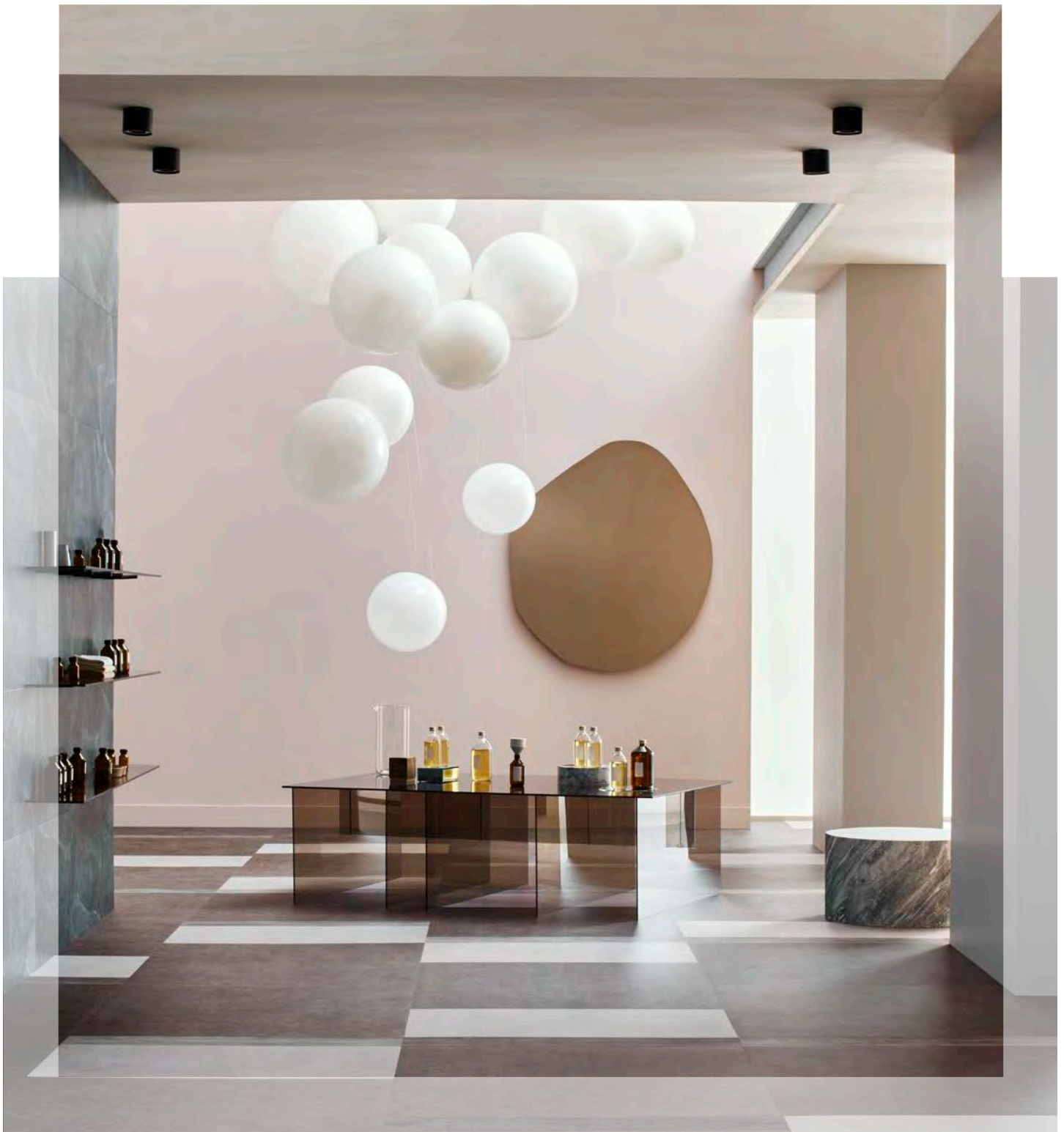




Vinyl Luxury Vinyl Tiles

allura[®]

decibel | dryback | flex^{ll} | puzzle

creating better environments

forbo
FLOORING SYSTEMS

FIND THE RIGHT ALLURA COLLECTION FOR YOUR PROJECT

In this brochure you will find an overview of our designs that are available in Dryback and Flex constructions. A selection of these designs are also available in our Puzzle format, and we also offer a collection of Allura Decibel products to complete our offering.

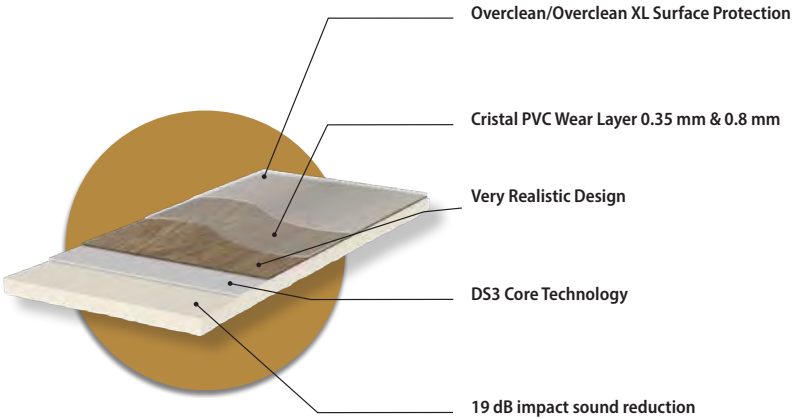
Please use the chart below to determine which products best meet the needs of your project.

	WHAT'S YOUR PROJECT?		ACOUSTIC REQUIREMENTS		INSTALLATION REQUIREMENTS					
	PROJECT SIZE	INTENSITY OF LOAD	ACOUSTICAL COMFORT	EN ISO 717-2 IMPACT SOUND REDUCTION	SUBFLOOR TOLERANCE	ADHESION	SPEED OF INSTALLATION	SKILLS NEEDED FOR INSTALLATION	INSTALLED PRICE	REMOVABILITY
Dryback	Unlimited	High	6 dB	+	Low	Fully Adhered	Traditional speed	Medium to advanced	Reference	Low - fully bonded
Flex"	Unlimited	Medium	14 dB	++	Medium	Tackified or Fully Adhered*	Fast	Medium	Equal	Removable*
Puzzle	< 2.000 m²	High	7 dB	+	Medium	Loose Lay	Fastest	Medium	Equal	Removable
Decibel	Unlimited	Medium	19 dB	+++	Medium	Tackified or Fully Adhered*	Fast	Medium	Equal	Removable*

*Contact Forbo's Product Support & Education Services for additional information at technical.na@forbo.com or visit www.forboflooringna.com/alluraflexqr

ALLURA COLLECTIONS

We have a solution for your 4 main concerns. Acoustics. Affordable. Quality. Performance.

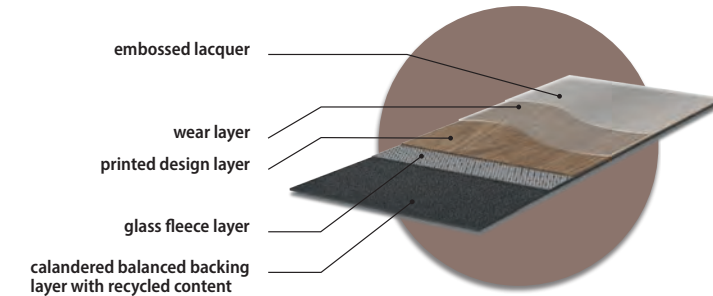


allura® decibel

BEST PERFORMING ACOUSTICS...

Decibel offers 19 dB impact noise reduction for superior acoustic performance.

- Best dimensional stability with outstanding residual indentation performance
- Ergonomic and comfortable underfoot
- Installation is easy and fast
- 100% phthalate free
- Tackified or fully adhered installation

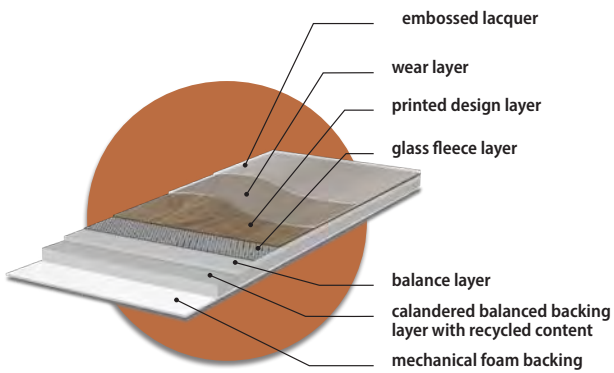


allura® dryback

AN AFFORDABLE HIGH QUALITY SOLUTION...

Dryback offers excellent visual performance at a competitive price.

- Largest choice in design, color, size, and shape
- Most durable, reliable product for applications of any size
- Maximum certainty and performance with a glued down product
- 100% phthalate free
- Fully adhered installation

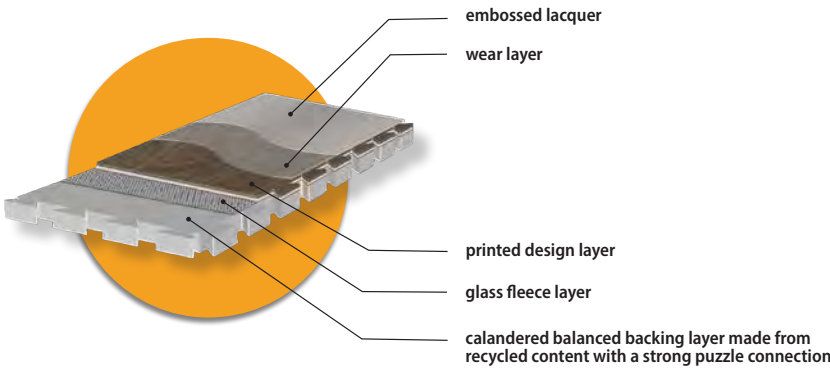


allura® flex II

BEST AUTHENTIC VISUALS...

