

## Laboratory for Acoustics



*Determination of the improvement of impact sound insulation of carpet tiles type 'Flotex', manufacturer Forbo Flooring*



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*Determination of the improvement of impact sound insulation of carpet tiles type 'Flotex', manufacturer Forbo Flooring*

Principal	Forb Flooring UK Ltd
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Representative	Th.W. Scheers
Author	M.L.H. Hax +31 24 3570789 m.hax@peutz.nl

peutz bv, postbus 66, 6585 zh mook, +31 24 357 07 07, info@peutz.nl, www.peutz.nl

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## 1 Introduction

At the request of Forb Flooring UK Ltd sound measurements have been carried out in order to determine the reduction of transmitted impact noise of:

**carpet tiles type 'Flotex', make Forbo Flooring**

in the Laboratory for Acoustics of Peutz bv, at Mook, the Netherlands (see figure 1).



For these type of measurements the Laboratory for Acoustics has been accredited by the Dutch Accreditation Council (RvA).

The RvA is member of the EA MLA (**EA MLA: European Accreditation Organisation MultiLateral Agreement**: <http://www.european-accreditation.org>).

*EA: "Certificates and reports issued by bodies accredited by MLA and MRA members are considered to have the same degree of credibility, and are accepted in MLA and MRA countries."*

## 2 Standards and guidelines

The measurements have been carried out according to the Quality Manual of the Laboratory for Acoustics as well as:

ISO 10140-3:2010 Acoustics - Laboratory measurements of sound insulation of building elements – Part 3: Measurement of impact sound insulation

*Note: The standard ISO 10140-3 is in all countries of the EG accepted as European standard EN ISO 10140-3:2010*

Other related standards:

ISO 10140-1:2016 Acoustics - Laboratory measurements of sound insulation of building elements – Part 1: Application rules for specific products

*Note: The standard ISO 10140-1 is in all countries of the EG accepted as European standard EN ISO 10140-1:2016*

ISO 10140-4:2010 Acoustics - Laboratory measurements of sound insulation of building elements – Part 4: Measurement procedures and requirements

*N.B. The standard ISO 10140-4 is in all countries of the EG accepted as European standard EN ISO 10140-4:2010*

ISO 10140-5:2010 Acoustics - Laboratory measurements of sound insulation of building elements – Part 5: Requirements for test facilities and equipment

*Note: The standard ISO 10140-5 is in all countries of the EG accepted as European standard EN ISO 10140-5:2010*

ISO 140-2:1991 Acoustics - Measurement of sound insulation in buildings and of building elements - Part 2: Determination, verification and application of precision data

*Note: This international standard is accepted by all members of the European Union as European standard EN 20140-2:1993*

ISO 717-2:2013 Acoustics - Rating of sound insulation in buildings and of building elements - Part 2: Impact sound insulation

*Note: This international standard is accepted by all members of the European Union as European standard EN ISO 717-2:2013*

### 3 Tested construction

The following data have been provided by the principal, supplemented by observations in the laboratory where applicable.

The next floor coverings are investigated:

<p><b>Variant 1: Flotex Tile – LOT 4575</b> Dimensions: 500 mm x 500 mm Thickness: 5,0 mm Mass: 4,9 kg/m<sup>2</sup></p> <p>a surface of 3 times 1m<sup>2</sup> has been used for the measurements</p>	
<p><b>Variant 2: Flotex Tile – LOT 4526</b> Dimensions: 500 mm x 500 mm Thickness: 5,2 mm Mass: 4,9 kg/m<sup>2</sup></p> <p>a surface of 3 times 1m<sup>2</sup> has been used for the measurements</p>	

*The results as presented here relate only to the tested items and laboratory conditions as described in this report. The laboratory can make no judgement about the representativity of the tested samples. The test report ahead is valid as long as the tested constructions and/or materials are unchanged.*

## 4 Measurements

### 4.1 Method

The tests were conducted in accordance with the provisions of the test method ISO 10140-3. A detailed description of the test set up has been given in the figures 1 and 2 of this report. Three samples with a surface area of 1 m<sup>2</sup> are used for the measurements.

