

# TECHNICAL BULLETIN

## Pattern Repeat for Flotex® Sheet Installations

Because of the unique patterns and designs of the Flotex® Sheet collections, it is important that the pattern repeat is taken into consideration when calculating material requirement and installing Flotex® Sheet.

Organize the material by roll number to ensure that the rolls and cuts will be installed in consecutive order. All arrows on the back of the material should be run in the same direction. Butt the factory edges for seaming. Make sure that the seam edges are net fit, with no fullness or gaps.

**NOTE:** For cross seams or fills that are not pre-trimmed, straight edge the material from the face. Hold the knife blade at a right angle to the face of the material.

Pattern repeats will vary by collection and color. The pattern repeat for each of the collections is listed below. They are broken into groups based on their design type. If there is a collection not listed, please contact PSE Services for additional information.

| Group                  | Collection   | Color Name/ Number | Length Pattern Repeat |
|------------------------|--------------|--------------------|-----------------------|
| <b>Color</b>           | Calgary      | All Colors         | 40.04" (101.7cm)      |
|                        | Metro        | All Colors         | 40.04" (101.7cm)      |
|                        | Metro Neon   | All Colors         | 40.04" (101.7cm)      |
|                        | Penang       | All Colors         | 20.47" (52 cm)        |
| <b>Linear</b>          | Cirrus       | All Colors         | 40.94" (104cm)        |
|                        | Pinstripe    | All Colors         | 20.65" (52.46cm)      |
|                        | Stratus      | All Colors         | 13.78" (35cm)         |
| <b>Designer</b>        | Bacteria     | All Colors         | 59.06" (150 cm)       |
|                        | Kasuri Large | All Colors         | 18.31" (46.5 cm)      |
|                        | Kasuri Small | All Colors         | 21.93" (55.69 cm)     |
|                        | Terrazzo     | All Colors         | 59.06" (150 cm)       |
|                        | Wool         | All Colors         | 59.06" (150 cm)       |
| <b>Floral (Vision)</b> | Autumn       | All Colors         | 19.69" (50 cm)        |
|                        | Blossom      | All Colors         | 19.69" (50 cm)        |
|                        | Botanical    | All Colors         | 78.74" (200 cm)       |
|                        | Field        | All Colors         | 19.69" (50 cm)        |
|                        | Firework     | All Colors         | 19.69" (50 cm)        |
|                        | Floret       | All Colors         | 39.37" (100 cm)       |
|                        | Journeys     | All Colors         | 19.69" (50 cm)        |
|                        | Silhouette   | All Colors         | 19.69" (50 cm)        |

| Group                 | Collection              | Color Name/ Number            | Length Pattern Repeat |
|-----------------------|-------------------------|-------------------------------|-----------------------|
| <b>Image (Vision)</b> | Image                   | Chromatic / 000426            | 157.84" (400 cm)      |
|                       | Image                   | Red Leaves / 000532           | 39.37" (100 cm)       |
|                       | Image                   | Zebra / 000402                | 118.11" (300 cm)      |
|                       | Image                   | Autumn Leaves- Green / 000509 | 39.37" (100 cm)       |
|                       | Image                   | Bubbles / 000537              | 19.69" (50 cm)        |
|                       | Image                   | Buttons / 000458              | 26.24" (66.66 cm)     |
|                       | Image                   | Cobblestone / 000348          | 39.37" (100 cm)       |
|                       | Image                   | Corks / 000534                | 24.41" (62 cm)        |
|                       | Image                   | Energy / 000434               | 196.85" (500 cm)      |
|                       | Image                   | Football / 000560             | 157.84" (400 cm)      |
|                       | Image                   | Grass / 000369                | 39.37" (100 cm)       |
|                       | Image                   | Helix Mirror / 000541         | 19.69" (50 cm)        |
|                       | Image                   | Helix Wave / 000540           | 19.69" (50 cm)        |
|                       | Image                   | Illusion / 000428             | 196.85" (500 cm)      |
|                       | Image                   | Keyboard Black / 000547       | 25.94" (65.89 cm)     |
|                       | Image                   | Knit / 000536                 | 19.69" (50 cm)        |
|                       | Image                   | Lace / 000535                 | 9.72" (24.69 cm)      |
|                       | Image                   | Large Chevron / 000543        | 19.69" (50 cm)        |
|                       | Image                   | Large Full Stop / 000542      | 39.37" (100 cm)       |
|                       | Image                   | Large Ring Pull / 000546      | 33.07" (84 cm)        |
|                       | Image                   | Large Spectrum / 000544       | 78.74" (200 cm)       |
|                       | Image                   | Large Tension / 000548        | 39.37" (100 cm)       |
|                       | Image                   | Marge Matrix / 000545         | 26.24" (66.66 cm)     |
|                       | Image                   | Multifloral / 000538          | 39.37" (100 cm)       |
|                       | Image                   | Pavilion Denim / 000758       | 78.74" (200 cm)       |
|                       | Image                   | Pavilion Titanium / 000756    | 78.74" (200 cm)       |
|                       | Image                   | Pebbles / 000510              | 39.37" (100 cm)       |
|                       | Image                   | Pencils / 000539              | 19.69" (50 cm)        |
|                       | Image                   | Pink Floral / 000410          | 19.69" (50 cm)        |
|                       | Image                   | Riverbed / 000368             | 78.74" (200 cm)       |
| Image                 | Shamrock / 000430       | 19.69" (50 cm)                |                       |
| Image                 | Vertigo / 000422        | 118.11" (300 cm)              |                       |
| Image                 | White Keyboard / 000533 | 25.94" (65.89 cm)             |                       |
| Image                 | Woodchip / 000450       | 39.37" (100 cm)               |                       |
| <b>Lines (Vision)</b> | Chevron                 | All Colors                    | 29.17" (74.1 cm)      |
|                       | Cord                    | All Colors                    | 19.69" (50 cm)        |
|                       | Etch                    | All Colors                    | 23.62" (60 cm)        |
|                       | Groove                  | All Colors                    | 75.59" (192 cm)       |
|                       | Pulse                   | All Colors                    | 19.69" (50 cm)        |
|                       | Spectrum                | All Colors                    | 30.12" (76.5 cm)      |
|                       | Trace                   | All Colors                    | 19.69" (50 cm)        |
|                       | Transit                 | All Colors                    | 19.69" (50 cm)        |
|                       | Vector                  | All Colors                    | 22.24" (56.5 cm)      |

