

## Forbo Environmental Data Sheet

<b>Product name</b>	<b>Marmoleum Modular 2.5mm tile</b>
Product description	Marmoleum Modular tile is a linoleum floor covering complying with all the requirements of EN-ISO 24011: Specification for plain and decorative linoleum
Manufacturing location	Assendelft, Netherlands Kirkcaldy, United Kingdom
Range names	Marmoleum Modular



### Our footprint – how it's made

#### Environmental data

Total recycled content of product by weight	60%
Post industrial recycled content	60%
Post consumer recycled content	0%
% renewable electricity used	100%

#### Independent assessment and rating

Nordic Swan	
Allergy UK Seal of Approval	
ISO 9001 Quality Management System	
ISO 14001 Environmental Management System	
ISO 45001 Occupational Health and Safety Management	
Marmoleum is manufactured in a SA8000® certified facility	

#### Carbon footprint

Estimated carbon footprint using data from Environmental product declaration according to ISO 14025	Raw materials and production	1.290 kg CO <sub>2</sub> eq/m <sup>2</sup>
	Use (1 year)	0.331 kg CO <sub>2</sub> eq/m <sup>2</sup>

### Your footsteps – how it performs

#### Health and well being

AgBB/DiBT	Pass
CHPS 01350	Marmoleum products comply to 01350 indoor air quality standard
Air quality	Allergy UK Seal of Approval
Impact sound reduction	5 dB
Bacteriostatic properties	Marmoleum has independent tests to prove that it inhibits bacteria such as MRSA, C Difficile, Norovirus, Acinetobacter baumannii

#### Installation

Recommended adhesives	Forbo recommends the use of 414 Euroflex Lino Plus. Where contribution to credits for BREEAM sections HEA2 and HEA9 are required then low emission adhesive Eurocol 611 Eurostar Lino plus should be used.
	Installation off-cuts of Marmoleum can be collected via our <b>Back to the Floor</b> scheme and recycled back into Marmoleum at our plant in Scotland.

**Maintenance**

Topshield Pro Unique dual layer finish. Resistant to staining and scuffing so reducing the amount of cleaning required. Can be completely renovated, unlike PUR finishes.

**End of life**

Marmoleum can be recycled or composted/incinerated.

**Contribution to Green Building Schemes**

**BREEAM 2014**

BREEAM ratings (generic)	Building Type				Retail (Durability)	Retail (Fashion)
Linoleum – Plain and decorative linoleum (EN548)	Commercial	Education	Health	Domestic	A+	A+
	A	A+	A+	A		

**BREEAM 2018**

Compliant through declaration number 12CA64879.102.1

**Ska scheme (RICS)**

M12 soft floor covering criteria	(Ska Offices Vs 1.2 2013) Meets	(Ska Retail Vs 1.0 2012) Meets	(Ska Higher Education Vs 1.0 2016) Meets
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**LEED (version 4)**

Potential direct or indirect contribution to following categories and credits:	<b>Materials and Resources</b>	Building product disclosure and optimisation - EPD up to 2 points
		Building product disclosure and optimisation - sourcing of raw materials - up to 1 point
		Construction and demolition waste management up to 2 points
	<b>Indoor environmental quality</b>	Low emitting materials up to 3 points
		Acoustic performance up to 1 point

**Forbo design principles (Reduce, Recycle, Reuse, Renew)**

<b>Reduce</b>	Marmoleum's Topshield Pro finish significantly reduces cleaning and maintenance costs in life. Reduced VOC emissions from calendaring process by introducing rapeseed oil.
<b>Reuse</b>	All Marmoleum site offcuts can be returned to Forbo for reprocessing using our <b>Back to the Floor</b> initiative. After Marmoleum's long life it can be incinerated for landfill and this reclaims more energy that is used in production. It is also biodegradable in a controlled environment.
<b>Recycle</b>	Packaging used to deliver raw materials is separated and recycled externally.
<b>Renew</b>	All Marmoleum is produced using 100% renewable electricity. Marmoleum contains 88% natural raw materials, 76% of rapidly renewable materials, i.e. they can be harvested within 10 years of planting.

**Detailed environmental product declarations and full Life Cycle Analysis**

visit [www.forbo-flooring.co.uk/downloads](http://www.forbo-flooring.co.uk/downloads) for more information