Two vertically adjacent rooms are used, the upper one being designated the "source room" and the lower one the "receiving room". The rooms are separated by a so called "heavyweight standard floor" on which the covering under test is installed. This floor is a 140 mm thick concrete floor.

By means of an "impact sound generator" as defined in ISO 10140-5, Annex E (also called "tapping machine") the impact sound is generated. This tapping machine has five steel hammers which continuously and in turn fall on the floor in such a way that the floor is excited with a frequency of 10 strokes per second. The impact sound generator's mass is about 12 kg and it is supported by three points resting on the floor or on the covering under test.

The tapping machine is positioned at 3 different positions (for each position in two direction) on the standard floor as well as on the covering under test.

In the receiving room the resulting sound pressure level is measured by means of a microphone on a continuously rotating boom, so the (time- and space-) averaged sound pressure level in this room is determined.

The reverberation time of the receiving room is also measured.

### 4.2 Calculations

The measurements as well as the calculations are made with a 1/3-octave bandwidth from 50 to 5000 Hz. Where applicable octave-band values are calculated from those 1/3-octave bands.

#### 4.2.1 Normalized impact sound level

From the reverberation measurements the equivalent sound absorption A (per frequency-band) is determined (and expressed in m<sup>2</sup>) according to the next equation:

$$A = \frac{0,16 V}{T} \quad (1)$$

in which:

A = the equivalent sound absorption [m<sup>2</sup>]

V = the volume of the receiving room [m<sup>3</sup>]

T = the reverberation time in the receiving room [s]

Subsequently the normalized impact sound level L<sub>n</sub> is calculated according to:

$$L_n = L_i + 10 \lg \frac{A}{A_0} \quad (2)$$

in which:

L<sub>n</sub> = the normalized impact sound level [dB]

L<sub>i</sub> = the average sound pressure level in the receiving room as a result of the impact sound generator on 6 positions [dB]

A = the equivalent sound absorption of the receiving room [m<sup>2</sup>]

A<sub>0</sub> = the reference sound absorption (= 10 m<sup>2</sup>)

#### 4.3 Reduction of transmitted impact noise

By comparison of the normalized impact sound level of the bare standard floor and of the standard floor with the covering under test the relative reduction in transmitted impact noise can be determined. This procedure will result in the frequency dependant reduction of transmitted impact noise ΔL. The calculations are made according to:

$$\Delta L = L_{n1} - L_{n2} \quad (2)$$

in which:

ΔL = the reduction of transmitted impact noise

L<sub>n1</sub> = the normalized impact sound level in the receiving room while the tapping machine is on the standard floor

L<sub>n2</sub> = the normalized impact sound level in the receiving room while the tapping machine is on the covering under test applied on top of the standard floor

#### 4.4 Accuracy

The accuracy of the results may be expressed in terms of repeatability (within one laboratory) and the reproducibility (between different laboratories).



#### 4.4.1 Repeatability r

When: - two tests are performed on identical test material - within a short period of time - by the same person or team - using the same instrumentation - under unchanged environmental conditions - the probability will be 95% that the difference between the two test results will be less than or equal to r.

In order to determine the repeatability of this type of measurements carried out at Peutz a series of measurements were made according to ISO 140-2. From the results it can be concluded that the repeatability r is 1,9 dB (maximum) for the frequency-bands 100 to 250 Hz and 1,0 dB (maximum) for the frequencybands 315 to 3150 Hz.

De repeatability regarding the single number rating  $L_n$  is 0,3 dB (maximum), after rounding to an integer dB (as demanded by ISO 717) a repeatability of  $\pm 1$  dB may be assumed.

From those results it is clear that the repeatability is in agreement with the demands of ISO 140-2.

#### 4.4.2 Reproducibility R

When: - two testst are performed on identical test material - in different laboratories – by different person(s) - under different environmental conditions - the probability will be 95% that the difference between the two test results will be less than or equal to R

Based on various series of measurements ISO 140-2 points out what level of reproducibility may be expected. The reproducibility R of the single number rating  $\Delta L_w$  will be about 3 dB.

