



# RESILIENT FLOOR COVERINGS

## Linoleum

General purpose linoleum – **marmoleum**<sup>®</sup>

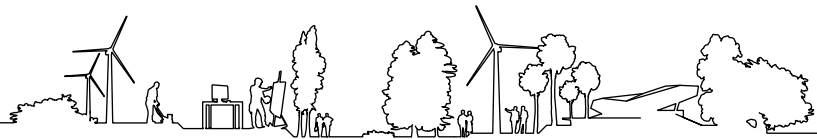
Design tile – **marmoleum**<sup>®</sup> modular

Acoustic linoleum – **marmoleum**<sup>®</sup> decibel

Static control linoleum – **marmoleum**<sup>®</sup> ohmex

Specialist linoleum – **corklinoleum**

Non flooring linoleum – **bulletin board**<sup>®</sup> **furniture linoleum**<sup>®</sup>



## Project vinyl

General purpose vinyl – **eternal**

Luxury vinyl tiles – **allura**

Loose lay vinyl tiles – **allura** flex

Safety vinyl – **step**<sup>®</sup>

Acoustic vinyl – **sarlon**<sup>®</sup>

Static control flooring – **colorex**<sup>®</sup>

Bespoke digitally printed vinyl



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## You're thinking time is precious, we're thinking, we agree

Why deal with multiple suppliers when you can deal with one? Forbo Flooring Systems is a global producer of flooring solutions. We pride ourselves on offering a truly comprehensive product portfolio with leading edge products specifically designed to cater for each area of a project, from the entrance, through circulation and communal zones, to each individual space in the building.

We are also a major British manufacturer with five UK manufacturing plants employing more than 500 UK staff.

Our flooring solutions offer includes:-

- Environmentally friendly, functional and design-oriented Marmoleum

- An extensive range of sheet Project vinyls, Acoustic vinyls and Safety vinyls
- Static control flooring for areas with sensitive electronic equipment
- High quality European manufactured Luxury Vinyl Tiles
- Entrance flooring systems that keep interior floors clean, dry and safe
- Carpet tiles for both public and commercial environments
- Flocked sheet and tile for areas that need the benefits of both textile and resilient floor coverings
- Cushioned vinyls for the home

With a range of subfloor systems, Eurocol adhesives and Floor Care products to complete this extensive and versatile product portfolio, Forbo Flooring Systems can deliver 'integrated solutions' for every project. The single source solution overcomes the need for multiple supplier visits and provides total accountability across the project, saving you valuable time, money and providing peace of mind. This brochure details our comprehensive range of resilient flooring. For information on our other key product ranges and services, please ring **0800 731 2369** for a free copy of any of our brochures.



**Taking care of your floor** – A selection of some of the thousands of men and women that create Forbo floor coverings in our 12 manufacturing sites across Europe, including five in the UK.

*Forbo – Integrated flooring solutions*

**Linoleum**



**marmoleum**<sup>®</sup>  
**marmoleum**<sup>®</sup> modular  
**marmoleum**<sup>®</sup> decibel  
**marmoleum**<sup>®</sup> ohmex  
**bulletin board**<sup>®</sup>  
**furniture linoleum**<sup>®</sup>

**Project vinyl**



**eternal** – General purpose vinyl  
**allura** – Luxury vinyl tiles  
**allura flex** – Loose lay vinyl tiles  
**step**<sup>®</sup> – Safety vinyl  
**sarlon**<sup>®</sup> – Acoustic vinyl  
**colorex**<sup>®</sup> – Static control flooring  
 Bespoke digitally printed vinyl

**Flotex flocked flooring**



**flotex**<sup>®</sup> colour  
**flotex**<sup>®</sup> linear  
**flotex**<sup>®</sup> naturals  
**flotex**<sup>®</sup> vision  
**flotex**<sup>®</sup> sottsass

**Carpet tiles**



**tessera**<sup>®</sup> – Tufted carpet tiles  
**westbond**<sup>®</sup> – Fusion bonded carpet tiles

**Entrance**



**coral**<sup>®</sup> – Textile entrance flooring  
**nuway**<sup>®</sup> – Engineered entrance flooring

## We believe in creating better environments

From how they're made to how they perform, we make outstanding floors that are truly sustainable. That's because our floors are good for people, good for buildings and good for the environment. So, from the building they're in to the world outside, we're helping our customers work, live and relax in better environments.

### IT'S ABOUT THE THINGS YOU CAN'T SEE

A Forbo floor is always beautiful and stylish to look at. A floor that's comfortable to live, work and play on. But looks aren't everything; often, it's the things you can't see that really matter.

### FROM HOW IT'S MADE, OUR FOOTPRINT...

From how we run our factories to how we choose our ingredients, the way we make our floors is a big part of how we meet our mission to create better environments.

### ...TO HOW IT PERFORMS, YOUR FOOTSTEPS...

We include the whole life of a floor when we think about its sustainability performance. Which means we make sure our floors start performing from the moment they're fitted.

The following page shows some examples of our sustainability initiatives. For more details, please visit our web site

[www.forbo-flooring.co.uk/cbe](http://www.forbo-flooring.co.uk/cbe)



## OUR FOOTPRINT

How it's made

**marmoleum®** is made from **97%** natural materials

**100%** of tessera® carpet trim is recovered in the UK

**43%** recycled content in marmoleum®

**<60%** recycled content in the backing of our vinyl ranges

**coral®** welcome primary backing is made from recycled pop bottles

**67%** recycled content in flotex® tiles

**>70%** recycled content in the backing of westbond™ carpet tiles

**100%** of aluminium used in nuway® tuftguard is recycled

**100%** of aluminium and steel waste from our nuway® production is recycled

**50+%** recycled content in all tessera® carpet tiles made in the UK

**THE CAMPAIGN FOR WOOL**  
Patron: HRH The Prince of Wales  
**westbond™** natural carpet tiles are made from undyed wool from British sheep

**Econyl®** yarn made from abandoned fishing nets

**All Forbo products** sold and made in the UK are produced using **100% of electricity from renewable sources**

Ultrasonic cutting of tessera® and allura reduces waste by **80%**

**100%** of westbond™ polyamide carpet trim is recycled in the UK

**All** our plants are certified to **ISO 14001**

**MADE IN THE UK**  
**5 UK** factories **>500** Employees

**Patron of Outward Bound** charity

**SAVE A SAMPLE**  
FORBO'S SAMPLE RETURN PROGRAM

**topshield<sup>2</sup>** reduces scuffing so less cleaning

**<65%** reduction in cleaning costs when coral® is installed

**94%** of dirt and moisture can be kept outside the building with coral®

Our innovative random-lay carpet tiles reduce fitting waste to less than **2%**

**marmoleum®** is biodegradable in a controlled environment

**marmoleum®** and **flotex®** are approved by Allergy UK

**50% LESS** CO<sub>2</sub> emissions from marmoleum® than other resilient floor coverings

**nuway®** tuftguard mats are reversible, effectively doubling their life

**allura flex** tiles can be easily removed to recycle at the end of their life

**100%** of our packaging is recyclable

**marmoleum®** inhibits the growth of MRSA, C Difficile and other bacteria

**back to the floor** recycling Forbo's flooring

Here in the UK we recycle installation waste back into Forbo products

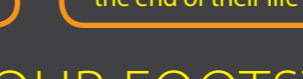
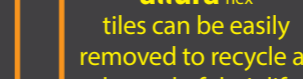
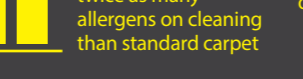
**Carpet Recycling UK** MEMBER

We work with Carpet Recycling UK to clean, reuse and recycle old carpet tiles in the UK

## YOUR FOOTSTEPS

How it performs

**creating better environments**  
Sustainability is about the things you can't see



## Green certification

We use several transparent independent third party certification systems for our flooring products. We're also keen to include our products in the building rating systems for a sustainable environment.

**It's good for Forbo** because it helps us share our sustainability story and spot opportunities to improve.

**And it's good for you** because it shows that other environmental experts agree that our floors are among the most sustainable and high performance available.

The **Nordic Swan, Blue Angel, Cradle-to-Cradle, BREEAM** and **Natureplus** are just a few of the sustainable product labels that Forbo complies to.

Just visit [www.forbo-flooring.co.uk/cbe](http://www.forbo-flooring.co.uk/cbe) to find out more.

## GREEN INFORMATION

We provide environmental data sheets for our products which are available online. Importantly, if a particular product doesn't meet a relevant standard or criteria, this is noted on the sheets. Please visit [www.forbo-flooring.co.uk/cbedownloads](http://www.forbo-flooring.co.uk/cbedownloads) to download the data sheets.

We also provide high quality electronic information such as BIM models with all the relevant and up-to-date information included. Please visit [www.forbo-flooring.co.uk/BIM](http://www.forbo-flooring.co.uk/BIM) to find out more.

bimstore.co.uk

## BREEAM

[Building Research Establishment Environmental Assessment Methodology]

BREEAM is the world's most well-known environmental assessment for buildings. The table opposite shows the generic BREEAM ratings for our resilient products. For a full list of all our BREEAM certified products, please visit [www.forbo-flooring.co.uk/cbedownloads](http://www.forbo-flooring.co.uk/cbedownloads)

## SKA

Ska rating is an environmental assessment method, benchmark and standard owned by RICS (Royal Institute of Chartered Surveyors). It's for use in non-domestic fit outs and is mainly used in the office and retail sectors.