The most authentic representation of wood species in the industry, with photo-realistic visuals, species specific plank sizes, and minimal repeats.

- Quick and easy installation
- High quality, dimensionally stable product with extra balance layer
- Special backing for extra comfort and improved room acoustics
- 100 % phthalate free
- Tackified or fully adhered installation



allura® puzzle

BEST PROBLEM SOLVER...

Exceptional dimensional stability in versatile puzzle format for ease of installation.

- High traffic solution with strong puzzle connection
- Minimal subfloor preparation and quick to install
- Large tile format in wood and material colorways that's ready to use immediately
- 100% phthalate free
- Loose lay installation



Allura is made for end users and professionals in the flooring business by professionals in commercial flooring.

We study how people work, live and interact in today's commercial interiors. We connect this knowledge to future trends and the changing dynamics of a building; we use our findings to innovate and differentiate our portfolio of products through design and function.

We solve today's and tomorrow's challenges by providing answers to key issues such as limiting valuable downtime, the re-use of floors and minimizing environmental impacts by being circular ready.

60293 | steamed oak, 63722 | pale speckled ceramic, 63724 | rust speckled ceramic

HOW TO SPECIFY YOUR ORDER

We have effective solutions for all of your project requirements:

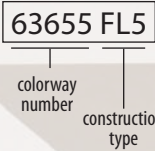
- DR7 – allura dryback wear layer 0.70 mm
- DR5 – allura dryback wear layer 0.55 mm
- DR4 – allura dryback wear layer 0.40 mm
- FL1 – allura flex wear layer 1.0 mm
- FL5 – allura flex wear layer 0.55 mm
- PZ7 – allura puzzle wear layer 0.70 mm
- AD3 – allura decibel wear layer 0.35 mm
- AD8 – allura decibel wear layer 0.80 mm

The colorway numbers are mentioned below the sample. Add the code above as a suffix after the colorway number to specify your required format of the product. Items with multiple executions (size or shape) each have a different colorway number. Please note that not all designs are available from stock in every product construction.

Example:

When you want the dark twine in Allura Flex with wear layer thickness 0.55 mm. Take the colorway number of dark twine which is 63655 and add FL5 to the number.

This is how you would specify this example order:

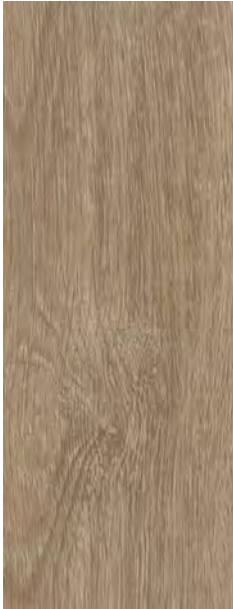




60280 | grey giant oak



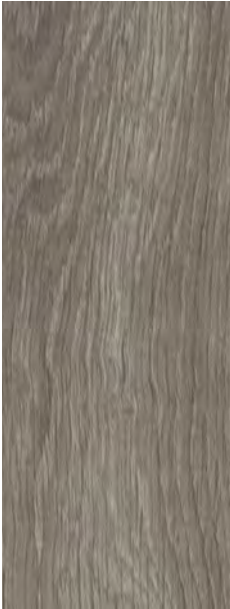
60280 | grey giant oak



60288 | light giant oak



60284 | natural giant oak



60280 | grey giant oak

Allura	Art. Number	Size	Art. Number	Size	Art. Number	Size
Dryback 0.70	60288DR7	180 x 32 cm	60284DR7	180 x 32 cm	60280DR7	180 x 32 cm
Dryback 0.55	60288DR5	180 x 32 cm	60284DR5	180 x 32 cm	60280DR5	180 x 32 cm
Dryback 0.40	60288DR4	180 x 32 cm	60284DR4	180 x 32 cm	60280DR4	180 x 32 cm
Flex 1.0	60288FL1	150 x 28 cm	60284FL1	150 x 28 cm	60280FL1	150 x 28 cm
Flex 0.55	60288FL5	150 x 28 cm	60284FL5	150 x 28 cm	60280FL5	150 x 28 cm
Puzzle 0.70			60284PZ7	96 x 96 cm	60280PZ7	96 x 96 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55	Puzzle 0.70
Article nr. suffix	DR7	DR5	DR4	FL1	FL5	PZ7
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm	5 mm / 0.70 mm
IR embossing	no	no	no	no	no	no
Bevel	2 sided	2 sided	2 sided	4 sided	4 sided	
Pcs in box	8	9	10	7	9	1
M² in box	4.6m²	5.18m²	5.76m²	2.94m²	3.78m²	0.92m²



60302 | deep country oak



60305 | light honey oak



60300 | central oak



60302 | deep country oak



60306 | rustic anthracite oak

Allura	Art. Number	Size	Art. Number	Size	Art. Number	Size	Art. Number	Size	Art. Number	Size
Dryback 0.70	60305DR7	150 x 28 cm	60300DR7	150 x 28 cm	60302DR7	150 x 28 cm	60306DR7	150 x 28 cm	60305DR7	150 x 28 cm
Dryback 0.55	60305DR5	150 x 28 cm	60300DR5	150 x 28 cm	60302DR5	150 x 28 cm	60306DR5	150 x 28 cm	60305DR5	150 x 28 cm
Dryback 0.40	60305DR4	150 x 28 cm	60300DR4	150 x 28 cm	60302DR4	150 x 28 cm	60306DR4	150 x 28 cm	60305DR4	150 x 28 cm
Flex 1.0	60305FL1	150 x 28 cm	60300FL1	150 x 28 cm	60302FL1	150 x 28 cm	60306FL1	150 x 28 cm	60305FL1	150 x 28 cm
Flex 0.55	60305FL5	150 x 28 cm	60300FL5	150 x 28 cm	60302FL5	150 x 28 cm	60306FL5	150 x 28 cm	60305FL5	150 x 28 cm

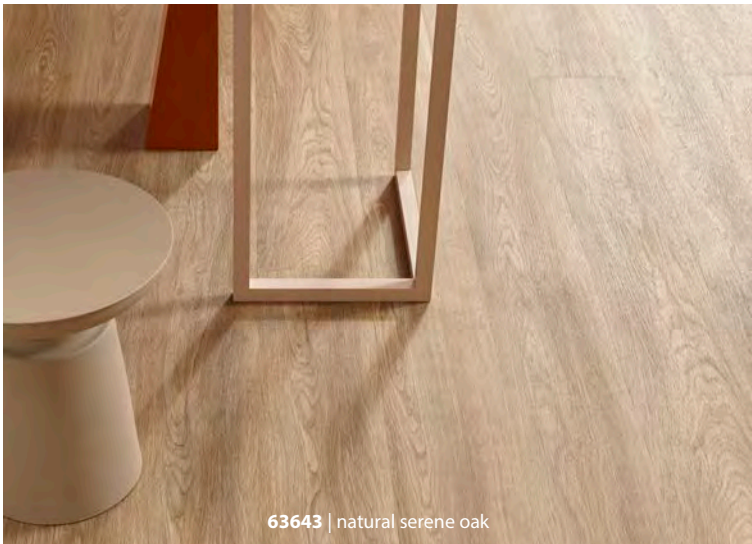
	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Article nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	yes	yes	yes	yes	yes
Bevel	4 sided	4 sided	4 sided	4 sided	4 sided
Pcs in box	12	14	15	7	9
M² in box	5.04m²	5.88m²	6.3m²	2.94m²	3.78m²



60302 | deep country oak



63643 | natural serene oak



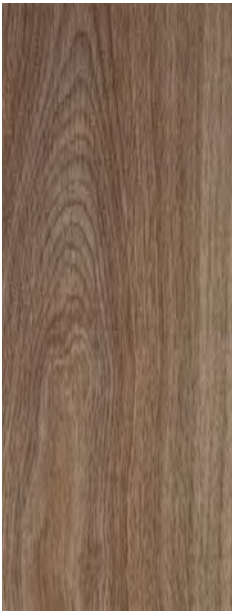
63643 | natural serene oak



63641 | light serene oak



63643 | natural serene oak



63645 | dark serene oak

Allura	Art. Number	Size	Art. Number	Size	Art. Number	Size
Dryback 0.70	63641DR7	150 x 20 cm	63643DR7	150 x 20 cm	63645DR7	150 x 20 cm
Dryback 0.55	63641DR5	150 x 20 cm	63643DR5	150 x 20 cm	63645DR5	150 x 20 cm
Dryback 0.40	63641DR4	150 x 20 cm	63643DR4	150 x 20 cm	63645DR4	150 x 20 cm
Flex 1.0	63641FL1	150 x 20 cm	63643FL1	150 x 20 cm	63645FL1	150 x 20 cm
Flex 0.55	63641FL5	150 x 20 cm	63643FL5	150 x 20 cm	63645FL5	150 x 20 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Artide nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	no	no	no	no	no
Bevel	no	no	no	no	no
Pcs in box	16	18	20	8	10
M² in box	4.8m²	5.4m²	6m²	2.4m²	3m²



