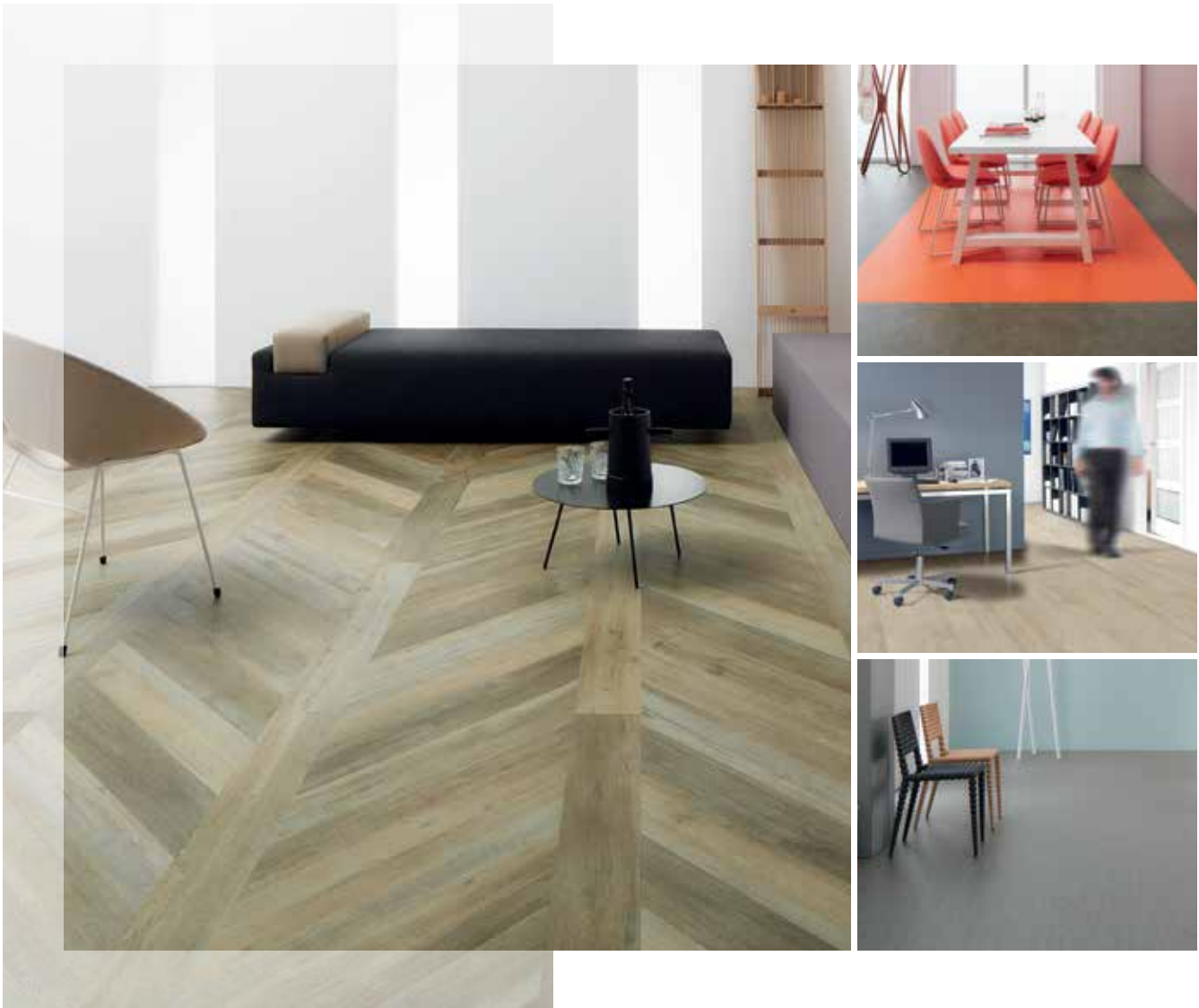


# RESILIENT FLOOR COVERINGS

## ALLURA LUXURY VINYL TILES



# LUXURY VINYL TILES

## ALLURA – THE CHOICE IS YOURS

Allura is Forbo's brand of Luxury Vinyl Tile (LVT) and over the past decade, it's established itself as one of the most popular brands in our extensive product portfolio. There is no other LVT in the market today that can match Allura in terms of design, technology and sustainability.

Designed and produced in Europe, Allura uses advanced production technology to ensure maximum dimensional stability so that the appearance of the floor remains as good as the day it was installed with no unsightly gaps.

The Allura design signature is inspiring, offering 100 different designs including our widest collection of wood designs. The range of stone and abstract designs ranges from classic marbles and concretes to eye catching galaxy and space digitally printed designs. There are also pure, solid colours that can add accents to individual floor designs.

Allura is the Luxury Vinyl Tile of choice, take a look and see for yourself what Allura has to offer you. For increased flexibility, a selection of 34 designs are also available in click and loose lay (tackified) formats.

See page 21 for more information.



Allura is 100% phthalate free, REACH\* compliant and produced in Europe with low emission levels. The excellent dimensional stability ensures safe and hygienic floors as dirt isn't trapped in the seams. Available in natural stress reducing designs and high LRV's, choosing Allura means you are choosing to create better indoor and outdoor environments.

\*Registration, Evaluation, Authorisation and Restriction of Chemicals (REACH) addresses the production and use of chemical substances and their potential impact on both human health and the environment.



**COMMITTED  
TO THE HEALTH  
OF ONE**  
WWW.FORBO-FLOORING.CO.UK/CHO

# ALLURA COLLECTION AT A GLANCE

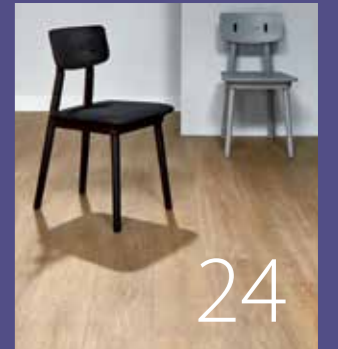
## allura

Allura offers beautiful wood, stone, metal and abstract designs across multiple tile and plank formats. 14 embossing structures and striking new formats such as Hungarian point and XXL planks, make Allura come to life.



## allura flex 0.55

The combination of a glass fleece carrier and multiple calendared layers makes Allura Flex unprecedented in strength, performance and quality. Using the same tackifier and without the need to build up the subfloor.



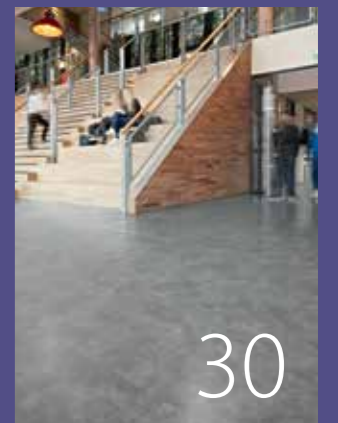
## allura flex

A collection of stable and functional loose lay vinyl tiles or planks which are adhered with tackifier. Flex can also be used alongside Tessera carpet tiles because of their 5mm gauge. Flex also has a 1mm transparent wear layer to withstand the toughest commercial environments.



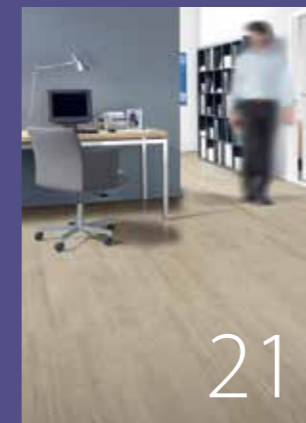
## allura safety

Our advanced Allura Safety Luxury vinyl safety tiles combine the stylish aesthetics, flexibility and performance of Allura luxury vinyl tiles with the slip resistant properties of Step Safety flooring.



## allura click

Allura Click can be installed without any requirement for flooring adhesives as the system simply clicks together.



## synergy

The Forbo Synergy Collection offers huge scope for creating stunning floor designs due to its modular format, varied functionality and exciting textures and colourways. It also has an added benefit – all items in the collection are the same price allowing complete freedom to mix and match the designs.



## allura multi-format

A collection of 34 tiles and planks where all designs are available in a choice of Allura, Allura Flex and Allura Click formats.





# allura

## LUXURY VINYL TILES

### DESIGN INNOVATION

- Beautiful wood, stone, metal and abstract designs offered across multiple tile and plank formats
- 14 embossing structures make Allura come to life
- Striking new LVT formats such as Hungarian point and XXL planks

### DURABILITY PERFORMANCE

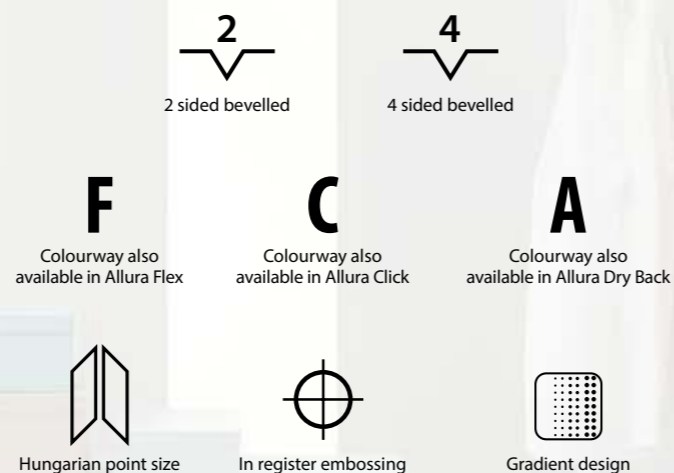
- Embossed lacquering system ensures lasting appearance retention
- Choice of 0.55mm or 0.7mm wear layer for optimum durability
- 100% dimensionally stable avoiding gaps between tiles appearing over time

### SUSTAINABLE EASY

- Manufactured with 100% green electricity
- 30% controlled recycled waste in the backing
- Easy to clean and maintain thanks to a specially embossed top-layer
- Installation waste can be recycled through our Back to the Floor scheme (UK only)

### Allura strips

To enhance the floor design, Allura stripping is available in the following colours and can be used with 0.55mm or 0.7mm formats. Each strip is 5mm x 100cm and the minimum order quantity is 0.25m<sup>2</sup> (50 pieces).



### *The Hungarian Point, a parquetry design floor with a difference*

The Hungarian point is a classic design for parquetry floors where small individual planks are cut under a 45° degree angle and modelled into a herringbone design. The result is a sophisticated floor design which produces a delicate vertical pattern. Allura's Hungarian point collections are available in both a contemporary and classic design.

The two can be mixed to create modern and individual styles. The subtle colour nuances between individual planks of this design create a truly unique effect on the floor.

The following colourways are available in Hungarian Point format.

