

## 615 EUROSTAR LINO EL

Very low emission conductive linoleum adhesive with a high initial grab.



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### Product Typification

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Basis : Superior acrylic dispersion.  
Colour : Grey.  
Consistency : Thick liquid.

- Very low emission
- Emission EC 1 plus
- Non-flammable
- Easy and safe to apply
- High initial adhesion strength
- Favourable spreading capacity
- Roller-castor-chair resistant
- Electrical resistance  $< 3 \cdot 10^5$  Ohm (EN 13 415)

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### Performances

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Consumption : 260 - 300 g/m<sup>2</sup>.  
Electrical resistance :  $< 3 \cdot 10^5$  Ohm, measured in accordance with EN 13 415.  
Flammability : Non-flammable.  
Specific weight : 1.13 kg/l.

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### Application

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For the conductive installation of:

- conductive linoleum.

For an optimal conduction apply 615 Eurostar Lino EL in combination with 041 Europrimer EL and 801 Copper strip. Before application read the technical data sheet of 041 Europrimer EL and 801 Copper strip.

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### Working Process

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Storage : Store cool and free from frost.  
Tools : Adhesive spreader TKB S2. (is included)  
Open time : 10-20 minutes.\*  
Latency : None.  
Drying time : 24 hours.\*  
Shelf Life : 12 months, in unopened packaging.

\* The mentioned values have been established in our laboratory and must be considered as guidelines in view of possible variations in climatic circumstances, subfloor compositions and layer thickness.

## Substrate:

- 615 Eurostar Lino EL is suitable for any type of subfloor that has a good tensile and compression strength. The subfloor should also be even, clean, permanently dry and free from grease and dirt, according to the requirements of BS 8203 of DIN 18 365.
- On impervious subfloors apply a 2 mm levelling compound layer.
- In advance always seek our technical data sheets. In doubt about the application ask for technical advice.

## User manual:

## Working conditions:

Required surrounding temperature : 18 - 23 °C.

Temperature for material and subfloor : min. 15° - max. 20 °C.

Relative humidity : 40 - 80%.

## Directions for use:

- Apply the adhesive with a large-notched adhesive spreader (TKB S2).
- On absorbent subfloors apply the floor covering directly into the wet adhesive. On low absorbent subfloors keep a waiting time of 10-30 minutes (depending on temperature and relative humidity).
- Do not double-stick bight marks. Lay bight marks into the wet adhesive as usual. Thereafter roll the floor covering well; first widthwise, then lengthwise.
- Sheet-ends, possible bight marks and longitudinal joints are to be pressed firmly.
- On low absorbent subfloors rolling and pressing should be repeated after approx. 15 minutes.
- Remove fresh adhesive spots immediately with water.

## Underfloor heating systems:

615 Eurostar Lino EL can be applied on underfloor heating systems. The startprotocol of the floorheating needs to be completely executed in accordance with the directives of the supplier. Turn off the heater 24 hours before application. Do not heat again until at least 24 hours after installation, in steps of maximum 5 °C water temperature per day.

Contains methylchloroisothiazolinone and methylisothiazolinone (3:1) and benzisothiazolinone. May produce an allergic reaction.

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## Quality and guarantee

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## Environment and health

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Hazard Class : None.

Safety and environment : Safety data sheets of Forbo Eurocol products according to EEG-guideline 91/155.

MSDS : Available on request.

## DUBO:

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## Articles

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Article	Definition	Packaging	EAN-code
615	Eurostar Lino EL	11 kg Bucket	8 710345 615204