63406 | bleached timber



63412 | blond timber



63533 | light timber



63535 | natural timber

Allura	Art. Number	Size	Art. Number	Size	Art. Number	Size	Art. Number	Size
Dryback 0.70	63406DR7	120 x 20 cm	63412DR7	120 x 20 cm	63533DR7	120 x 20 cm	63535DR7	120 x 20 cm
Dryback 0.55	63406DR5	120 x 20 cm	63412DR5	120 x 20 cm	63533DR5	120 x 20 cm	63535DR5	120 x 20 cm
Dryback 0.40	63406DR4	120 x 20 cm	63412DR4	120 x 20 cm	63533DR4	120 x 20 cm	63535DR4	120 x 20 cm
Flex 1.0	63406FL1	120 x 20 cm	63412FL1	120 x 20 cm	63533FL1	120 x 20 cm	63535FL1	120 x 20 cm
Flex 0.55	63406FL5	120 x 20 cm	63412FL5	120 x 20 cm	63533FL5	120 x 20 cm	63535FL5	120 x 20 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Artide nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	yes	yes	yes	yes	yes
Bevel	4 sided	4 sided	4 sided	4 sided	4 sided
Pcs in box	12	14	15	10	13
M² in box	2.88m²	3.36m²	3.6m²	2.4m²	3.12m²

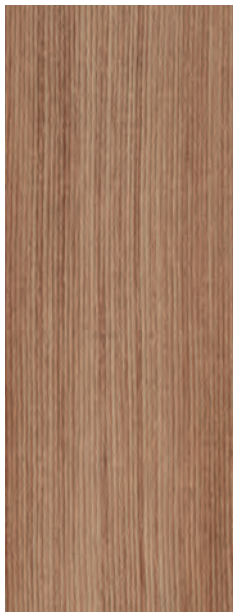
63706 bleached timber			63712 blond timber		
Allura	Art. Number	Size	Art. Number	Size	
Dryback 0.70	63706DR7	75 x 15 cm	63712DR7	75 x 15 cm	
Dryback 0.55	63706DR5	75 x 15 cm	63712DR5	75 x 15 cm	
Dryback 0.40	63706DR4	75 x 15 cm	63712DR4	75 x 15 cm	
Flex 1.0	63706FL1	75 x 15 cm	63712FL1	75 x 15 cm	
Flex 0.55	63706FL5	75 x 15 cm	63712FL5	75 x 15 cm	

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Artide nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2.2 mm / 0.40 mm	2.2 mm / 1 mm	2.2 mm / 0.55 mm
IR embossing	yes	yes	yes	yes	yes
Bevel	4 sided	4 sided	4 sided	4 sided	4 sided
Pcs in box	36	41	46	18	23
M² in box	4.05m²	4.61m²	5.17m²	2.02m²	2.58m²

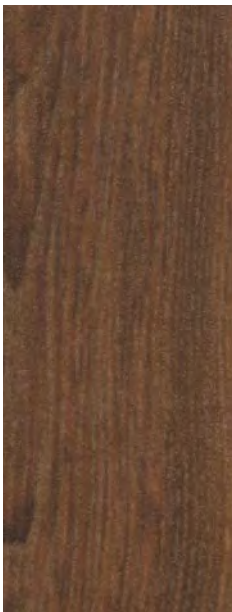
63712 | blond timber



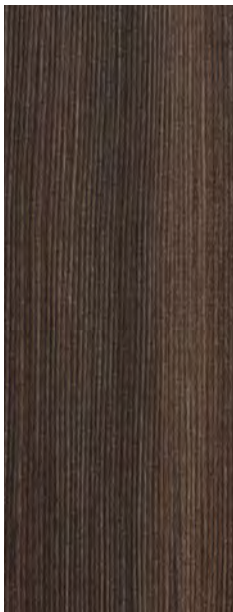
63653 |
natural twine



63651 | light twine



63653 | natural twine



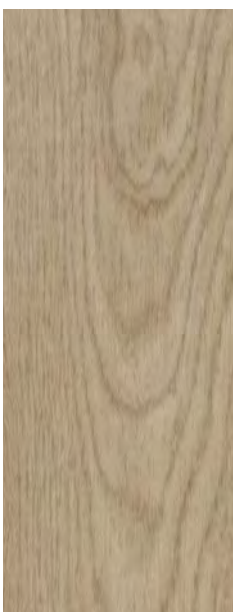
63655 | dark twine

Allura	Art. Number	Size	Art. Number	Size	Art. Number	Size
Dryback 0.70	63651DR7	150 x 20 cm	63653DR7	150 x 20 cm	63655DR7	150 x 20 cm
Dryback 0.55	63651DR5	150 x 20 cm	63653DR5	150 x 20 cm	63655DR5	150 x 20 cm
Dryback 0.40	63651DR4	150 x 20 cm	63653DR4	150 x 20 cm	63655DR4	150 x 20 cm
Flex 1.0	63651FL1	150 x 20 cm	63653FL1	150 x 20 cm	63655FL1	150 x 20 cm
Flex 0.55	63651FL5	150 x 20 cm	63653FL5	150 x 20 cm	63655FL5	150 x 20 cm
Puzzle 0.70	63651PZ7	96 x 96 cm			63655PZ7	96 x 96 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55	Puzzle 0.70
Article nr. suffix	DR7	DR5	DR4	FL1	FL5	PZ7
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm	5mm / 0.55 mm
IR embossing	no	no	no	no	no	no
Bevel	no	no	no	no	no	no
Pcs in box	16	18	20	8	10	1
M² in box	4.8 m²	5.4 m²	6 m²	2.4 m²	3 m²	0.92 m²

63751 light twine			63753 natural twine			63755 dark twine		
Allura	Art. Number	Size	Art. Number	Size		Art. Number	Size	
Dryback 0.70	63751DR7	75 x 25 cm	63753DR7	75 x 25 cm		63755DR7	75 x 25 cm	
Dryback 0.55	63751DR5	75 x 25 cm	63753DR5	75 x 25 cm		63755DR5	75 x 25 cm	
Dryback 0.40	63751DR4	75 x 25 cm	63753DR4	75 x 25 cm		63755DR4	75 x 25 cm	
Flex 1.0	63751FL1	75 x 25 cm	63753FL1	75 x 25 cm		63755FL1	75 x 25 cm	
Flex 0.55	63751FL5	75 x 25 cm	63753FL5	75 x 25 cm		63755FL5	75 x 25 cm	

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Article nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	no	no	no	no	no
Bevel	no	no	no	no	no
Pcs in box	22	25	28	11	14
M² in box	4.12 m²	4.68 m²	5.25 m²	2.06 m²	2.62 m²



60064 | whitewash elegant oak



60065 | honey elegant oak



60068 | amber elegant oak

Allura	Art. Number	Size	Art. Number	Size	Art. Number	Size
Dryback 0.70	60064DR7	120 x 20 cm	60065DR7	120 x 20 cm	60068DR7	120 x 20 cm
Dryback 0.55	60064DR5	120 x 20 cm	60065DR5	120 x 20 cm	60068DR5	120 x 20 cm
Dryback 0.40	60064DR4	120 x 20 cm	60065DR4	120 x 20 cm	60068DR4	120 x 20 cm
Flex 1.0	60064FL1	120 x 20 cm	60065FL1	120 x 20 cm	60068FL1	120 x 20 cm
Flex 0.55	60064FL5	120 x 20 cm	60065FL5	120 x 20 cm	60068FL5	120 x 20 cm
Puzzle 0.70			60065PZ7	96 x 96 cm		

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55	Puzzle 0.70
Article nr. suffix	DR7	DR5	DR4	FL1	FL5	PZ7
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm	5 mm / 0.70 mm
IR embossing	no	no	no	no	no	no
Bevel	no	no	no	no	no	no
Pcs in box	12	14	15	10	13	1
M² in box	2.88 m²	3.36 m²	3.6 m²	2.4 m²	3.12 m²	0.92 m²

60165 honey elegant oak			60168 amber elegant oak		
Allura	Art. Number	Size	Art. Number	Size	
Dryback 0.70	60165DR7	75 x 15 cm	60168DR7	75 x 15 cm	
Dryback 0.55	60165DR5	75 x 15 cm	60168DR5	75 x 15 cm	
Dryback 0.40	60165DR4	75 x 15 cm	60168DR4	75 x 15 cm	
Flex 1.0	60165FL1	75 x 15 cm	60168FL1	75 x 15 cm	
Flex 0.55	60165FL5	75 x 15 cm	60168FL5	75 x 15 cm	

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Article nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	no	no	no	no	no
Bevel	no	no	no	no	no
Pcs in box	36	41	46	18	23
M² in box	4.05 m²	4.61 m²	5.17 m²	2.02 m²	2.58 m²