#### 4.5 Environmental conditions during the measurements

##### t4.1 Environmental conditions during the measurements at January 18<sup>th</sup>, 2019

Measuring room	temperature [°C]	relative humidity [%]
1	15,2	59,5
9	16,0	52,7

#### 4.6 Results

In figure 3 the normalized impact sound level of the standard laboratory floor with its related single number ratings are presented. The results of the measurements of the floor coverings under test are presented in table 4.2 and in figure 4 and 5 of this report.

In this table as well as in the graphs the calculated values are presented in 1/3 octave bands. From those values the following single number rating has been calculated and presented:


- the "weighted reduction of impact sound pressure level  $\Delta L_w$ " according to ISO 717-2;
- the "single number reduction based on the unweighted linear impact sound pressure level  $\Delta L_{lin}$ " according to ISO 717-2, Annex A

## t4.2 Measurement results

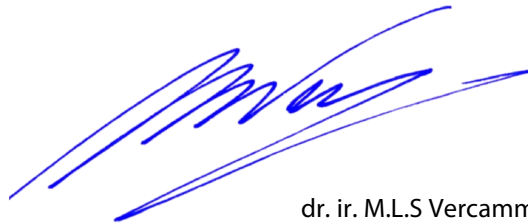
REDUCTION OF THE TRANSMITTED IMPACT NOISE $\Delta L$				
variant nr.	1 Flotex Tile – LOT 4575		2 Flotex Tile – LOT 4526	
record nr.	#38		#39	
figure nr.	4		5	
frequency [Hz]	1/3 oct.	1/1 oct.	1/3 oct.	1/1 oct.
50	2,5		1,9	
63	4,7	3,7	5,4	3,2
80	4,1		3,1	
100	2,3		1,7	
125	3,0	2,5	3,9	2,4
160	2,2		1,8	
200	3,0		2,7	
250	4,9	4,5	5,7	4,7
315	6,2		6,9	
400	6,6		7,1	
500	8,5	8,3	9,6	9,1
630	10,6		12,0	
800	13,3		15,2	
1000	17,8	16,5	19,8	18,4
1250	23,7		26,3	
1600	29,3		32,5	
2000	36,9	33,2	41,4	36,6
2500	43,2		46,2	
3150	47,1		48,8	
4000	46,7	46,4	48,8	48,2
5000	45,6		47,1	
$\Delta L_{lin}$	8 dB		9 dB	
$\Delta L_w$	19 dB		19 dB	

These results were obtained using a tapping machine with steel hammers and under laboratory conditions. The reduction of transmitted impact noise is depending on the floor on which this covering will be installed. If that situation differs from the laboratory conditions, different results may be expected.

