





CONTENT

30

31

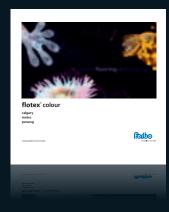
Three new **inspiring**Flotex collections

flotex a choice not a compromise 5 flotex the high tech textile flotex colour 10 flotex linear 14 flotex vision 18 flotex and education 20 flotex and retail flotex and office 22 24 flotex and leisure & hospitality 26 flotex and health care, aged care and assisted living 28 more forbo flooring collections

a sustainable collection

technical table

flotex bionic performance



Flotex Colour: showing three individual designs in a rhapsody of colour that offers you the choice for selection of the detail and nuance that you are looking for.



Flotex Linear: represents a comprehensive choice of 5 linear designs in various colour ways that suit office environments, but also deliver playful effects for leisure, hospitality of retail spaces.



Flotex Vision: an overwhelming choice of over 600 digitally printed designs to suit every taste or requirement, right down to a colour on demand option.



Flotex bionic flooring performance

Bionic technology combines biological methods and systems that are found in nature with man-made products and processes. This transfer of technology from the living fauna and flora help to create optimized and highly efficient products. Classic examples of bionic technologies is the development of water and dirt repellent surfaces that also can be observed from the leaves of the lotus flower.

Flotex is neither a true textile, nor is it an resilient and its unique construction succeed in combining the best of both worlds, suitable for use in commercial environments however demanding the conditions. Approximately 80 million minute nylon 6.6. fibres (flock) are as strong as a bamboo construction, yet creating the comfort of a moss surface. Precision printing technologies used to manufacture Flotex

mimic the rich colour pallet that can be found in nature to the smallest detail. Slip resistant in wet and dry conditions (R13), imitating the functions of the Gecko's feet. Like a honey bee collects and distributes pollen on the stems by hovering between flowers, the Flotex surface captures fine dust and allergens from the air and releases this completely during a simple basic cleaning action.

As such Flotex is the high tech textile that offers bionic performance, available in both sheet and tile.





The anti microbial Sanitized® treatment of Flotex ensures consistent protection against bacteria without degradation through cleaning or vacuuming. It also suppresses the growth of dust mite populations. Therefore Flotex has a positive impact on the lives of allergy sufferers even more as daily vacuuming cleans away twice as many allergens compared to conventional carpets. That is why Flotex carries the British Allergy Foundation seal of approval.





Flotex

A choice, not a compromise

Flotex is a high tech textile which brings together the world of resilients and textiles connecting key performance indicators into one single product, that delivers all you can expect from an innovative flooring solution.

Durable and comfortable

Discover the toughness and durability of Flotex which comes as a result of the 80 million nylon 6.6. fibres per square metre, while experiencing the quietness and comfort normally only associated with a carpet as a result of the impervious cushioned backing.





Quiet yet Hygienic

The nylon fibres not only perform in sound absorption and comfort, they also capture allergens and fine dust from the air, all of which they effortlessly release in any cleaning action in both dry and wet conditions. Through its construction Flotex is protected against mould and odour's whilst keeping up its appearance, as the floor restores to mint condition after every cleaning action.



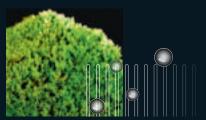




Warm while washable

Simple every day vacuuming removes any dirt or dust trapped in the dense nylon surface. However also steam cleaning or deeper mechanical cleaning can be used after heavy soiling, requiring a minimum of traditional detergents. Simple cleaning action already restores Flotex to its original appearance. The wide array of colours and designs in which Flotex is offered, remain as vibrant and livery as the day the floor was installed.

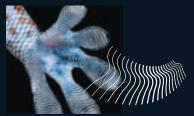




Safe but sound absorbing

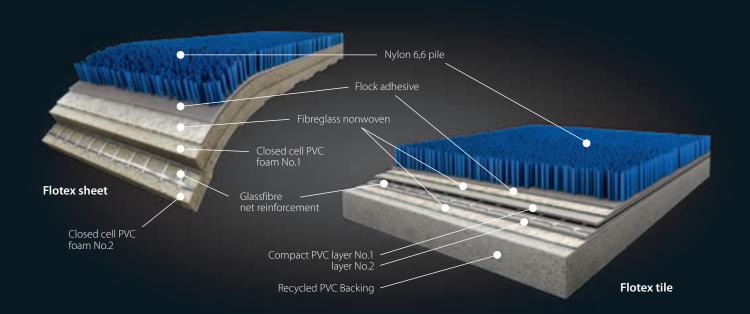
Flotex provides both low in-room impact noise performance (class A) as well as good impact sound reduction (>20dB), meaning a quiet room and a quiet building. Flotex also meets the HSE wet and dry slip resistance classifications for use of flat surfaces and ramps.