60064 |
whitewash elegant oak





60375 |
grey collage oak



60374 | natural collage oak



60375 | grey collage oak

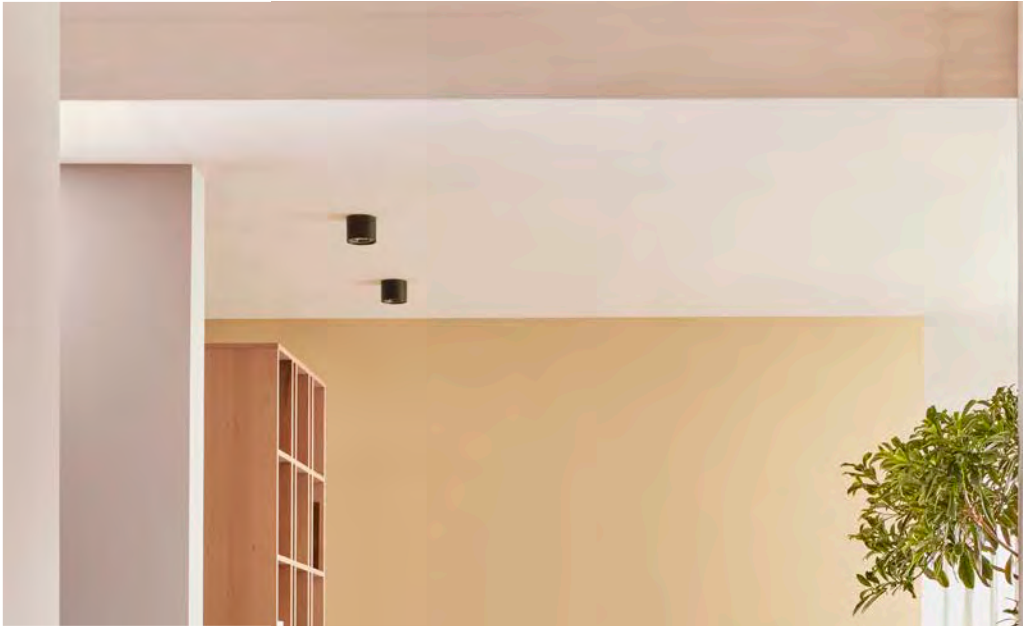


60375 | grey collage oak

Allura	Art. Number	Size
Dryback 0.70	60374DR7	120 x 20 cm
Dryback 0.55	60374DR5	120 x 20 cm
Dryback 0.40	60374DR4	120 x 20 cm
Flex 1.0	60374FL1	120 x 20 cm
Flex 0.55	60374FL5	120 x 20 cm

Art. Number	Size
60375DR7	120 x 20 cm
60375DR5	120 x 20 cm
60375DR4	120 x 20 cm
60375FL1	120 x 20 cm
60375FL5	120 x 20 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Article nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	no	no	no	no	no
Bevel	4 sided	4 sided	4 sided	4 sided	4 sided
Pcs in box	12	14	15	10	13
M² in box	2.88 m²	3.36 m²	3.6 m²	2.4 m²	3.12 m²



60084 | bleached rustic pine

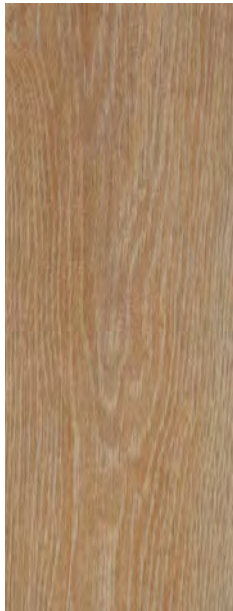
Allura	Art. Number	Size
Dryback 0.70	60084DR7	120 x 20 cm
Dryback 0.55	60084DR5	120 x 20 cm
Dryback 0.40	60084DR4	120 x 20 cm
Flex 1.0	60084FL1	120 x 20 cm
Flex 0.55	60084FL5	120 x 20 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Article nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	yes	yes	yes	yes	yes
Bevel	4 sided	4 sided	4 sided	4 sided	4 sided
Pcs in box	12	14	15	10	13
M² in box	2.88 m²	3.36 m²	3.6 m²	2.4 m²	3.12 m²

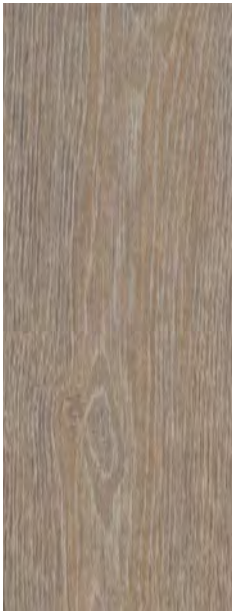
60084 |
bleached rustic pine



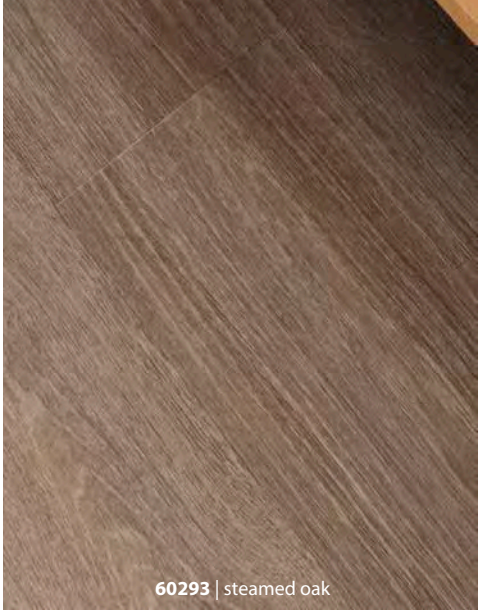
60295 |
pure oak



60295 | pure oak



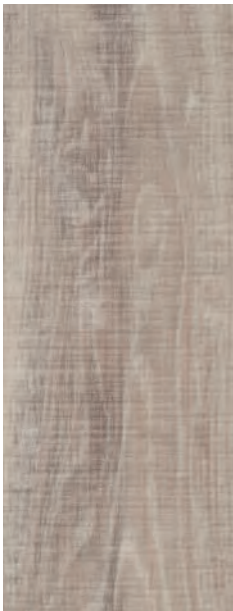
60293 | steamed oak



60293 | steamed oak

Allura	Art. Number	Size	Art. Number	Size
Dryback 0.70	60295DR7	120 x 20 cm	60293DR7	120 x 20 cm
Dryback 0.55	60295DR5	120 x 20 cm	60293DR5	120 x 20 cm
Dryback 0.40	60295DR4	120 x 20 cm	60293DR4	120 x 20 cm
Flex 1.0	60295FL1	120 x 20 cm	60293FL1	120 x 20 cm
Flex 0.55	60295FL5	120 x 20 cm	60293FL5	120 x 20 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Article nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	no	no	no	no	no
Bevel	4 sided	4 sided	4 sided	4 sided	4 sided
Pcs in box	12	14	15	10	13
M² in box	2.88 m²	3.36 m²	3.6 m²	2.4 m²	3.12 m²



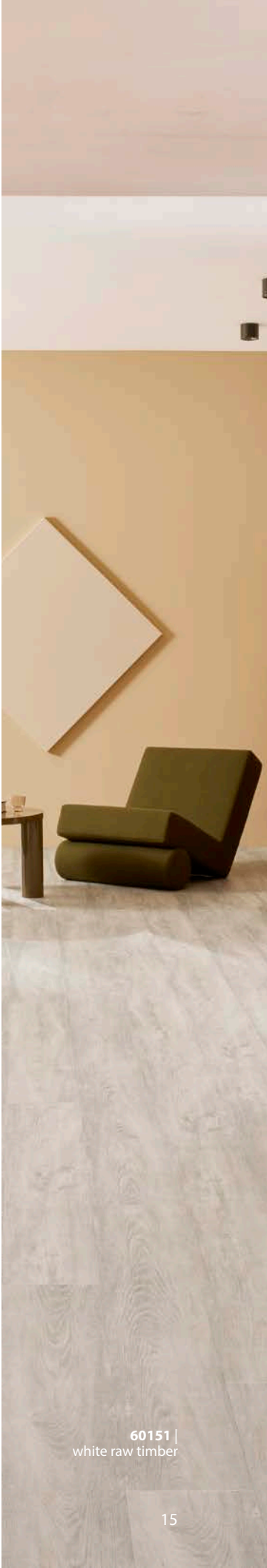
60151 | white raw timber



60151 | white raw timber

Allura	Art. Number	Size
Dryback 0.70	60151DR7	120 x 20 cm
Dryback 0.55	60151DR5	120 x 20 cm
Dryback 0.40	60151DR4	120 x 20 cm
Flex 1.0	60151FL1	120 x 20 cm
Flex 0.55	60151FL5	120 x 20 cm

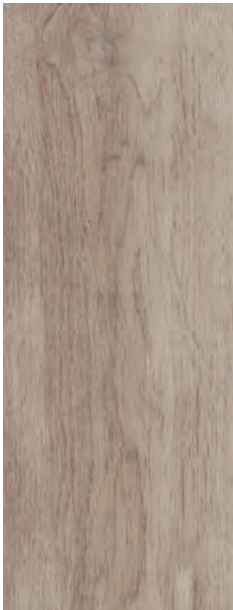
	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Article nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	yes	yes	yes	yes	yes
Bevel	4 sided	4 sided	4 sided	4 sided	4 sided
Pcs in box	12	14	15	10	13
M² in box	2.88 m²	3.36 m²	3.6 m²	2.4 m²	3.12 m²