Mook,



Th. Scheers  
Laboratory Supervisor



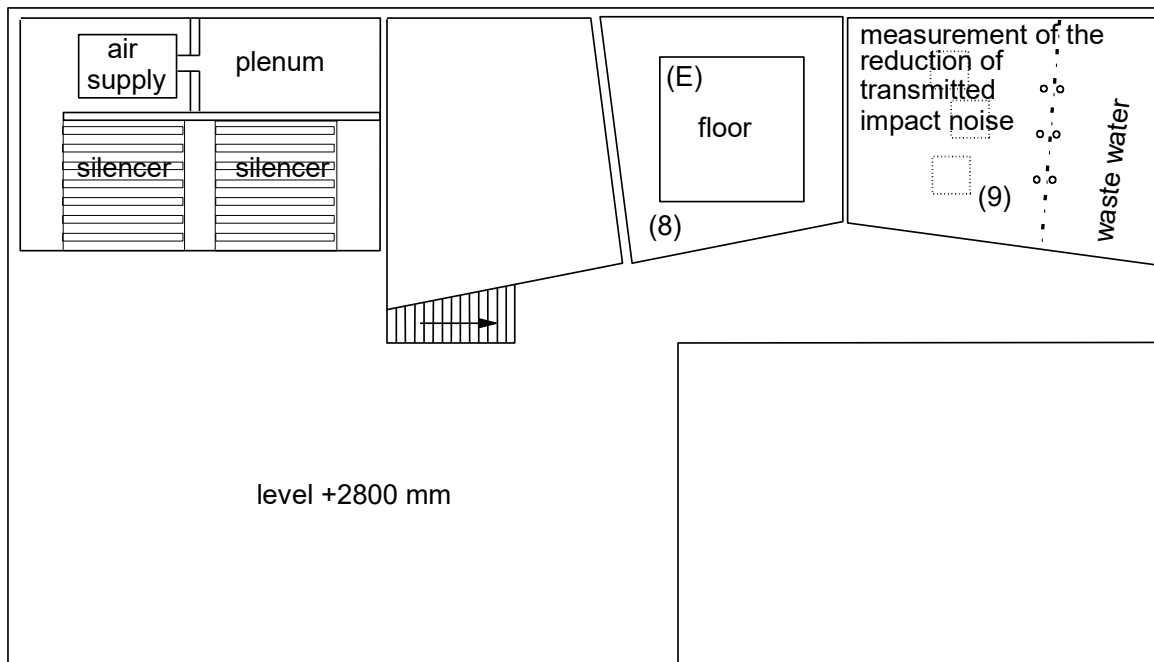
dr. ir. M.L.S Vercammen  
Manager

This report contains 11 pages and 5 figures.

PEUTZ bv  
Lindenlaan 41, NL-6584 AC MOLENHOEK (LB), THE NETHERLANDS

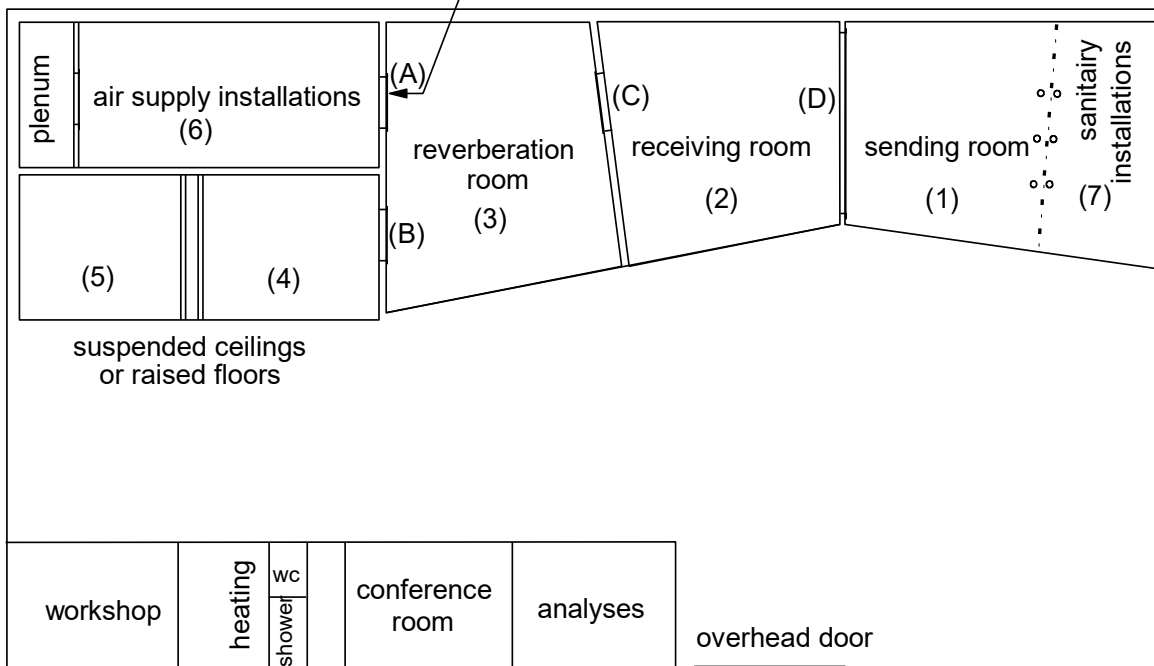
OVERVIEW

Story



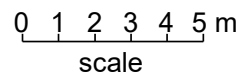
Ground level

opening (A) (closed)  
w x h = 1300 x 1905 mm



TEST OPENINGS (w x h in mm)

