RESILIENT FLOOR COVERINGS
STEP SAFETY VINYL

creating better environments
Forbo’s Step safety flooring collection provides a complete range of products designed to meet safety demands across a wide range of applications, from general areas to more extreme areas such as commercial kitchens, wetroom (barefoot) areas and industrial applications.

The Step range meets all HSE and European safety norms and delivers safety with minimal compromise in terms of cleaning and maintenance due to the PUR finish.

All Step safety vinyl flooring has a guaranteed slip resistant performance throughout the life of the product.

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Safestep R11

Innovative, muted and sophisticated. The 13 contemporary tones offer hints of grey and a unique aesthetic. Surestep Star offers a brighter visual with holographic particles colour matched to the terrazzo or natural base colour of each item.

Surestep Wood

Realistic natural designs provide a warm ambience to all areas. The Surestep Wood palette of 12 colourways contains our most popular bestselling colours alongside new abstract woods and all-over designs.

Stone designs with a modern look for contemporary areas. The range of 8 colours offers concrete designs, black and white granite and all-over effects.

Offered in five colourways, this delicate decorative design complements both small and large areas. A unique style where the chips in the transparent wear layer create depth and add refinement.

A contemporary design with a textile appearance for a soft and elegant look and feel. A textured embossing enhances the finish and all-over aesthetic of the product.

Available in 8 colours and designed specifically to match the areas where a high level of slip resistance is needed such as professional kitchens.

Surestep R12 is a high slip resistant R12 rated floor which ensures slip resistance under even the most extreme conditions.

A genuine Health and Safety Executive compliant safety floor, Surestep Wood Decibel offers sustainable R10 slip resistance underfoot, beautiful wood designs and a 17dB impact sound reduction.

Our advanced Allura Safety luxury vinyl tiles combine the stylish aesthetics, flexibility and performance of Allura luxury vinyl tiles with the slip resistant properties of Step Safety flooring.
SafETY VINYL

HSE Compliance – Wet Pendulum Test ≥36
All Step floors are tested using the TRRL Pendulum test, the preferred test method of the HSE which is used to assess the slip resistance of a floor surface. Floors can be tested with different rubber sliders to assess either footwear or barefoot use. Using this test, a Pendulum test value (PTV) of ≥36 or higher is considered to offer a low slip risk.

Surestep, Safestep R11 and R12 products offer wet Pendulum test values of ≥36 for footwear applications. In addition, Surestep Laguna and Safestep Aqua offer wet Pendulum test values of ≥36 for barefoot use areas.

Step Crystals
Many of the products in the Forbo Step range include Step Crystals which offer a clear and light aesthetic and also reduced soiling. As Step Crystals are made from recycled material, they also enhance the environmental performance of the collection.

Dual functionality
The Surestep Wood Decibel range is a genuine Health and Safety Executive compliant safety floor which has a 17dB impact sound reduction.

Our advanced Allura Safety luxury vinyl tiles range combines the stylish aesthetics, flexibility and performance of Allura luxury vinyl tiles with the slip resistant properties of Step safety flooring.

Creating better environments
- Our Step range contains up to 60% controlled vinyl waste in the backing.
- Many of the products in the Step range contain Step Crystals. They are made from recycled material so enhance the environmental performance of the product.
- We produce all our vinyl in Europe where it meets the highest possible REACH compliance standards for chemical content.
- Of all the electricity we buy, 100% comes from renewable sources. This means our vinyl production sites are part of an effective environmental management system and achieve ISO14001 certification.
- We use smart material constructions and durable finishes on our vinyl. A micro-embossing technology reduces the need for chemical cleaning and increases the floor's lifespan.