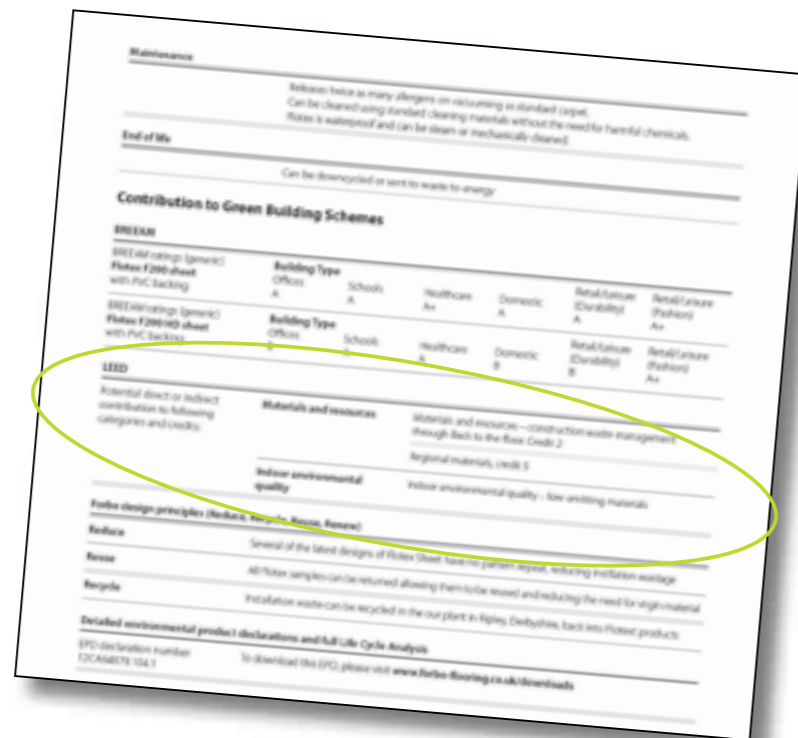
Many of Forbo's ranges contribute to the overall Ska rating of a fit out. The table opposite shows which of our resilient products meet the best practice criteria for soft floor coverings in both the retail and office schemes.

## LEED

[Leadership in Energy and Environmental Design]

LEED is the most widely used environmental certification programme in the US, and is recognised internationally. This programme awards ratings based on the whole performance of a building, instead of individual products, such as flooring.

To find out more about our LEED ratings visit the downloads section of our web site and download the environmental product data sheet for the relevant product [www.forbo-flooring.co.uk/cbedownloads](http://www.forbo-flooring.co.uk/cbedownloads)



## BREEAM

BREEAM generic ratings for floor coverings						
Product Description	Building Type Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)
<b>Acoustic Vinyl (Sarlon, Allura flex)</b> – PVC floor covering with a foam layer (EN651)	A	A+	A+	A	A	A+
<b>LVT (Allura)</b> – Printed laminate PVC floor covering (EN649)	A	A+	A+	A	A+	A+
<b>Static control flooring (Colorex)</b> – Homogeneous PVC floor coverings (EN649)	A	A+	A+	A	A+	A+
<b>Compact Vinyl (Eternal)</b> – Heterogeneous PVC floor coverings (EN649)	A	A+	A+	A	A+	A+
<b>Cushioned Vinyl (Novilon, Novilux)</b> Cushioned PVC floor covering (EN653)	–	–	–	A	–	–
<b>Linoleum (Marmoleum)</b> – Plain and decorative linoleum (EN548)	A	A+	A+	A	A+	A+
<b>Safety Flooring (Step)</b> – PVC floor covering with enhanced slip resistance (EN13845)	A	A+	A+	B	A	A+

## SKA

Ska Offices and retail schemes are used on fit-out projects large and small, both refurbishment and new build, and the scheme scores environmental good practice irrespective of the base building.

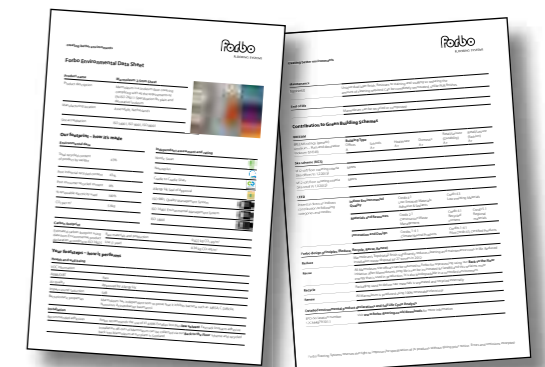
The table below shows which of our resilient products meet the Ska rating criteria for soft flooring as described in the following two schemes. **Many of our carpet tile, flotex and entrance ranges also meet the Ska criteria.** Please visit [www.forbo-flooring.co.uk/ska](http://www.forbo-flooring.co.uk/ska) to find details of our full range of Ska compliant products.

M12 soft floor covering criteria (Ska Offices Vs.1.2 2013)

M12 soft floor covering criteria (Ska Retail Vs.1.0 2012)

Resilient	
Product	Meets Ska criteria
Marmoleum sheet	✓
Marmoleum tile	✓
Resilient	
Allura – Luxury vinyl tiles	✓
Allura flex – Loose lay vinyl tiles	✓
Sarlon – Acoustic vinyl	✓
Eternal – General purpose compact vinyl	✓
Step – Safety vinyl	✓

For more detailed information on the sustainability profile of our products, please visit [www.forbo-flooring.co.uk/cbedownloads](http://www.forbo-flooring.co.uk/cbedownloads) to download any of our Environmental data sheets.





## marmoleum® Today, Tomorrow, Forever

We have been creating Marmoleum floor coverings for well over 100 years. In doing so we have preserved the rich heritage that created this well-known brand with an eye to the future, ensuring that we offer the world's most sustainable floor covering while meeting the needs of the real world. By choosing Marmoleum flooring, you create better environments, today, tomorrow, forever.

# THE NEXT GENERATION OF MARMOLEUM

## MARMOLEUM, THE NATURAL FLOOR COVERING

**With its 'all-natural ingredients', Marmoleum flooring is almost like creating a floor covering with nutrients.**

What makes Marmoleum special is that it is created from raw materials obtained from their natural habitat right where they grow and renew, often in just 12 months time.

Jute and flax are annual crops that can be harvested just like wheat or corn. Extracting rosin is a continuous process, while wood flour, a waste material from the timber industry, is derived from European production forests. Limestone is available in abundance.

With Marmoleum, it is the simple, natural ingredients that create the product and give it the unique performance attributes – Marmoleum is what it is, an authentic product. All this makes Marmoleum a natural floor that, after a long 30-plus year life cycle, can start all over again as Marmoleum is biodegradable.

Alternatively, burning Marmoleum delivers a higher calorific value and creates thermal energy that outweighs the energy used during production. This demonstrates the full life cycle circle from which nature benefits.

We also recycle installation waste and production waste back into our product ensuring optimal raw material utilisation.

# 97% NATURAL 72% RENEWABLE 43% RECYCLED

Flax

Linseed

Rosin

Jute

Pigment

Limestone

Wood flour

## TOPSHIELD2, FOR FLOOR PERFORMANCE IN THE REAL WORLD

**The reality of day-to-day life for a floor is that it encounters both use and abuse without being able to balance its performance with prescribed cleaning and maintenance regimes. That means cleaning and maintenance is not always carried out exactly 'on time' or in the way prescribed by the manufacturer. The real world requires foolproof solutions.**

Forbo Marmoleum is known for its track record in heavy-traffic environments such as schools, health care, offices and public buildings. In these applications, everyday use is characterised by high demands on hygiene, resistance to wear and the need for easy cleaning and maintenance. Dirt and sand carried into the building, hand disinfectant spills and the reality of the pressure of the economy on cleaning and maintenance regimes mean that floors today have to endure and withstand use and abuse to an even higher degree than before.

Topshield2 has been designed to create a Marmoleum that meets the demands of everyday use, is even more resistant to dirt pick-up and less prone to wear with improved resistance to scratches and stains to create a floor that gives you lasting performance over time.

Topshield2 provides you with a floor that:

- Is naturally bacteriostatic
- Resistant to hand disinfectants
- Has overall improved stain resistance
- Soils less and picks up less dirt
- Better scratch and scuff resistance
- Is easy to maintain



(Uni) Solid Colour

Accent colour

Multicolour

## TO WELD OR NOT TO WELD?

**That is the question.** Welding is a practice that has become an accepted requirement for resilient floors. This is because most resilient floors have a tendency to shrink after installation, which creates the risk of joints and seams opening up. Marmoleum does not shrink, however. That means welding, in the majority of cases, is not required. Skilled installers can make perfect joints without the need for welding. With a good Marmoleum installation you will have an impermeable resilient floor – one that can be cleaned with water, even when not welded. To prove this, we submerged test floors in water for 72 hours, without any resulting damage to the floor.

### Welding options

There are matching welding cords for every Marmoleum design. A particular feature is the patented multi colour welding cord from Forbo. This welding cord creates invisible seams. The solid, single-coloured cords can be used to hide seams, as decorative accents or as functional elements such as part of a wayfinding programme.

# the Marmoleum Marbled Collection

The marbled collection is presented in a vast array of colours, combining stronger and subtler marbled patterns together. Marble designs combine anything from three to eight different colours that can vary in intensity and contrast. Sometimes they create bold, strong contrasts resembling real marble, yet sometimes the colours are more subtle like fresco murals.