#### Allura

- w60055 waxed oak
- w60351 white autumn oak
- w60354 classic autumn oak
- w60357 grey autumn oak
- w60389 charcoal solid oak

#### Allura Flex

- 9051 white autumn oak
- 9054 classic autumn oak
- 9057 grey autumn oak

# ALLURA WOOD DESIGNS AT A GLANCE

## allura

0.70 / 0.55 A

Description	LRV	Item	Size	Bevel info	IR embossing
red cherry	11	w60005	100 x 15	4 sided bevel	
classic beech	27	w60026	100 x 15		
waxed oak	21	w60055	HP 90 x 15	2 sided bevel length	
waxed oak	21	w60056	50 x 15	4 sided bevel	
waxed oak	21	w60063	100 x 15	4 sided bevel	
whitewash elegant oak	30	w60064	120 x 20		
honey elegant oak	26	w60065	120 x 20		
french oak	28	w60071	100 x 15		
black rustic oak	8	w60074	120 x 20	4 sided bevel	
forest green oak	22	w60075	120 x 20	4 sided bevel	
light rustic oak	22	w60078	120 x 20	4 sided bevel	
natural rustic pine	26	w60082	120 x 20	4 sided bevel	yes
bleached rustic pine	41	w60084	120 x 20	4 sided bevel	yes
weathered rustic pine	23	w60085	120 x 20	4 sided bevel	yes
brown raw timber	13	w60150	120 x 20	4 sided bevel	yes
white raw timber	44	w60151	120 x 20	4 sided bevel	yes
grey raw timber	17	w60152	120 x 20	4 sided bevel	yes
blue pastel oak	24	w60183	150 x 28	4 sided bevel	
rose pastel oak	28	w60184	150 x 28	4 sided bevel	
anthracite weathered oak	27	w60185	150 x 28	4 sided bevel	
natural weathered oak	12	w60187	150 x 28	4 sided bevel	
chameleon pine		w60269	120 x 20		
grey giant oak	20	w60280	180 x 32	2 sided bevel length	
dark giant oak	23	w60282	180 x 32	2 sided bevel length	
natural giant oak	29	w60284	180 x 32	2 sided bevel length	
white giant oak	53	w60286	180 x 32	2 sided bevel length	
weathered oak	35	w60292	120 x 20	4 sided bevel	
steamed oak	26	w60293	120 x 20	4 sided bevel	
roasted oak	22	w60294	120 x 20	4 sided bevel	
pure oak	27	w60295	120 x 20	4 sided bevel	
petrol oak	10	w60297	100 x 15	4 sided bevel	
denim oak	9	w60298	100 x 15	4 sided bevel	
central oak	21	w60300	150 x 28	4 sided bevel	yes
whitened oak	43	w60301	150 x 28	4 sided bevel	yes
deep country oak	17	w60302	150 x 28	4 sided bevel	yes
light honey oak	37	w60305	150 x 28	4 sided bevel	yes
rustic anthracite oak	15	w60306	150 x 28	4 sided bevel	yes
vintage oak	24	w60308	150 x 28	4 sided bevel	yes
whitened rough oak	27	w60341	150 x 28	4 sided bevel	yes
dark silver rough oak	11	w60343	150 x 28	4 sided bevel	yes
brown silver rough oak	13	w60345	150 x 28	4 sided bevel	yes
white autumn oak	40	w60350	100 x 15	4 sided bevel	
white autumn oak	40	w60351	HP 90 x 15	2 sided bevel length	
classic autumn oak	20	w60353	100 x 15	4 sided bevel	
classic autumn oak	20	w60354	HP 90 x 15	2 sided bevel length	
grey autumn oak	22	w60356	100 x 15	4 sided bevel	
grey autumn oak	22	w60357	HP 90 x 15	2 sided bevel length	
golden collage oak	21	w60373	120 x 20	4 sided bevel	
natural collage oak	23	w60374	120 x 20	4 sided bevel	
grey collage oak	13	w60375	120 x 20	4 sided bevel	
chocolate collage oak	13	w60376	120 x 20	4 sided bevel	
mercury solid oak	14	w60381	100 x 15	4 sided bevel	
charcoal solid oak	5	w60387	100 x 15	4 sided bevel	
charcoal solid oak	5	w60388	50 x 15	4 sided bevel	
charcoal solid oak	5	w60389	HP 90 x 15	2 sided bevel length	
seaweed solid oak	6	w60484	100 x 15	4 sided bevel	
royal solid oak	7	w60489	100 x 15	4 sided bevel	
dark grey pine	15	w60663	120 x 20		
black pine	12	w60664	120 x 20		
grey seagrass	12	w61241	100 x 15	4 sided bevel	
oyster seagrass	34	w61253	100 x 15	4 sided bevel	
natural seagrass	26	w61255	100 x 15	4 sided bevel	
timber seagrass	12	w61257	100 x 15	4 sided bevel	

All dimensions shown are centimetres

## allura flex

1.0 F

Item	Size	Bevel info	IR embossing
9096	100 x 20	4 sided bevel	
9026	100 x 20		
1604	120 x 20		
1605	120 x 20		
1684	120 x 20	4 sided bevel	
1682	120 x 20	4 sided bevel	
9042	120 x 20	4 sided bevel	yes
9044	120 x 20	4 sided bevel	yes
9045	120 x 20	4 sided bevel	yes
9080	150 x 28	2 sided bevel length	
9084	150 x 28	2 sided bevel length	
1532	100 x 20	4 sided bevel	
1535	100 x 20	4 sided bevel	
1670	150 x 28	4 sided bevel	yes
1672	150 x 28	4 sided bevel	yes
1671	150 x 28	4 sided bevel	yes
1674	150 x 28	4 sided bevel	yes
9050	100 x 20	4 sided bevel	
9051	HP 120 x 20	2 sided bevel length	
9053	100 x 20	4 sided bevel	
9054	HP 120 x 20	2 sided bevel length	
9056	100 x 20	4 sided bevel	
9057	HP 120 x 20	2 sided bevel length	
9073	120 x 20	4 sided bevel	
9074	120 x 20	4 sided bevel	
9075	120 x 20	4 sided bevel	
9076	120 x 20	4 sided bevel	
1651	100 x 20		
1644	100 x 20		
1641	100 x 20		

## allura click

0.55 C

Item	Size	Bevel info	IR embossing
cc60005	121.2 x 18.7	4 sided bevel	
cc60026	121.2 x 18.7	4 sided bevel	
cc60064	121.2 x 18.7	4 sided bevel	
cc60065	121.2 x 18.7	4 sided bevel	
cc60074	121.2 x 18.7	4 sided bevel	
cc60078	121.2 x 18.7	4 sided bevel	
cc60082	121.2 x 18.7	4 sided bevel	yes
cc60084	121.2 x 18.7	4 sided bevel	yes
cc60085	121.2 x 18.7	4 sided bevel	yes
cc60280	150.5 x 23.7	4 sided bevel	
cc60282	150.5 x 23.7	4 sided bevel	
cc60284	150.5 x 23.7	4 sided bevel	
cc60286	150.5 x 23.7	4 sided bevel	
cc60293	121.2 x 18.7	4 sided bevel	
cc60295	121.2 x 18.7	4 sided bevel	
cc60300	150.5 x 23.7	4 sided bevel	yes
cc60302	150.5 x 23.7	4 sided bevel	yes
cc60305	150.5 x 23.7	4 sided bevel	yes
cc60306	150.5 x 23.7	4 sided bevel	yes
cc60350	121.2 x 18.7	4 sided bevel	
cc60353	121.2 x 18.7	4 sided bevel	
cc60356	121.2 x 18.7	4 sided bevel	
cc60373	121.2 x 18.7	4 sided bevel	
cc60374	121.2 x 18.7	4 sided bevel	
cc60375	121.2 x 18.7	4 sided bevel	
cc60376	121.2 x 18.7	4 sided bevel	
cc60664	121.2 x 18.7	4 sided bevel	
cc61241	121.2 x 18.7	4 sided bevel	
cc61255	121.2 x 18.7	4 sided bevel	

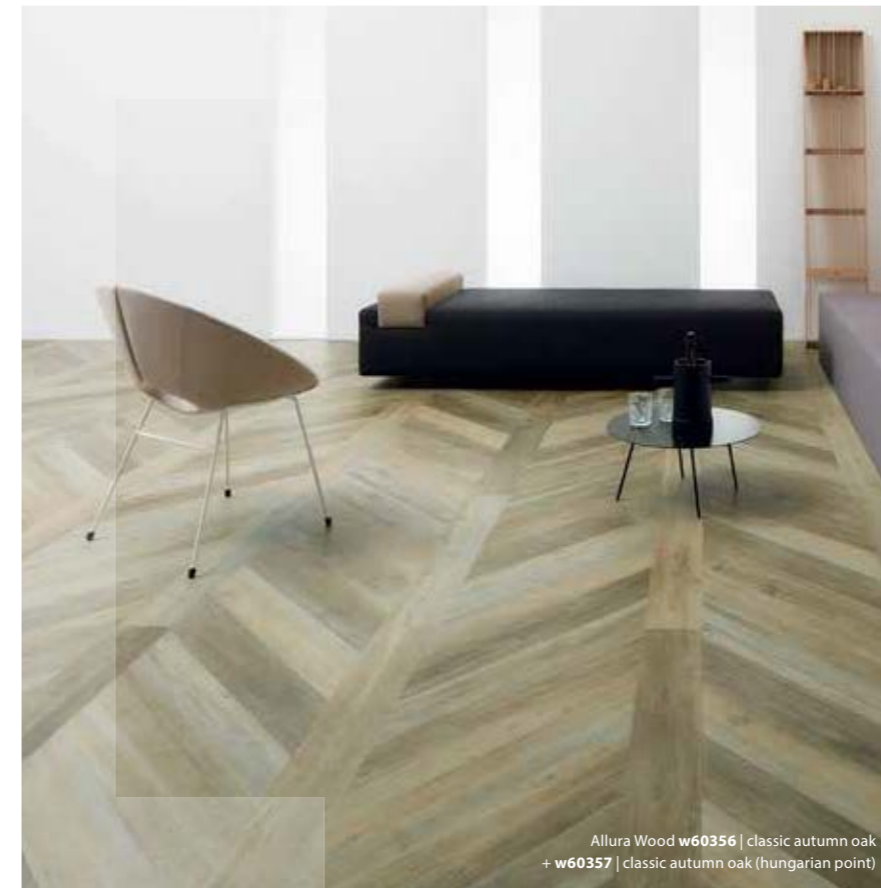
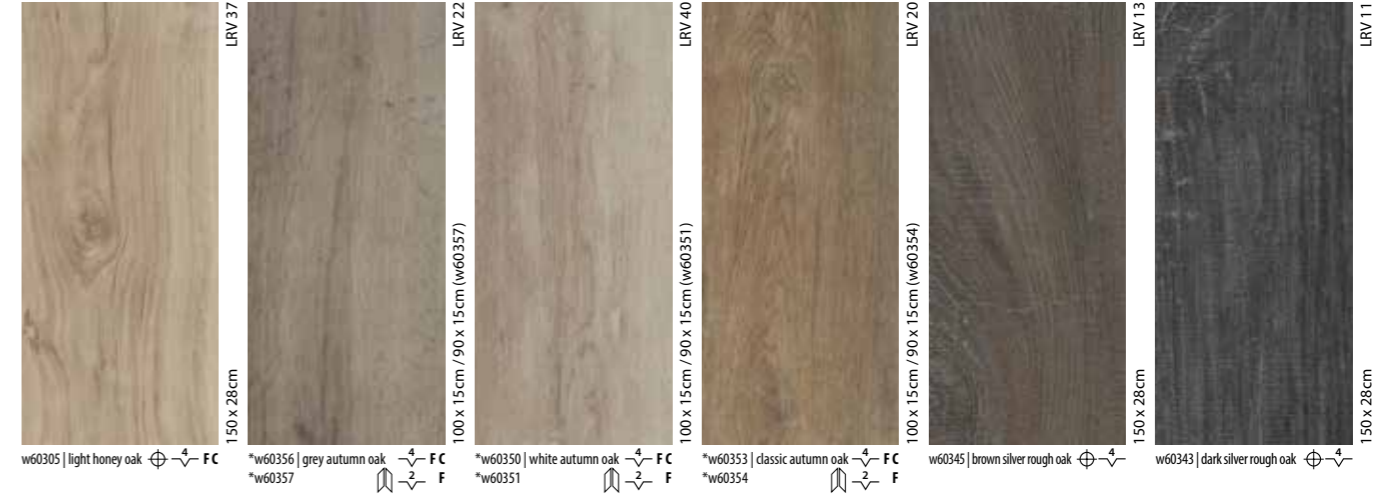


# allura wood

The Allura collection contains our largest range of wood designs including classic, contemporary and modern. The varieties offer excellent realism as they reflect the style and format of their natural inspiration, including the size and shape of the grain and plank.