APPLICATIONS – STEP COLLECTION

surestep® R10
General and spillage areas with increased (a higher) slip risk
- High traffic areas, ramps or corridors
- Tea and coffee points
- General workrooms
- Service areas
- Kitchens, dining rooms to food servery areas
- Washroom areas

safestep® R11
Areas with increased slip risk due to continuous contamination
- Professional kitchens
- Florist shops
- Laundrettes

safestep® R12
Industrial and commercial facilities with increased slip risk due to continuous contamination
- Light industrial food production areas
- Woodworking rooms and other workshops
- Store rooms
- Commercial kitchens

APPLICATIONS – WETROOM COLLECTION

surestep® Laguna
Wetroom areas
- Continuously wet areas, mainly barefoot but also footwear
- Changing rooms in combination with footwear
- Bathrooms in combination with footwear

safestep® Aqua
Shower areas
- Continuously wet areas, barefoot and soft shoes
- Walk-in showers
- Hydrotherapy areas
- Indoor swimming pools
Surestep Original offers a fresh alternative to conventional safety flooring with an improved cleaner aesthetic. A palette of 30 colours combines gradations of hue and lightness.

Specifications: R10, ESf, TRRL ≥36, Rz ≥20

*Speckled weld also available.

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Innovative, muted and sophisticated. The 13 contemporary tones offer hints of grey and a unique aesthetic. Surestep Star offers a brighter visual with holographic particles colour matched to the terrazzo or natural base colour of each item.

Specifications: R10, ESf, TRRL ≥36, Rz ≥20

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Recommended adhesives for Step are 540 Eurosafe Special and 640 Eurostar Special. Full technical specifications are available at www.forbo-flooring.co.uk/downloads

Please note: Digital representations may vary from the actual product.

Please order a sample to see the full effect. Contact 0800 731 2369.
Realistic natural designs provide a warm ambience to all areas. The Surestep Wood palette of 12 colourways contains our most popular bestselling colours alongside new abstract woods and all-over designs. All the wood designs have a clear and sharp visual due to the use of the almost invisible ‘Step crystals’, which also guarantee lifetime slip resistance.

Specifications: R10, ESf, TRRL ≥36, Rz ≥20.

*4 of the Surestep Wood colours are also available in the Surestep Wood Decibel range, see page 14 for more information.

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Stone designs with a modern look for contemporary areas. The range of 8 colours offers concrete designs, black and white granite and all-over effects. With colours ranging from light to dark, all Surestep Stone colours are enriched by either carbournium particles or Step Crystals.

Specifications: R10, ESf, TRRL ≥36, Rz ≥20.

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Recommended adhesives for Step are 540 Eurosafe Special and 640 Eurostar Special. Full technical specifications are available at www.forbo-flooring.co.uk/downloads

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.
Offered in five colourways, this decorative design complements both small and large areas. A unique style where the chips in the transparent wear layer create depth and add refinement.

Specifications: R10, ESf, TRRL ≥36, Rz ≥20.

A contemporary design with a textile appearance for a soft and elegant look and feel.

A textured embossing enhances the finish and all-over aesthetic of the product. The use of Step Crystals ensures that the style is not compromised while ensuring safety floor functionality. Available in 5 colours.

Specifications: R10, ESf, TRRL ≥36, Rz ≥20.
safestep® R11

Available in 8 colours and designed specifically to match the areas where a high level of slip resistance is needed such as professional kitchens. All R11 colours can be co-ordinated with products in the Surestep collection.

Specifications: R11, ESf, TRRL ≥40, Rz ≥45.

safestep® R12

Safestep R12 is a high slip resistant R12 rated floor which ensures slip resistance under even the most extreme conditions. Available across four soil-hiding colourways Safestep R12 can also be colour matched with products in the Surestep collection and with Safestep R11.

Specifications: R12, ESf, TRRL ≥50, Rz ≥60.
**Surestep® Wood Decibel**

A genuine Health and Safety Executive compliant safety floor, Surestep Wood Decibel offers sustainable R10 slip resistance underfoot, beautiful wood designs and a 17dB impact sound reduction.

Unlike traditional safety floors, Surestep Wood Decibel is uniquely available in 2m, 3m and 4m widths.

Specifications: Class A, R10, ESf, TRRL ≥36, Rz ≥20.