- (B) 1000 x 2200
- (C) 1500 x 1250
- (D) 4300 x 2800
- (E) 4000 x 4000



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DETERMINATION OF THE REDUCTION OF TRANSMITTED IMPACT NOISE

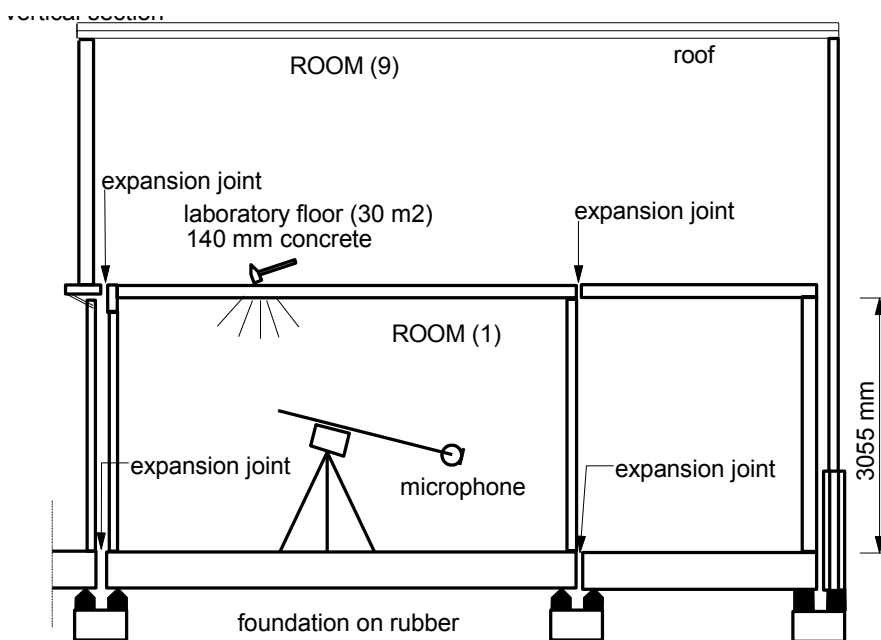
the test room meet the requirements of the standard ISO 10140-3:2011

additional data:

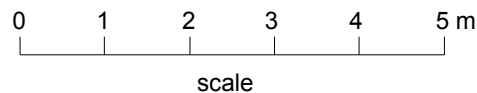
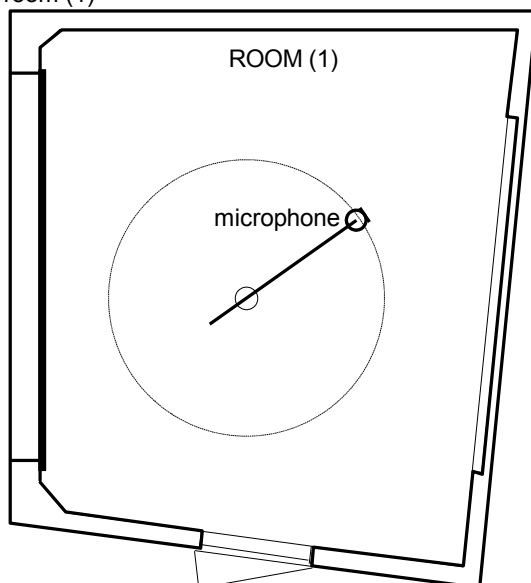
volume of room (1): 94 m<sup>3</sup>

reverberation time of room (1) measured at 18-01-2019

frequency	125	250	500	1000	2000	4000	Hz
reverberation time	2,04	1,89	2,13	2,20	1,90	1,49	s



plan of room (1)