Flotex, the high tech textile

Flotex Flocked Flooring is a completely unique textile flooring that combines the hard wearing and durable characteristics of a resilient floor with the quality, warmth and comfort of a carpet. Flotex is made up from a solid vinyl, reinforced base with a densely flocked surface of nylon 6.6. fibres, that are anchored firmly into the base layer. Flotex is extremely dimensionally stable and has the optics of a textile floor covering, whilst being as functional and durable as well as easy to clean as any resilient floorcovering. Flotex is available in both Sheet and Tile formats.



flotex

flotex® metro



s246006 grey

s246025 tangerine

s246031 cherry

s246034 | lilac

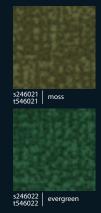
s246036 gold

s246035 pink

colour | linear | vision









s246010 chocolate

flotex® metro neon





flotex

flotex penang







s482012 red t382012



s482022 amber



s482024 purple







s482001 anthracite

s482031 ash

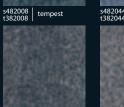
s482037 grey





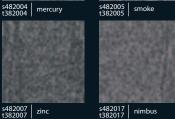


s482044 gull





s482005 smoke



s482017 | nimbus









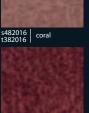






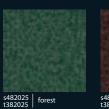






s482013 berry t382013





s482014 copper

s482010 evergreen

s482073 brick

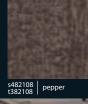
s482019 ginger t382019

s482009 mineral

s482023 dusk

s482015 beige

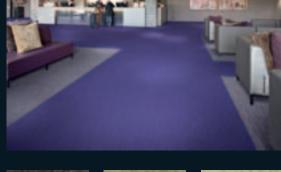


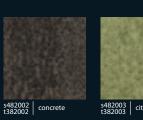


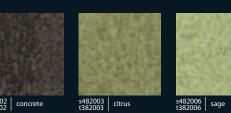


s482020 shale

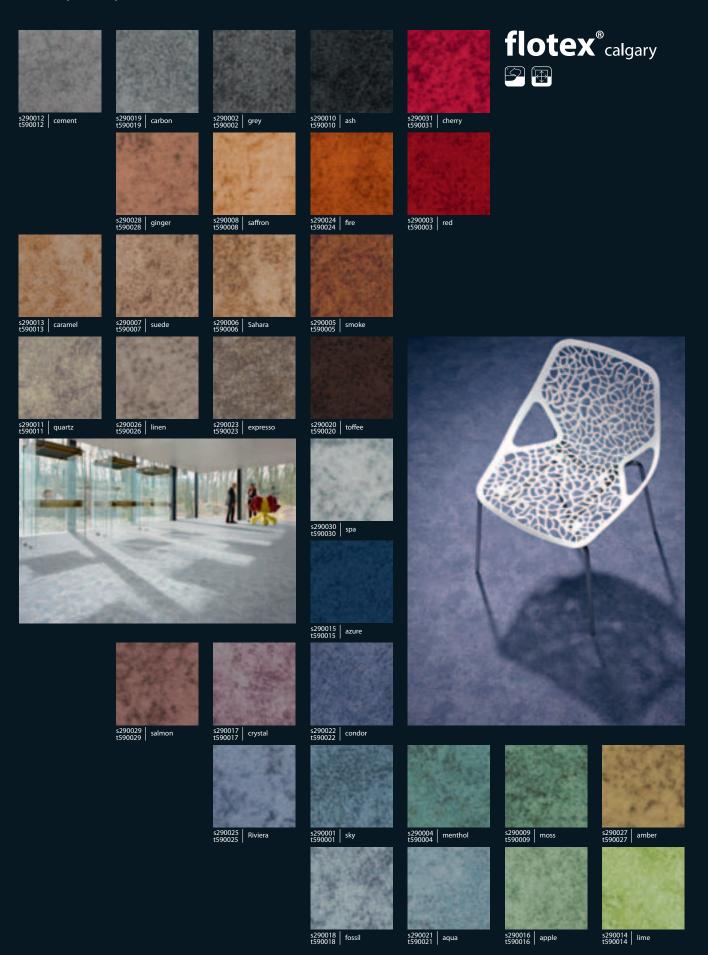








colour | linear | vision



flotex

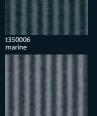
flotex[®] integrity²

















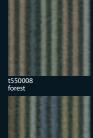


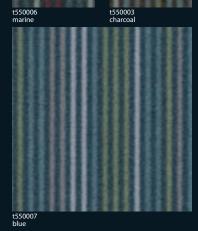


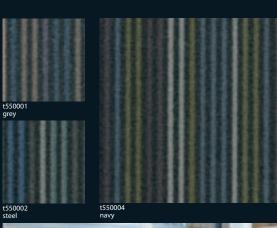
flotex[®] complexity

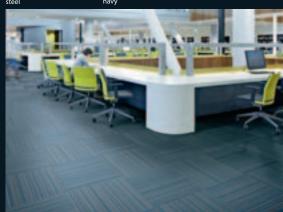