*Real, Fresco & Vivace Collections*

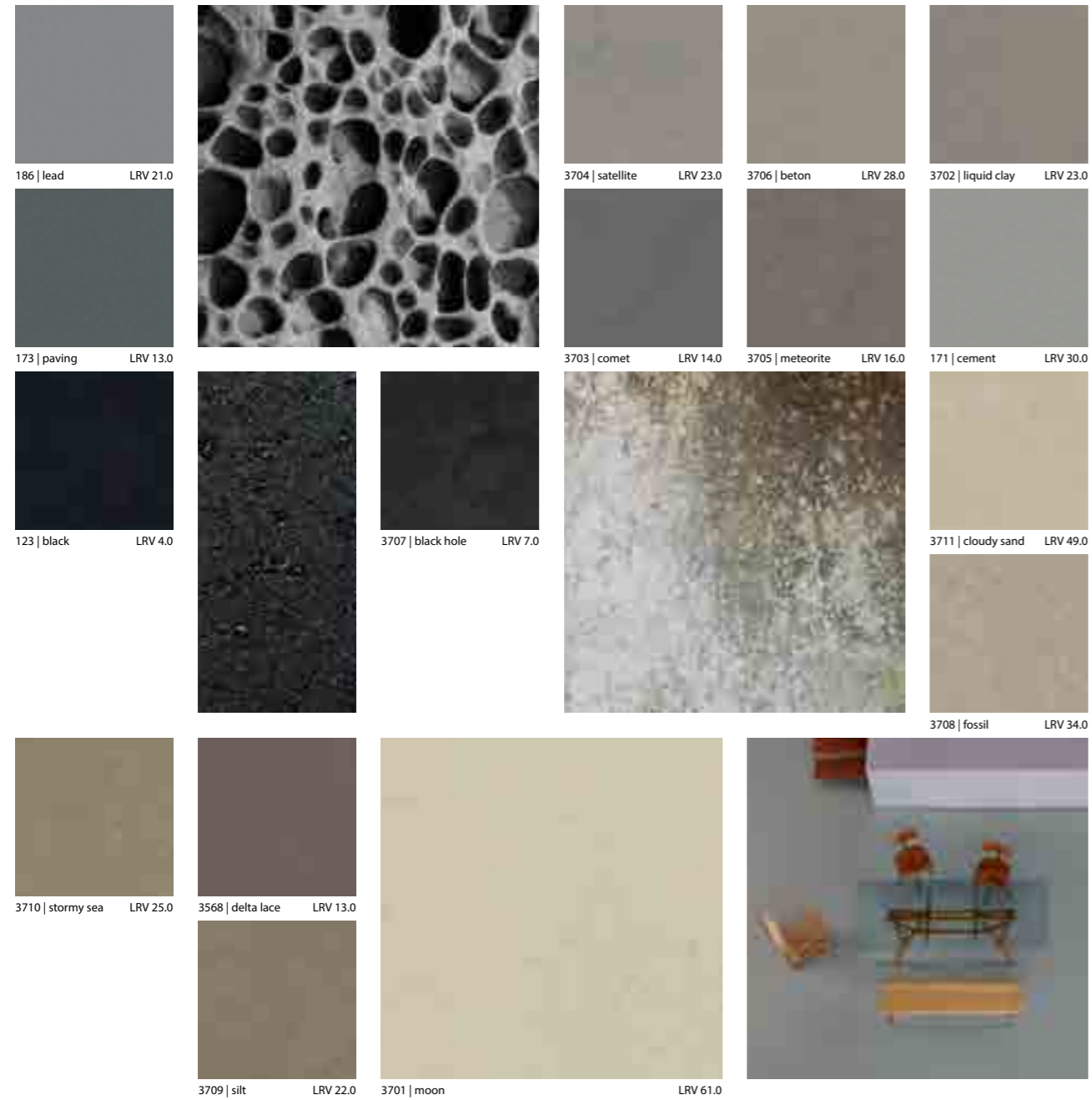


*Real, Fresco & Vivace Collections*



# the Marmoleum Solid Collection

The secret spirit of this collection lies in colour nuances and subtleness. With reference to classic, heritage colours, a conceptual range of (almost) uni colours has been created. One could say this collection reflects traces of the past and present in many different ways such as traces of history in the rich colour palette inspired by heritage as well as future traces that reveal the art behind the modern process of making Marmoleum. Finally, there are twists and traces of colour and design to be found in the very subtle colour veins that characterise this collection. The Solid collection offers a wide range of neutral and outspoken choices for complementing the modern environments of today.



*Concrete & Walton Collections*



*Concrete & Walton Collections*

# the Marmoleum Patterned Collection

This collection is a dialogue between the easily understood statement of the black, grey and white Graphics and the subtle, two-tone speckled pattern of Piano. This comforting offer provides a selected foundation for playful combinations. Developing a refined and pleasing collection, an understandable palette was created. The boldness of Graphic is ideal for architectonic statements and combining materials.




*Graphic & Piano Collections*


*Graphic & Piano Collections*



## the Marmoleum Linear Collection

Linearity is a modern and outspoken trend which we refined and brought up to the colour spectrum of the 21st century. The directional linear pattern is the natural outcome of making linoleum in one of its initial stages of creation. By playing with colour and exploring the boundaries of our production process, we created new designs and colour combinations. Taking these possibilities to their extreme, a special statement is made with three eye catching colours. For the remainder, nature itself was an inspiration for an extended range of warm and inviting hues.



### Striato Collection

## authentic collection

**Forbo Marmoleum is designed on an install and forget basis – once it's in place, it requires nothing more than simple maintenance to keep it looking good and functioning properly.**

Still, some customers need a floor covering that they can "update" periodically, perhaps because of a building extension or the installation, removal or relocation of equipment.

To meet these needs, we offer a selection of colours that are guaranteed to remain available until 2021. This Authentic collection provides long term certainty when planning a series of installations over a particular time.

Authentic consists of a compact, well-balanced colour palette picked from the Marmoleum Real and Fresco palette that provides freedom of design while ensuring long-term matching and consistency. Authentic is available in 24 colours in 2.5 mm.

### *24 colours guaranteed until 2021*



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



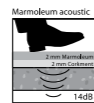
## Special coverings for technically sophisticated solutions

In addition to our "standard" ranges, we also offer a number of linoleum floor coverings developed to meet specific technical or comfort requirements.

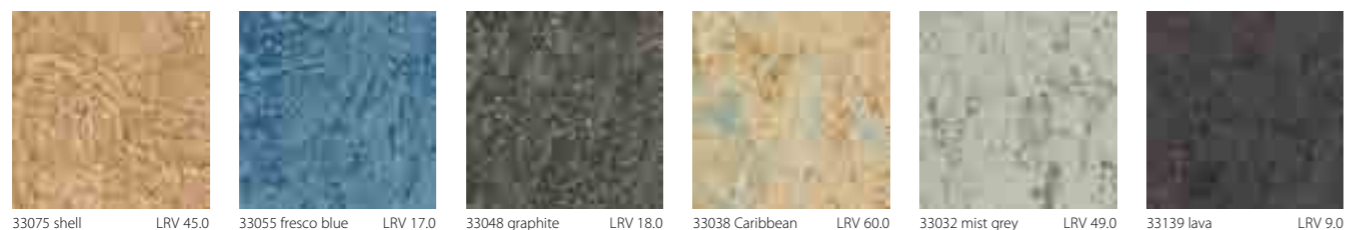


Marmoleum decibel

## marmoleum® acoustic

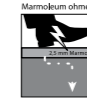


Marmoleum Acoustic has a total thickness of 4mm and reduces impact sound by 14 dB (ISO 717-2). It is a twinlayer linoleum built up from 2mm of Marmoleum and 2mm Corkment backing. Using Marmoleum Acoustic reduces installation costs as it can be installed in one go, avoiding the need to first lay Corkment and then Marmoleum. Marmoleum Acoustic is available in six colours.

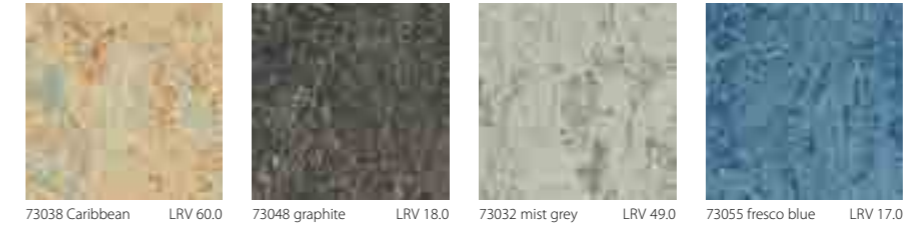


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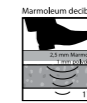
## marmoleum® ohmex



Ohmex is linoleum that meets higher requirements for electrical conductivity. Electrical resistance is improved to  $< 1-10^9 \Omega$  (EN1081), ensuring personal safety and protecting equipment that is sensitive to static electricity. Marmoleum Ohmex, which is 2.5 mm thick, is available in four colours. Typical areas of use are computer/server rooms and areas with sensitive equipment.



## marmoleum® decibel



Marmoleum Decibel is 3.5mm thick and provides the highest reduction of impact sound by 17dB; the acoustic performance is achieved by laminating 2.5mm Marmoleum onto a 1mm thick layer of polyofine foam.



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

## Next Generation options

All Next Generation Marmoleum colourways are available in 2.5mm gauge but a number of colours are also available in different gauges and functionalities.

The table below shows which colours are available in which options.