| Group             | Collection               | Color Name/ Number           | Length Pattern Repeat |
|-------------------|--------------------------|------------------------------|-----------------------|
| Naturals (Vision) | Naturals                 | American Oak / 010036        | 59.06" (150 cm)       |
|                   | Naturals                 | Anthracite Wood / 010031     | 58.27" (148 cm)       |
|                   | Naturals                 | Antique Pine / 010040        | 59.06" (150 cm)       |
|                   | Naturals                 | Blackened Oak / 010037       | 59.06" (150 cm)       |
|                   | Naturals                 | Cedar / 010057               | 59.06" (150 cm)       |
|                   | Naturals                 | Charcoal Glaze / 010049      | 39.37" (100 cm)       |
|                   | Naturals                 | Chestnut / 010055            | 59.06" (150 cm)       |
|                   | Naturals                 | China Black / 010046         | 63.0" (160 cm)        |
|                   | Naturals                 | Cork Amber / 010017          | 50.79" (129 cm)       |
|                   | Naturals                 | Cork Sienna / 010004         | 50.79" (129 cm)       |
|                   | Naturals                 | Cornerstone / 010043         | 59.06" (150 cm)       |
|                   | Naturals                 | Dark Elm / 010020            | 53.15" (135 cm)       |
|                   | Naturals                 | Dark Oak / 010001            | 60.63" (154 cm)       |
|                   | Naturals                 | Dark Slate / 010008          | 39.37" (100 cm)       |
|                   | Naturals                 | Distressed Oak / 010035      | 59.06" (150 cm)       |
|                   | Naturals                 | Ember Slate / 010030         | 39.37" (100 cm)       |
|                   | Naturals                 | End Grain / 010019           | 59.06" (150 cm)       |
|                   | Naturals                 | English Oak / 010033         | 59.06" (150 cm)       |
|                   | Naturals                 | European White Wood / 010039 | 59.06" (150 cm)       |
|                   | Naturals                 | Farmhouse Tile / 010045      | 68.90" (175 cm)       |
|                   | Naturals                 | Flagstone / 010015           | 47.24" (120 cm)       |
|                   | Naturals                 | Golden Oak / 010053          | 59.06" (150 cm)       |
|                   | Naturals                 | Grey Granite / 010005        | 65.75" (167 cm)       |
|                   | Naturals                 | Grey Slate / 010023          | 44.09" (112 cm)       |
|                   | Naturals                 | Herringbone / 010007         | 59.06" (150 cm)       |
|                   | Naturals                 | Lava Stone / 010051          | 59.06" (150 cm)       |
|                   | Naturals                 | Light Elm / 010012           | 53.15" (135 cm)       |
|                   | Naturals                 | Limestone / 010016           | 49.21" (125 cm)       |
|                   | Naturals                 | Limestone Pavement / 010047  | 59.06" (150 cm)       |
|                   | Naturals                 | Limestone Slate / 010029     | 44.09" (112 cm)       |
|                   | Naturals                 | Linear Elm / 010009          | 59.06" (150 cm)       |
|                   | Naturals                 | Linear Walnut / 010018       | 59.06" (150 cm)       |
|                   | Naturals                 | Maple / 010006               | 59.06" (150 cm)       |
|                   | Naturals                 | Mixed Wood Antique / 010003  | 58.07" (147.5 cm)     |
|                   | Naturals                 | Mixed Wood Rose / 010013     | 58.27" (148 cm)       |
|                   | Naturals                 | Mosaic Aquamarine / 010027   | 19.69" (50 cm)        |
|                   | Naturals                 | Mosaic Emerald / 010024      | 19.69" (50 cm)        |
|                   | Naturals                 | Mosaic Jet / 010028          | 19.69" (50 cm)        |
|                   | Naturals                 | Mosaic Sapphire / 010025     | 19.69" (50 cm)        |
|                   | Naturals                 | Mosaic Tigers Eye / 010026   | 19.69" (50 cm)        |
| Naturals          | Oak Herringbone / 010032 | 59.06" (150 cm)              |                       |
| Naturals          | Parquet / 010011         | 60.63" (154 cm)              |                       |
| Naturals          | Pear Wood / 010034       | 59.06" (150 cm)              |                       |
| Naturals          | Pink Granite / 010010    | 29.53" (75 cm)               |                       |

