

## Forbo Environmental Data Sheet

<b>Product name</b>	<b>Tessera Mix</b>
Product description	Tessera Mix is a random lay carpet tile manufactured using 100% solution dyed yarn for superior colour fastness. Mix complies with all requirements of EN1307: Textile Floor Coverings – Classification of Pile Carpets.
Manufacturing location	Bamber Bridge, United Kingdom
Site accreditation	ISO14001, ISO 9001, OHSAS 18001, SA8000®



### Our footprint – how it's made

#### Environmental data

Total recycled content of product by weight 61%

Post industrial recycled content 61%

% renewable electricity & biogas used 100%

#### Independent assessment and rating

ISO 9001 Quality Management System



ISO 14001 Environmental Management System



OHSAS 18001 Occupational Health and Safety Management



Mix is made in an SA8000® certified facility



#### Carbon footprint

Estimated carbon footprint using data from Environmental product declaration according to ISO 14025 Raw materials and production 12.4 kg CO<sub>2</sub> eq/m<sup>2</sup>

Use (1 year) 0.804 kg CO<sub>2</sub> eq/m<sup>2</sup>

#### Health and well being

Air quality  
CHPS 01350 AgBB/DiBt Tessera products comply to 01350 Indoor Air Quality Standard Pass

**Impact sound reduction** 25 dB

#### Installation

Recommended adhesives The recommended adhesive for the Tessera collections is Eurocol Eurocol 542 Eurofix Tack. More information about adhesives and environmental impact via [info.eurocol@forbo.com](mailto:info.eurocol@forbo.com).

For the Tessera installation guides visit [our website](#).

**Maintenance**

Appropriate care and maintenance is essential to longevity and appearance retention and is necessary to maintain product warranties. Refer to the clean and care instructions available from Forbo Flooring Systems.

**End of life**

Products suitable for reuse, recycling, downcycling and waste to energy.

**Contribution to Green Building Schemes**

**BREEAM-NL**

Potential direct or indirect contribution to following categories and credits:

<b>New Building and Renovation</b>	MAT01 Environmental impact of building materials
	MAT03 Responsible sourcing of building materials
<b>In-Use</b>	RSC11 Measures for future re-use of materials and waste
	RSC16 Circular origin of incoming products and materials

**LEED (version 4)**

Potential direct or indirect contribution to following categories and credits:

<b>Materials and Resources</b>	Building product disclosure and optimisation - sourcing of raw materials
	Construction and demolition waste management
	<b>Indoor environmental quality</b>
	Low emitting materials
	Acoustic performance

**Forbo design principles (Reduce, Recycle, Reuse, Renew)**

<b>Reduce</b>	Investment in an extruder has reduced our bitumen usage by 50%.
<b>Reuse</b>	Yarn ends are rewound and used in the production of new Tessera Carpet tiles. All Tessera samples can be returned allowing them to be reused or recycled, reducing the need for virgin materials.
<b>Recycle</b>	Yarns, backing cloth, fillers and latex all contain recycled materials. All tufted Tessera carpet tiles contain at least 57% recycled content by weight.
<b>Renew</b>	All Tessera carpet tiles manufactured at Bamber Bridge are made with 100% renewable forms of energy (renewable electricity & biogas).

visit [www.forbo.flooring.nl/downloads](http://www.forbo.flooring.nl/downloads) for more information