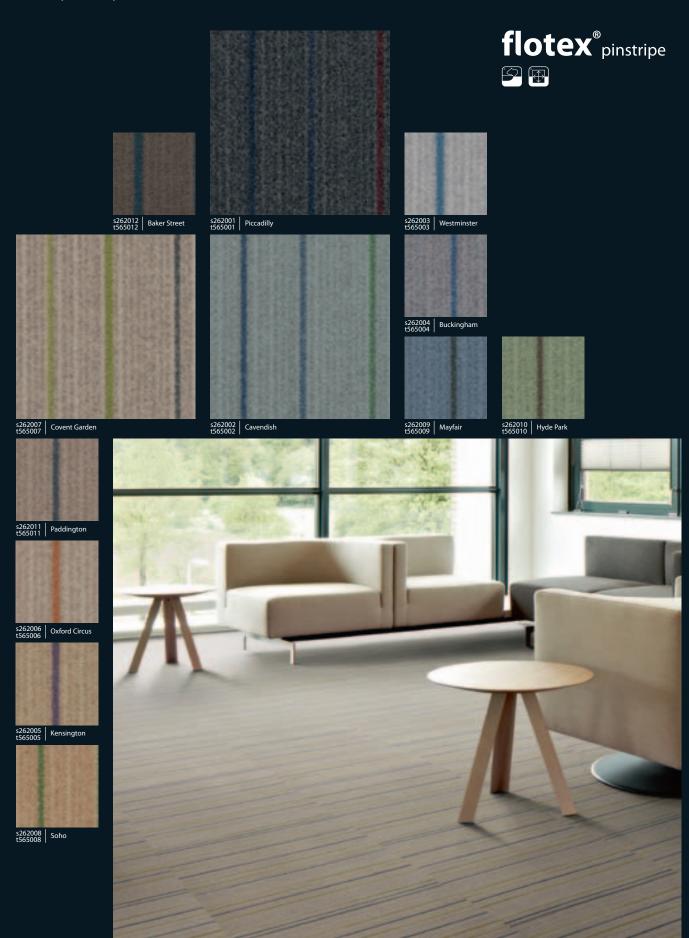












flotex

flotex[®] stratus









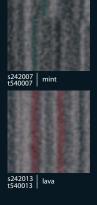


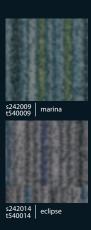










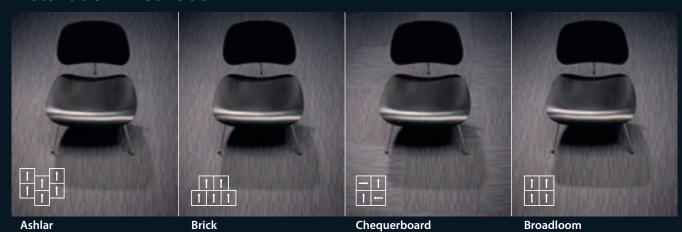




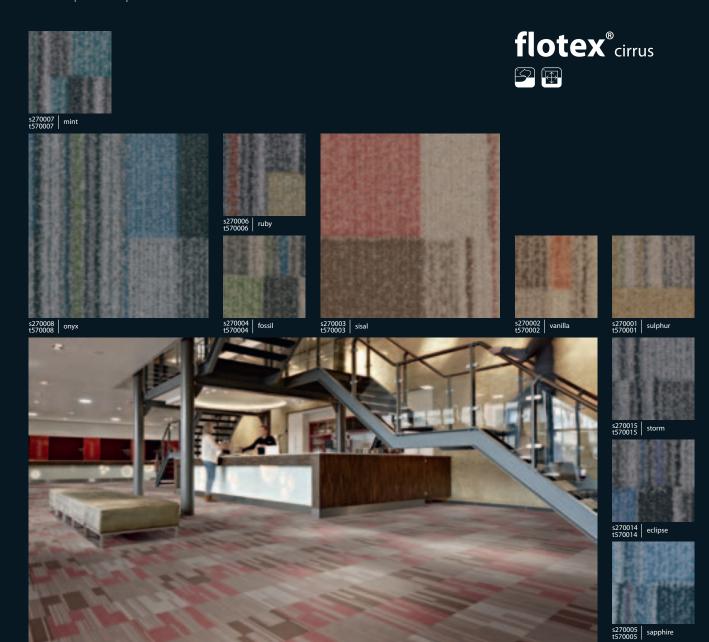
s242015 storm t540015



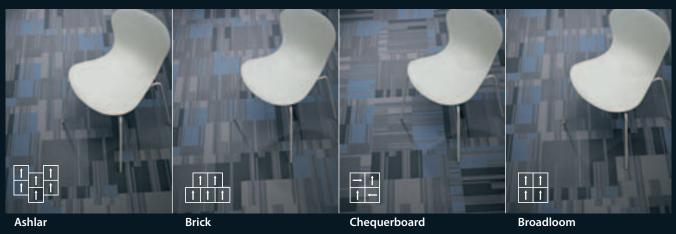
Installation methods



colour | **linear** | vision



Installation methods



The digital world of Flotex vision

With Flotex Vision, Forbo offers a unique collection of high definition digitally printed designs

Due to the fact that Flotex has up to 80 million fibres met square metre, it provides a uniquely high density substrate for printing. As a result vibrant designs and true to life visuals can be printed in high level photographic resolutions. All desired colour shades, -tones and -hues can be achieved.

Fantastic effects

Digital print offers an infinite number of design options ranging from abstracts with an intricate colour spectre to realistic images of grass, sand or water, or any pictures projected on your floor. Create 3D depth or a "trompe d'oeil" effect on your floor. Bring nature in your room by creating a pebble beach or moss surface on your floor.

Endless design options

Digital printing is also well suited for those collections that require visual detail and effects that cannot easily be reached through conventional print. Flotex vision contains over 600 individual items, ranging from traditional to contemporary, including many with a wide choice of colourways.

Colour your own or design your floor

Like the design, but cannot find the colour you want, or matching a design to your corporate colour scheme? Flotex vision offers a large number of designs that can be recoloured by selecting the colours you want to use. If you don't see anything you like, or you have your own idea of what you want on the floor, we also offer a bespoke design service on request.



