



# BCTC

CARPET TECHNICAL CENTRE

## Confidential Report

**Our Ref: 25/06951F/11/15**

Notified Body  
for PPE Directive,  
Construction Products  
Regulation & Marine  
Equipment Directive  
I.D. No. 0338 & 0339

British Carpet Technical Centre  
Wira House, West Park Ring Road,  
Leeds, LS16 6QL

Tel No: +44 (0)113 2591999



15 December 2015

Our Ref: 25/06951F/11/15  
Your Ref:

Page 1 of 10

Forbo Flooring UK  
High Holborn Road  
Ripley  
Derbyshire  
DE5 3NT

Job Title: **Fire Test on One Sample of Carpet Tiles**

Clients Order Ref: 4500809065

Date of Receipt: 30 November 2015

Reference: **Layout Oceanis (Lot No.: 200487)**  
Description of Sample: Loop Pile  
Bitumen Backed  
Tufted Carpet Tiles  
Measurements: 50cm x 50cm

Work Requested: BCTC were requested to carry out a Fire Test on the sample of carpet tiles supplied to BS EN 13501-1.

15 December 2015

Page 3 of 10

Our Ref: 25/06951F/11/15  
Your Ref:

Forbo Flooring UK

**FIRE TESTS ACCORDING TO BS EN ISO 11925-2:2002**  
**Reaction to fire tests for building products – Part 2:**  
**Ignitability when subjected to direct impingement of flame**

**Date of Test: 15/12/2015**

**Conditioning**

Test specimens and filter paper conditioned as described in BS EN 13238:2001.

**Procedure**

The sample was tested in accordance with BS EN ISO 11925-2:2002.

Three specimens from each direction were tested in accordance with the above standard. Specified filter paper was placed beneath the specimen holder and replaced between tests.

The specimens were mounted vertically in the specimen holder so that one end and both sides were enclosed with the exposed end 30mm from the end of the frame. The burner was inclined at an angle of 45°. The flame height was set at 20 mm with the flame impinging on the specimen for 15 seconds on the centre line, 40 mm above the bottom edge.

A marker was placed 150 mm above the upper end of the burner and the time recorded when the flame tip reached the marker, if applicable. The following parameters were also recorded:-

1. If ignition occurs
2. Presence of flaming debris, if applicable
3. Ignition of the filter paper, if applicable

**Duration of test**

For a flame application time of 15 seconds, the total test duration is 20 seconds after application of the flame.

15 December 2015

Page 4 of 10

Our Ref: 25/06951F/11/15  
Your Ref:

Forbo Flooring UK

### Classification Criteria

The samples were classified according to BS EN 13501-1:2002 Fire classification of Construction Products and Building Elements: Part 1 – Classification using Test Data from Reaction to Fire Tests, Table 1 – Classes of reaction to fire performance for construction products excluding floorings.

Flaming Classification	
Classification	Criteria (mean values)
E <sub>FL</sub>	F <sub>s</sub> ≤ 150mm within 20 seconds
F <sub>FL</sub>	None ( No performance determined)

Flaming droplets / particles classification	
Classification	Criteria
No classification	Pass
d2	Fail (Ignition of paper)

### Results

Specimen	Ignition (Yes or No)	Tip of flame reaches 150mm		Flaming droplets		
		Yes or No	Time taken (s)	Yes or No	Ignition of Filter paper (Yes or No)	
Machine Direction	1	Yes	No	N/A	No	No
	2	Yes	No	N/A	No	No
	3	Yes	No	N/A	No	No
Across Machine Direction	1	Yes	No	N/A	No	No
	2	Yes	No	N/A	No	No
	3	Yes	No	N/A	No	No

15 December 2015

Page 5 of 10

Our Ref: 25/06951F/11/15  
Your Ref:

Forbo Flooring UK

### **FIRE TESTS ACCORDING TO BS EN ISO 9239-1:2002**

**Reaction to fire tests for Floorings - Part 1: Determination of the burning behaviour using a radiant heat source (ISO 9239-1:2002)**

**Date of Test: 15/12/2015**

#### **Conditioning**

The specimens were conditioned in accordance with BS EN 13238:2001. The substrate used was a fibre cement board (ISO 390) with a thickness of  $(6\pm 1)$ mm and a density of  $(1,800\pm 200)$  Kg/m<sup>3</sup> representing the standard substrate of Class A1fl or A2fl.

#### **Procedure**

The test was carried out in accordance with BS EN ISO 9239-1. The sponsor sampled and cut the specimens to the dimensions stated.

Specimens were individually placed in the combustion chamber and allowed to preheat for two minutes under a radiant panel, which gives an imposed radiant flux ranging from approximately 11.0 kW/m<sup>2</sup> to 1.0 kW/m<sup>2</sup> along the specimen.

The pilot flame used was the line burner as described and was applied to the surface of the specimen for 10 minutes and then removed.

The flame front was measured at the end of the test or at 30 minutes if applicable.