**THE NORMALIZED IMPACT SOUND PRESSURE LEVEL  $L_n$  OF A FLOOR  
ACCORDING TO ISO 10140-3:2010**



principal: Forb Flooring UK Ltd

Bare floor; Measured at 18-01-2019

volume measuring room: 94 m<sup>3</sup>

surface area floor: 30 m<sup>2</sup>

measured at:  
Peutz Laboratory for Acoustics

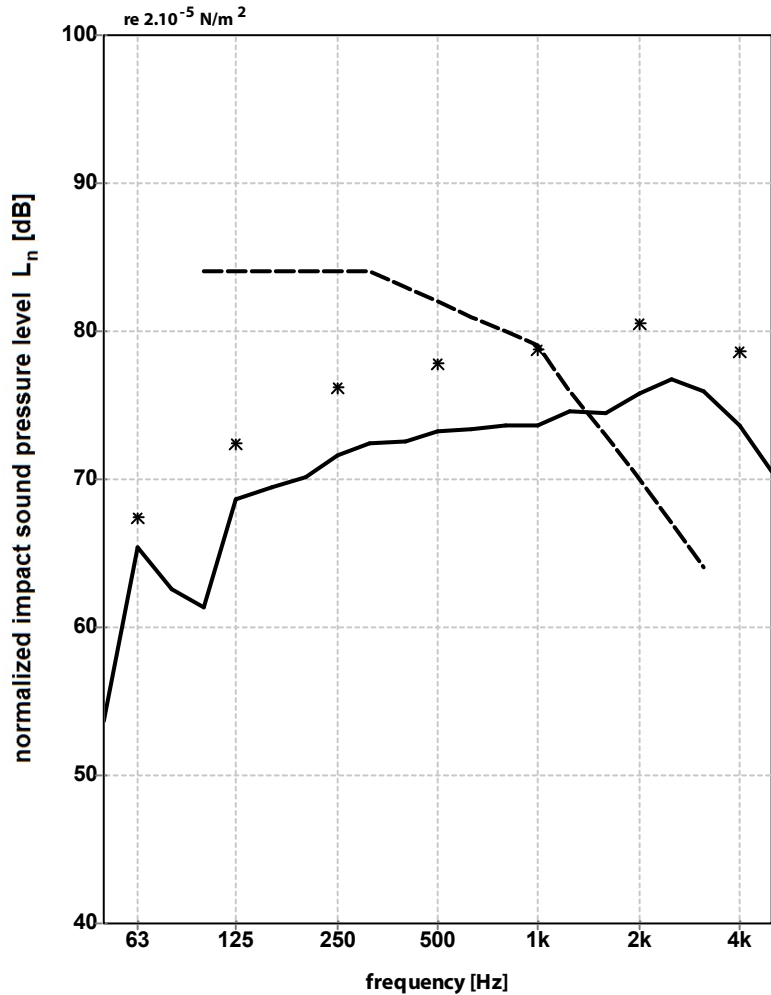
signal: tapping machine

bandwidth: 1/3 octave

$A_0 = 10,0 \text{ m}^2$

ISO 717-2:2013

$L_{n,w}(C_1) = 82(-12) \text{ dB}$



	53,6	61,3	70,1	72,6	73,7	74,5	75,9
1/3 oct.	65,4	68,6	71,6	73,3	73,7	75,8	73,7 dB
	62,6	69,4	72,4	73,4	74,6	76,7	70,5
1/1 oct.	67,4	72,4	76,2	77,9	78,8	80,5	78,7 dB

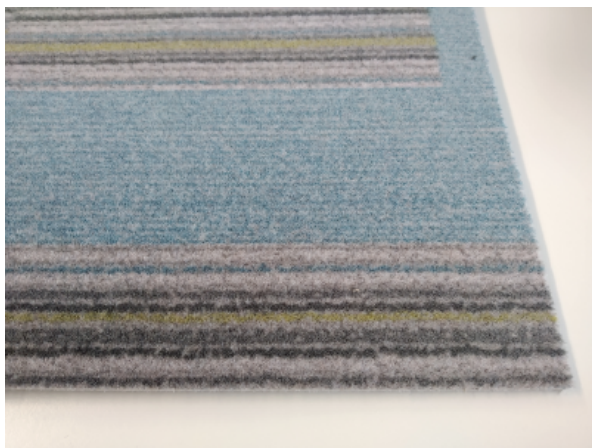
Insulat versie 3.18.1 mode 8. PM: TS. file: a 3588 R#27-32 T#:1-12 B#:33 C#:1 ##:35