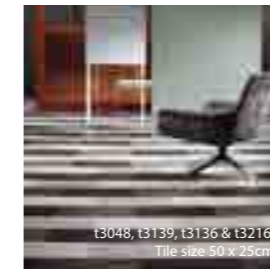
Design	Gauge			Decibel 17dB	Acoustic 14dB	Ohmex static control	Authentics – available until 01/01/2021
	2.0mm	3.2mm	4.0mm				
Real – 2621 dove grey	x			x			
Real – 2707 barley				x			
Real – 2713 calico	x						x
Real – 2939 black	x						x
Real – 3030 blue	x			x			x
Real – 3032 mist grey	x	x			x	x	x
Real – 3038 Caribbean	x	x			x	x	x
Real – 3048 graphite	x	x		x	x	x	x
Real – 3053 dove blue	x			x			
Real – 3055 fresco blue	x	x	x		x	x	x
Real – 3075 shell	x	x		x	x		x
Real – 3077 tan pink	x						
Real – 3120 rosato				x			
Real – 3123 arabesque	x						x
Real – 3125 golden sunset	x			x			
Real – 3126 Kyoto	x			x			
Real – 3127 Bleeckerstreet	x			x			x
Real – 3136 concrete	x						x
Real – 3139 lava	x				x		x
Real – 3146 serene grey	x	x					x
Real – 3173 Van Gogh	x						x
Real – 3174 Sahara	x						x
Real – 3203 henna	x			x			x
Real – 3221 hyacinth	x			x			
Real – 3224 chartreuse	x			x			
Real – 3233 shitake	x			x			
Real – 3234 forest ground	x						x
Real – 3236 dark bistre	x						
Real – 3238 laguna	x			x			
Real – 3240 willow	x						
Real – 3242 adriatica	x						
Real – 3244 purple	x						
Real – 3249 marly grounds	x						
Real – 3250 loam groove	x						
Real – 3252 sparrow	x						
Real – 3254 clay	x						
Fresco – 3825 African desert	x	x					x
Fresco – 3828 blue heaven	x						x
Fresco – 3846 natural corn	x						x
Fresco – 3847 golden saffron	x						x
Fresco – 3858 Barbados	x						x
Fresco – 3860 silver shadow	x						x
Fresco – 3861 Arabian pearl	x						
Fresco – 3866 eternity	x	x					
Fresco – 3871 silver birch	x						
Fresco – 3872 volcanic ash	x			x			
Fresco – 3874 walnut	x			x			
Fresco – 3881 green wellness	x						
Fresco – 3882 relaxing lagoon	x						

# marmoleum® modular

design tile

## New and original

Marmoleum modular is a collection with a twist offering over 100 products that enable you to create individual, inspiring and high performing flooring designs. The collection includes tiles in four sizes ranging from extra-large (75 x 50cm) to small (25 x 25cm) and in between, the medium format square and rectangular tiles (50 x 50cm and 50 x 25cm respectively) complement the offer.



t3048, t3139, t3136 & t3216. Tile size 50 x 25cm



t3707, t3718, t3717 & t3722. Tile size 50 x 50cm and 25 x 25cm



t3701 & t3716. Tile size 50 x 25cm

## Creative freedom

The Marmoleum modular collection takes Marmoleum into new market sectors as the range offers a playful experiment with colour and structure, allowing you to enjoy creating individual flooring designs. Subtle nuances or stark contrasts – the choice is yours. You can create natural looking concrete or marbled floor designs. You can also play with tone creating designs featuring tonal progression or you can be bold and use the expression of colour to create your own design highlights. Marmoleum modular offers you the possibility to create the floor of your choice.

The collection invites you to easily combine and connect various shapes, sizes and colours of tiles to develop a completely new and unique flooring design.



t3563, t3566, t3712 & t3715 in tile size 75 x 50cm and t3243 in tile size 25 x 25cm



t3053 & t3139. Tile size 50 x 25cm

## Modularity surrounds us

Modularity is reflected throughout the natural and man made world, and in particular, urban architecture. Flooring finishes such as stone, ceramic, terrazzo or carpet tiles all offer the modular format and allow customers to create floors with a unique identity.

### Play with shade

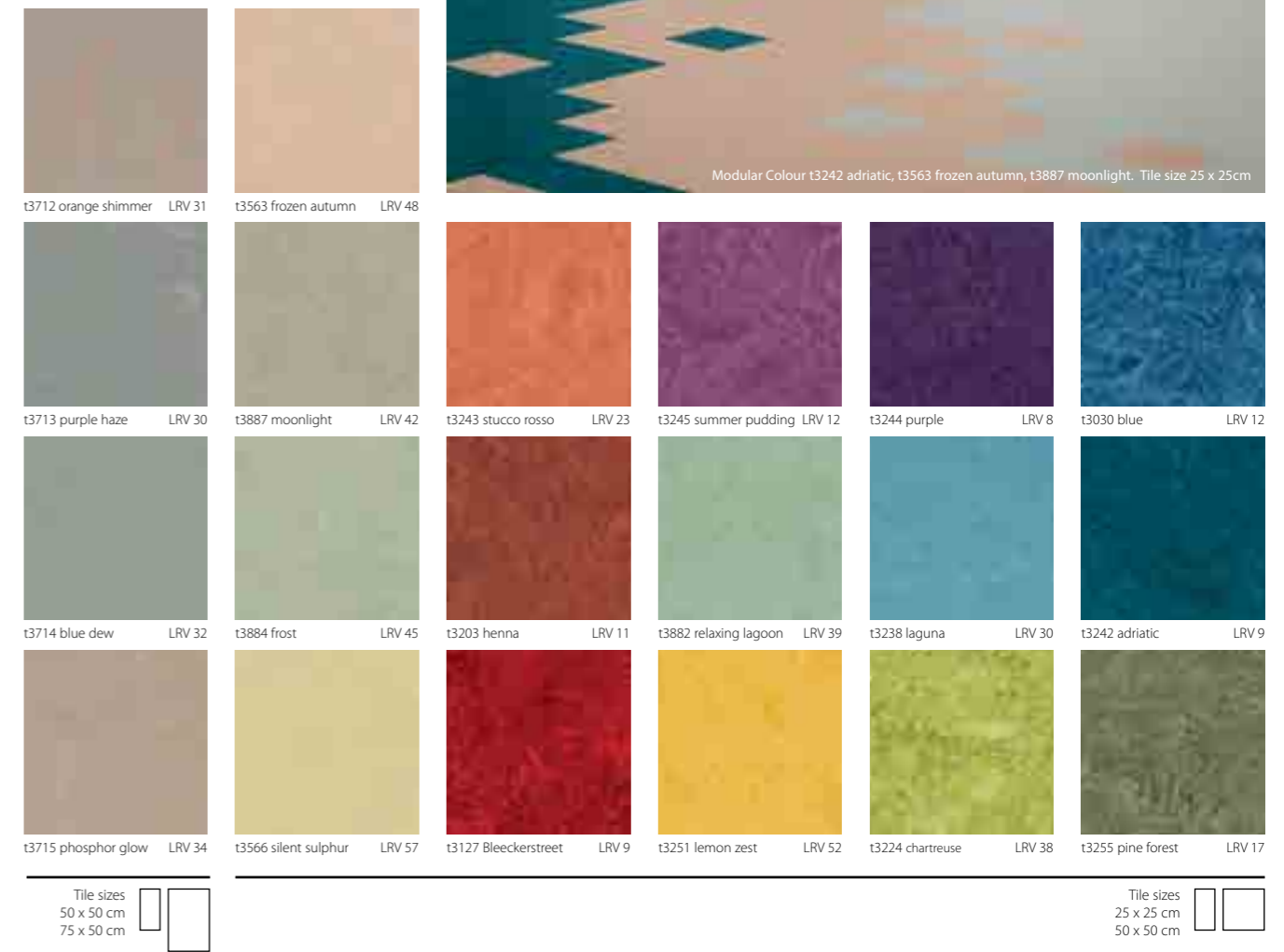
Shade: a collection of concrete structures in cool and warm greys as well as classic black and white. The colourways are designed to complement each other and the colour range is presented in delicate steps of colour intensity and hues to create natural realistic stone and concrete patterns. The XL tile offer of 75 x 50cm allows you to emphasise the material connection of slate and stone



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

### Play with colour

Colour: this collection features fashionable pastels alongside a modern mix of colourful concrete varieties and a full spectrum of bright warm colours which liven up the palette. This is the heart of the collection and embodies one of the best known features of Marmoleum, that of colour on the floor. Colours can be used as focus, accents or as a different way to express the environment.

