

TECHNICAL BULLETIN

Pattern Repeat for Flotex® Sheet Installations

Because of the unique patterns and designs of the Flotex® Sheet collections, it is important that the pattern repeat is taken into consideration when calculating material requirement and installing Flotex® Sheet.

Organize the material by roll number to ensure that the rolls and cuts will be installed in consecutive order. All arrows on the back of the material should be run in the same direction. Butt the factory edges for seaming. Make sure that the seam edges are net fit, with no fullness or gaps.

NOTE: For cross seams or fills that are not pre-trimmed, straight edge the material from the face. Hold the knife blade at a right angle to the face of the material.

Pattern repeats will vary by collection and color. The pattern repeat for each of the collections is listed below. They are broken into groups based on their design type. If there is a collection not listed, please contact PSE Services for additional information.

Group	Collection	Color Name/ Number	Length Pattern Repeat
Color	Calgary	All Colors	40.04" (101.7cm)
	Metro	All Colors	40.04" (101.7cm)
	Metro Neon	All Colors	40.04" (101.7cm)
	Penang	All Colors	20.47" (52 cm)
Linear	Cirrus	All Colors	40.94" (104cm)
	Pinstripe	All Colors	20.65" (52.46cm)
	Stratus	All Colors	13.78" (35cm)
Designer	Bacteria	All Colors	59.06" (150 cm)
	Kasuri Large	All Colors	18.31" (46.5 cm)
	Kasuri Small	All Colors	21.93" (55.69 cm)
	Terrazzo	All Colors	59.06" (150 cm)
	Wool	All Colors	59.06" (150 cm)
Floral (Vision)	Autumn	All Colors	19.69" (50 cm)
	Blossom	All Colors	19.69" (50 cm)
	Botanical	All Colors	78.74" (200 cm)
	Field	All Colors	19.69" (50 cm)
	Firework	All Colors	19.69" (50 cm)
	Floret	All Colors	39.37" (100 cm)
	Journeys	All Colors	19.69" (50 cm)
	Silhouette	All Colors	19.69" (50 cm)

Group	Collection	Color Name/ Number	Length Pattern Repeat
Image (Vision)	Image	Chromatic / 000426	157.84" (400 cm)
	Image	Red Leaves / 000532	39.37" (100 cm)
	Image	Zebra / 000402	118.11" (300 cm)
	Image	Autumn Leaves- Green / 000509	39.37" (100 cm)
	Image	Bubbles / 000537	19.69" (50 cm)
	Image	Buttons / 000458	26.24" (66.66 cm)
	Image	Cobblestone / 000348	39.37" (100 cm)
	Image	Corks / 000534	24.41" (62 cm)
	Image	Energy / 000434	196.85" (500 cm)
	Image	Football / 000560	157.84" (400 cm)
	Image	Grass / 000369	39.37" (100 cm)
	Image	Helix Mirror / 000541	19.69" (50 cm)
	Image	Helix Wave / 000540	19.69" (50 cm)
	Image	Illusion / 000428	196.85" (500 cm)
	Image	Keyboard Black / 000547	25.94" (65.89 cm)
	Image	Knit / 000536	19.69" (50 cm)
	Image	Lace / 000535	9.72" (24.69 cm)
	Image	Large Chevron / 000543	19.69" (50 cm)
	Image	Large Full Stop / 000542	39.37" (100 cm)
	Image	Large Ring Pull / 000546	33.07" (84 cm)
	Image	Large Spectrum / 000544	78.74" (200 cm)
	Image	Large Tension / 000548	39.37" (100 cm)
	Image	Marge Matrix / 000545	26.24" (66.66 cm)
	Image	Multifloral / 000538	39.37" (100 cm)
	Image	Pavilion Denim / 000758	78.74" (200 cm)
	Image	Pavilion Titanium / 000756	78.74" (200 cm)
	Image	Pebbles / 000510	39.37" (100 cm)
	Image	Pencils / 000539	19.69" (50 cm)
	Image	Pink Floral / 000410	19.69" (50 cm)
	Image	Riverbed / 000368	78.74" (200 cm)
Image	Shamrock / 000430	19.69" (50 cm)	
Image	Vertigo / 000422	118.11" (300 cm)	
Image	White Keyboard / 000533	25.94" (65.89 cm)	
Image	Woodchip / 000450	39.37" (100 cm)	
Lines (Vision)	Chevron	All Colors	29.17" (74.1 cm)
	Cord	All Colors	19.69" (50 cm)
	Etch	All Colors	23.62" (60 cm)
	Groove	All Colors	75.59" (192 cm)
	Pulse	All Colors	19.69" (50 cm)
	Spectrum	All Colors	30.12" (76.5 cm)
	Trace	All Colors	19.69" (50 cm)
	Transit	All Colors	19.69" (50 cm)
	Vector	All Colors	22.24" (56.5 cm)