Allura Wood w60286 | white giant oak



Allura Wood w60356 | classic autumn oak + w60357 | classic autumn oak (hungarian point)

Description	Luxury vinyl tiles
Dimensions	50 x 15cm / HP 90 x 15cm 100 x 15cm / 120 x 20cm 150 x 28cm / 180 x 32cm
Packaging per carton (planks)	3.0m <sup>2</sup> (40 pcs) / 4.5m <sup>2</sup> (40 pcs) 3.0m <sup>2</sup> (20 pcs) / 2.9m <sup>2</sup> (12 pcs) 4.2m <sup>2</sup> (10 pcs) / 4.6m <sup>2</sup> (8 pcs)
Total thickness	ISO 1765 2.5mm
Thickness wear layer	ISO 24340/ EN 428 0.55mm / 0.7mm
Collection size	63
Application	EN 10874 0.55mm Class 33/42 0.7mm Class 34/43
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>f</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30

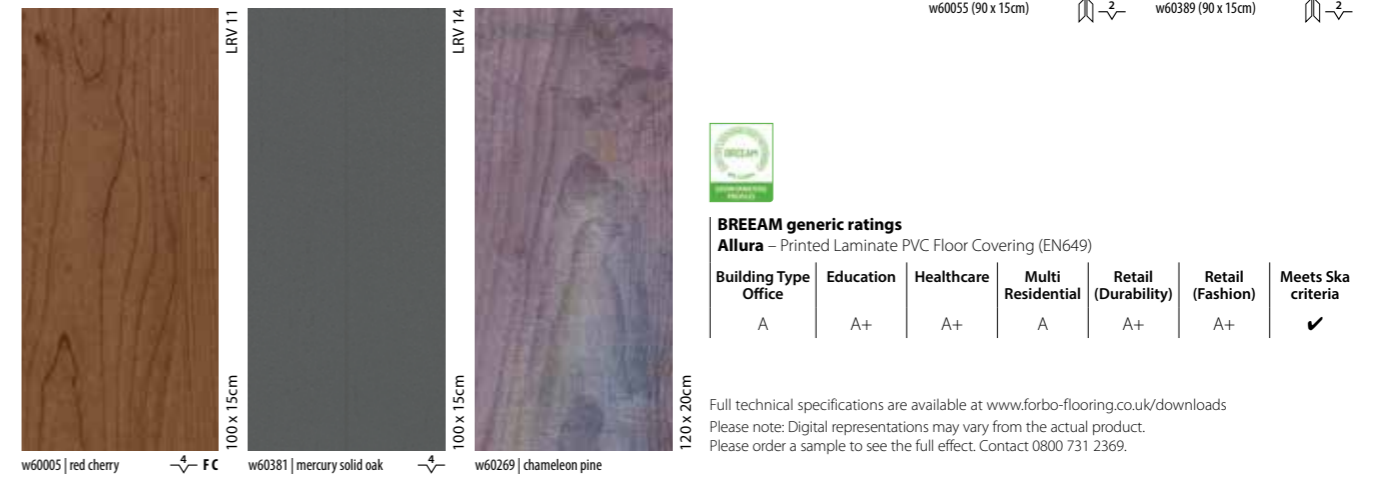
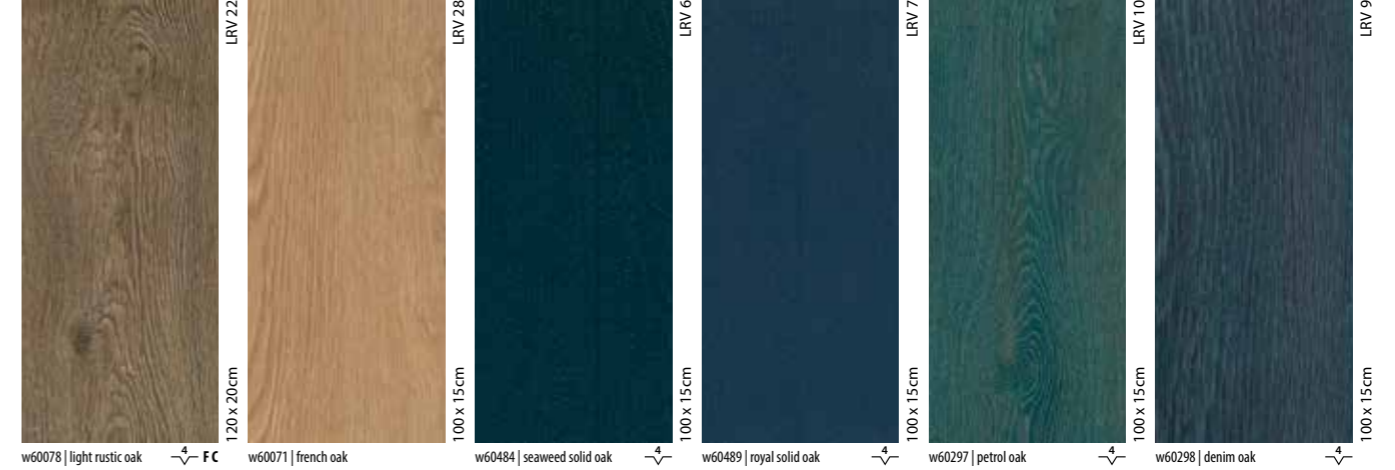
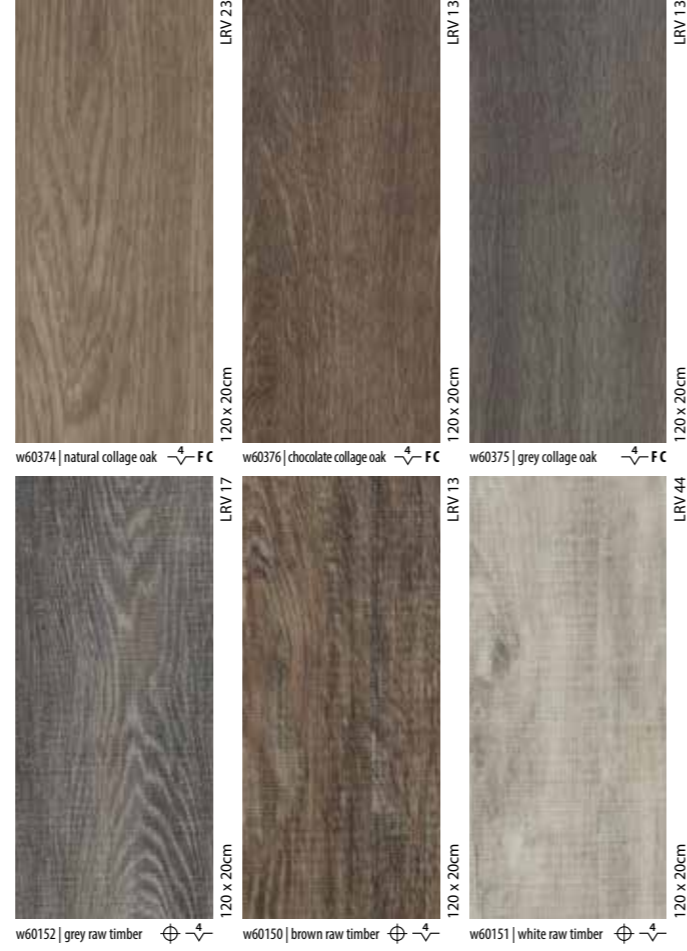
\*Designed with natural colour variation

Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.





# allura wood



**BREEAM generic ratings**  
Allura – Printed Laminate PVC Floor Covering (EN649)

Building Type	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Office	A+	A+	A	A+	A+	✓

Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
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# allura stone

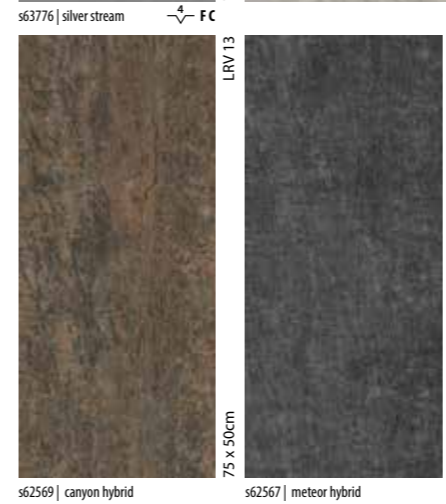


Allura Stone s62522 | natural concrete



Allura Stone s62584 | oblique marble + s62582 | carrara marble

Description	Luxury vinyl tiles
Dimensions	50 x 50cm / 75 x 25cm / 75 x 50cm / 75 x 75cm / 100 x 100cm
Packaging per carton (tiles)	3.0m <sup>2</sup> (12 pcs) / 4.0m <sup>2</sup> (24 pcs) / 3.75m <sup>2</sup> (10 pcs) / 0.59m <sup>2</sup> (1 pcs) / 1.0m <sup>2</sup> (1 pcs)
Total thickness	ISO 1765
Thickness wear layer	ISO 24340/ EN 428 0.55mm / 0.7mm
Collection size	30
Application	EN 10874 0.55mm Class 33/42 / 0.7mm Class 34/43
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>s</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30



**BREEAM generic ratings**  
Allura – Printed Laminate PVC Floor Covering (EN649)

Building Type	Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
	A	A+	A+	A	A+	A+	✓