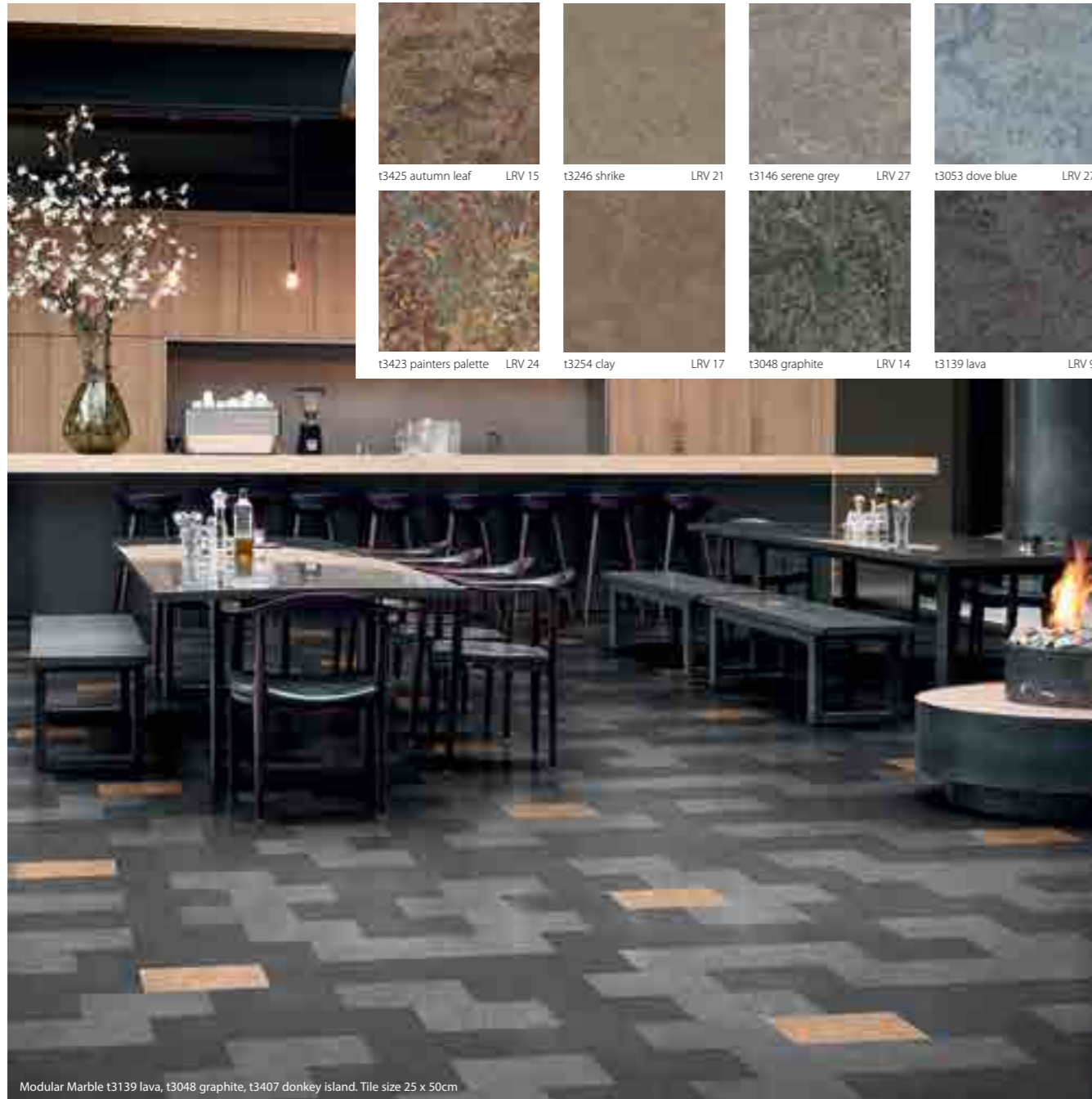


Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

## Play with marble

Marble: classic and contemporary marbled colours have been created to mix and match giving an extra dimension to your floor plan. Bring Marmoleum modular to life by combining marbles to reflect a stone like floor.

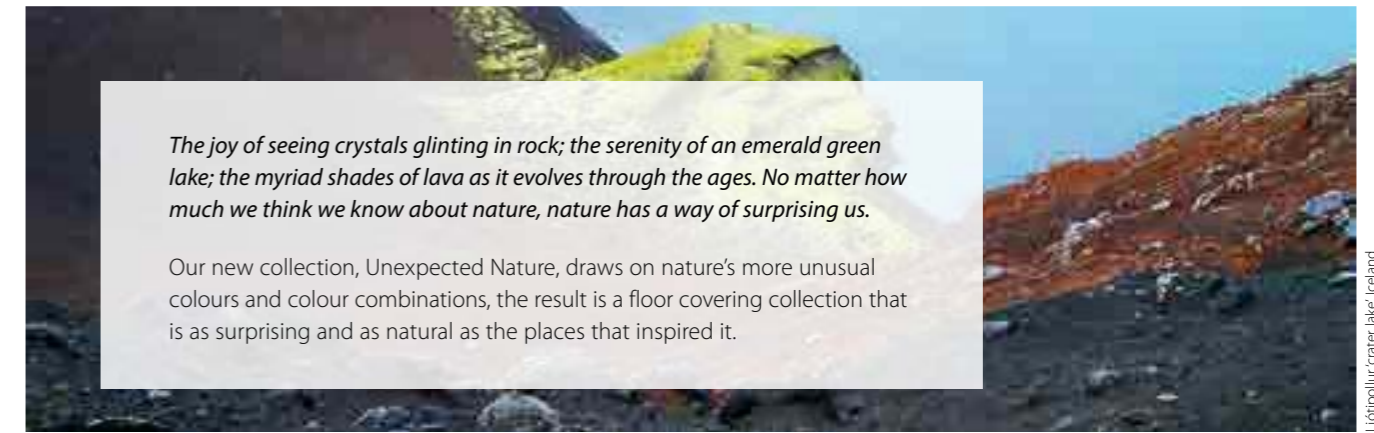
Tile sizes  
50 x 25 cm  
50 x 50 cm



Modular Marble t3139 lava, t3048 graphite, t3407 donkey island. Tile size 25 x 50cm

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# the unexpected nature of linoleum



*The joy of seeing crystals glinting in rock; the serenity of an emerald green lake; the myriad shades of lava as it evolves through the ages. No matter how much we think we know about nature, nature has a way of surprising us.*

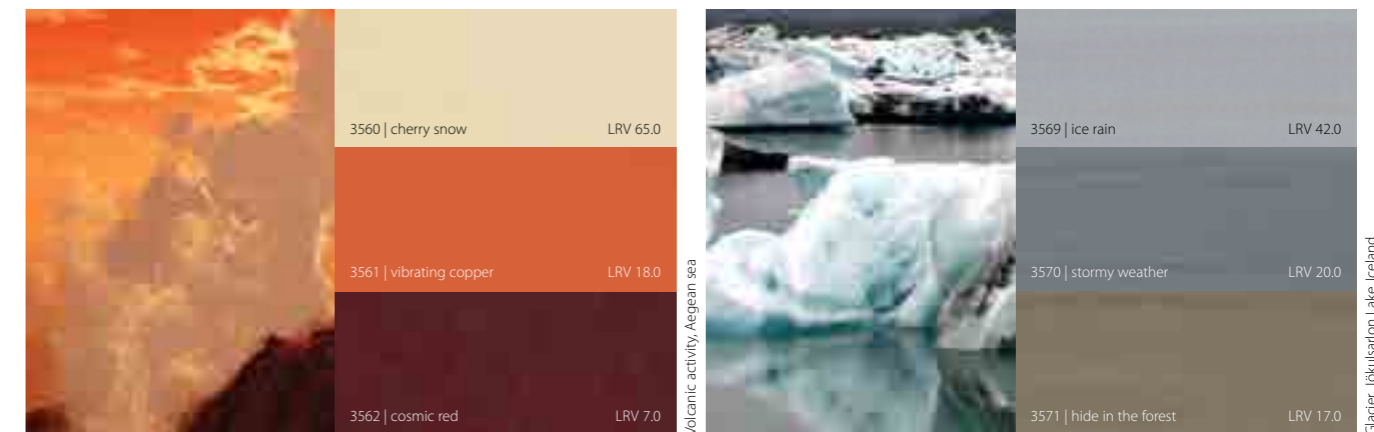
Our new collection, Unexpected Nature, draws on nature's more unusual colours and colour combinations, the result is a floor covering collection that is as surprising and as natural as the places that inspired it.

Ljótjpollur Crater lake, Iceland



North Coyote Buttes, The Wave, Arizona, USA

Shilin stone forest, Yunnan, China



Volcanic activity, Aegean sea

Glacier, Jökulsárlón Lake, Iceland



Black Canyon, Gunnison river, USA

Alcantara Gorge, Sicily, Italy

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# touch®

With the use of ecologically sound materials, architecture creates a distinctive image and atmosphere in the world we live. Touch is an innovative linoleum-based floor covering range, made from natural, renewable raw materials. The range consists of two different types of surfaces that each deliver a wonderful tactile and natural experience: Touch duet and Touch solo.

Touch makes it easy to create inspiring natural environments that intrigue your senses. Environments that reflect current movements in art, fashion, architecture and interior design. Shiny and matt, rugged and smooth: a textured surface and range of colours that you sense as much as you see.

The secret of Touch duet and solo lies in the special characteristics that combine the hygienic and natural benefits of linoleum with the comforting and tactile qualities of cork.

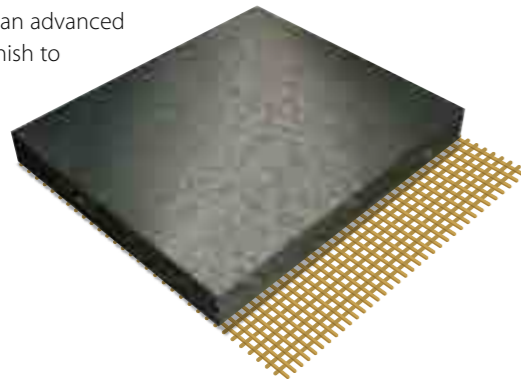
## Colours you can touch

Light and colour are elements that affect how we feel. With Touch, you create the interior mood of your choice: different yet sophisticated, cool yet warm, soft yet firm, neutral yet distinctive. In any and every space, light and shade combine with the textured surface of the floor to create a constantly changing 'floorscape' that interacts with its surroundings and is unique to that environment.



