MARMOLEUM SOLID SAMPLE FOLDER AND RECEIVE A FREE FAIRLY TRADED CHOCOLATE BAR\*

Just like fairly traded chocolate, Marmoleum Solid can convey the right impression and contribute to creating an environment that has integrity and functional honesty. It is a natural substrate that can be used with the assurance of its heritage and the confidence of its future relevance through our development of structured embossing effects and the introduction of new material ingredients such as cocoa shells.

For more information on Marmoleum Solid visit www.forbo-flooring.com.au/marmoleumsolid

\*Subject to availability and while stocks last.



#### **CALLING ALL ARCHITECTS & INTERIOR DESIGNERS**

If you have a case study you are particularly proud of that you feel would inspire others, we'd love to see how Marmoleum Cocoa works in your design.

Contact: info.au@forbo.com



Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.









#### Australia

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WWW.FORBO-FLOORING.COM.AU/CHO

Front cover image: Marmoleum Cocoa 3580 | milk chocolate

Back cover image: Marmoleum Cocoa 3584 | white chocolate + 3581 | dark chocolate

Find us on