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# allura abstract

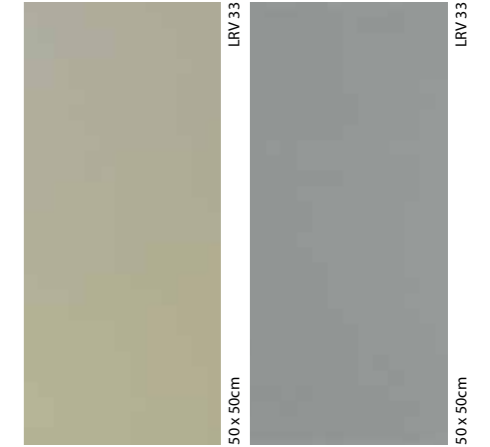


Allura Abstract a63431 | champagne satin



a63455 | fluid

75 x 75cm



a60393 | golden gradient

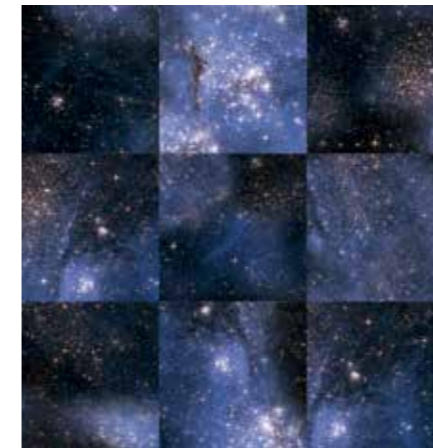
a60391 | silver gradient

LRV 33

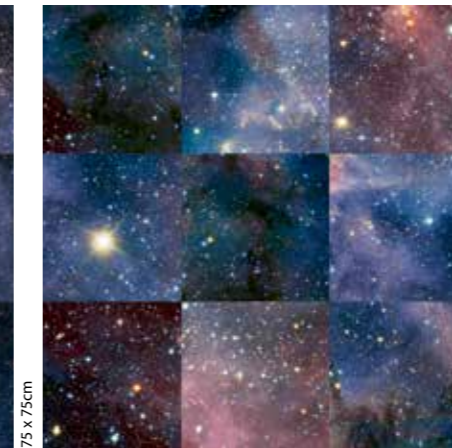
50 x 50cm

LRV 33

50 x 50cm

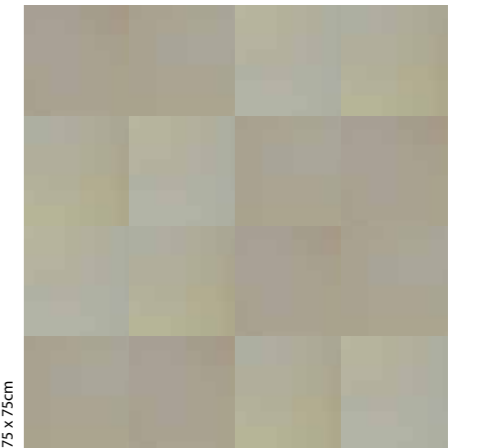


s63451 | space

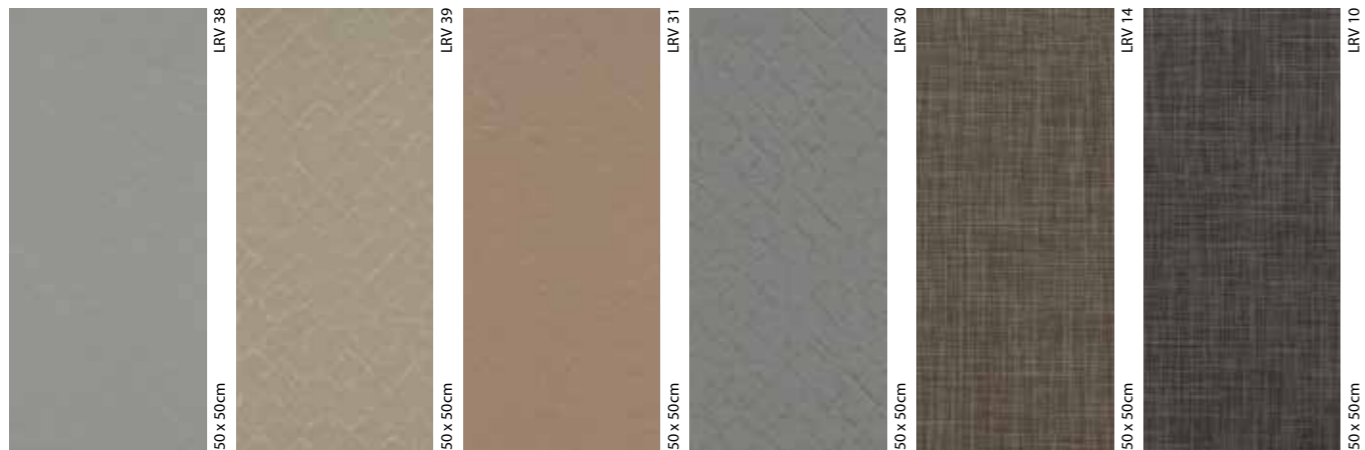


a63453 | galaxy

75 x 75cm



a60393 | golden gradient



a63433 | silver satin

a63431 | champagne satin

a63432 | blush satin

a63434 | shadow satin

a63603 | bronze weave

a63604 | graphite weave

FC

LRV 38

LRV 39

LRV 31

LRV 30

LRV 14

LRV 10

50 x 50cm

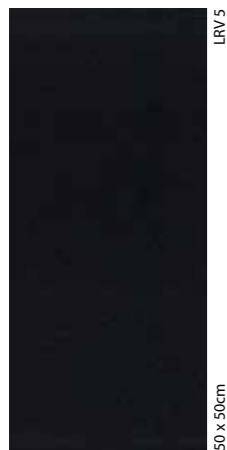
50 x 50cm

50 x 50cm

50 x 50cm

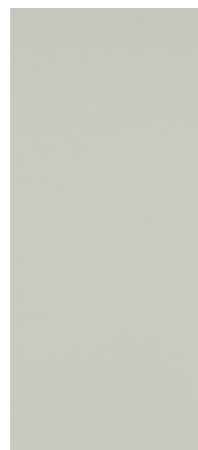
50 x 50cm

50 x 50cm



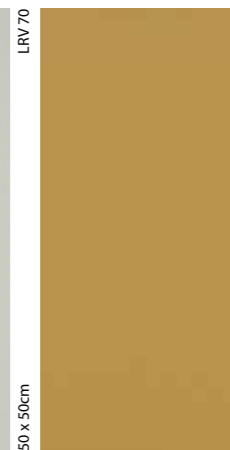
a63487 | black

LRV 5



a63491 | white

LRV 70



a63499 | ochre

LRV 31



a63497 | admiral

LRV 8



a63493 | red

LRV 10



a63495 | ocean

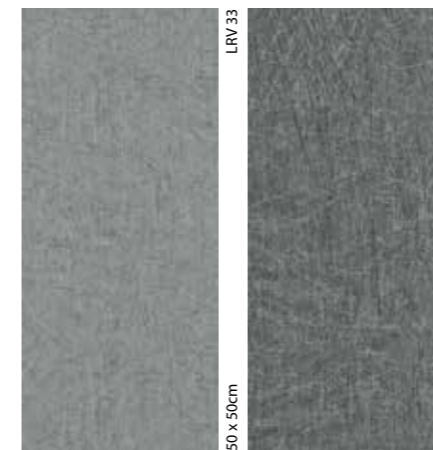
LRV 15

50 x 50cm



Allura Abstract a63453 | galaxy

Description	Luxury vinyl tiles	
Dimensions	50 x 50cm / 75 x 75cm	
Packaging per carton (tiles)	3.0m <sup>2</sup> (12 pcs) / 0.56m <sup>2</sup> (1 pcs)	
Total thickness	ISO 1765	2.5mm
Thickness wear layer	ISO 24340/ EN 428	0.55mm / 0.7mm
Collection size	19	
Application	EN 10874	0.55mm Class 33/42 0.7mm Class 34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>1</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30



a63624 | silver metal brush

a63625 | nickel metal brush

LRV 33

50 x 50cm



**BREEAM generic ratings**  
Allura – Printed Laminate PVC Floor Covering (EN649)

Building Type	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Office	A+	A+	A	A+	A+	✓

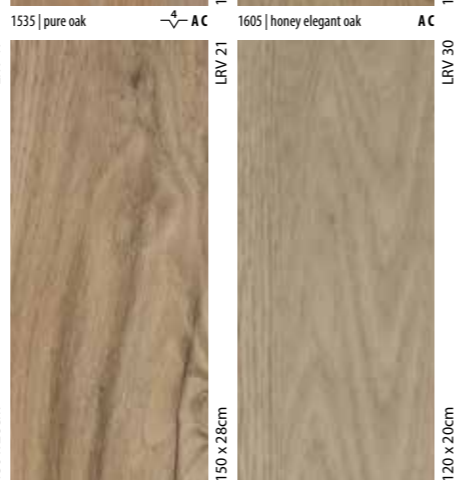
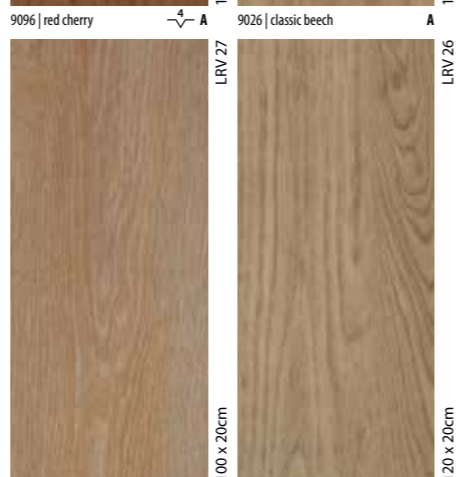
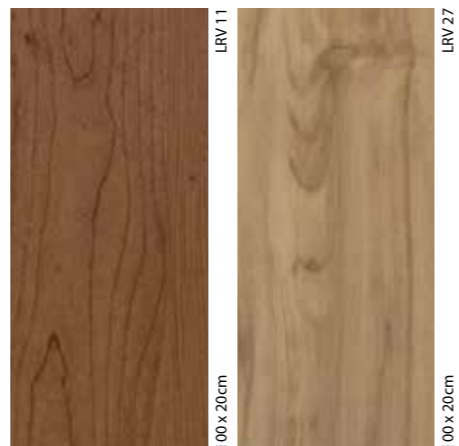
Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
Please note: Digital representations may vary from the actual product.  
Please order a sample to see the full effect. Contact 0800 731 2369.



# allura flex



Allura Flex 1672 | deep country oak



Allura Flex 9073 | golden collage oak

Description	Luxury vinyl tiles
Dimensions	50 x 50cm / 100 x 20cm HP 100 x 20cm / 100 x 100cm 150 x 28cm
Packaging per carton (tiles)	2.5m <sup>2</sup> (10 pcs)
Packaging per carton (planks)	2.0m <sup>2</sup> (10 pcs) / 2.4m <sup>2</sup> (10 pcs) 2.4m <sup>2</sup> (12 pcs) / 2.52m <sup>2</sup> (6 pcs)
Total thickness	ISO 1765 5mm
Thickness wear layer	ISO 24340/ EN 428 0.55mm / 0.7mm
Collection size	26
Application	EN 10874 0.55mm Class 33/42 0.7mm Class 34/43
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>s</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30



**BREEAM generic ratings**  
Allura Flex – PVC Floor Covering with a foam layer (EN651)

Building Type	Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
	A	A+	A+	A	A+	A+	✓

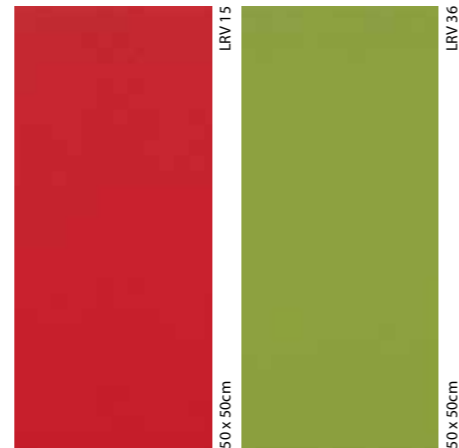
Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
Please note: Digital representations may vary from the actual product.  
Please order a sample to see the full effect. Contact 0800 731 2369.