60151 |
white raw timber



60350 |
white autumn oak



60350 | white autumn oak



60356 | grey autumn oak

Allura	Art. Number	Size	Art. Number	Size
Dryback 0.70	60350DR7	100 x 15 cm	60356DR7	100 x 15 cm
Dryback 0.55	60350DR5	100 x 15 cm	60356DR5	100 x 15 cm
Dryback 0.40	60350DR4	100 x 15 cm	60356DR4	100 x 15 cm
Flex 1.0	60350FL1	100 x 15 cm	60356FL1	100 x 15 cm
Flex 0.55	60350FL5	100 x 15 cm	60356FL5	100 x 15 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Article n.r. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	no	no	no	no	no
Bevel	4 sided	4 sided	4 sided	4 sided	4 sided
Pcs in box	20	23	25	12	15
M² in box	3 m²	3.45 m²	3.75 m²	1.80 m²	2.25 m²



60063 | waxed oak



60061 | blackened oak

60061 | blackened oak & 60063 | waxed oak

Allura	Art. Number	Size	Art. Number	Size
Dryback 0.70	60063DR7	100 x 15 cm	60061DR7	100 x 15 cm
Dryback 0.55	60063DR5	100 x 15 cm	60061DR5	100 x 15 cm
Dryback 0.40	60063DR4	100 x 15 cm	60061DR4	100 x 15 cm
Flex 1.0	60063FL1	100 x 15 cm	60061FL1	100 x 15 cm
Flex 0.55	60063FL5	100 x 15 cm	60061FL5	100 x 15 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Article n.r. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	no	no	no	no	no
Bevel	4 sided	4 sided	4 sided	4 sided	4 sided
Pcs in box	20	23	25	12	15
M² in box	3 m²	3.45 m²	3.75 m²	1.8 m²	2.25 m²



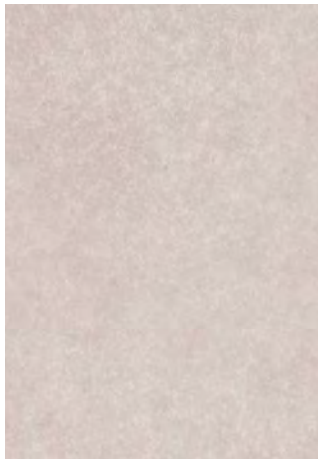
60063 | waxed oak,
60061 | blackened oak



63724 |
rust speckled ceramic



63724 | rust speckled ceramic



63722 | pale speckled ceramic



63724 | rust speckled ceramic



63726 | iron speckled ceramic

Allura	Art. Number	Size
Dryback 0.70	63722DR7	100 x 50 cm
Dryback 0.55	63722DR5	100 x 50 cm
Dryback 0.40	63722DR4	100 x 50 cm
Flex 1.0	63722FL1	100 x 50 cm
Flex 0.55	63722FL5	100 x 50 cm

Art. Number	Size
63724DR7	100 x 50 cm
63724DR5	100 x 50 cm
63724DR4	100 x 50 cm
63724FL1	100 x 50 cm
63724FL5	100 x 50 cm

Art. Number	Size
63726DR7	100 x 50 cm
63726DR5	100 x 50 cm
63726DR4	100 x 50 cm
63726FL1	100 x 50 cm
63726FL5	100 x 50 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Article nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	no	no	no	no	no
Bevel	4 sided	4 sided	4 sided	4 sided	4 sided
Pcs in box	12	13	15	6	7
M² in box	6 m²	6.5 m²	7.5 m²	3 m²	3.5 m²



63675 | oxidized strata



63673 | corroded strata



63675 | oxidized strata

Allura	Art. Number	Size
Dryback 0.70	63673DR7	100 x 100 cm
Dryback 0.55	63673DR5	100 x 100 cm
Dryback 0.40	63673DR4	100 x 100 cm
Flex 1.0	63673FL1	100 x 100 cm
Flex 0.55	63673FL5	100 x 100 cm
Puzzle 0.7	63673PZ7	96 x 96 cm

Art. Number	Size
63675DR7	100 x 100 cm
63675DR5	100 x 100 cm
63675DR4	100 x 100 cm
63675FL1	100 x 100 cm
63675FL5	100 x 100 cm
63675PZ7	96 x 96 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55	Puzzle 7.0
Article nr. suffix	DR7	DR5	DR4	FL1	FL5	PZ7
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm	4 mm / 0.70 mm
IR embossing	no	no	no	no	no	no
Bevel	no	no	no	no	no	no
M²	on pallet	on pallet	on pallet	on pallet	on pallet	on pallet

63675 |
oxidized strata



63632 |
light cement



63632 | light cement



63634 | sand cement



63636 | canyon cement



63632 | light cement

Allura	Art. Number	Size
Dryback 0.70	63634DR7	50 x 50 cm
Dryback 0.55	63634DR5	50 x 50 cm
Dryback 0.40	63634DR4	50 x 50 cm
Flex 1.0	63634FL1	50 x 50 cm
Flex 0.55	63634FL5	50 x 50 cm
Puzzle 0.70	63634PZ7	96 x 96 cm

Art. Number	Size
63636DR7	50 x 50 cm
63636DR5	50 x 50 cm
63636DR4	50 x 50 cm
63636FL1	50 x 50 cm
63636FL5	50 x 50 cm
63636PZ7	96 x 96 cm

Art. Number	Size
63632DR7	50 x 50 cm
63632DR5	50 x 50 cm
63632DR4	50 x 50 cm
63632FL1	50 x 50 cm
63632FL5	50 x 50 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55	Puzzle 0.70
Artide n.r. suffix	DR7	DR5	DR4	FL1	FL5	PZ7
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm	5 mm / 0.70 mm
IR embossing	no	no	no	no	no	no
Bevel	4 sided	4 sided	4 sided	4 sided	4 sided	4 sided
Pcs in box	12	14	15	10	13	1
M² in box	3 m²	3.5 m²	3.75 m²	2.5 m²	3.25 m²	0.92 m²



63659 | shell twine



63658 | grigio twine



63659 | shell twine

Allura	Art. Number	Size
Dryback 0.70	63659DR7	75 x 25 cm
Dryback 0.55	63659DR5	75 x 25 cm
Dryback 0.40	63659DR4	75 x 25 cm
Flex 1.0	63659FL1	75 x 25 cm
Flex 0.55	63659FL5	75 x 25 cm
Puzzle 7.0		

Art. Number	Size
63658DR7	75 x 25 cm
63658DR5	75 x 25 cm
63658DR4	75 x 25 cm
63658FL1	75 x 25 cm
63658FL5	75 x 25 cm
63658PZ7	96 x 96 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55	Puzzle 7.0
Artide n.r. suffix	DR7	DR5	DR4	FL1	FL5	PZ7
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm	4 mm / 0.70 mm
IR embossing	no	no	no	no	no	no
Bevel	no	no	no	no	no	no
Pcs in box	22	25	28	11	14	1
M² in box	4.12 m²	4.68 m²	5.25 m²	2.06 m²	2.62 m²	0.96 m²



63659 |
shell twine



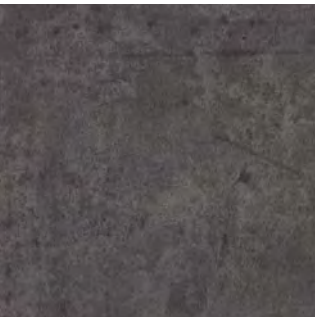
62512 |
natural concrete



62523 | grigio concrete



62522 | natural concrete



62418 | charcoal concrete

Allura	Art. Number	Size
Dryback 0.70	62523DR7	50 x 50 cm
Dryback 0.55	62523DR5	50 x 50 cm
Dryback 0.40	62523DR4	50 x 50 cm
Flex 1.0	62523FL1	50 x 50 cm
Flex 0.55	62523FL5	50 x 50 cm
Puzzle 0.70		

Art. Number	Size
62522DR7	50 x 50 cm
62522DR5	50 x 50 cm
62522DR4	50 x 50 cm
62522FL1	50 x 50 cm
62522FL5	50 x 50 cm
62522PZ7	96 x 96 cm

Art. Number	Size
62418DR7	50 x 50 cm
62418DR5	50 x 50 cm
62418DR4	50 x 50 cm
62418FL1	50 x 50 cm
62418FL5	50 x 50 cm
62418PZ7	96 x 96 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55	Puzzle 0.70
Article nr. suffix	DR7	DR5	DR4	FL1	FL5	PZ7
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm	5 mm / 0.70 mm
IR embossing	no	no	no	no	no	no
Bevel	no	no	no	no	no	no
Pcs in box	12	14	15	10	13	1
M² in box	3 m²	3.5 m²	3.75 m²	2.5 m²	3.25 m²	0.92 m²

Allura	Art. Number	Size
Dryback 0.70	62513DR7	100 x 100 cm
Dryback 0.55	62513DR5	100 x 100 cm
Dryback 0.40	62513DR4	100 x 100 cm
Flex 1.0	62513FL1	100 x 100 cm
Flex 0.55	62513FL5	100 x 100 cm

Art. Number	Size
62512DR7	100 x 100 cm
62512DR5	100 x 100 cm
62512DR4	100 x 100 cm
62512FL1	100 x 100 cm
62512FL5	100 x 100 cm