Test termination was considered to be when the flame front self extinguished or at 30 minutes, whichever is the sooner.

The heat flux from the panel incident on the specimen when self extinguished or at 30 minutes (critical heat flux CHF or HF-30) was calculated from a prior calibration.



15 December 2015

Page 6 of 10

Our Ref: 25/06951F/11/15  
Your Ref:

Forbo Flooring UK

**Classification Criteria**

The samples were classified according to BS EN 13501-1:2002: Fire classification of Construction Products and Building Elements: Part 1: Classification using Test Data from Reaction to Fire Tests.

For floorings, including their surface coverings the classes are:

Classification	Classification Criteria (mean values) (kW/m2)
Bfl	8.0
Cfl	4.5
Dfl	3.0
	Smoke Production % x min
s1	≤ 750
s2	Not s1

When tested to BS EN ISO 11925-2:2002 the sample has to have a flame spread (Fs) of:  $F_s \leq 150\text{mm}$  within 20 seconds (Class Efl).

**Results**

The test results relate to the behaviour of the test specimens of a material under the particular conditions of test; they are not intended to be the sole criterion for assessing the full potential fire hazard of the materials in use.





15 December 2015

Page 7 of 10

Our Ref: 25/06951F/11/15  
Your Ref:

Forbo Flooring UK

**Results (Continued)**

<u>Specimen No.</u>	<u>Direction of specimen</u>	<u>Smoke Obscuration</u>		<u>Maximum Flame front (mm)</u>	<u>Critical Heat Flux (kW/m<sup>2</sup>)</u>	<u>Duration of Flaming (sec)</u>
		<u>Max %</u>	<u>% x min</u>			
1	Machine	17	95	250	8.0	840
2	Across	22	91	241	8.2	817
3	Machine	16	74	245	8.1	788
4	Machine	23	101	250	8.0	909
Mean of 3 specimens	Machine	19	90	248	8.0	846

<u>Distance Burnt (mm)</u>	<u>Time for each specimen to burn (s)</u>			
	<u>1</u>	<u>2</u>	<u>3</u>	<u>4</u>
50	178	144	160	155
100	232	197	218	200
150	295	271	273	244
200	356	343	356	310
250	600	---	---	600
300	---	---	---	---
350	---	---	---	---
400	---	---	---	---

**Observations**

The tests were carried out in accordance with the standard in relation to carpet tiles which means that the first cross join was situated at 250mm from the zero point. It was commented on the test that the material shrunk back at this join and that because of the gap produced the flame did not progress beyond the join. This means that the results just fall into the **B<sub>fl</sub>** classification, however had the flame propagated across the join then the classification would have been lower.

**Note**

One specimen was initially tested in each direction and whichever direction gave the worst result a further two specimens were tested. Only the results of the 3 specimens in the same direction were used to calculate the mean results.

The specimens of floor covering were tested loose laid onto a 6mm fibre cement board as defined in BS EN 13238:2001.





**BCTC**  
CARPET TECHNICAL CENTRE

British Carpet Technical Centre  
Wira House  
West Park Ring Road  
Leeds, LS16 6QL  
England

Tel: +44 (0)113 259 1999  
Web: <http://www.bttg.co.uk>  
Email: [CSLeeds@bttg.co.uk](mailto:CSLeeds@bttg.co.uk)

15 December 2015

Page 8 of 10

Our Ref: 25/06951F/11/15  
Your Ref:

Forbo Flooring UK

**Comments**

In our opinion, based on the tests carried out on the sample supplied;

- a) the results of the BS EN ISO 11925-2:2002 test indicate the sample meets the requirements of a Class E<sub>FL</sub>. It should be noted that this is only class that can be achieved when tested to this method alone.
- b) the results of the BS EN ISO 9239-1:2002 test indicate the sample meets the requirements of a Class B<sub>FL</sub>-s1 when tested to this method alone.

**Conclusion**

In our opinion, the results indicate that the sample when classified to BS EN 13501-1:2002 meets an overall classification of: **Class B<sub>fl</sub>-s1**.

An estimation of uncertainty of measurement has not been taken into account when making a judgement to any pass/fail criteria.

Reported by:..... *23. Marsden* ..... B Marsden (Mrs), Fire Technician

Countersigned by:..... *[Signature]* ..... P Doherty, Operational Head

Enquiries concerning this report should be addressed to Customer Services.





15 December 2015

Page 9 of 10

Our Ref: 25/06951F/11/15  
Your Ref:

Forbo Flooring UK

## Uncertainty Budget - Annex

The uncertainty budget for BS EN 13501-1:2002 was determined as follows:-

### Overall (BS EN ISO 9239-2)

The uncertainty varies, therefore:

- At position between a **Euroclass B to C**  $\pm 15\%$
- At position between a **Euroclass C to D**  $\pm 15.5\%$
- At position between a **Euroclass D to E**  $\pm 17.5\%$