# allura flex

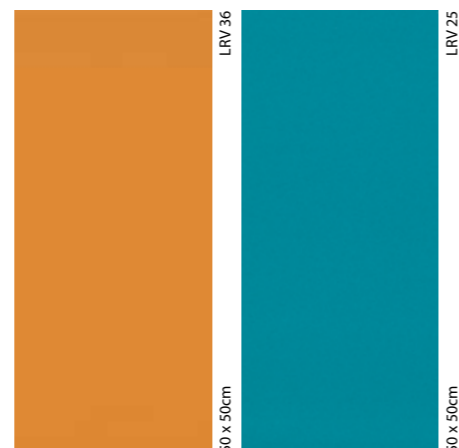


Allura Flex 1633 | grigio concrete



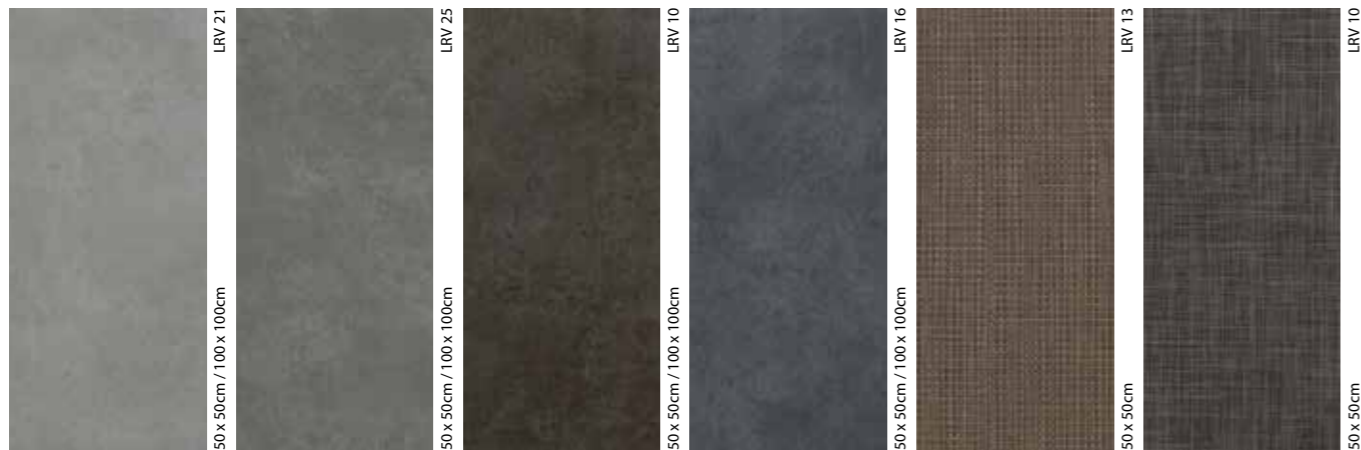
9011 | lobster red

9015 | gecko green

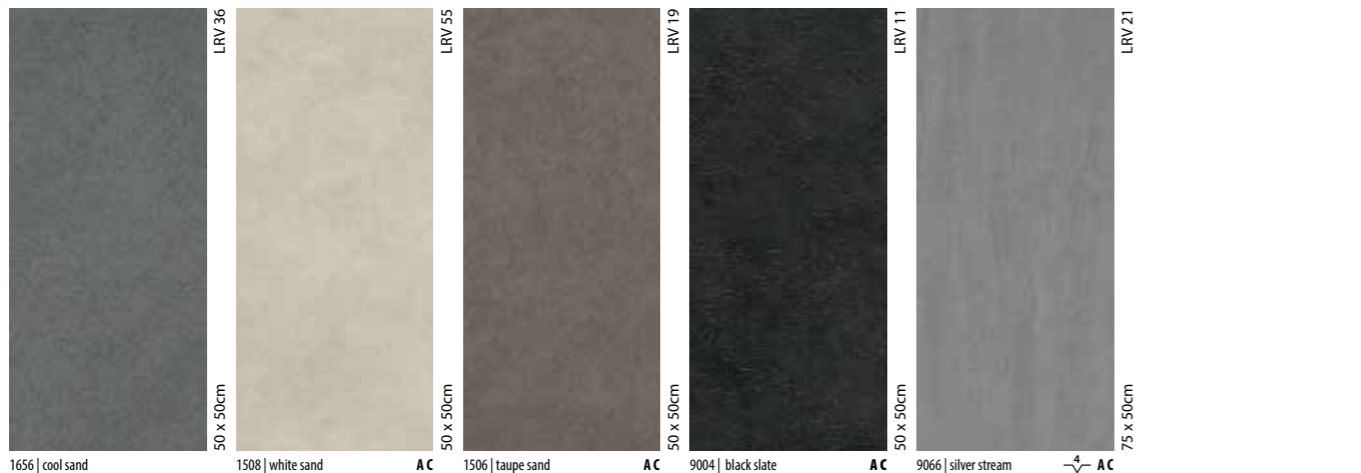


9017 | fox orange

9013 | halcyon blue



1633 | 1623 grigio concrete AC | A 1632 | 1626 natural concrete AC | A 1634 | 1639 nero concrete AC | A 1628 | 1624 charcoal concrete AC | A 1584 | coloured textile 1664 | graphite weave AC



1656 | cool sand 1508 | white sand AC 1506 | taupe sand AC 9004 | black slate AC 9066 | silver stream AC

# ALLURA MULTI FORMAT – THE CHOICE IS YOURS

34 designs in the new Allura collection are available in 3 installation methods: Stick, Tack or Click so that you can have Allura your way. Choose the design and colour first, then consider the required performance and installation time frame/budget that fits your needs.

All variations have Allura's core characteristics in common:

### Glass fleece

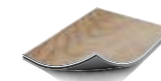
The base for all products and the core element for the best possible dimensional stability performance available in the market.

### Made in Europe

All products are produced to the same high Forbo standards and incorporate Forbo's exclusive embossed lacquering system.



s63776 | silver stream



Dryback

### Fully adhered system

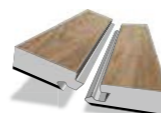
Allura 0.7/0.55/0.40mm is glued down on a suitable subfloor which gives you a permanent solution with long lasting performance.



Flex

### Loose lay system

Allura Flex is a collection of stable and functional loose lay vinyl tiles or planks which are adhered with tackifier that allows post use removal and quicker installation. Flex can also be used alongside Tessera and Westbond carpet tiles because of their 5mm gauge. Flex also has a 1mm transparent wear layer to withstand the toughest commercial environments.



Click

### Click system

Allura Click is a quick to install flooring solution as it can be installed without any requirement for flooring adhesives and is simply fitted over Allura Click Underlay.

# ALLURA MULTI FORMAT – THE CHOICE IS YOURS

The table below details the colours available in this multi-format option.

allura 0.70 / 0.55 A						0.40 allura flex 1.0 F							
Description	LRV	0.70/0.55	Size	Bevel info	IR embossing	4.0	Size	Bevel info	IR embossing	1.0	Size	Bevel info	IR embossing
red cherry	11	w60005	100 x 15	4 sided bevel		w66005	100 x 20	4 sided bevel		9096	100 x 20	4 sided bevel	
classic beech	27	w60026	100 x 15	none		w66026	100 x 20	none		9026	100 x 20	none	
honey elegant oak	26	w60065	120 x 20	none		w66065	120 x 20	none		1605	120 x 20	none	
whitewash elegant oak	30	w60064	120 x 20	none		w66064	120 x 20	none		1604	120 x 20	none	
light rustic oak	22	w60078	120 x 20	4 sided bevel		w66078	120 x 20	4 sided bevel		1682	120 x 20	4 sided bevel	
black rustic oak	8	w60074	120 x 20	4 sided bevel		w66074	120 x 20	4 sided bevel		1684	120 x 20	4 sided bevel	
golden collage oak	21	w60373	120 x 20	4 sided bevel		w66373	120 x 20	4 sided bevel		9073	120 x 20	4 sided bevel	
natural collage oak	23	w60374	120 x 20	4 sided bevel		w66374	120 x 20	4 sided bevel		9074	120 x 20	4 sided bevel	
grey collage oak	13	w60375	120 x 20	4 sided bevel		w66375	120 x 20	4 sided bevel		9075	120 x 20	4 sided bevel	
chocolate collage oak	13	w60376	120 x 20	4 sided bevel		w66376	120 x 20	4 sided bevel		9076	120 x 20	4 sided bevel	
pure oak	27	w60295	120 x 20	4 sided bevel		w66295	100 x 20	4 sided bevel		1535	100 x 20	4 sided bevel	
steamed oak	26	w60293	120 x 20	4 sided bevel		w66293	100 x 20	4 sided bevel		1532	100 x 20	4 sided bevel	
weathered rustic pine	23	w60085	120 x 20	4 sided bevel	Yes	w66085	120 x 20	4 sided bevel	Yes	9045	120 x 20	4 sided bevel	Yes
natural rustic pine	26	w60082	120 x 20	4 sided bevel	Yes	w66082	120 x 20	4 sided bevel	Yes	9042	120 x 20	4 sided bevel	Yes
bleached rustic pine	41	w60084	120 x 20	4 sided bevel	Yes	w66084	120 x 20	4 sided bevel	Yes	9044	120 x 20	4 sided bevel	Yes
light honey oak	37	w60305	150 x 28	4 sided bevel	Yes	w66305	150 x 28	4 sided bevel	Yes	1671	150 x 28	4 sided bevel	Yes
central oak	21	w60300	150 x 28	4 sided bevel	Yes	w66300	150 x 28	4 sided bevel	Yes	1670	150 x 28	4 sided bevel	Yes
deep country oak	17	w60302	150 x 28	4 sided bevel	Yes	w66302	150 x 28	4 sided bevel	Yes	1672	150 x 28	4 sided bevel	Yes
rustic anthracite oak	15	w60306	150 x 28	4 sided bevel	Yes	w66306	150 x 28	4 sided bevel	Yes	1674	150 x 28	4 sided bevel	Yes
grey giant oak	20	w60280	180 x 32	2 sided bevel length		w66280	150 x 28	4 sided bevel		9080	150 x 28	4 sided bevel	
natural giant oak	29	w60284	180 x 32	2 sided bevel length		w66284	150 x 28	4 sided bevel		9084	150 x 28	4 sided bevel	
white autumn oak	40	w60350	100 x 15	4 sided bevel		w66350	100 x 20	4 sided bevel		9050	100 x 20	4 sided bevel	
classic autumn oak	20	w60353	100 x 15	4 sided bevel		w66353	100 x 20	4 sided bevel		9053	100 x 20	4 sided bevel	
grey autumn oak	22	w60356	100 x 15	4 sided bevel		w66356	100 x 20	4 sided bevel		9056	100 x 20	4 sided bevel	
natural seagrass	26	w61255	100 x 15	4 sided bevel		w66255	100 x 20	none		1641	100 x 20	none	
grey seagrass	12	w61241	100 x 15	4 sided bevel		w66241	100 x 20	none		1651	100 x 20	none	
charcoal concrete	16	s62418	50 x 50	none		s67418	50 x 50	none		1628	50 x 50	none	
grigio concrete	21	s62523	50 x 50	none		s67523	50 x 50	none		1633	50 x 50	none	
natural concrete	25	s62522	50 x 50	none		s67522	50 x 50	none		1632	50 x 50	none	
nero concrete	10	s62419	50 x 50	none		s67419	50 x 50	none		1634	50 x 50	none	
black slate	11	s62404	50 x 50	none		s67404	50 x 50	none		9004	50 x 50	none	
white sand	55	s62488	50 x 50	4 sided bevel		s67488	50 x 50	none		1508	50 x 50	none	
taupe sand	19	s62485	50 x 50	4 sided bevel		s67485	50 x 50	none		1506	50 x 50	none	
silver stream	21	s63776	75 x 50	4 sided bevel		s67776	50 x 50	4 sided bevel		9066	50 x 50	4 sided bevel	