colour | linear | **vision**



The Flotex digital library

Like any library the Flotex Digital library gives you an opportunity to browse and wonder about the many opportunities that Flotex digitally printed floor coverings offer to you. We also would like to give you some guidance and offer you a logic design path to the items of your taste or choice.

We have created 6 initial entries to the library, each of them representing a design direction that might suit your taste. In addition to the items in the library there also are additional options for some designs where you can choose your own colour combination. Also there is an opportunity for bespoke, unique designs, they are not part of the library but can discussed with your Forbo sales representative.

The designs in the library will always be updated and new items will be added on a regular basis. A this moment the library contains of 600 different designs and colour ways.

The entries to the library are as follows:



Floral

A selection of 8 different floral designs, ranging from abstract, graphic flower motives to romantic images of roses and butterflies or flower designs that fit very well into children's daycare centres. Each of the 8 design types comes in a variety of colour ways.



Linear

8 line or stripe designs with their own characteristics, ranging from plain and simple to very complex and multi-colour.



Shape

a collection of organic shapes and motives that result in beautiful all over patterns ranging from contemporary to traditional designs.



Patterr

the intricate play of networks and patterns that provides textured floors with a clear and non directional visual. Each design can be chosen in a number of colour ways.



Image

this section of the library contains a wide variety of photographic images that are transferred into interesting theme floors. Grass, sand, water drops, buttons or street maps are amongst the interesting options.