Art. Number	Size
62518DR7	100 x 100 cm
62518DR5	100 x 100 cm
62518DR4	100 x 100 cm
62518FL1	100 x 100 cm
62518FL5	100 x 100 cm

	Dry back 0.70	Dry back 0.55	Dry back 0.40	Flex 1.0	Flex 0.55
Article nr. suffix	DR7	DR5	DR4	FL1	FL5
Thickness/ wearlayer	2.5 mm / 0.70 mm	2.2 mm / 0.55 mm	2.2 mm / 0.40 mm	5 mm / 1 mm	4 mm / 0.55 mm
IR embossing	no	no	no	no	no
Bevel	no	no	no	no	no
M²	on pallet	on pallet	on pallet	on pallet	on pallet

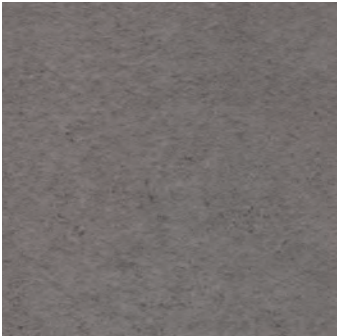


TOP LEFT: 63662 | ochre ash, 63663 | terra ash, & 63666 | indigo ash
BOTTOM LEFT: 5524 | espresso serene oak

TOP RIGHT: 5403 | light honey antique oak & 6602 | smoke slabstone
BOTTOM RIGHT: 63533 | light timber & 63534 | light timber gradient



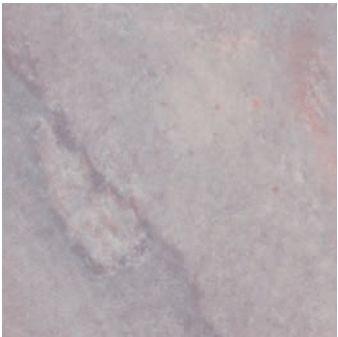
light cement
63632 | 50 x 50 cm
63732 | trapezoid



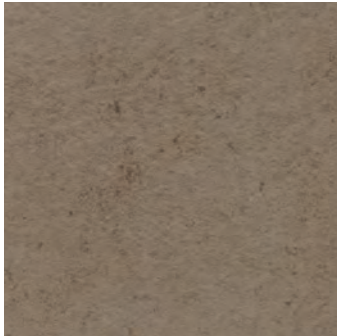
rock cement
63638 | 50 x 50 cm
63738 | trapezoid



63732 | light cement trapezoid, **63738** | rock cement trapezoid, **63658** | grigio twine



pink natural stone
63691 | 100 x 50 cm



canyon cement
63636 | 50 x 50 cm
63736 | trapezoid



cool natural stone
63693 | 100 x 50 cm



sand cement
63634 | 50 x 50 cm
63734 | trapezoid



warm natural stone
63695 | 100 x 50 cm

allura® dryback & flex II
*trapezoid is exclusively to dryback only

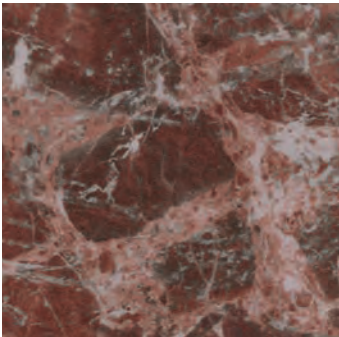
In this samplebook we show you a selection of the items we have in our collection. But there is more and with this overview page you see which other options you have to create the ultimate floor. All items are available as dryback and Flex loose lay; with the exception of the trapezoid shape that is specific to dryback. Check our website for the full collection overview.



natural ash
63661 | 75 x 15 cm



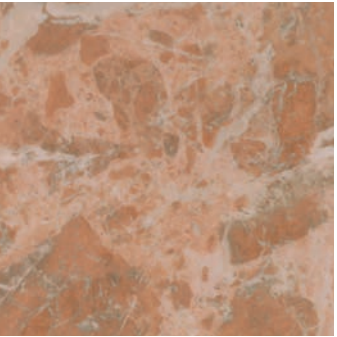
ochre ash
63662 | 75 x 15 cm



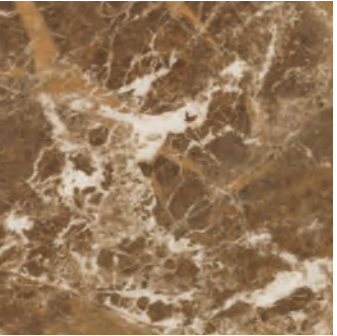
dreamy sky
63843 | 75 x 25 cm
63743 | 100 x 50 cm



peach marble
63688 | 50 x 50 cm
63788 | trapezoid



terra marble
63686 | 50 x 50 cm
63786 | trapezoid



ochre marble
63682 | 50 x 50 cm
63782 | trapezoid



magical sky
63845 | 75 x 25 cm
63745 | 100 x 50 cm



terra ash
63663 | 75 x 15 cm

allura® dryback & flex II

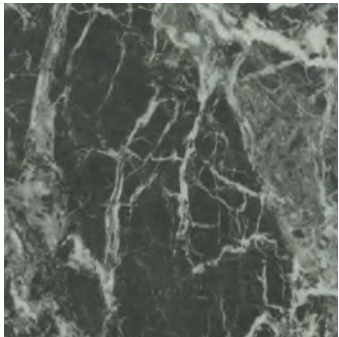
*trapezoid is exclusively to dryback only



forest ash
63665 | 75 x 15 cm



sage ash
63664 | 75 x 15 cm



forest marble
63684 | 50 x 50 cm
63784 | trapezoid



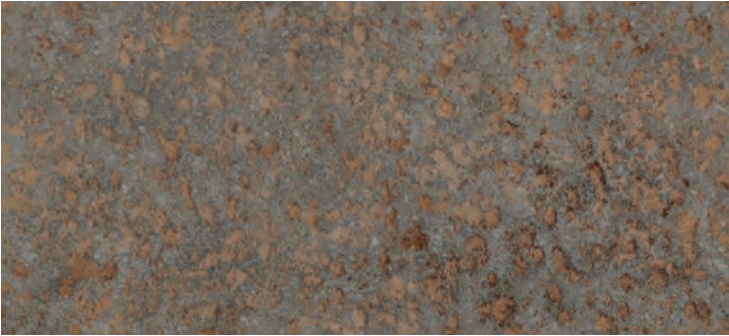
calming sky
63841 | 75 x 25 cm
63741 | 100 x 50 cm



greywashed timber
63408 | 120 x 20 cm



63673 | corroded strata



corroded strata
63673 | 100 x 100 cm



indigo ash
63666 | 75 x 15 cm



63749 | blue clouds, 63747 | grey clouds, 63533 | light timber



blue clouds
63849 | 75 x 25 cm
63749 | 100 x 50 cm



grey clouds
63847 | 75 x 25 cm
63747 | 100 x 50 cm



light timber gradient
63534 | 120 x 20 cm



63533 | light timber, 63534 | light timber gradient

allura® puzzle



honey elegant oak
60065PZ7 | 96x96 cm



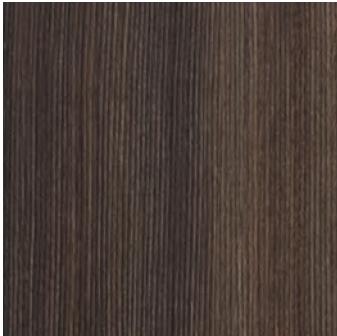
natural giant oak
60284PZ7 | 96x96 cm



grey giant oak
60280PZ7 | 96x96 cm



light twine
63651PZ7 | 96x96 cm



dark twine
63655PZ7 | 96x96 cm



grigio twine
63658PZ7 | 96x96 cm



63675 | oxidized strata



62522PZ7 | natural concrete

Allura Puzzle
The Allura Puzzle tiles have a size of 96x96 cm and are connected by a puzzle connection. They are specifically designed for loose lay installation. The superb dimensional stability and the strong and tight puzzle connection makes the tiles ideal for adhesive free installation in high traffic areas.