All dimensions shown are centimetres

allura click 0.55 C			
0.55	Size	Bevel info	IR embossing
cc60005	121.2 x 18.7	4 sided bevel	
cc60026	121.2 x 18.7	4 sided bevel	
cc60065	121.2 x 18.7	4 sided bevel	
cc60064	121.2 x 18.7	4 sided bevel	
cc60078	121.2 x 18.7	4 sided bevel	
cc60074	121.2 x 18.7	4 sided bevel	
cc60373	121.2 x 18.7	4 sided bevel	
cc60374	121.2 x 18.7	4 sided bevel	
cc60375	121.2 x 18.7	4 sided bevel	
cc60376	121.2 x 18.7	4 sided bevel	
cc60295	121.2 x 18.7	4 sided bevel	
cc60293	121.2 x 18.7	4 sided bevel	Yes
cc60085	121.2 x 18.7	4 sided bevel	Yes
cc60082	121.2 x 18.7	4 sided bevel	Yes
cc60084	121.2 x 18.7	4 sided bevel	Yes
cc60305	150.5 x 23.7	4 sided bevel	Yes
cc60300	150.5 x 23.7	4 sided bevel	Yes
cc60302	150.5 x 23.7	4 sided bevel	Yes
cc60306	150.5 x 23.7	4 sided bevel	Yes
cc60280	150.5 x 23.7	4 sided bevel	
cc60284	150.5 x 23.7	4 sided bevel	
cc60350	121.2 x 18.7	4 sided bevel	
cc60353	121.2 x 18.7	4 sided bevel	
cc60356	121.2 x 18.7	4 sided bevel	
cc61255	121.2 x 18.7	4 sided bevel	
cc61241	121.2 x 18.7	4 sided bevel	
cc62418	60 x 31.7	none	
cc62523	60 x 31.7	none	
cc62522	60 x 31.7	none	
cc62419	60 x 31.7	none	
cc62404	60 x 31.7	none	
cc62488	60 x 31.7	none	
cc62485	60 x 31.7	none	
cc63776	60 x 31.7	none	

## allura wood 0.40/0.55/0.70

Description	Luxury vinyl tiles	
Dimensions	50 x 15cm / HP 90 x 15cm 100 x 15cm / 120 x 20cm 150 x 28cm / 180 x 32cm	
Packaging per carton (planks)	3.0m <sup>2</sup> (40 pcs) / 4.5m <sup>2</sup> (40 pcs) 3.0m <sup>2</sup> (20 pcs) / 2.9m <sup>2</sup> (12 pcs) 4.2m <sup>2</sup> (10 pcs) / 4.6m <sup>2</sup> (8 pcs)	
Total thickness	ISO 1765	2.0mm / 2.5mm / 2.5mm
Thickness wear layer	ISO 24340/ EN 428	0.40mm / 0.55mm / 0.7mm
Collection size	26	
Application	EN 10874	0.40mm Class 32/41 0.55mm Class 33/42 0.7mm Class 34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

\*Designed with natural colour variation

## allura click

Description	Luxury vinyl tiles	
Dimensions	60 x 31.7cm 121.2 x 18.7cm 150.5 x 23.7cm	
Packaging per carton (tiles)	1.90m <sup>2</sup> (10 pcs)	
Packaging per carton (planks)	1.81m <sup>2</sup> (8 pcs) / 2.14m <sup>2</sup> (6 pcs)	
Total thickness	ISO 1765	5mm
Thickness wear layer	ISO 24340 EN 428	0.55mm
Collection size	34	
Application	EN 10874	Class 33
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1 With or without foam underlay
Slip resistance	EN 13893	DS: ≥0.30

## allura stone 0.40/0.55/0.70

Description	Luxury vinyl tiles	
Dimensions	50 x 50cm / 75 x 25cm 75 x 50cm / 75 x 75cm 100 x 100cm	
Packaging per carton (tiles)	3.0m <sup>2</sup> (12 pcs) / 4.0m <sup>2</sup> (24 pcs) 3.75m <sup>2</sup> (10 pcs) / 0.59m <sup>2</sup> (1 pcs) 1.0m <sup>2</sup> (1 pcs)	
Total thickness	ISO 1765	2.0mm / 2.5mm / 2.5mm
Thickness wear layer	ISO 24340/ EN 428	0.40mm / 0.55mm / 0.7mm
Collection size	8	
Application	EN 10874	0.40mm Class 32/41 0.55mm Class 33/42 0.7mm Class 34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30

## allura flex

Description	Luxury vinyl tiles	
Dimensions (tiles)	50 x 50cm	
Dimensions (planks)	100 x 20cm / 120 x 20cm 100 x 100cm 150 x 28cm	
Packaging per carton (tiles)	2.5m <sup>2</sup> (10 pcs)	
Packaging per carton (planks)	2.0m <sup>2</sup> (10 pcs) / 2.4m <sup>2</sup> (10 pcs) 2.4m <sup>2</sup> (12 pcs) / 2.52m <sup>2</sup> (6 pcs)	
Total thickness	ISO 1765	5mm
Thickness wear layer	ISO 24340 EN 428	1mm
Collection size	34	
Application	EN 10874	Class 34/43
CE	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30



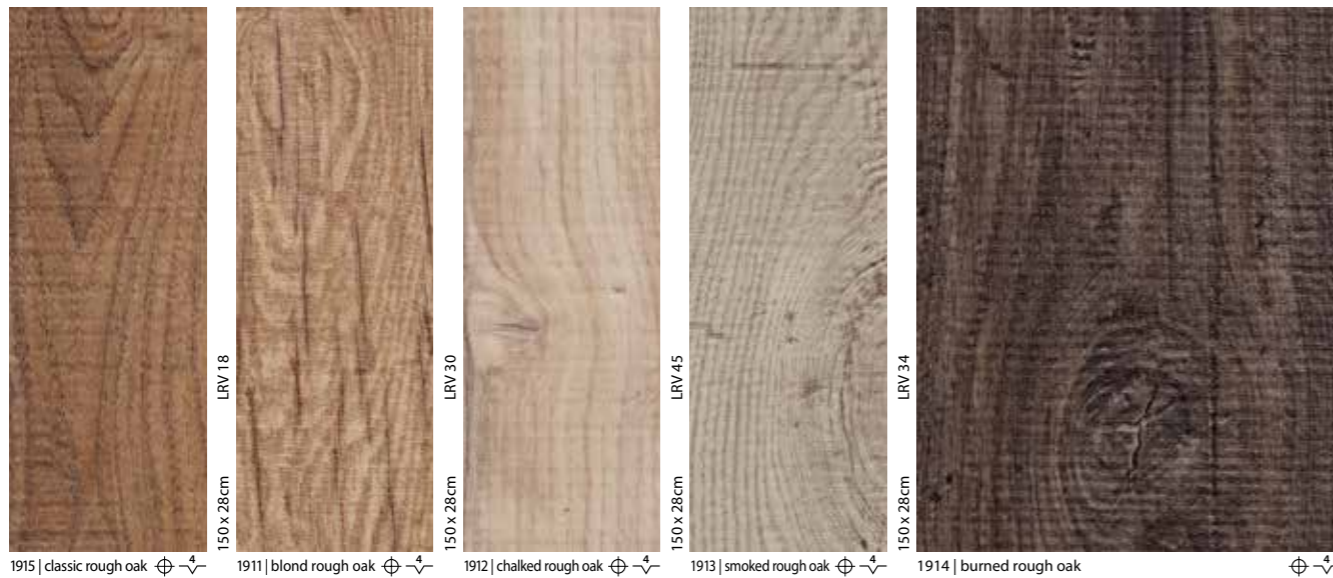
# allura flex 0.55

## wood

The Allura Flex 0.55 collection combines the warm feeling of a natural wooden floor with the unique characteristics of a strong and durable LVT.



Allura Flex 0.55 1915 | classic rough oak



1915 | classic rough oak ⊕ ↕ 1911 | blond rough oak ⊕ ↕ 1912 | chalked rough oak ⊕ ↕ 1913 | smoked rough oak ⊕ ↕ 1914 | burned rough oak ⊕ ↕



Allura Flex 0.55 1972 | light grey pine + 1973 | dark grey pine



1976 | light green pine 1977 | dark green pine



1974 | light blue pine 1975 | dark blue pine 1972 | light grey pine 1973 | dark grey pine

Description	Loose lay vinyl tiles
Dimensions	50 x 50cm / 75 x 50cm 80 x 80cm on pallet / 100 x 20cm 120 x 20cm / 150 x 28cm
Packaging per carton (tiles)	3m <sup>2</sup> (12 pcs) / 3.75m <sup>2</sup> (10 pcs)
Packaging per carton (planks)	2.8m <sup>2</sup> (14 pcs) / 2.88m <sup>2</sup> (12 pcs) 4.2m <sup>2</sup> (10 pcs)
Total thickness	ISO 24346 4mm
Thickness wear layer	ISO 24340 0.55mm
Collection size	40
Application	EN 10874 Class 33/42
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>s</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30

Key:  
 ↕ = 4 sided bevelled  
 ⊕ = in-register embossing



**BREEAM generic ratings**  
 Allura Flex 0.55 – PVC Floor Covering with a foam layer (EN651)

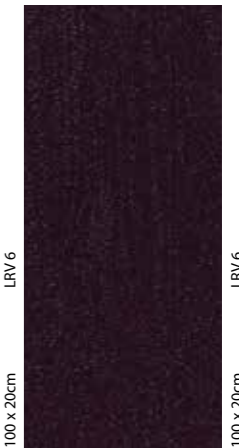
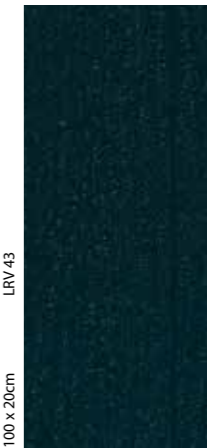
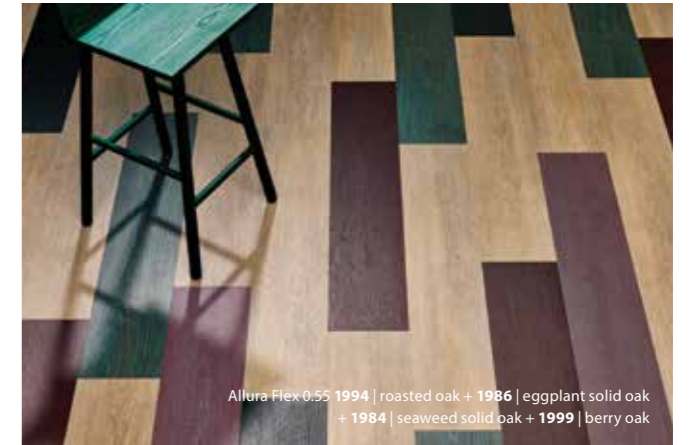
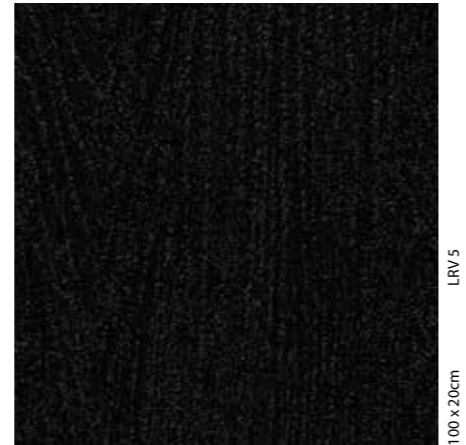
Building Type	Office	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
	A	A+	A+	A	A	A+	✓

Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
 Please note: Digital representations may vary from the actual product.  
 Please order a sample to see the full effect. Contact 0800 731 2369.