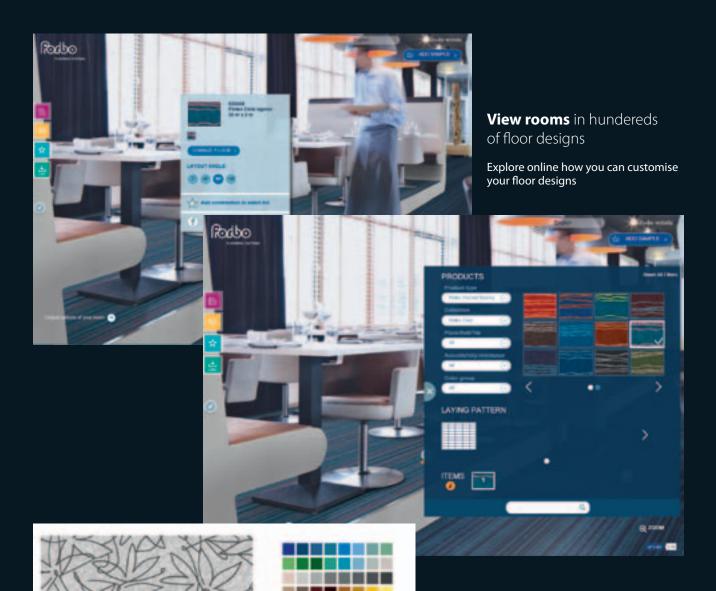
Naturals

floor images that represent materials like wood, stone, ceramics or cork floors. The design technology creates real and life like floors, with a twist for example wood planks that are acoustic and comfortable to walk on.

Go online and discover over 600 designs for your floor

Find your design in 4 easy steps:

- 1. Access www.flotexvision.com
- 2. Choose your main design entry in the library (1 out of 6 entry options)
- 3. Choose the collection you like
- 4. Choose the colour you like... and order your sample online



Customise patterns to match your corporate branding.

Some designs can even be fully matched with your taste or branding colours

www.flotexvision.com

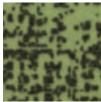
Flotex and education

Schools are places for learning and recreation, for education and leisure, for maths and sports, for education and creativity. The many locations in a school, the library, classroom, gym, study, cafe and corridors require different materials in coordinating colour and design.

Flotex and the further product portfolio of Forbo are ideally equipped to deliver you modern, joyful and tranquil environments.

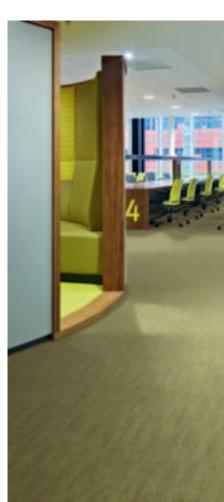
For schools, universities, media centers and libraries some examples of colours and materials are shown on this page.

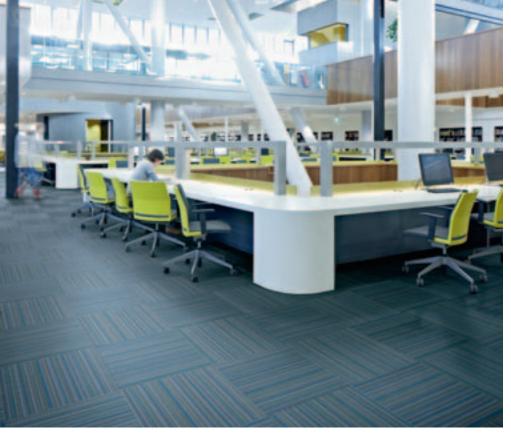




287002 zes









t55000





t550008



Clean air improves school results

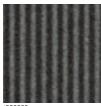
Using Flotex is class rooms has a positive impact on the clean air since dust will be captured between the fibres and will be released during vacuum cleaning. The British Allergy Foundation gave Flotex the Seal of Approval.



s482003 citrus

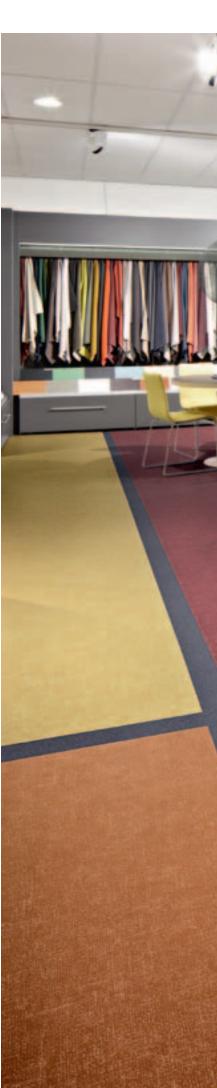
Flotex and retail

Not a single shop or retail facility today will go without its 'brand-characteristics'. Flotex and the Forbo product portfolio have perhaps the widest range of coordinated colours in the flooring business, offering you function and design matching your corporate identity and style. Anything goes! Some examples of combinations of materials are shown on this page.



charcoa





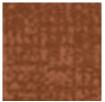




s246013 amber t546013



s246017 berry t546017



s246003 melon



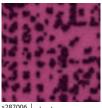
s246027 burgundy

Stores, stores, stores...