**DETERMINING THE REDUCTION OF TRANSMITTED IMPACT NOISE BY FLOOR COVERINGS ACCORDING TO ISO 10140-3:2010**



principal: Forb Flooring UK Ltd

**Variant 1: Flotex Tile – LOT 4575**



volume measuring room: 94 m<sup>3</sup>

surface area floor: three times 1 m<sup>2</sup>

measured at:  
Peutz Laboratory for Acoustics

signal: tapping machine

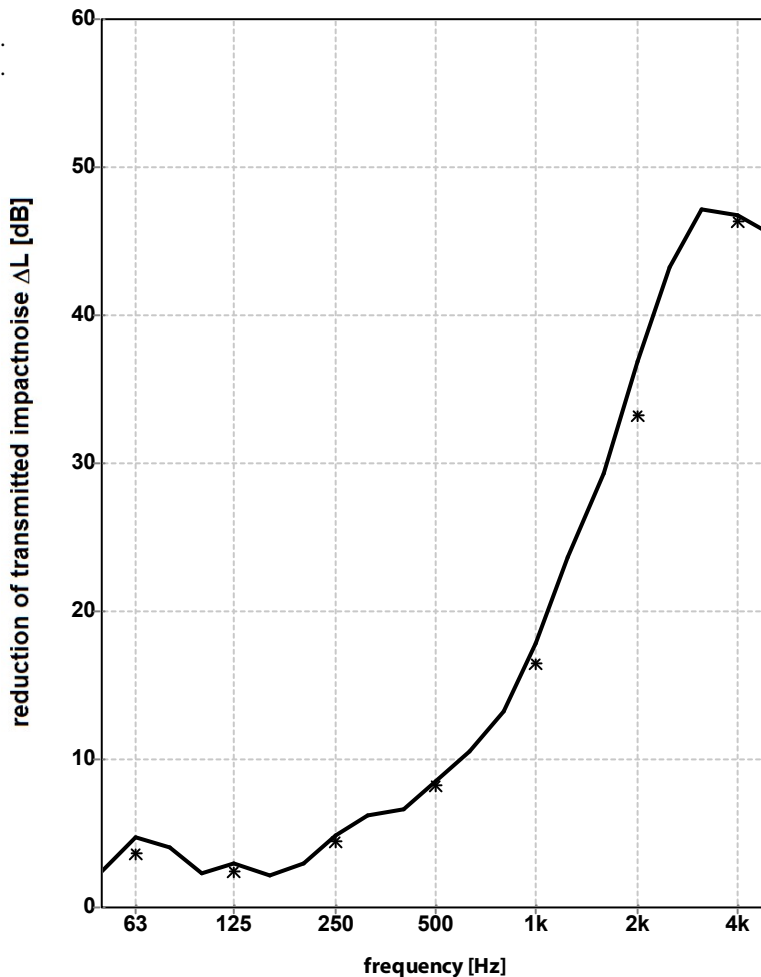
bandwidth: 1/3 octave

ISO 717-2:2013

$\Delta L_{in} = 8 \text{ dB}$

$\Delta L_w = 19 \text{ dB}$

— 1/3 oct.  
\* 1/1 oct.



	2,5	2,3	3,0	6,6	13,3	29,3	47,1
1/3 oct.	4,7	3,0	4,9	8,5	17,8	36,9	46,7 dB
	4,1	2,2	6,2	10,6	23,7	43,2	45,6
1/1 oct.	3,7	2,5	4,5	8,3	16,5	33,2	46,4 dB

Insulat versie 3.18.1 mode 11. PM: TS. file: a 3588 LO#35 L1#36 #:#38

publication is permitted for the entire page only

Mook, 18-01-2019

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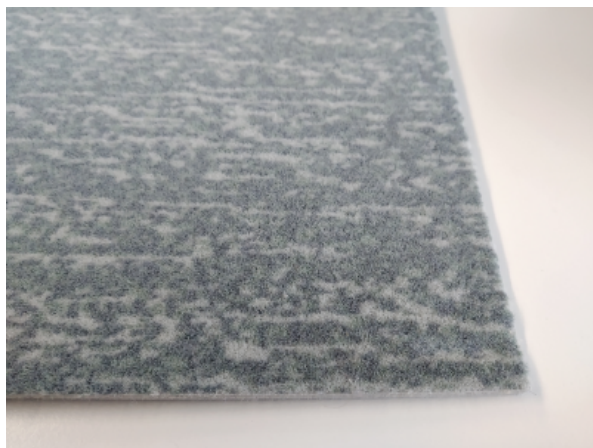
figure 4

