

Forbo Environmental Data Sheet

Product name	Flotex Sheet	No. of Concession, Name
Product description	Flotex sheet is comprised of polyamide 6.6 pile above a glass fibre reinforced PVC cushioned backing. Flotex sheet complies with all requirements of EN1307: Textile Floor Coverings – Classification of Pile Carpets.	
Manufacturing location	Ripley, United Kingdom Chateau Renault, France,	
Site accreditation	ISO14001, ISO 9001, ISO 45001, SA8000®	A manual

Our footprint – how it's made

Environmental data		Independent assessment and rating	
Total recycled content of product by weight	0%	ISO 9001 Quality Management System	ISO 9001
		ISO 14001 Environmental Management System	ISO 14001
Post industrial recycled content	0%	OHSAS 18001 Occupational Health and Safety Management	CHISAS (H231) Chisas Ch
Post consumer recycled content	0%	SAL	
% renewable electricity used	100%	Flotex sheet is made in an SA8000° certified facility	
		British Allergy Foundation	MARKET POT FOLING

Carbon footprint

Estimated carbon footprint using data from Environmental product declaration according to ISO 14025	Raw materials and production	7.570 kg CO ₂ eq/m ²
	Use (1 year)	0.316 kg CO ₂ eq/m ²

Your footsteps – how it performs

Health and well being

Air quality	Approved by Allergy UK	
AgBB/ABG	Pass	
CHPS 01350	Flotex products comply to 01350 Indoor Air Quality Standard	
Impact sound reduction	20 dB	
Bacteriostatic properties	Flotex sheet meets the requirements of AATCC 174-1 and 174-2	
Installation		
Recommended adhesives	Forbo recommends the use of 540 Eurosafe special, a solvent free adhesive. Where contribution to credits for BREEAM sections HEA2 and HEA9 are required then low emission adhesive Eurocol 640 Eurostar special should be used.	

creating better environments



Maintenance			
	Flotex releases twice as many allergens on vacuuming as standard carpet. Flotex can be cleaned using standard cleaning materials without the need for harmful chemicals. Flotex is waterproof and can be steam or mechanically cleaned.		
End of life			
	Can be downcycled or sent to waste to energy		
Contribution to Green	Building Schemes		
BREEAM 2018			
Value of Credit	Compliant through EPD declaration number 4788294459.109.1 valid until July 2023		
Ska scheme (RICS)			
M12 soft floor covering criteria	(Ska Offices Vs 1.2 2013) Meets	(Ska Retail Vs 1.0 2012) Meets	(Ska Higher Education Vs 1.0 2016 Meets
LEED (version 4)			
Potential direct or indirect contribution to following categories and credits:	Materials and resources	Building product disclosure and optimisation - EPD up to 2 point	
		Building product disclosure and optimisation - sourcing of raw materials - up to 1 point	
		Construction and demolition waste management up to 2 points	
	Indoor environmental quality	Low emitting materials up to 3 points	
		A coustic porformance up to	1

Acoustic performance up to 1 point

Forbo design principles (Reduce, Recycle, Reuse, Renew)

Reduce	Several of the latest designs of Flotex Sheet have no pattern repeat, reducing installation wastage
Reuse	All Flotex samples can be returned allowing them to be reused or recycled via Back to the Floor, reducing the need for virgin material
Recycle	Installation waste can be recycled in the our plant in Ripley, Derbyshire, back into Flotex products
Renew	Flotex sheet is made with 100% renewable electricity

Detailed environmental product declarations and full Life Cycle Analysis

Visit www.forbo-flooring.co.uk/downloads for more information