# allura flex 0.55

wood



Description	Loose lay vinyl tiles
Dimensions	50 x 50cm / 75 x 50cm 80 x 80cm on pallet / 100 x 20cm 120 x 20cm / 150 x 28cm
Packaging per carton (tiles)	3m <sup>2</sup> (12 pcs) / 3.75m <sup>2</sup> (10 pcs)
Packaging per carton (planks)	2.8m <sup>2</sup> (14 pcs) / 2.88m <sup>2</sup> (12 pcs) 4.2m <sup>2</sup> (10 pcs)
Total thickness	ISO 24346 4mm
Thickness wear layer	ISO 24340 0.55mm
Collection size	40
Application	EN 10874 Class 33/42
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>0</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30

Key:  
 = 4 sided bevelled



**BREEAM generic ratings**  
**Allura Flex 0.55** – PVC Floor Covering with a foam layer (EN651)

Building Type	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Office	A+	A+	A	A	A+	✓

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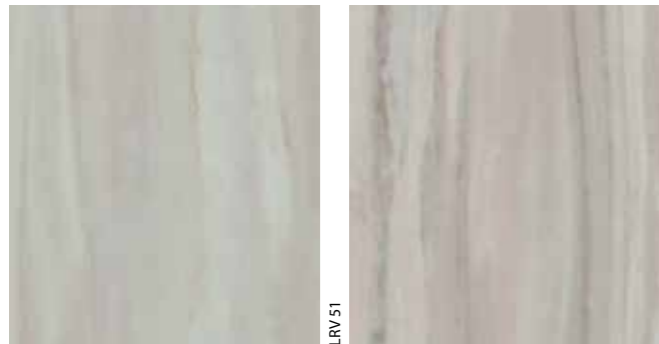


# allura flex 0.55

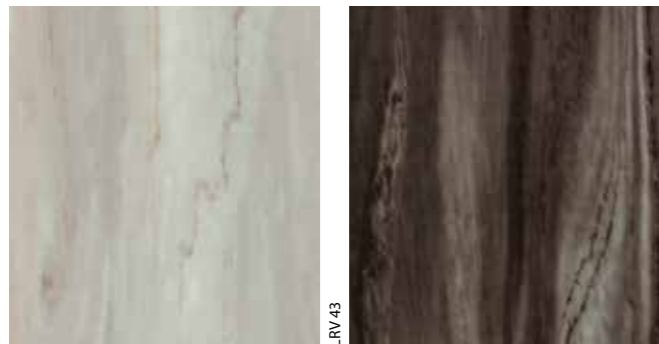
stone



Allura Flex 0.55 **1953** | sky marble + **1955** | oyster marble + **1957** | bianco marble



1958/1957 | bianco marble 75 x 50cm/50 x 50cm LRV 51  
1956/1955 | oyster marble 75 x 50cm/50 x 50cm LRV 46



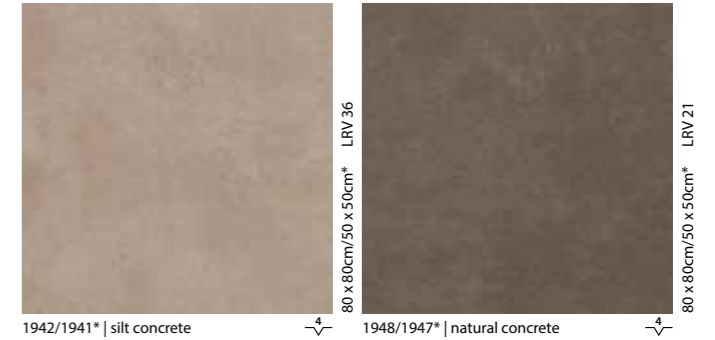
1953 | sky marble 50 x 50cm LRV 43  
1954 | nero marble 50 x 50cm LRV 12



Allura Flex 0.55 **1957** | bianco marble + **1954** | nero marble



Allura Flex 0.55 **1947** | natural concrete



1942/1941\* | silt concrete LRV 36  
1948/1947\* | natural concrete LRV 21



1945/1944\* | carbon concrete LRV 11



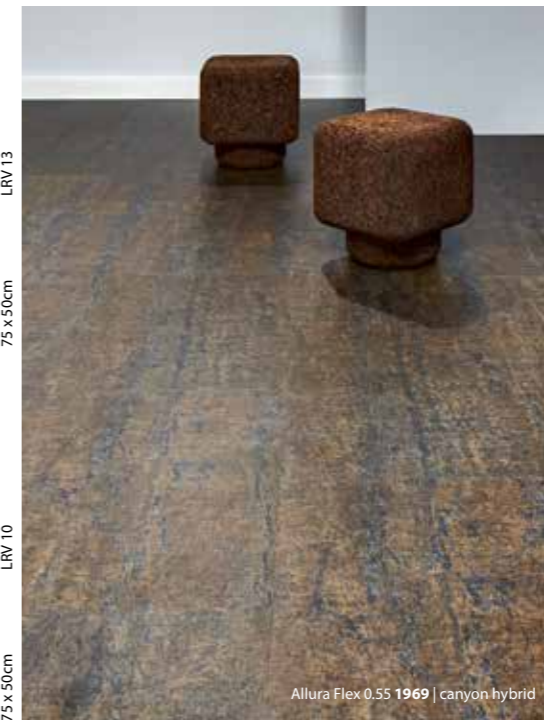
1969 | canyon hybrid LRV 13  
75 x 50cm



1968 | malachite hybrid LRV 10  
75 x 50cm




1967 | meteor hybrid LRV 8  
75 x 50cm



Allura Flex 0.55 **1969** | canyon hybrid

Description	Loose lay vinyl tiles
Dimensions	50 x 50cm / 75 x 50cm 80 x 80cm on pallet / 100 x 20cm 120 x 20cm / 150 x 28cm
Packaging per carton (tiles)	3m <sup>2</sup> (12 pcs) / 3.75m <sup>2</sup> (10 pcs)
Packaging per carton (planks)	2.8m <sup>2</sup> (14 pcs) / 2.88m <sup>2</sup> (12 pcs) 4.2m <sup>2</sup> (10 pcs)
Total thickness	ISO 24346 4mm
Thickness wear layer	ISO 24340 0.55mm
Collection size	40
Application	EN 10874 Class 33/42
CE	EN 14041
Reaction to fire	EN 13501-1 B <sub>1</sub> -s1
Slip resistance	EN 13893 DS: ≥0.30

Key:  
 = 4 sided bevelled



**BREEAM generic ratings**  
**Allura Flex 0.55** – PVC Floor Covering with a foam layer (EN651)

Building Type	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Office	A+	A+	A	A	A+	✓

Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
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# allura safety R10

Our advanced Allura Safety luxury vinyl tiles combine the stylish aesthetics, flexibility and performance of Allura luxury vinyl tiles with the slip resistant properties of Step Safety flooring.



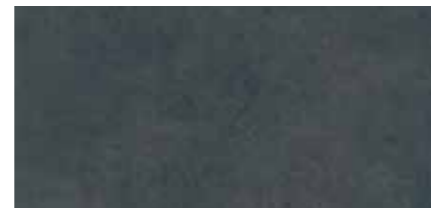
Allura Safety w74413 | grigio concrete



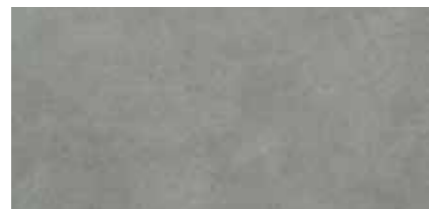
74414 | warm concrete LRV 41



74412 | natural concrete LRV 25



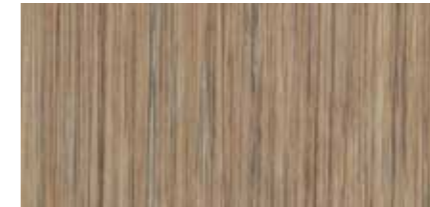
74419 | nero concrete LRV 10



74413 | grigio concrete LRV 21



74457 | timber seagrass LRV 12



74455 | natural seagrass LRV 26



74453 | oyster seagrass LRV 34



74459 | white seagrass LRV 60

Description	Luxury safety tiles	
Dimensions	48cm x 48cm	
Total thickness	ISO 1765	2.5mm
Thickness wear layer	EN-ISO 24340	0.7mm
Collection size	16	
Application	EN 10874	Class 34/43
Slip resistance	EN 13845 Annex C	Esf
	DIN 51130	R10
	TRRL Pendulum – Wet test – slider 96	≥ 36
<b>CE</b>	EN 14041	
Reaction to fire	EN 13501-1	B <sub>fl</sub> -s1
Slip resistance	EN 13893	DS: ≥0.30



74452 | black seagrass LRV 12



74424 | silver metal brush LRV 33



Allura Safety 74452 | black seagrass



74489 | silver sand LRV 32



74494 | coloured textile LRV 13



74425 | nickel metal brush LRV 19



74488 | white sand LRV 55



74499 | natural textile LRV 17



74496 | indigo textile LRV 9



### BREEAM generic ratings

Allura safety – PVC Floor Covering with enhanced slip resistance (EN13845)

Building Type	Education	Healthcare	Multi Residential	Retail (Durability)	Retail (Fashion)	Meets Ska criteria
Office	A+	A+	B	A	A+	✓

Full technical specifications are available at [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads)  
Please note: Digital representations may vary from the actual product.  
Please order a sample to see the full effect. Contact 0800 731 2369.



# synergy

## 3 DESIGNS, 3 SHAPES, 3 TEXTURES



Tessera Clarity 7910118 | stormcloud + Allura Flex Seagrass 1642 | black + Tessera Seagrass 3201 | indigo

The Forbo Synergy Collection offers huge scope for creating stunning floor designs due to its modular format, varied functionality and exciting textures and colourways. It also has an added benefit – all items in the collection are the same price allowing complete freedom to mix and match the designs.

The collection consists of three design elements which combine texture and colour with specific shapes. From the linearity of 'Seagrass' in a plank format, to the vivid 'Hybrid', highly textured in Tessera and available as a large format rectangular tile, to the understated 'Marble' in a traditional square, Forbo Synergy opens up a whole new world of design possibilities. Each of these three elements is complemented by pure colour from the Tessera Clarity range.

There's more to Synergy than just innovative texture and formats. The collection also offers the varied functionality needed in all modern offices. Tessera carpet tiles are

the obvious choice where acoustics and underfoot comfort are desired, and the maintenance and durability properties of Allura Flex vinyl tiles make it ideal for those areas subject to occasional food and drink spillages, or a high incidence of wheeled traffic.

As all Synergy products are easily installed using the same adhesive, and can be used directly next to each other without the need for transition strips, additional profiles, or inconvenient and expensive build-up of the sub-floor, the offer is as convenient as it is beautiful.

In line with the Forbo Committed to the Health of One programme, Synergy exceeds indoor air quality standards, and is manufactured in plants certified to SA8000, one of the world's preeminent social standards.