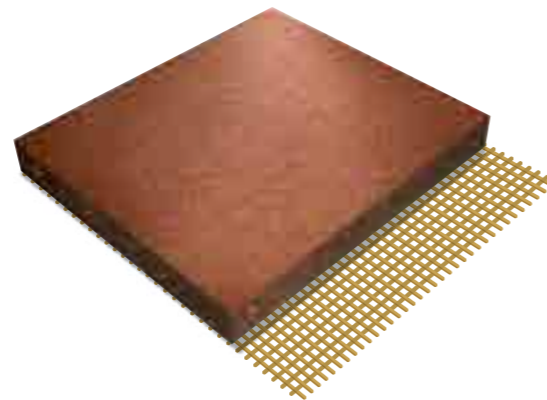
## touch® duet

Despite its sophisticated finish, Touch duet is suitable for areas that see heavy use. This makes Touch duet perfect for public buildings, care facilities, shops, practices and offices. It is ideal for meeting rooms and offices, leisure areas, lounges and other spaces in which you might consider carpet, linoleum or any other floor covering, adding a touch of class to the environment. Being all-linoleum, homogeneous, from surface to backing, Touch is extremely wear-resistant. It is also protected with an advanced linoleum top-finish to ensure optimal performance in cleaning and maintenance.



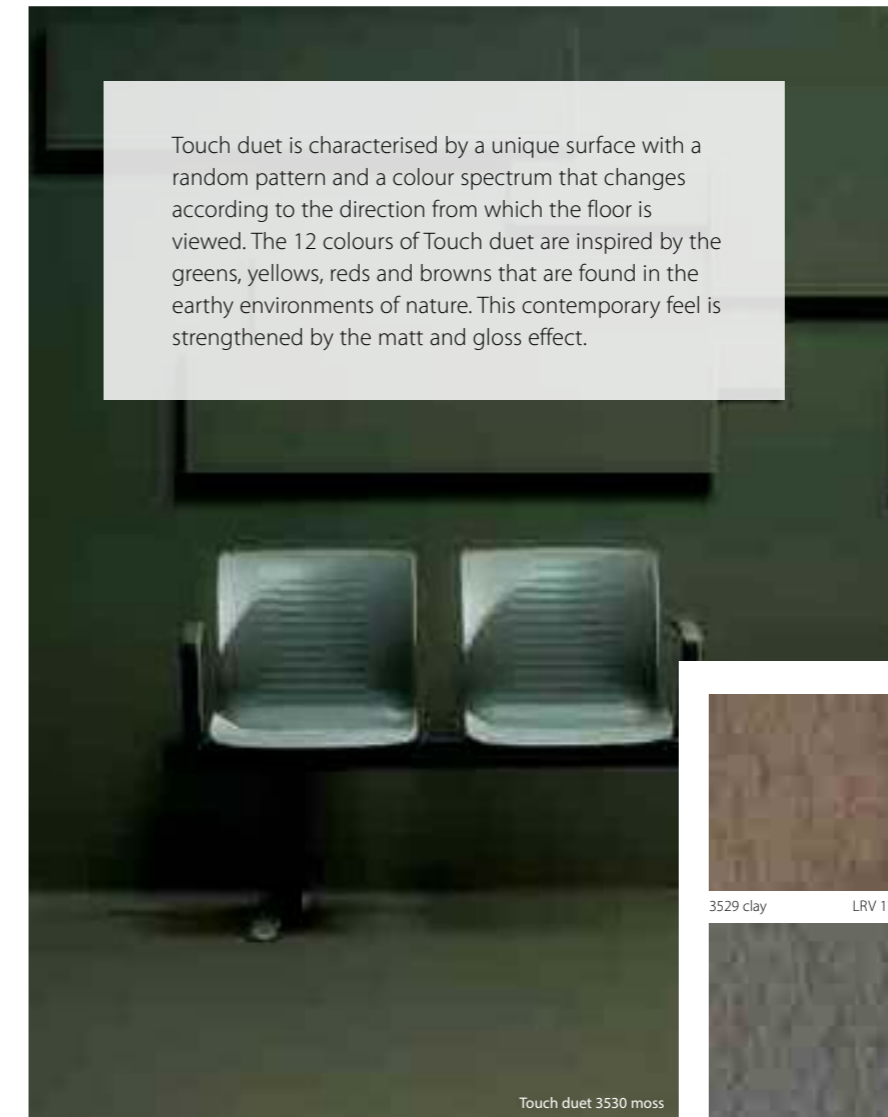
## touch® solo

Touch solo is especially designed for medium traffic areas where a comforting ambiance should be created. Its warm and comforting characteristics are optimally used in meeting rooms and offices, library areas, recreation rooms, waiting rooms, elderly homes, therapy and fitness areas. Touch solo is protected by a matt finish that preserves its specific surface and makes it easy to clean.



The Touch collection was recognised as Goed Industrieel Ontwerp (GIO, Good Industrial Design) and has won the M Technology Award for interior design in 2008.

# touch® duet

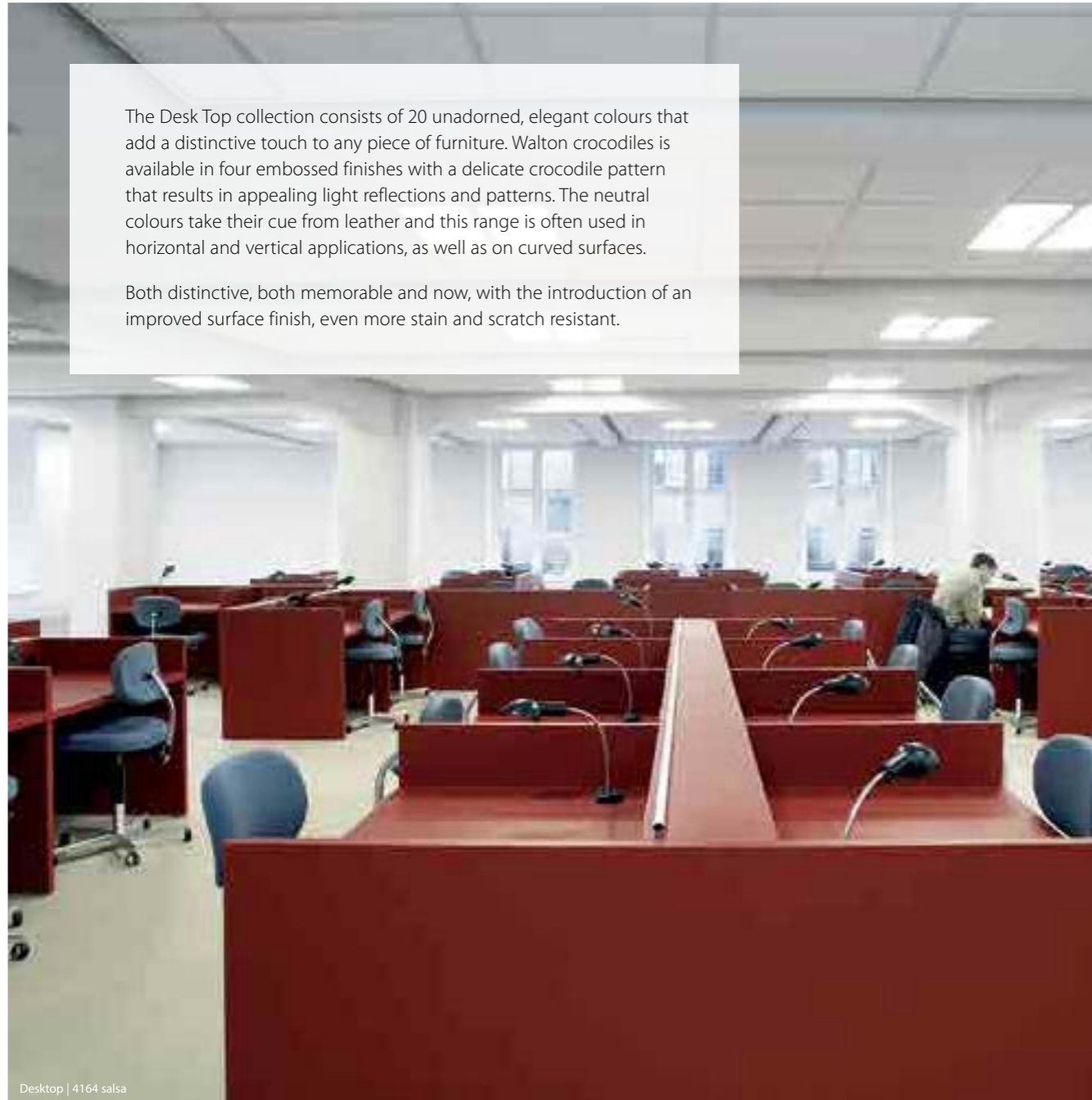


## touch® solo

Touch solo is a matt, slightly textured surface with a warm and natural look and feel. The six warm colours of Touch solo are based on the combination possibilities with Touch duet. In addition, any other Marmoleum colour can be combined to create an exclusive matt and gloss effect. This creates an experience of constantly changing reflections in which the contrast between light and shade is continually changing the look of the floor in ever-so-subtle ways.



# furniture linoleum



The Desk Top collection consists of 20 unadorned, elegant colours that add a distinctive touch to any piece of furniture. Walton crocodiles is available in four embossed finishes with a delicate crocodile pattern that results in appealing light reflections and patterns. The neutral colours take their cue from leather and this range is often used in horizontal and vertical applications, as well as on curved surfaces.

Both distinctive, both memorable and now, with the introduction of an improved surface finish, even more stain and scratch resistant.

Desktop | 4164 salsa



c169 greige

c184 espresso

c185 taupe

c123 black

## walton<sup>®</sup> crocodiles

Walton Crocodiles: four mono-chromatic designs embossed with a delicate crocodile pattern that results in appealing light reflections and patterns. The neutral colours take their cue from leather and this range is often used in horizontal and vertical applications, as well as on curved surfaces. Walton Crocodiles has a jute backing (like Forbo's Marmoleum floor coverings) and is especially suitable for heavy-use surfaces such as counters and baseboards. It can also be combined with floor installations.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

## Linoleum for walls and furniture

The Furniture linoleum and Bulletin Board collections are linoleum surfaces which have a multitude of application possibilities. Their properties make them ideally suited for use on notice boards, and it provides a functional finish to walls, furniture, door panels and cupboards. Both collections are produced from renewable raw materials.

