

## Forbo Environmental Data Sheet

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|------------------------|---|
| <b>Product name</b>    | <b>Tessera Perspective</b>  |
| Product description    | Tessera Perspective is a tufted cut and loop pile carpet tile Nylon 66 and Nylon 6 pile composition, available in 14 colourways. Perspective complies with all requirements of EN 1307: Textile Floor Coverings – Classification of Pile Carpets. |
| Manufacturing location | Bamber Bridge, United Kingdom   |
| Site accreditation     | ISO14001, ISO 9001, ISO 45001, SA8000®  |



### Our footprint – how it's made

#### Environmental data

|   |      |
|---|------|
| Total recycled content of product by weight | 65%  |
| Post industrial recycled content            | 65%  |
| % renewable electricity & biogas used       | 100% |

#### Independent assessment and rating

|   |  |
|---|--|
| ISO 9001 Quality Management System                  |  |
| ISO 14001 Environmental Management System           |  |
| ISO 45001 Occupational Health and Safety Management |  |
| Tessera is made in an SA8000® certified facility    |  |

#### Carbon footprint

|   |                        |  |
|---|------------------------|--|
| Estimated carbon footprint using data from Environmental product declaration according to ISO 14025 | Cradle to gate (A1-A3) | 9.11 kg CO <sub>2</sub> eq/m <sup>2</sup>  |
|   | Use (1 year) (B2)      | 0.758 kg CO <sub>2</sub> eq/m <sup>2</sup> |

### Your footsteps – how it performs

#### Health and well being

|                        |                         |
|------------------------|-------------------------|
| Air quality            | Indoor Air Comfort Gold |
| Prodis-GUT             | 7DB6CD56                |
| Impact sound reduction | 25 dB                   |

#### Installation

Recommended adhesives

Carpet tiles must be adhered using an all over tackifier adhesive system: Forbo Eurocol 542 Eurofix Tack Plus, a solvent free release system, is recommended. Where periphery tiles are not constrained by fixtures e.g. walls, edge strips etc, it is recommended that such tiles are adhered using a permanent adhesive; Forbo Eurocol 640 Eurostar Special, again a solvent free adhesive is recommended. Adhesives must be applied according to the manufacturer's instructions and it is essential that tackifier adhesives are allowed to dry to a tacky finish before laying the carpet tile. Failure to do so could result in a permanent non-release bond.

Where contribution to credits for BREEAM sections HEA2 and HEA9 are required then low emission adhesive Eurocol 542 tack plus should be used. If a permanent bond is required, please use Eurocol 640 Eurostar special.

**Maintenance**

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Appropriate care and maintenance is essential to longevity and appearance retention and is necessary to maintain product warranties. Refer to the clean and care instructions available from Forbo Flooring Systems. All Tessera products are suitable for cleaning using the Dry Fusion technique. Dry Fusion uses 95% less water than the normal system of cleaning, produces no waste product, uses non-hazardous and biodegradable cleaning solutions and all packaging and materials within the Dry Fusion System can be recycled.

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**End of life**

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Products suitable for reuse, recycling, downcycling and waste to energy. Forbo Flooring Systems works with recycling companies to clean, reuse and recycle used carpet tiles in the UK.

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**Contribution to Green Building Schemes**

**BREEAM 2018**

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Compliant through declaration number 4790149759.147.1 Valid until January 2027

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**Ska scheme (RICS)**

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|----------------------------------|------------------------------------|-----------------------------------|---|
| M12 soft floor covering criteria | (Ska Offices Vs 1.2 2013)<br>Meets | (Ska Retail Vs 1.0 2012)<br>Meets | (Ska Higher Education Vs 1.0 2016)<br>Meets |
|----------------------------------|------------------------------------|-----------------------------------|---|

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**LEED (version 4.1)**

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Potential direct or indirect contribution to following categories and credits:

**Materials and Resources**

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Construction and demolition waste management up to 2 points

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**Indoor environmental quality**

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Low emitting materials up to 3 points

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Acoustic performance up to 1 point

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**Forbo design principles (Reduce, Recycle, Reuse, Renew)**

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**Reduce** Investment in an extruder has reduced our bitumen usage by 50%.

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**Reuse** Yarn ends are rewound and used in the production of new Tessera Carpet tiles. All Tessera samples can be returned allowing them to be reused or recycled, reducing the need for virgin materials.

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**Recycle** Yarns, backing cloth, fillers and latex all contain recycled materials. All tufted Tessera carpet tiles contain at least 57% recycled content by weight.

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**Renew** All Tessera carpet tiles manufactured at Bamber Bridge are made with 100% renewable forms of energy (renewable electricity & biogas).

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visit [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads) for more information

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