Whether fashion, electronics, food, gifts, literature or department stores, Forbo Flotex has a fitting design.

Flotex and office

Office spaces come in wide varieties; individual rooms or open space areas, locations for meetings, presentation areas, reception and lunch locations. The functional and visual quality of the environment helps people to concentrate and to feel well. The Forbo product portfolio and Flotex present prefect match in colour, design and functional application. For the office environment some examples of colour coordination and design are shown on this page.

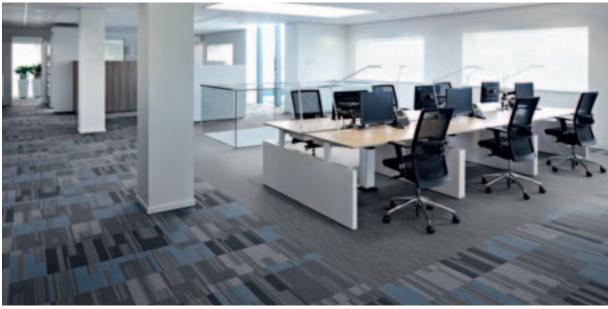


s287006 shock



s246007 t546007 ash







s270008 onyx

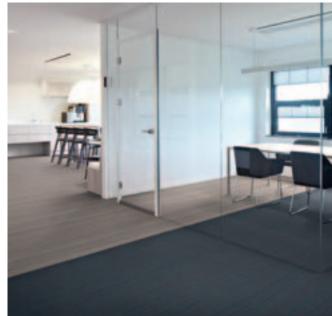


s242008 onyx



s242013 | lava t540013 |



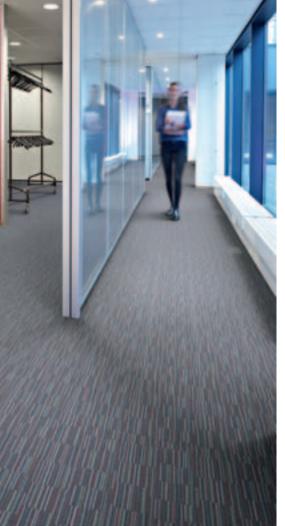




s262011 | Paddington



s262001 | Piccadilly







t550004



t350004

Easy installation with Flotex tiles

Tiles are traditionally a flooring product which is associated with offices. The easy installation, the use of raised floors all contribute to this situation. Most Flotex collections we offer come in both sheet and tile so you can choose which one suits you best.

Flotex and leisure & hospitality

Hotels, restaurants, conference rooms not only should make you feel welcome; they all have a signature of their own. Flotex in its many design and colour ways forms the perfect base for a personal approach. For all kinds of leisure environments some examples of striking combinations in colour, material and design are shown on this page.



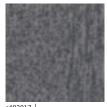












s482017 nimbus









s482009 mineral



s482020 shale



s246010 chocolate



s246019 citrus







s290002 grey t590002

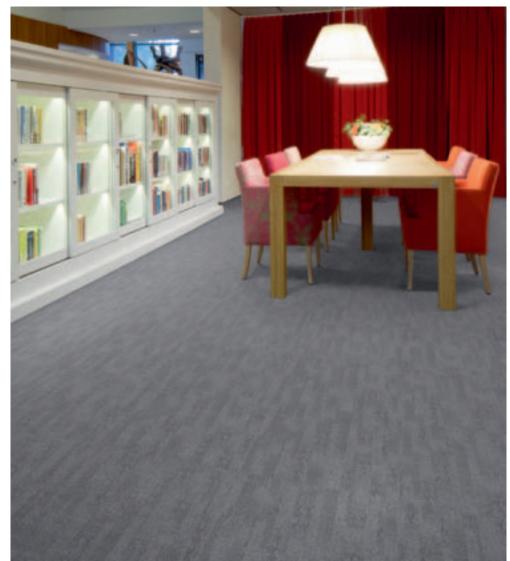
Atmosphere and Character with Flotex

The perfect match in leisure and hospitality. On the one hand the warmth of being a textile product and on the other hand the ease of cleaning when spills occur in these surroundings. The ideal choice without a compromise.

