

# Forbo Environmental Data Sheet

Product name	Allura 0.40
Product description	Forbo's Allura luxury vinyl tiles are a heterogeneous resilient floor covering complying with all requirements of EN-ISO 10582
Manufacturing location	Coevorden, Netherlands
Site accreditation	ISO14001, ISO 9001, OHSAS 18001, SA8000®



# Our footprint - how it's made

Environmental data		Independent assessment and rating		
Total recycled content of product by weight	00/	ISO 9001 Quality Management System		
	0%	ISO 14001 Environmental Management System		
Post industrial recycled content	0%	OHSAS 18001 Occupational Health and Safety Management		
Post consumer recycled content	0%	Allura is manufactured in a SA8000®		
% renewable electricity used	100%	certified facility		

# Your footsteps – how it performs

### Health and well being

AgBB/DiBT	Pass	
CHPS 01350	Allura 0.40 products comply to 01350 indoor air quality standard	
Impact sound reduction	6 dB	
Phthalate	Phthalate free	
Installation		
Recommended adhesives	The installation of Allura should be carried out in accordance with BS8023 code of practice for the installation of resilient floor coverings. As with all resilient floor coverings, bases should be clean, smooth and permanently dry. For standard installations Eurocol 640 Eurostar Special is recommend	
	Where contribution to credits for BREEAM sections HEA2 and HEA9 are required then low emission adhesive Eurocol 640 Eurostar special should be used.	



### creating better environments

Maintenance								
	Forbo's Allura collection is easy to clean and maintain thanks to its smooth and highly durable PU coated surface							
End of life								
	Can be recycled or used in waste to energy application							
Contribution to Gree	n Building Sch	nemes						
BREEAM 2014								
BREEAM ratings (generic)	<b>Building Type</b> Office A	Education A+	Healthcare A+	Multi- Residential A	Retail (Durability) A+	Retail (Fashion) A+		
LEED (version v4)								
Potential direct or indirect contribution to following categories and credits:	Materials and Resources		Materials and resources - construction waste management through Back To The Floor					
			Sourcing of raw materials MRC3					
	Indoor environmental quality		Low emitting materials EQC2					
Forbo design principles (Red	uce, Recycle, Reuse	e, Renew)						
Reduce	Environmental impact on printed layer is reduced through use of water based inks							
Reuse	Optimisation of scrap reuse process enables more waste to be reprocessed							
Recycle	Calendered layer contains a minimum of 20% of recycled production waste. Allura is 100% recyclable.							
	100% of the electricity used is from a renewable source							