

# FORBO MARMOWELD TECHNICAL DATA

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## 1. PRODUCT NAME & MANUFACTURER

### 1.1 Product:

Forbo Marmoweld linoleum welding rod

### 1.2 Manufacturer:

Forbo Flooring Systems  
Humboldt Industrial Park  
Hazleton, PA 18202

[www.forboflooringNA.com](http://www.forboflooringNA.com)

Phone: +1-800-842-7839 (US)  
+1-800-268-8108 (CA)

Fax: +1-570-450-0258

### 1.3 Physical Characteristics:

**(dimensions are approximate)**

Size ----- 0.157" (4.0 mm)

Roll Size ----- 165' (50 m)

## 2. INSTALLATION

### 2.1 General Guidelines:

Forbo Marmoweld is made of a solidified adhesive which is melted and fused (by use of a hot air welding gun) into a joint that has been grooved in the material.

Due to the developments and advancements made over the last decades with the combination of Marmoleum® TopShield™ (Forbo's factory finish for Marmoleum®), improvements in water-based adhesives, and with our commitment to education of proper installation, care and maintenance procedures and environmental stewardship, heat welding is **no longer necessary for most applications**.

Heat welding provides a watertight and hygienic seam. It can also be used to provide an artistic touch. Forbo Marmoleum® and linoleum products may be heat welded with either a matching solid or multi-colored welding rod or a contrasting colored welding rod.

**NOTE:** Forbo's multi-colored welding rod is square shaped instead of round. HOWEVER, all tools and installation procedures are the same as for the standard round solid color rod.

All welding should only be done after the flooring adhesive has set up or approximately 24 hours after installation.

### 2.2 Installation Guidelines:

Refer to Forbo's Installation Guidelines for complete installation recommendations.

## 3. WARRANTY

Limited warranty. For complete details, contact Forbo Flooring.

## 4. CARE & CLEANING

Refer to Forbo's Floor Care Guidelines for complete care recommendations.