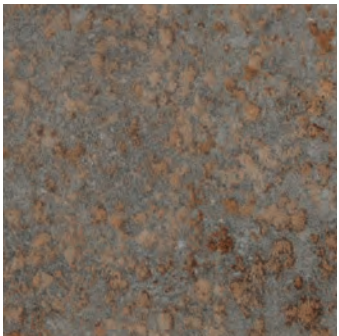
Allura	Puzzle 0.70
Article nr. suffix	PZ7
Thickness/ wearlayer	5 mm / 0.70 mm
IR embossing	no
Pcs in box	1
M² in box	0.92 m²
Size	96 x 96 cm



sand cement
63634PZ7 | 96x96 cm



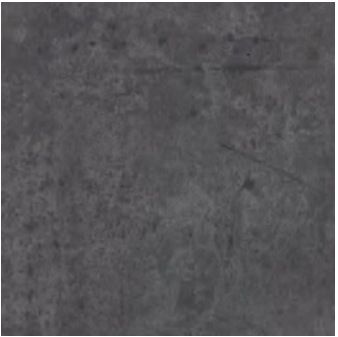
natural concrete
62522PZ7 | 96x96 cm



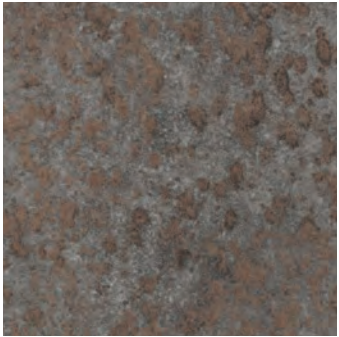
corroded strata
63673PZ7 | 96x96 cm



canyon cement
63636PZ7 | 96x96 cm



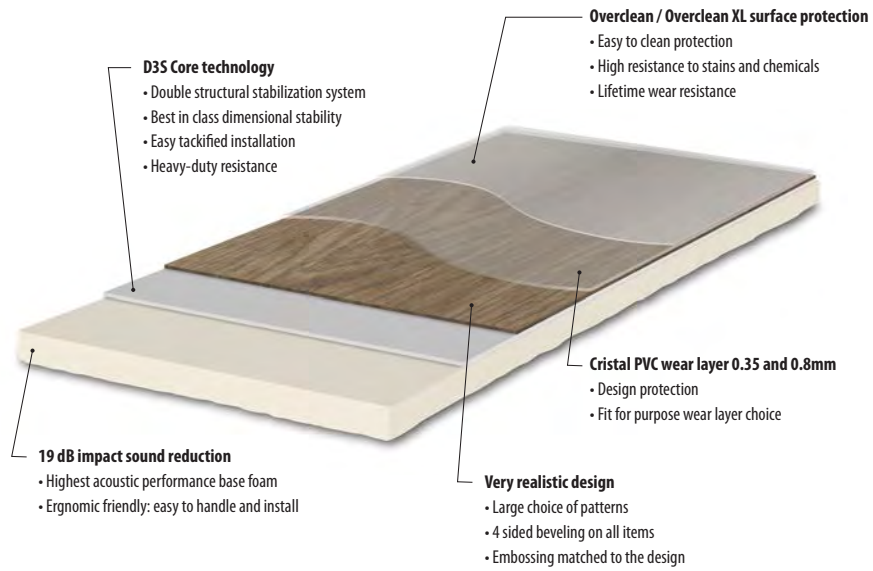
charcoal concrete
62418PZ7 | 96x96 cm



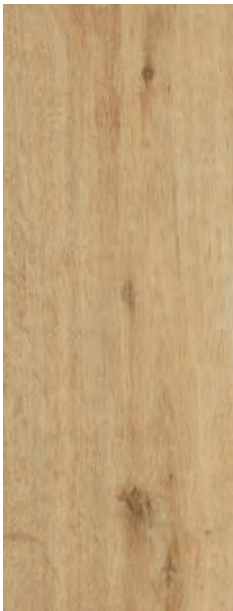
oxidized strata
63675PZ7 | 96x96 cm

allura® decibel

Allura Decibel presents the new acoustic LVT standard. The balanced offer combines beautiful floor design with excellent performance in impact noise reduction (19dB) and dimensional stability. There are types of wear layer thicknesses to address every type of project; 0.8 for the project market and 0.35 for the housing market.



5203 | honey authentic oak



5113 | Summer harvest oak



5103 | golden harvest oak



5104 | rustic harvest oak



5101 | Winter harvest oak

Allura	Art. Number	Size	Art. Number	Size	Art. Number	Size	Art. Number	Size
Decibel 0.35	5113AD3	100 x 16.6 cm	5103AD3	100 x 16.6 cm	5104AD3	100 x 16.6 cm	5101AD3	100 x 16.6 cm
Decibel 0.80	5113AD8	100 x 16.6 cm	5103AD8	100 x 16.6 cm	5104AD8	100 x 16.6 cm	5101AD8	100 x 16.6 cm

	Decibel 0.35	Decibel 0.80
Article nr. suffix	AD3	AD8
Thickness/ wearlayer	3.15 mm / 0.35 mm	4.00 mm / 0.80 mm
Bevel	4 sided	4 sided
Pcs in box	30	24
M² in box	4.98 m²	3.98 m²

5103 | golden harvest oak



5201 | pale authentic oak



5203 | honey authentic oak



5204 | classic authentic oak



5202 | smoked authentic oak



5224 | deep authentic oak

Allura	Art. Number	Size	Art. Number	Size	Art. Number	Size	Art. Number	Size	Art. Number	Size
Decibel 0.35	5201AD3	100 x 20 cm	5203AD3	100 x 20 cm	5204AD3	100 x 20 cm	5202AD3	100 x 20 cm	5224AD3	100 x 20 cm
Decibel 0.80	5201AD8	100 x 20 cm	5203AD8	100 x 20 cm	5204AD8	100 x 20 cm	5202AD8	100 x 20 cm	5224AD8	100 x 20 cm

	Decibel 0.35	Decibel 0.80
Article nr. suffix	AD3	AD8
Thickness/ wearlayer	3.15 mm / 0.35 mm	4.00 mm / 0.80 mm
Bevel	4 sided	4 sided
Pcs in box	27	22
M² in box	5.40 m²	4.40 m²

5203 | honey authentic oak



6714 | honey twine



6714 | honey twine

Allura	Art. Number	Size
Decibel 0.35	6714AD3	100 x 20 cm
Decibel 0.80	6714AD8	100 x 20 cm



6724 | taupe twine

Art. Number	Size
6724AD3	100 x 20 cm
6724AD8	100 x 20 cm



6712 | smoke twine

Art. Number	Size
6712AD3	100 x 20 cm
6712AD8	100 x 20 cm



6709 | fossil twine

Art. Number	Size
6709AD3	100 x 20 cm
6709AD8	100 x 20 cm

	Decibel 0.35	Decibel 0.80
Article nr. suffix	AD3	AD8
Thickness/ wearlayer	3.15 mm / 0.35 mm	4.00 mm / 0.80 mm
Bevel	4 sided	4 sided
Pcs in box	27	22
M² in box	5.40 m²	4.40 m²



5503 / 5503L | sun-bleached serene oak

Allura	Art. Number	Size
Decibel 0.35	5503AD3	100 x 20 cm
Decibel 0.80	5503AD8	100 x 20 cm
Decibel 0.35	5503LAD3	150 x 20 cm
Decibel 0.80	5503LAD8	150 x 20 cm



5513 / 5513L | weathered serene oak

Art. Number	Size
5513AD3	100 x 20 cm
5513AD8	100 x 20 cm
5513LAD3	150 x 20 cm
5513LAD8	150 x 20 cm



5524 / 5524L | espresso serene oak

Art. Number	Size
5524AD3	100 x 20 cm
5524AD8	100 x 20 cm
5524LAD3	150 x 20 cm
5524LAD8	150 x 20 cm

	Decibel 0.35	Decibel 0.80	Decibel 0.35	Decibel 0.80
Article nr. suffix	AD3	AD8	LAD3	LAD8
Thickness/ wearlayer	3.15 mm / 0.35 mm	4.00 mm / 0.80 mm	3.15 mm / 0.35 mm	4.00 mm / 0.80 mm
Bevel	4 sided	4 sided	4 sided	4 sided
Pcs in box	27	22	17	14
M² in box	5.40 m²	4.40 m²	5.10 m²	4.20 m²



5313 | golden smooth oak

Allura	Art. Number	Size
Decibel 0.35	5313AD3	120 x 20 cm
Decibel 0.80	5313AD8	120 x 20 cm



5303 | dune smooth oak

Art. Number	Size
5303AD3	120 x 20 cm
5303AD8	120 x 20 cm



5301 | smoke smooth oak

Art. Number	Size
5301AD3	120 x 20 cm
5301AD8	120 x 20 cm

	Decibel 0.35	Decibel 0.80
Article nr. suffix	AD3	AD8
Thickness/ wearlayer	3.15 mm / 0.35 mm	4.00 mm / 0.80 mm
Bevel	4 sided	4 sided
Pcs in box	19	16
M² in box	4.56 m²	3.84 m²



5403 | light honey antique oak

Allura	Art. Number	Size
Decibel 0.35	5403AD3	100 x 16.6 cm
Decibel 0.80	5403AD8	100 x 16.6 cm



5404 | natural antique oak

Art. Number	Size
5404AD3	100 x 16.6 cm
5404AD8	100 x 16.6 cm



5424 | taupe antique oak

Art. Number	Size
5424AD3	100 x 16.6 cm
5424AD8	100 x 16.6 cm

	Decibel 0.35	Decibel 0.80
Article nr. suffix	AD3	AD8
Thickness/ wearlayer	3.15 mm / 0.35 mm	4.00 mm / 0.80 mm
Bevel	4 sided	4 sided
Pcs in box	30	24
M² in box	4.98 m²	3.98 m²



5403 | light honey antique oak,
6602 | smoke slabstone



6602 |
smoke slabstone



6601 | fog slabstone



6604 | silt slabstone



6601 / 6601L | fog slabstone



6602 | smoke slabstone



6609 / 6609L | charcoal slabstone

Allura	Art. Number	Size
Decibel 0.35	6604AD3	50 x 50 cm
Decibel 0.80	6604AD8	50 x 50 cm
Decibel 0.80		

Art. Number	Size
6601AD3	50 x 50 cm
6601AD8	50 x 50 cm
6601LAD8	100 x 100 cm

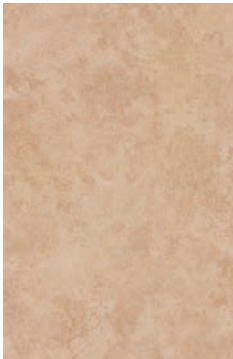
Art. Number	Size
6602AD3	50 x 50 cm
6602AD8	50 x 50 cm