Group	Collection	Color Name/ Number	Length Pattern Repeat
Naturals (Vision)	Naturals	American Oak / 010036	59.06" (150 cm)
	Naturals	Anthracite Wood / 010031	58.27" (148 cm)
	Naturals	Antique Pine / 010040	59.06" (150 cm)
	Naturals	Blackened Oak / 010037	59.06" (150 cm)
	Naturals	Cedar / 010057	59.06" (150 cm)
	Naturals	Charcoal Glaze / 010049	39.37" (100 cm)
	Naturals	Chestnut / 010055	59.06" (150 cm)
	Naturals	China Black / 010046	63.0" (160 cm)
	Naturals	Cork Amber / 010017	50.79" (129 cm)
	Naturals	Cork Sienna / 010004	50.79" (129 cm)
	Naturals	Cornerstone / 010043	59.06" (150 cm)
	Naturals	Dark Elm / 010020	53.15" (135 cm)
	Naturals	Dark Oak / 010001	60.63" (154 cm)
	Naturals	Dark Slate / 010008	39.37" (100 cm)
	Naturals	Distressed Oak / 010035	59.06" (150 cm)
	Naturals	Ember Slate / 010030	39.37" (100 cm)
	Naturals	End Grain / 010019	59.06" (150 cm)
	Naturals	English Oak / 010033	59.06" (150 cm)
	Naturals	European White Wood / 010039	59.06" (150 cm)
	Naturals	Farmhouse Tile / 010045	68.90" (175 cm)
	Naturals	Flagstone / 010015	47.24" (120 cm)
	Naturals	Golden Oak / 010053	59.06" (150 cm)
	Naturals	Grey Granite / 010005	65.75" (167 cm)
	Naturals	Grey Slate / 010023	44.09" (112 cm)
	Naturals	Herringbone / 010007	59.06" (150 cm)
	Naturals	Lava Stone / 010051	59.06" (150 cm)
	Naturals	Light Elm / 010012	53.15" (135 cm)
	Naturals	Limestone / 010016	49.21" (125 cm)
	Naturals	Limestone Pavement / 010047	59.06" (150 cm)
	Naturals	Limestone Slate / 010029	44.09" (112 cm)
	Naturals	Linear Elm / 010009	59.06" (150 cm)
	Naturals	Linear Walnut / 010018	59.06" (150 cm)
	Naturals	Maple / 010006	59.06" (150 cm)
	Naturals	Mixed Wood Antique / 010003	58.07" (147.5 cm)
	Naturals	Mixed Wood Rose / 010013	58.27" (148 cm)
	Naturals	Mosaic Aquamarine / 010027	19.69" (50 cm)
	Naturals	Mosaic Emerald / 010024	19.69" (50 cm)
	Naturals	Mosaic Jet / 010028	19.69" (50 cm)
	Naturals	Mosaic Sapphire / 010025	19.69" (50 cm)
	Naturals	Mosaic Tigers Eye / 010026	19.69" (50 cm)
Naturals	Oak Herringbone / 010032	59.06" (150 cm)	
Naturals	Parquet / 010011	60.63" (154 cm)	
Naturals	Pear Wood / 010034	59.06" (150 cm)	
Naturals	Pink Granite / 010010	29.53" (75 cm)	

Group	Collection	Color Name/ Number	Length Pattern Repeat
Naturals (Vision)	Naturals	Quarry Tile / 010044	68.90" (175 cm)
	Naturals	Reclaimed Oak / 010021	61.02" (155 cm)
	Naturals	Reclaimed Pine / 010002	61.02" (155 cm)
	Naturals	Roman Spa / 010048	59.06" (150 cm)
	Naturals	Salt Glaze / 010050	39.37" (100 cm)
	Naturals	Smoked Beech / 010041	59.06" (150 cm)
	Naturals	Stained Pine / 010056	59.06" (150 cm)
	Naturals	Steamed Beech / 010042	59.06" (150 cm)
	Naturals	Teak / 010014	59.02" (149.9 cm)
	Naturals	Terracotta Slate / 010022	44.29" (112.5 cm)
	Naturals	Titanium Oak / 010058	59.06" (150 cm)
	Naturals	Walnut Parquet / 010054	40.55" (103 cm)
	Naturals	Welsh Slate / 010052	39.37" (100 cm)
	Naturals	White Oak / 010038	59.06" (150 cm)
Pattern (Vision)	Check	All Colors	75.59" (192 cm)
	Collage	All Colors	19.69" (50 cm)
	Cube	All Colors	19.69" (50 cm)
	Facet	All Colors	78.74" (200 cm)
	Grid	All Colors	22.05 (56 cm)
	Helix	All Colors	19.69" (50 cm)
	Lattice	All Colors	77.56" (197 cm)
	Matrix	All Colors	13.11" (33.3 cm)
	Network	All Colors	19.69" (50 cm)
	Plaid	All Colors	19.69" (50 cm)
	Pyramid	All Colors	75.39" (191.5 cm)
	Star	All Colors	78.74" (200 cm)
	Tangent	All Colors	39.37" (100 cm)
	Tension	All Colors	26.22" (66.6 cm)
Weave	All Colors	75.59" (192 cm)	
Shape (Vision)	Contour	All Colors	19.69" (50 cm)
	Curve	All Colors	75.59" (192 cm)
	Full Stop	All Colors	26.22" (66.6 cm)
	Globe	All Colors	39.37" (100 cm)
	Orbit	All Colors	19.69" (50 cm)
	Ring Pull	All Colors	7.15" (18.15 cm)
	Signature	All Colors	19.69" (50 cm)
	Spin	All Colors	19.69" (50 cm)
	Swirl	All Colors	19.69" (50 cm)
	Text	All Colors	75.59" (192 cm)

For additional information, Forbo's Installation and Floor Care Guidelines are available for download at www.forboflooringNA.com, or contact Forbo Product Support & Education Services at +800 842 7839.