Forbo Furniture Linoleum is the finishing touch for everyone who wants to create breathtaking beautifully designed and functional furniture that will stand out from the crowd while also standing the test of time. A high-quality material with a proven pedigree, Furniture Linoleum is renowned for its elegance and durability and is suitable for countless stunning decorative surfacing applications.

The unique aesthetic and tactile properties of Furniture Linoleum ensure that every object develops its own character. The combination of matt surface and a warm, soft texture are your guarantee for interior furniture with a truly distinctive, genuinely individual look and feel that really is unlike any other surface material available. Furniture Linoleum is available in two distinctive collections.

### Unique benefits:

#### For users

- tactile finish
- natural material
- environmentally friendly choice
- improved scratch and stain resistance
- matt surface
- fingerprints don't show
- antistatic
- colours don't fade

#### For manufacturers:

- flexible
- easy to apply
- suitable for many kinds of substrates
- processes like wood
- coatable
- manual and industrial installation possible



4166 Desktop charcoal



Desktop | 4155 pewter



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# bulletin board®



Bulletin Board linoleum surfacing material has a multitude of applications. Its properties make it ideally suited for use as a notice board because of its excellent pin hole recovery. It also provides a functional finish to walls, furniture, door panels and cupboards. The application of Bulletin Board in rooms shared by many people facilitates simple, efficient communication.

Bulletin Board 2204 + Bulletin Board 2205

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Bulletin Board is a linoleum surfacing material with exceptional durability that is ideal for use as notice and pin-boards. It provides a functional finish to walls, furniture, door panels and cupboards. Bulletin Board is applicable wherever people communicate with one another. The strong, durable, resilient properties of Bulletin Board prevent crumbling and loss of grip often associated with traditional materials such as cork or soft board. Bulletin Board is hygienic due to the fact that it does not attract dust and is bacteriostatic.

Bulletin Board can be applied to flat concrete walls, walls with a cement-stabilised plaster finish, gypsum walls, dividing walls and sheet materials such as hardboard, fibreboard, plywood, MDF and HDF. It can be applied to the wall in a vertical or horizontal direction.

## PinArt

Created using Forbo's innovative Bulletin Board, PinArt from Artworks transforms the humble pinboard into a vibrant design led solution. It is easy to use and integrates seamlessly with any working environment. For more information call 0117 9666 331.



Bulletin Board 2201



Bulletin Board 2204



2201



2186



2187



2204



2203



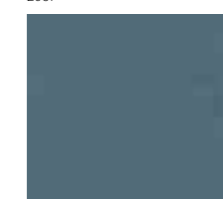
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2067



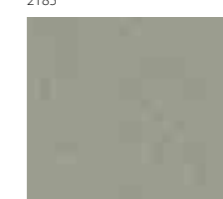
2166



2185



2205



2182



2162

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



The colours of the Corklinoleum range combine well together, but also with other materials like glass, wood and aluminium. The collection consists of five warm, four neutral and three blue/green tones. The collection is modestly colourful and supports the natural character of Corklinoleum.

Cork Linoleum 1111

**Corklinoleum is a warm and natural floor, ideal for areas where comfort, impact sound reducing and shock absorbing properties are required.**

The natural and comfortable look of Corklinoleum brings a relaxing touch to every room. It is hygienic, practical and decorative. Corklinoleum is suitable for application in libraries, (physical) therapy rooms, recreation rooms, nurseries, living rooms, bedrooms and other areas where comfort is demanded.

### Corkweld
























Hygienic, practical and decorative. Corkweld provides welding rods that harmonise perfectly with the Corklinoleum range.



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

## Technical specifications





























Marmoleum meets the requirements of ISO 24011 and EN 548.  
Marmoleum Acoustic meets the requirements of EN 687.  
Marmoleum Decibel meets the requirements of EN 686.

		Marbled	Solid	Patterned	Linear	Marmoleum Acoustic	Marmoleum Decibel	Ohmex	
 Total thickness	EN-ISO 24346	2/2.5/3.2/4 mm	2.5 mm	2.5 mm	2.5 mm	4.0 mm	3.5 mm	2.5 mm	
 Domestic: heavy	EN-ISO 10874	Class 23	Class 23	Class 23	Class 23	Class 23	Class 23	Class 23	
 Commercial: general/ heavy/very heavy	EN-ISO 10874	Class 32/34	Class 34	Class 34	Class 34	Class 33	Class 33	Class 34	
 Light industrial: moderate/general/heavy	EN-ISO 10874	Class 41/43	Class 43	Class 43	Class 43	Class 41	Class 41	Class 42	
 Roll width	EN-ISO 24341	2.00 m	2.00 m	2.00 m	2.00 m	2.00 m	2.00 m	2.00 m	
 Roll length	EN-ISO 24341	≤ 32 m	≤ 32 m	≤ 32 m	≤ 32 m	≤ 32 m	≤ 32 m	≤ 32 m	
 Indentation residual	EN-ISO 24341-1	≤ 0.15/0.20 mm	≤ 0.15 mm	≤ 0.15 mm	≤ 0.15 mm	≤ 0.40 mm	≤ 0.30 mm	0.08 mm	
 Castor chair continuous use	EN 425	Suitable for office chairs with castors							
 Light fastness	EN-ISO 105-B02	Method 3: blue scale minimum 6							
 Flexibility	EN-ISO 24344	ø 30/ø 40/ ø 50/ø 60 mm	ø 40 mm	ø 40 mm	ø 40 mm	ø 60 mm	ø 40 mm	ø 40 mm	
 Resistance to chemicals	EN-ISO 26987	Resistant to diluted acids, oils, fats and to the conventional solvents. Not resistant to prolonged exposure to alkalis.							
 Bacteriostatic properties		Marmoleum has by nature bacteriostatic properties, which are confirmed by independent laboratories, even against the bacteria MRSA							
 Cigarette resistance	EN 1399	Marks left on linoleum as a result of stubbed-out cigarettes can be removed							
 Slip resistance	DIN 51130	R9	R9	R9	R9	R9	R9	R9	
 Acoustical impact noise reduction	EN ISO 717-2	≤ 4/≤ 5/ ≤ 6/≤ 7 dB	≤ 5 dB	≤ 5 dB	≤ 5 dB	≤ 14 dB	≤ 17 dB	≤ 5 dB	
 Electrical resistance Marmoleum Ohmex	EN 1081	-	-	-	-	-	-	1-10 <sup>6</sup> < R1 < 1- 10 <sup>8</sup> Ω static dissipative	
 Life Cycle Assessment		LCA is the foundation for securing the lowest environmental impact							
<b>Additional specifications Marmoleum Dual tiles (2.5 mm)</b>									
 Dimensions (length x width)	EN 427	33.3 x 33.3 cm	50 cm x 50 cm						
 Dimensional stability	EN 434	≤ 0.25 %	≤ 0.35 %						
Marmoleum meets the requirements of EN 14041									
 Reaction to fire	EN 13501-1	C <sub>fl</sub> s1							
 Slip resistance	EN 13893	DS: ≥ 0.30							
 Body voltage	EN 1815	< 2 kV							
 Thermal conductivity	EN 12524	0.17 W/m·K							



## Technical specifications

Marmoleum Modular meets the requirements of EN-ISO 24011.

 Total thickness	EN-ISO 24346	2.5 mm			
 Domestic use	EN-ISO 10874 / EN 685	Class 23 heavy			
 Commercial use	EN-ISO 10874 / EN 685	Class 34 very heavy			
 Light Industrial use	EN-ISO 10874 / EN 685	Class 43 heavy			
 Collection size		46			
 Dimensions (length x width)	EN-ISO 24342	25 x 25 cm	50 x 25 cm	50 x 50 cm	75 x 50 cm
 Packaging per carton		2.5 m <sup>2</sup> (40 tiles)	5 m <sup>2</sup> (40 tiles)	5 m <sup>2</sup> (20 tiles)	4.5 m <sup>2</sup> (12 tiles)
 Squareness and straightness	EN-ISO 24342	≤ 0.25 mm	≤ 0.35 mm	≤ 0.35 mm	≤ 0.35 mm
 Indentation residual	EN 433	≤ 0.15 mm			
 Castor chair continuous use	EN 4918 / EN 425	Suitable for office chairs with castors			
 Light fastness	EN-ISO 105-B02	Method 3: blue scale minimum 6			
 Resistance to chemicals	EN-ISO 26987 / EN 423	Resistant to diluted acids, oils, fats and to the conventional solvents. Not resistant to prolonged exposure to alkalis.			
 Bacteriostatic properties		Marmoleum has by nature bacteriostatic properties, which are confirmed by independent laboratories, even against the bacteria MRSA			
 Cigarette resistance	EN 1399	Marks left on linoleum as a result of stubbed-out cigarettes can be easily removed			
 Slip resistance	DIN 51130	R9			
 Acoustical impact noise reduction	EN ISO 717-2	≤ 5 dB			
 Creating better environments					
 Renewable Electricity		Marmoleum Modular is manufactured using 100% electricity made from renewable sources			
 Natural		Marmoleum Modular is produced using 88% natural raw materials, 76% of which are rapidly renewable			
 Recycled content		Marmoleum Modular contains 58% recycled content by weight			
 Back to the Floor		Installation off cuts can be collected and recycled via Back to the Floor			
 Ska		Marmoleum Modular meets the Ska Rating criteria for M12 soft floor coverings in both office and retail schemes			
 Life Cycle Assessment		LCA is the foundation for securing the lowest environmental impact			
 Installation method		For an optimal result it is advised to install squares tessellated (quarter turned). Rectangles can be laid tessellated and broadloom.			
Marmoleum meets the requirements of EN 14041					
 Reaction to fire	EN 13501-1	C <sub>fl</sub> s1			
 Slip resistance	EN 13893	DS: ≥ 0.30			
 Body voltage	EN 1815	< 2 kV			
 Thermal conductivity	EN 12524	0.17 W/m·K			



The above information is subject to modifications for the benefit of further improvements.