Art. Number	Size
6609AD3	50 x 50 cm
6609AD8	50 x 50 cm
6609LAD8	100 x 100 cm

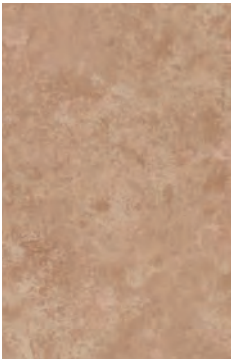
	Decibel 0.35	Decibel 0.80	Decibel 0.80
Article nr. suffix	AD3	AD8	LAD8
Thickness/ wearlayer	3.15 mm / 0.35 mm	4.00 mm / 0.80 mm	4.00 mm / 0.80 mm
Bevel	4 sided	4 sided	4 sided
Pcs in box	20	16	on request
M² in box	5.00 m²	4.00 m²	on request



6903 | limestone stromboli



6903 | limestone stromboli



6913 | burgundy stromboli



6901 | quartz stromboli



6902 | basalt stromboli

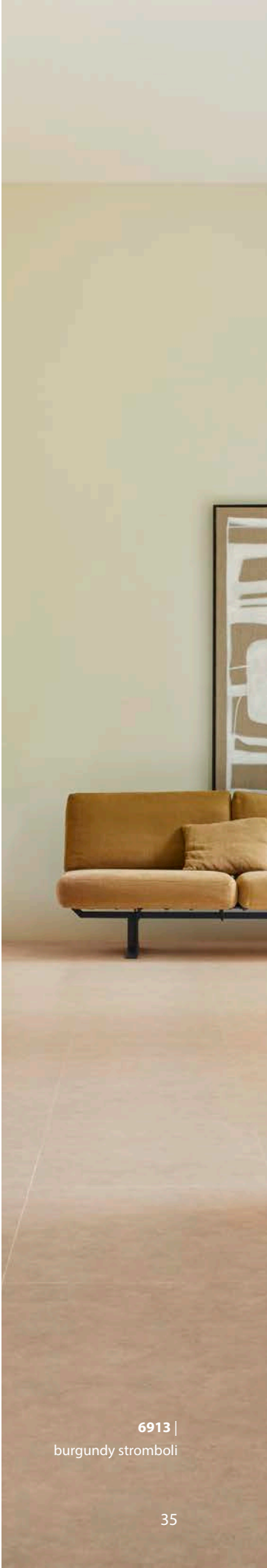
Allura	Art. Number	Size
Decibel 0.35	6903AD3	75 x 50 cm
Decibel 0.80	6903AD8	75 x 50 cm

Art. Number	Size
6913AD3	75 x 50 cm
6913AD8	75 x 50 cm

Art. Number	Size
6901AD3	75 x 50 cm
6901AD8	75 x 50 cm

Art. Number	Size
6902AD3	75 x 50 cm
6902AD8	75 x 50 cm

	Decibel 0.35	Decibel 0.80
Article nr. suffix	AD3	AD8
Thickness/ wearlayer	3.15 mm / 0.35 mm	4.00 mm / 0.80 mm
Bevel	4 sided	4 sided
Pcs in box	17	13
M² in box	6.38 m²	4.88 m²



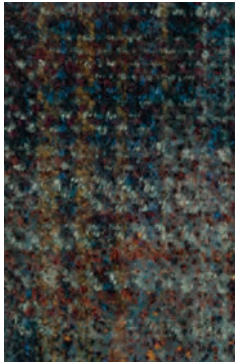
6913 |
burgundy stromboli



9558 |
natural scott



5201 | pale authentic oak & 9011 | light grey emperador



9557 | traditional scott

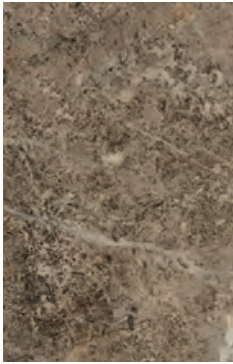


9558 | natural scott

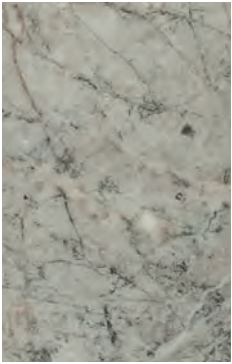
Allura	Art. Number	Size
Decibel 0.80	9557AD8	50 x 50 cm

Art. Number	Size
9558AD8	50 x 50 cm

	Decibel 0.80
Article nr. suffix	AD8
Thickness/ wearlayer	4.00 mm / 0.80 mm
Bevel	4 sided
Pcs in box	16
M² in box	4.00 m²



9024 | lively beige emperador



9011 | light grey emperador



9019 | dark grey emperador



9008 | jade emperador

Allura	Art. Number	Size
Decibel 0.80	9024AD8	75 x 50 cm

Art. Number	Size
9011AD8	75 x 50 cm

Art. Number	Size
9019AD8	75 x 50 cm

Art. Number	Size
9008AD8	75 x 50 cm

	Decibel 0.80
Article nr. suffix	AD8
Thickness/ wearlayer	4.00 mm / 0.80 mm
Bevel	4 sided
Pcs in box	13
M² in box	4.88 m²

9008 |
jade emperador



9718 | sage green ash



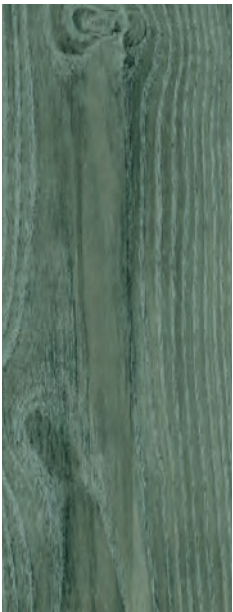
9716 | ruby ash



9715 | saffron ash



9717 | deep blue ash

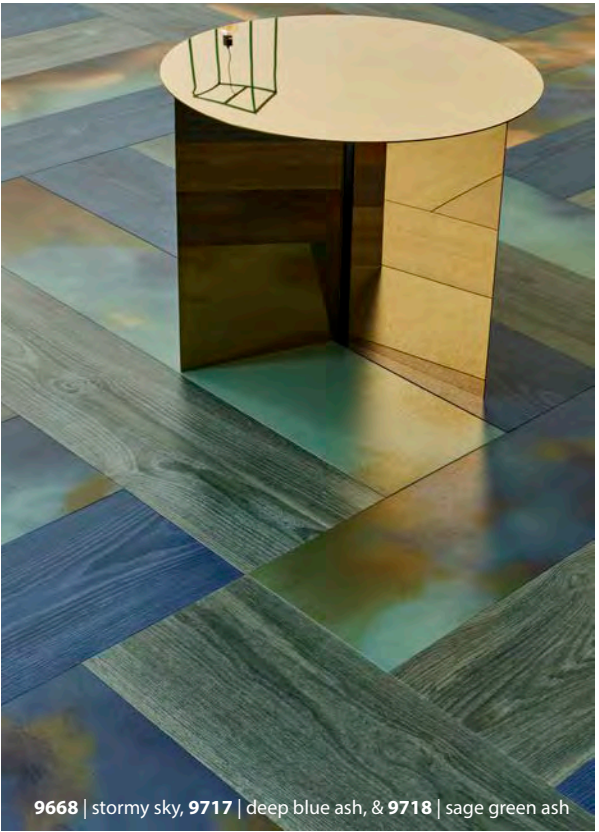


9718 | sage green ash

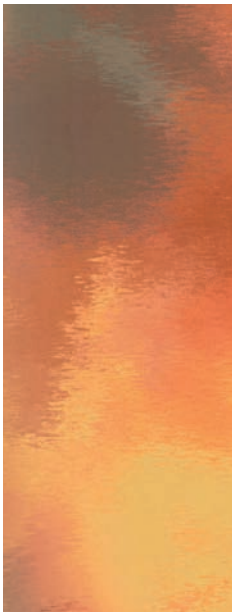
Allura	Art. Number	Size
Decibel 0.80	9716AD8	100 x 20 cm

	Decibel 0.80
Article nr. suffix	AD8
Thickness/ wearlayer	4.00 mm / 0.80 mm
Bevel	4 sided
Pcs in box	22
M² in box	4.40 m²

9718 |
sage green ash



9668 | stormy sky, 9717 | deep blue ash, & 9718 | sage green ash



9666 | evening sky



9668 | stormy sky

Allura	Art. Number	Size
Decibel 0.80	9666AD8	100 x 20 cm

Art. Number	Size
9668AD8	100 x 20 cm

	Decibel 0.80
Article nr. suffix	AD8
Thickness/ wearlayer	4.00 mm / 0.80 mm
Bevel	4 sided
Pcs in box	22
M² in box	4.40 m²

9666 |
evening sky



GOING ROUND

MOVING FORWARD

PRODUCT DESIGN WITH CIRCULARITY AND USERS IN MIND

- Allura is 100% phthalate free
- Fully transparent choices by using EPD's which are 3rd party verified
- All Allura products are manufactured with 100% green electricity and have very low product emissions that are below the industry average
- Allura Decibel is made with multiple specifications, fit for all kinds of purpose to meet the exact needs for the application

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