| Group                    | Collection | Color Name/ Number        | Length Pattern Repeat |
|--------------------------|------------|---------------------------|-----------------------|
| <b>Naturals (Vision)</b> | Naturals   | Quarry Tile / 010044      | 68.90" (175 cm)       |
|                          | Naturals   | Reclaimed Oak / 010021    | 61.02" (155 cm)       |
|                          | Naturals   | Reclaimed Pine / 010002   | 61.02" (155 cm)       |
|                          | Naturals   | Roman Spa / 010048        | 59.06" (150 cm)       |
|                          | Naturals   | Salt Glaze / 010050       | 39.37" (100 cm)       |
|                          | Naturals   | Smoked Beech / 010041     | 59.06" (150 cm)       |
|                          | Naturals   | Stained Pine / 010056     | 59.06" (150 cm)       |
|                          | Naturals   | Steamed Beech / 010042    | 59.06" (150 cm)       |
|                          | Naturals   | Teak / 010014             | 59.02" (149.9 cm)     |
|                          | Naturals   | Terracotta Slate / 010022 | 44.29" (112.5 cm)     |
|                          | Naturals   | Titanium Oak / 010058     | 59.06" (150 cm)       |
|                          | Naturals   | Walnut Parquet / 010054   | 40.55" (103 cm)       |
|                          | Naturals   | Welsh Slate / 010052      | 39.37" (100 cm)       |
|                          | Naturals   | White Oak / 010038        | 59.06" (150 cm)       |
| <b>Pattern (Vision)</b>  | Check      | All Colors                | 75.59" (192 cm)       |
|                          | Collage    | All Colors                | 19.69" (50 cm)        |
|                          | Cube       | All Colors                | 19.69" (50 cm)        |
|                          | Facet      | All Colors                | 78.74" (200 cm)       |
|                          | Grid       | All Colors                | 22.05 (56 cm)         |
|                          | Helix      | All Colors                | 19.69" (50 cm)        |
|                          | Lattice    | All Colors                | 77.56" (197 cm)       |
|                          | Matrix     | All Colors                | 13.11" (33.3 cm)      |
|                          | Network    | All Colors                | 19.69" (50 cm)        |
|                          | Plaid      | All Colors                | 19.69" (50 cm)        |
|                          | Pyramid    | All Colors                | 75.39" (191.5 cm)     |
|                          | Star       | All Colors                | 78.74" (200 cm)       |
|                          | Tangent    | All Colors                | 39.37" (100 cm)       |
|                          | Tension    | All Colors                | 26.22" (66.6 cm)      |
| Weave                    | All Colors | 75.59" (192 cm)           |                       |
| <b>Shape (Vision)</b>    | Contour    | All Colors                | 19.69" (50 cm)        |
|                          | Curve      | All Colors                | 75.59" (192 cm)       |
|                          | Full Stop  | All Colors                | 26.22" (66.6 cm)      |
|                          | Globe      | All Colors                | 39.37" (100 cm)       |
|                          | Orbit      | All Colors                | 19.69" (50 cm)        |
|                          | Ring Pull  | All Colors                | 7.15" (18.15 cm)      |
|                          | Signature  | All Colors                | 19.69" (50 cm)        |
|                          | Spin       | All Colors                | 19.69" (50 cm)        |
|                          | Swirl      | All Colors                | 19.69" (50 cm)        |
|                          | Text       | All Colors                | 75.59" (192 cm)       |

For additional information, Forbo's Installation and Floor Care Guidelines are available for download at [www.forboflooringNA.com](http://www.forboflooringNA.com), or contact Forbo Product Support & Education Services at +800 842 7839.