Flotex and healthcare, aged care and assisted living

Healthcare institutions are characterized by caring tranquil environments. Colour and design helps to create a comforting environment that aid wellbeing of patients and giving a caring touch to the clinical environment. Some possible combinations of Flotex with other products from the Forbo portfolio are shown on this page.



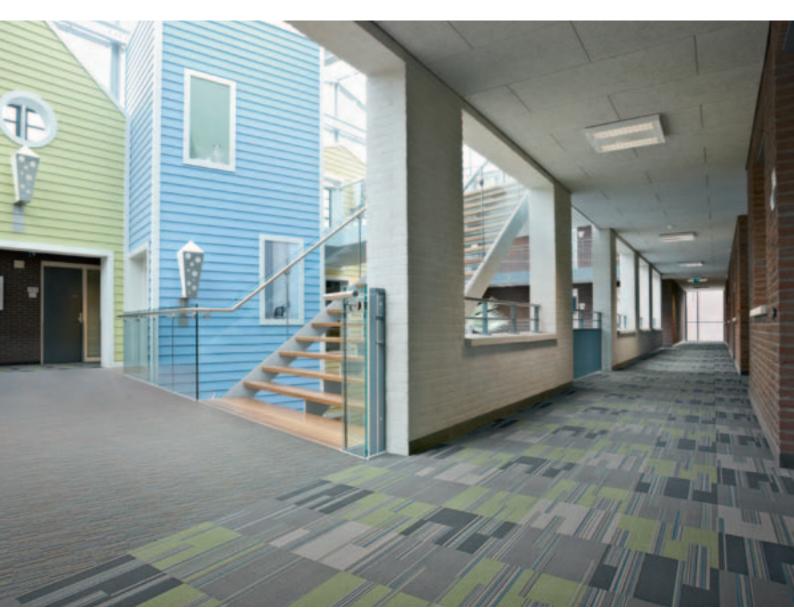
















A homely feel without any drawbacks

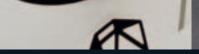
Being in a health care location requires a surrounding that feels as comfortable as possible so that it can contribute to a healing environment. In aged care and assisted living the homely feel is key to create the right atmosphere for all residents.



MORE FORBO FLOORING COLLECTIONS

linoleum

luxury vinyl tiles



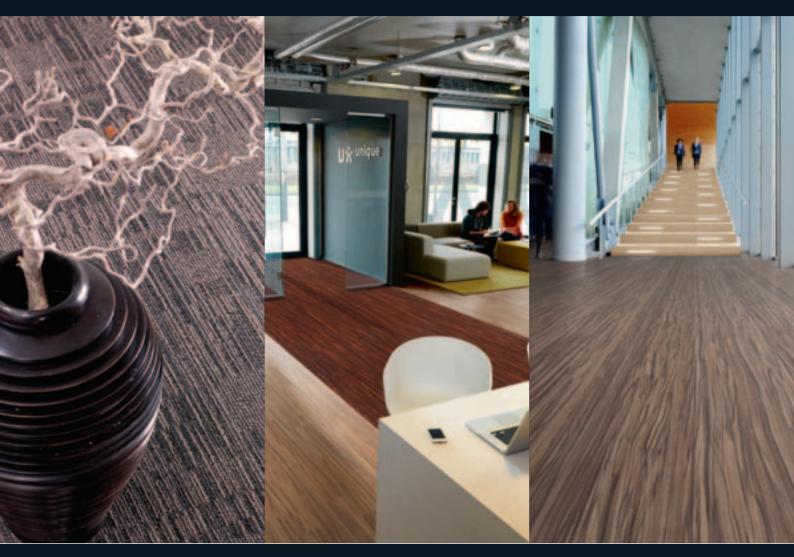
Linoleum

As the world market leader in Linoleum flooring solutions, Forbo offers a huge range in natural linoleum floor coverings as well as surface linoleum for furniture and wall covering. Over a 100 years of experience and modern manufacturing techniques today create the most durable and sustainable resilient floor covering available. Made from linseed oil, rosin, wood flour and limestone, linoleum is a truly natural product that can be applied a in wide range of commercial and residential environments.

Luxury Vinyl Tiles

Luxury Vinyl Tiles have matured into a new flooring category that is readily winning ground in all kinds of market segments.