## DETERMINING THE REDUCTION OF TRANSMITTED IMPACT NOISE BY FLOOR COVERINGS ACCORDING TO ISO 10140-3:2010



principal: Forb Flooring UK Ltd

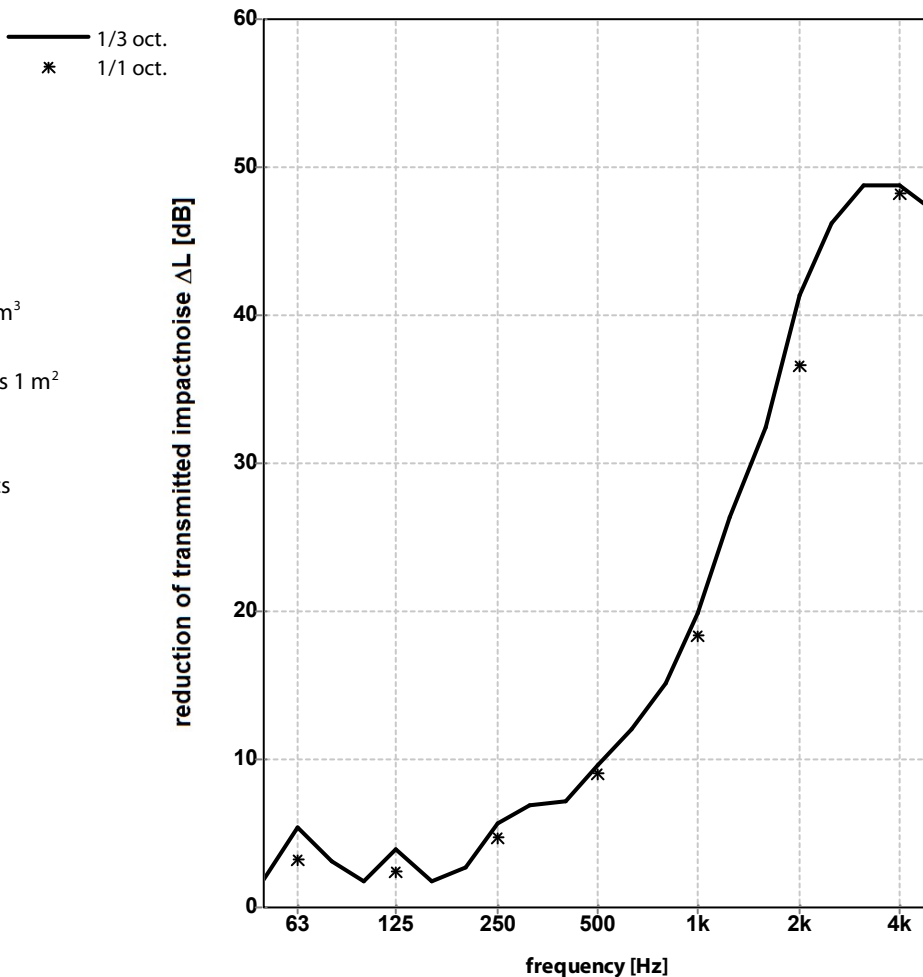
### Variant 2: Flotex Tile – LOT 4526



volume measuring room: 94 m<sup>3</sup>  
 surface area floor: three times 1 m<sup>2</sup>  
 measured at:  
 Peutz Laboratory for Acoustics  
 signal: tapping machine  
 bandwidth: 1/3 octave

ISO 717-2:2013

$\Delta L_{in} = 9 \text{ dB}$   
 $\Delta L_w = 19 \text{ dB}$



	1,9	1,7	2,7	7,1	15,2	32,5	48,8
1/3 oct.	5,4	3,9	5,7	9,6	19,8	41,4	48,8 dB
	3,1	1,8	6,9	12,0	26,3	46,2	47,1
1/1 oct.	3,2	2,4	4,7	9,1	18,4	36,6	48,2 dB

Insulat versie 3.18.1 mode 11. PM: TS. file: a 3588 LO#35 L1#37 #:#39

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figure 5