<table>
<thead>
<tr>
<th>Product</th>
<th>Width</th>
<th>LRV</th>
</tr>
</thead>
<tbody>
<tr>
<td>Real Oak</td>
<td>2m</td>
<td>25</td>
</tr>
<tr>
<td>Real Oak</td>
<td>3m</td>
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<tr>
<td>Real Oak</td>
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<td>25</td>
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</tr>
<tr>
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<tr>
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<td>4m</td>
<td>31</td>
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<tr>
<td>Natural Seagrass</td>
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</table>

**Surestep® Wood Decibel**

Design: Sheet safety vinyl

Dimensions: Roll width 2/3/4m

Description: Sheet safety vinyl

Application: EN 10874 class 34/43

Slip resistance: EN 13893 DS: ≥0.30

Reaction to fire: EN 13501-1 Bfl -s1

Building Type: Office

- PVc Floor covering with enhanced slip resistance (EN13845)

BREEAM generic ratings

- A

**Allura Safety**

Our advanced Allura Safety luxury vinyl tiles combine the stylish aesthetics, flexibility and performance of Allura luxury vinyl tiles with the slip resistant properties of Step Safety flooring.

<table>
<thead>
<tr>
<th>Product</th>
<th>Width</th>
<th>LRV</th>
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<tbody>
<tr>
<td>Black Teak</td>
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<tr>
<td>Black Teak</td>
<td>3m</td>
<td>16</td>
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<tr>
<td>Black Teak</td>
<td>4m</td>
<td>16</td>
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<tr>
<td>White Sand</td>
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<td>White Sand</td>
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<td>10</td>
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<tr>
<td>Nickel Metal Brush</td>
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**Full technical specifications are available at www.forbo-flooring.co.uk/downloads**

Recommended adhesives for Step are 540 Eurosafe Special and 640 Eurostar Special.

Please order a sample to see the full effect. Contact 0800 731 2369.

Please note: Digital representations may vary from the actual product.
**Safestep Aqua**

This modern, organic design with a new and unique embossing shape is designed for barefoot (and soft soled shoes) areas. A flexible product, available across 12 colours, Safestep Aqua can easily be installed to meet the specific requirements of the wetroom sector. The clean and modern collection meets the hygienic and aesthetic requirements of application areas such as bathrooms and swimming pool surrounds. Suitable for wheelchair use.

Specifications: Class C, R10, ESb, TRRL ≥36, Rz ≥20.

**Safestep Laguna**

This product combines barefoot and footwear slip resistance, for areas where both are likely and frequently will take place. Complying with the relevant norms for this application, Laguna is suitable for use in transition areas such as changing rooms and circulation areas. The subtle, soil hiding design is available in 12 colourways, offering a clean and fresh look. Suitable for wheelchair use.

Specifications: Class B, R10, ESf + ESb, TRRL ≥36, Rz ≥20.

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**Recommended adhesives for Wetroom are 540 Eurosafe Special, 640 Eurostar Special and 140 Euromix. Full technical specifications are available at www.forbo-flooring.co.uk/downloads. Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.**

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<table>
<thead>
<tr>
<th>Colour</th>
<th>LRV</th>
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<tbody>
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<td>Pale</td>
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<td>Slateblue</td>
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<tr>
<td>Charcoal</td>
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<td>Elephant</td>
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<td>Tender</td>
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**BREEAM generic ratings**

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<table>
<thead>
<tr>
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<tr>
<td>EN 13845</td>
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<tr>
<td>EN 51130</td>
<td>R10</td>
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**Dimensions**

- Roll width: 2.0m
- Roll length: 20-27 m
- Total thickness: 2.0mm

**Slip resistance**

- EN 13845: ESb, TRRL ≥36, Rz ≥20

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**Safestep Aqua**

[Image of Safestep Aqua]

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**Safestep Laguna**

[Image of Safestep Laguna]
Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.

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Nuway enquiries:
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This programme expresses our ambition to design and manufacture floor coverings that benefit every individual by helping to provide safe, hygienic and comfortable living and working environments.