For samples please contact **0800 731 2369** or **samples.uk@forbo.com**

For information on the BREEAM ratings for the Synergy collection, please visit **www.forbo-flooring.co.uk/synergy**

## ONE WORKSPACE COLLECTION, ONE PRICE



Seagrass

### allura flex seagrass



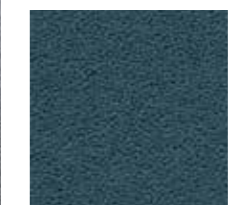
1642 | black

### tessera® seagrass



3201 | indigo

### tessera® clarity



7910118 | stormcloud

Tessera Clarity 7910118 | stormcloud + Allura Flex Seagrass 1642 | black + Tessera Seagrass 3201 | indigo

### tessera® clarity



7910116 | boysenberry

### tessera® marble



3209 | sky

### allura flex marble



1453 | sky



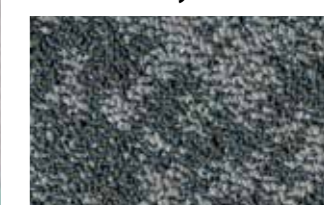
Marble

Tessera Clarity 7910116 | boysenberry + Allura Flex Marble 1453 | sky + Tessera Marble 3209 | sky



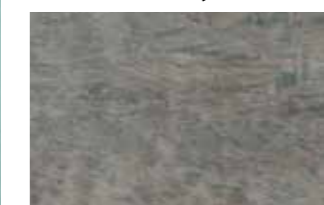
Hybrid

### tessera® hybrid



3205 | topaz

### allura flex hybrid



1428 | topaz

### tessera® clarity



7910117 | tourmaline

Tessera Clarity 7910117 | tourmaline + Allura Flex Hybrid 1428 | topaz + Tessera Hybrid 3205 | topaz



# Seagrass + Clarity



Tessera Clarity **7910118** | stormcloud + Allura Flex Seagrass **1642** | black + Tessera Seagrass **3201** | indigo

# Marble + Clarity



Tessera Clarity **7910116** | boysenberry + Allura Flex Marble **1453** | sky + Tessera Marble **3209** | sky

## tessera® seagrass



3200 | white seagrass | 100 x 20 cm LRV 32



3201 | indigo seagrass | 100 x 20 cm LRV 10



3202 | black seagrass | 100 x 20 cm LRV 8



3203 | oyster seagrass | 100 x 20 cm LRV 20

## allura flex seagrass



1647 | white seagrass | 100 x 20 cm LRV 61



1640 | indigo seagrass | 100 x 20 cm LRV 11



1642 | black seagrass | 100 x 20 cm LRV 12



1644 | oyster seagrass | 100 x 20 cm LRV 34

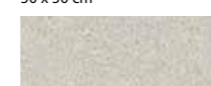
## tessera® clarity



7910120 | cannonball LRV 6



7910118 | stormcloud LRV 9



7910122 | ermine LRV 43



50 x 50 cm



7910118 | stormcloud LRV 9



50 x 50 cm

## tessera® marble



3208 | bianco marble LRV 26



3209 | sky marble LRV 20



3210 | ambergis marble LRV 15



50 x 50 cm



3209 | sky marble LRV 20



3211 | nero marble LRV 14



50 x 50 cm

## allura flex marble



1457 | bianco marble LRV 51



1453 | sky marble LRV 43



1455 | ambergis marble LRV 23



50 x 50 cm



1453 | sky marble LRV 43



1454 | nero marble LRV 12



50 x 50 cm

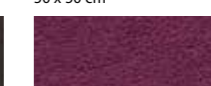
## tessera® clarity



7910119 | quince LRV 48



7910116 | boysenberry LRV 7



50 x 50 cm



7910114 | brown ochre LRV 16



50 x 50 cm



# Hybrid + Clarity



Tessera Clarity 7910117 | tourmaline + Allura Flex Hybrid 1428 | topaz + Tessera Hybrid 3205 | topaz

## tessera® hybrid



3204 | umber hybrid LRV 17  
75 x 50 cm



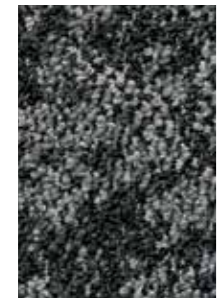
3205 | topaz hybrid LRV 15  
75 x 50 cm



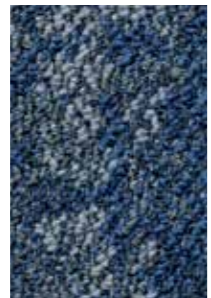
1426 | umber hybrid LRV 20  
75 x 50 cm



1428 | topaz hybrid LRV 22  
75 x 50 cm



3206 | meteor hybrid LRV 11  
75 x 50 cm



3207 | sapphire hybrid LRV 12  
75 x 50 cm



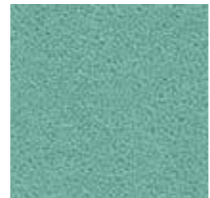
1427 | meteor hybrid LRV 8  
75 x 50 cm



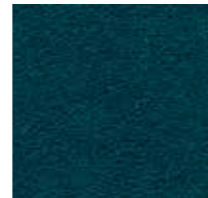
1429 | sapphire hybrid LRV 11  
75 x 50 cm

## allura flex hybrid

## tessera® clarity



7910117 | tourmaline LRV 26  
50 x 50 cm



7910115 | peacock LRV 7  
50 x 50 cm



7910121 | ink LRV 6  
50 x 50 cm

# SYNERGY TECHNICAL SPECIFICATION

Allura Flex meets the requirements of EN-ISO 10581 – Type 1. Tessera is measured according to EN-ISO 1307

	Allura Flex	Tessera Seagrass	Tessera Hybrid	Tessera Marble	Tessera Clarity
Description	Loose lay luxury vinyl tiles	Tufted Multi-pile Height Loop carpet tile	Tufted Multi-pile Height Loop carpet tile	Tufted Multi-pile Height Loop carpet tile	Fusion Bonded Cut Pile Carpet tile
Total thickness EN-ISO 24346	5.00 mm	6.6 mm ± 10%	7.1 mm ± 10%	6.6 mm ± 10%	8.7 mm ± 10%
Thickness of wearlayer EN-ISO 24340	1.00 mm	n/a	n/a	n/a	n/a
Pile height	n/a	3.8 mm ± 0.5 mm	4.0 mm ± 0.5 mm	3.0 mm ± 0.5 mm	5.1 mm ± 0.5 mm
Collection size	12	4	4	4	9
Wear classification EN-ISO 1307	n/a	Class 33			Class 32
EN-ISO 10874: Commercial very heavy Light industrial general	Class 34 Class 43	n/a			
Tile size EN-ISO 24342	50x50 cm 75x50 cm	n/a	75x50 cm	50x50 cm	50x50 cm
Plank size EN-ISO 24342	100x20 cm	100x20 cm		n/a	
Squareness and straightness EN-ISO 24342	≤ 400 mm: ≤ 0.25 mm ≥ 400 mm: ≥ 0.35 mm	n/a			
Dimensional stability EN-ISO 23999 / EN986	≤ 0.05%	≤ 0.2%	≤ 0.4%	≤ 0.2%	≤ 0.1%
Pile composition	n/a	100% Antron Lumena Polyamide 6.6			100% Polyamide 6.6
Dye method	n/a	100% Solution Dyed			Hank Dyed
Tuft density	n/a	212,760 per m <sup>2</sup> ± 10%	208,032 per m <sup>2</sup> ± 10%	236,400 per m <sup>2</sup> ± 10%	204,000 per m <sup>2</sup> ± 10%
Pile weight	n/a	752 gr/m <sup>2</sup> ± 10%	978 gr/m <sup>2</sup> ± 10%	875 gr/m <sup>2</sup> ± 10%	712 gr/m <sup>2</sup> ± 10%
Total weight EN-ISO 23997	ca. 6,550 gr/m <sup>2</sup>	4,267 gr/m <sup>2</sup> ± 10%	4,493 gr/m <sup>2</sup> ± 10%	4,390 gr/m <sup>2</sup> ± 10%	2,400 gr/m <sup>2</sup> ± 10%
Backing	n/a	Primary backing: Polyester/polyamide Secondary backing: Modified bitumen and polyester fleece			100% Recycled polyester softback
Packaging per carton: tiles or planks	50x50cm: 2.5 m <sup>2</sup> = 10 pcs 75x50cm: 2.25 m <sup>2</sup> = 6 pcs 100x20cm: 2.0 m <sup>2</sup> = 10 pcs	100x20cm: 3 m <sup>2</sup> = 15 pcs	75x50cm: 4.5 m <sup>2</sup> = 12 pcs	50x50cm: 4 m <sup>2</sup> = 16 pcs	50x50cm: 4.5 m <sup>2</sup> = 18 pcs
Abrasion resistance EN 660-2	Group T	n/a			
Slip resistance DIN 51130 / EN 13893	R10	DS: ≥ 0.3			
Acoustical impact noise reduction EN-ISO 717-2/ISO 10140-3	14 dB	28 dB	26 dB	29 dB	28 dB
Castor chair continuous use EN 425 / EN 985	No effect	Minimum R value: ≥ 2.4			
Indentation residual ISO 24343-1 / EN 433	≤ 0.12 mm	n/a			
Light fastness EN-ISO 105-B02	≥ 6	≥ 5			
Resistance to chemicals EN-ISO 26987	Very good	n/a			
Heat resistant EN 12664	0.02 m <sup>2</sup> K/W	n/a			
Heat dissipation DIN 52614	W1:37 / W10:230	n/a			
Environmental	All Synergy products are manufactured using 100% electricity made from renewable sources				
	Allura Flex contains 22% recycled content by weight	Seagrass contains 61% recycled content by weight	Hybrid contains 58% recycled content by weight	Marble contains 59% recycled content by weight	Clarity carpet tiles contain 12.5% recycled content by weight
	Allura Flex, Tessera Seagrass, Hybrid and Marble meet 01350 Indoor Air Quality standard				n/a
	Manufacturing plants have certified Environmental Management Systems in accordance with ISO 14001				
Guarantee	10 years under heavy contract conditions				7 years under general contract conditions
	<i>provided that they have been professionally fitted by a recognised contractor and regularly maintained in accordance with the Forbo requirements currently in force</i>				
Installation method	random	Half drop or Herringbone	Monolithic, Half drop or Brick	Monolithic, Quarter turn or Tesselated	Monolithic, Quarter turn or Tesselated
	Allura Flex and Tessera meet the requirements of EN 14041				
Reaction to fire EN 13501-1	B <sub>s</sub> s1	B <sub>s</sub> s1	B <sub>s</sub> s1	B <sub>s</sub> s1	C <sub>s</sub> s1
Slip resistance EN 13893	DS: ≥ 0.3	DS: ≥ 0.3	DS: ≥ 0.3	DS: ≥ 0.3	DS: ≥ 0.3
Thermal conductivity EN 12524	0.25 W (m.K)				n/a
Electrical resistance EN 1815 / EN-ISO 10965	Body voltage: Pass < 2.0 kV		Body voltage: Pass < 2.0 kV < 1 x 10 <sup>9</sup> : Static dissipative		

### Recommended adhesive

Our recommended adhesive for Allura Flex and tessera carpet tile is 542 Eurofix Tack Plus.

Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.



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If calling from Scotland & South West

Tel: 0800 0935 258  
Fax: 01592 643 999

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This programme expresses our ambition to design and manufacture floor coverings that benefit every individual by helping to provide safe, hygienic and comfortable living and working environments.