Whether it is retail, leisure, hospitality, offices or education and healthcare facilities, LVT is recognized as an easy to install, easy to maintain high performance floor covering that has the look and feel of its natural counterparts, be it wood, stone or any abstract material. Forbo's Allura LVT will last for years to come, with a unique design that has been created from the natural original to the refinement of the grain and texture that creates a lifelike copy, which in itself can claim to be an original.



carpet tiles

entrance flooring

project vinyl

Carpet tiles

Our carpet tile collections vary from loop pile to cut and loop pile products to highly exclusive fusion bonded tiles that have a choice of over 180 colours and colour combinations. Carpet tile collections are suitable for both office and leisure and hospitality environments. Our carpet tiles come in a large variety of collections which range from random lay to broadloom installations.

Entrance flooring

Creating better environments starts at the entrance of any building. To avoid water, sand, mud and gravel being carried into the building a proper entrance floor is a good line of defense. Coral entrance floors are created to absorb moisture and scrape dirt of shoes and wheel that find their way into a building. Entrance floors can take care of lower cleaning and maintenance costs and give the floors inside the building their appearance retention.

Project vinyl

Next to Luxury vinyl tiles Forbo offers a range of sheet vinyl flooring with specifics technical features such as slip resistant flooring, conductive flooring, acoustic floor coverings and general purpose vinyl floors that come in a wide range of colours and designs. In some cases sheet flooring is chosen as alternative to LVT, at Forbo we have taken care that our collections are matching in colour and design to make combinations of various products possible within one installation.

A SUSTAINABLE COLLECTION

Forbo's manufacturing operations for Flotex in Great Britain and France secures a high quality products, produced with green electricity and minimum waste streams that are all recycled in the product.



s290030 spa

Flotex is built around two separate glassfleece constructions that secure a very high degree of dimensional stability and high quality product.

Spillage and waste does not occur.

Flotex is created with nylon 6.6 fibres, all dies and inks used to create the Flotex designs are water based. No additional chemical processes take place other than high temperature steam treatment to secure the colours. Machines in our factory run on green electricity and minimum waste streams are generated which are fed back into the product. Flotex also makes use of waste streams of other Forbo production locations to be transformed into the backing of the products. Recycled content in Flotex is up to 67% of the backing content.

The real advantage for using Flotex is the extreme performance of the product, with a product life time that surpasses that of ordinary textiles by a factor 6. The product clean be cleaned by using water and a simple detergent. For most staining simple household soap is enough to clean the product, while other detergent clean away ink, oil and more severe stains. After use the product can be recycled back into the production process.

Technical specifications

Flotex meets the requirements of EN 1307

| | | | sheet | tile |
|---------------------|---|-------------------|---|---|
| Ä | Total thickness | ISO 1765 | 4.3 mm | 5.3 mm |
| -iii | Commercial use | EN 685 | Class 33 heavy | Class 33 heavy |
| | Roll width | | 2.0 m | |
| | Roll length | | 30 m | |
| | Tile size | | - | 50 x 50 cm |
| | Quantity of tiles per box | | - | 12 (3m²) |
| | Total weight | ISO 8543 | 1.8 kg/m² | 4.5 kg/m ² |
| K Z | Dimensional stability | ISO 2551 / EN 986 | < 0.2 % | < 0.2 % |
| | Abrasion resistence | EN 1307 annex F | >1000 cycles | >1000 cycles |
| | Castor chair continuous use | EN 985 | r = ≥ 2.4 continuous use | r = ≥ 2.4 continuous use |
| | Light fastness | EN-ISO 105-B02 | ≥6 | ≥6 |
| 9Kg | Slip resistance | UK SRG pendulum | Dry - very low slip risk Wet - low slip risk | Dry - very low slip risk Wet - low slip risk |
| | Acoustical | EN-ISO 717-2 | Impact sound $\Delta Iw = 20 \text{ dB}$ | Impact sound Δlw = 19 dB |
| >))) | Acoustical | ISO 354 | Sound absorption = 0.10 | Sound absorption = 0.10 |
| | Water tightness | EN 1307 annex G | Pass | Pass |
| | Flotex meets the requirements of EN 14041 | | EN 14041 C € 1200101-DeP-306 | EN14041 C € 1200001-DeF-306 |
| B _{II} -s1 | Reaction to fire | EN 13501 | B _{ff} -s1 | B _{ri} -s1 |
| OS DS | Slip resistance | EN 13893 | D5: ≥ 0.30 | DS: ≥ 0.30 |
| 7 | Body voltage | ISO 6356 | < 2 kV | < 2 kV |
| | Thermal conductivity | ISO 8302 | 0.048 m ² K/W | 0.040 m² K/W |
| | | | | |