

## Installing Installation Accessories

- Always refer to and follow the recommendations in the **General Installation Guidelines section** of the Forbo Installation Guide prior to installing Installation Accessories.
- Always refer to and follow the recommendations in the **Substrate Evaluation and Preparation section** of the Forbo Installation Guide prior to installing Installation Accessories.
- Material should always be visually inspected prior to installation. If there are any questions regarding the quality of material, contact Forbo's Product Support & Education Services PRIOR to installation.  
**Any costs (including labor) associated with the replacement of material that was installed with visual defects that could have been seen prior to installation are not covered under warranty.**
- Use a high quality brush grade contact adhesive.
- Remove wet contact adhesive with water. For dried contact adhesive, simply rub off. If excess adhesive is not removed, a stain may occur.
- Always follow the adhesive manufacturer's recommendations for removing adhesive.
- Take pride in your work and be Professional at all times.
- **For additional information, contact Forbo's Product Support & Education Services at 1-800-842-7839 or [www.forboflooringNA.com](http://www.forboflooringNA.com).**

### Installation

- Measure the length of transition needed and cut with a sharp knife.
- Apply the contact cement to both surfaces. The contact cement should be brush applied uniformly, with complete coverage on each of the two surfaces. Take care not to get the contact cement on the face of the transition.  
**NOTE: Ensure that the area of work is well ventilated. Do not use contact cement near fire or flame and make sure that pilot lights or other ignition sources are turned off.**
- Follow the recommendations of the contact adhesive manufacturer.
- Position the transition carefully. The adhesive will grab immediately and the transition cannot be re-positioned or adjusted.
- Apply firm pressure over the entire length of the transition in order to fully set the transition into the adhesive.
- Always follow the adhesive manufacturer's recommendations for removing adhesive.  
**NOTE: If excess adhesive is not removed a stain may occur.**

The specific composition of TPR (Rubber/Vinyl Alloy) transition profiles varies among manufacturers, as do the solvent systems in different brands of contact adhesive. For this reason, not every brand of contact adhesive is compatible with every brand of transition profile. Certain solvent systems will extract plasticizers from certain formulations of TPR transitions, resulting in a gumming of the contact cement, poor adhesion and, or, shrinkage of the transition profile over a longer term.

In order to determine the compatibility of a contact adhesive with the Installation Accessories, apply the contact adhesive to a small scrap of the transition material and allow to dry for 10 – 25 minutes. If the contact adhesive dries to only a slight tack, with no transfer at all to the finger, the contact adhesive is compatible with the Installation Accessories. If, after 30 minutes, the contact adhesive remains even slightly soft and/or gummy, the contact adhesive is not compatible and should not be used to install the Installation Accessories.

Forbo's Installation Guide contains additional information and is available for download at [www.forboflooringNA.com](http://www.forboflooringNA.com). For a hard copy, or for additional information, contact Forbo's Product Support & Education Services at 1-800-842-7839.