


# SIEGLING BLIZZARD HEATING CLAMP HC 120/40 SHORT OPERATING INSTRUCTIONS

**siegling blizzard**<sup>®</sup>  
splicing equipment

 English



**Stop**

**Use of this short operating instructions does not replace the need to study the complete operating instructions (ref. no 288)!**

- Prepare device and workstation.
  - Prepare splice guide (see Section 3.4 of the operating instructions).
  - Connect to the power supply (see Section 4.2 of the operating instructions).
  - Hold down the On/Off button to switch on the device. The device is now in “start mode”.
- Caution:**  
Once the device is switched on, the heating plates are automatically heated to the most recently set cooling temperature.
- Calibrate the display if necessary (see Section 4.4 of the operating instructions).
  - Briefly press the “SELECT” button to select the splicing parameters “heating temperature”, “holding time” and “cooling temperature” one after the other and use the “+” and “-” button to set the desired values. (Hold down the “SELECT” button to toggle between °Celsius and °Fahrenheit as the unit of the displayed parameter).
  - Once the parameters have been changed, press the “CONFIRM” button to save the set values.
  - Insert the prepared splice guide into the heating clamp.
  - Press the “CONFIRM” button again to start the heating cycle (once the heating cycle has started, the splicing parameters cannot be changed until the cycle has finished).
  - While heating up, the current and target temperatures are alternately displayed. When the required heating temperature has been reached, an audible signal is emitted and the holding time automatically begins.
  - During the holding time the remaining time is indicated on the display. An audible signal and the automatic start of the cooling mode indicate the end of the holding time. (Fans start running).
  - An audible signal indicates that the cooling temperature has been reached and “----” appears on the display. The device is now in “start mode” again, i.e. the preset cooling temperature is maintained and the splicing parameters can be changed by pressing the “SELECT” button.
  - Remove the splice guide and the completed splice.
  - The preset splicing parameters are stored in the device. To create another splice with the same parameters, insert another splice guide and press the “CONFIRM” button to start a new heating cycle.
  - If there is no more splicing to be done, hold down the “ON/OFF” button until the device switches off.
  - If approx. 2 minutes pass without any button being pressed, the device switches off.

#### HC 120/40 | The video

Presentation of the heating clamp, work flow, and what's included in the set.

[https://www.youtube.com/watch?v=e2o6xgC\\_S5A](https://www.youtube.com/watch?v=e2o6xgC_S5A)



#### HC 120/40 | The web app

Device data, step-by-step instructions, current belt-specific heating parameters for your work on site

<https://blizzard.hc120-40.forbo.com>