### Recommended adhesives

Our recommended adhesive for Marmoleum Modular is Euroflex Lino Plus 414.

### Recommended adhesives

Our recommended adhesive for standard linoleum installations is Euroflex Lino Plus 414/696.

Our recommended adhesive for Marmoleum Decibel installations is Eurosafe Special 540.

Our recommended adhesive for Marmoleum Ohmex installations is Eurostar Lino EL 615.

## Technical specifications

Marmoleum meets the requirements of ISO 24011 and EN 548. Corklinoleum meets the requirements of EN 688.

		The Unexpected Nature of Linoleum	Touch duet	Touch solo	Corklinoleum
	Total thickness	ISO 24346	2.5 mm	2.5 mm	4.5 mm
	Domestic use	ISO 10874 / EN 685	Class 23 heavy	Class 23 heavy	Class 22
	Commercial use	ISO 10874 / EN 685	Class 34 very heavy	Class 33 heavy	Class 31
	Industrial use	ISO 10874 / EN 685	Class 42 general	-	-
	Collection size		18	12	6
	Roll width	EN 426	2.00 m	2.00 m	2.00 m
	Roll length	EN 426	≤ 32 m	≤ 32 m	≤ 32 m
	Indentation residual	EN 433	≤ 0.15 mm	≤ 0.15 mm	≤ 0.15 mm
	Castor chair continuous use	EN 4918 / EN 425	Suitable for office chairs with castors		
	Light fastness	ISO 105-B02	Method 3: blue scale minimum 6	Method 3: blue scale minimum 6	Method 3: blue scale minimum 6
	Flexibility	ISO 24344 / EN 435	ø 40 mm	ø 20 mm	ø 25 mm
	Resistance to chemicals	ISO 26987 / EN 423	Resistant to diluted acids, oils, fats and to the conventional solvents. Not resistant to prolonged exposure to alkalis.		
	Bacteriostatic properties		Marmoleum has by nature bacteriostatic properties, which are confirmed by independent laboratories, even against the bacteria MRSA	-	-
	Cigarette resistance	EN 1399	Marks left on linoleum as a result of stubbed-out cigarettes can be easily removed. Sandpaper gently and apply a new coat of polish. Linoleum does not melt.	-	-
	Slip resistance	DIN 51130	R9	R10	R10
	Ambient sound	NF S 31-053	-	Lnew 72 dB	Lnew 69 dB
	Acoustical impact noise reduction	EN ISO 717-2	≤ 5 dB	≤ 7 dB	≤ 10 dB
	Life Cycle Assessment		LCA is the foundation for securing the lowest environmental impact		
Corklinoleum and Marmoleum meets the requirements of EN 14041					
	Reaction to fire	EN 13501-1	C <sub>s</sub> s1	C <sub>s</sub> s1	C <sub>s</sub> s1
	Slip resistance	EN 13893	DS: ≥ 0.30	DS: ≥ 0.30	DS: ≥ 0.30
	Body voltage	EN 1815	< 2 kV	< 2 kV	< 2 kV
	Thermal conductivity	EN 12524	0.17 W/m-K	0.12 W/m-K	0.10 W/m-K

The above information is subject to modifications for the benefit of further improvements.

### Recommended adhesives

Our recommended adhesive for standard linoleum installations is Euroflex Lino Plus 414/696.

## Technical specifications

Desktop meets the requirements of EN 688

Walton Crocodiles meets the requirements of ISO 24011 and EN 548.

		Desktop	Walton crocodiles	Bulletin board
	Total thickness	EN 428/EN 649	2.0 mm	2.5 mm
	Collection size		20	4
	Roll width	EN 426	1.83 m / 2.0 m - 4023 Nero only	2.0 m
	Roll length	EN 426	≤ 30 m	≤ 32 m
	Total weight	EN 430	2.1 kg/m <sup>2</sup>	2.9 kg/m <sup>2</sup>
	Residual indentation	EN 433	≤ 0.20 mm	≤ 0.08 mm*
	Light fastness	EN ISO 105-B02	Method 3: blue scale minimum 6	
	Gloss level	ISO 2813	< 5	8*
	Flexibility	EN 435	ø 50 mm	-
	Resistance to chemicals	EN 423	Resistant to diluted acids, oils, fats and to the conventional solvents such as alcohol, white spirit etc. Not resistant to prolonged exposure to alkalis.	
	Bacteriostatic properties		Linoleum has bacteriostatic properties	
	Heat resistance	EN 433	70°C	-
	Life Cycle Assessment	LCA is the foundation for securing the lowest environmental impact		
Desktop meets the requirements of EN 14041				
	Body voltage	EN 1815	< 2 kV	< 2 kV

\*Typical value

The above information is subject to modifications for the benefit of further improvements.

### Recommended adhesives

Our recommended adhesive for Bulletin Board is Eurosafe Cork 530.

# project vinyl

Forbo has almost 50 years experience in manufacturing PVC based floor coverings and is a major player in the resilient flooring market. The extensive collection of project vinyl offers a number of ranges that reflect the breadth of our design portfolio and the quality of our production while class leading performance characteristics are given by the low maintenance, stain resistant PUR Pearl finish.

All Forbo's project vinyl ranges meet the European air quality requirements as defined by AGBB Dibt.



Surestep star 176082 snow | 176072 pewter

The project vinyl portfolio contains 6 main groups:

General purpose:

**eternal**

Luxury vinyl tiles

**allura**

**allura** premium

**allura** form

**allura** flex

Safety vinyls

**step**

Acoustic vinyls

**sarlon**

**surestep** decibel

Static control flooring

**colorex**

Other vinyl/Digitally printed vinyl

# eternal general purpose vinyl

*Extraordinary design and exceptional performance*



## *Distinctive in every application*

More than ever before, when you turn to the new Forbo Eternal general purpose vinyl collection you'll discover a superb combination of state of the art designs in a strong, durable, fit-for-purpose range – whatever your application.

The collection presents a balanced range of wood, stone and abstract designs, alongside a comprehensive, modern colour palette sure to complement your interior designs.

When you're looking for a flooring solution, you'll find the Eternal collection offers you balance between looks and performance.

Whether you're an architect or interior designer looking for a distinctive design, or a facilities manager or contractor seeking a functional solution, the design elements of the Eternal collection can be blended together to achieve the perfect end result.

### **Authenticity**

For the new Eternal collection, Forbo's design team has developed convincing, authentic visuals with a unique identity and a natural feel. Eternal's high tech PVC wear layer and PUR Pearl finish are key to the collection's ability to keep its as-new appearance even after years of intensive use.

### **A well known brand**

The Forbo Flooring Eternal brand has become synonymous with assured and guaranteed quality. The brand's performance benefits are clearly recognisable in many installations worldwide.

### **A balanced collection**

Extraordinary design and exceptional performance – it's a promise fulfilled across every area of the collection:

- Functionality which goes hand in hand with visual appeal
- Accessible design that's easy to apply
- Wide colour ranges, from soft tones to accent colours – and everything in between
- Outstanding performance in every way
- Mix and match together with current popular interior finishes

**BREEAM ratings**  
Eternal – Compact Vinyl Heterogeneous PVC floor coverings (EN649)

Building Type	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	1999 Results
A	A+	A+	A	A+	A+	-

## *Balance wherever you want it*

From the spills and tumbles of a nursery through to the large scale thoroughfares in a modern university, there is a common need for attractive, functional products. Eternal has the performance and product properties to satisfy such a diverse range of needs.

### **Education**

Bright, stimulating colours contribute to good learning environments. While contrasting colours can help designate different parts of the classroom, libraries or study halls.



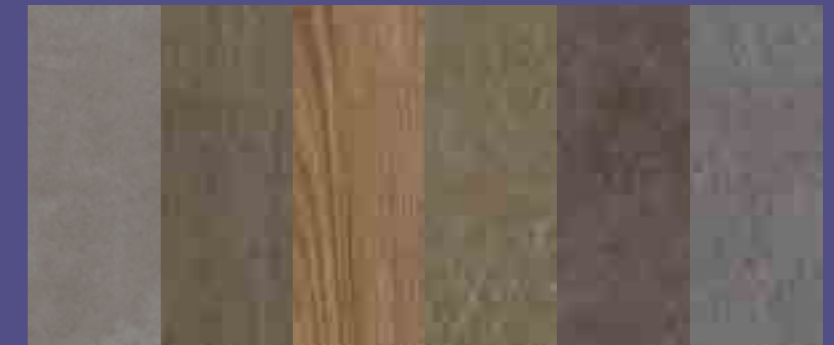
### **Healthcare**

A healing environment needs appealing flooring that adapts to its surroundings. The caring and soothing characteristics of healthcare interiors were kept in mind during the design process and Eternal's PUR Pearl easy-to-clean, stain resistant, low maintenance surface fits the demanding cleaning regime essential in this segment.



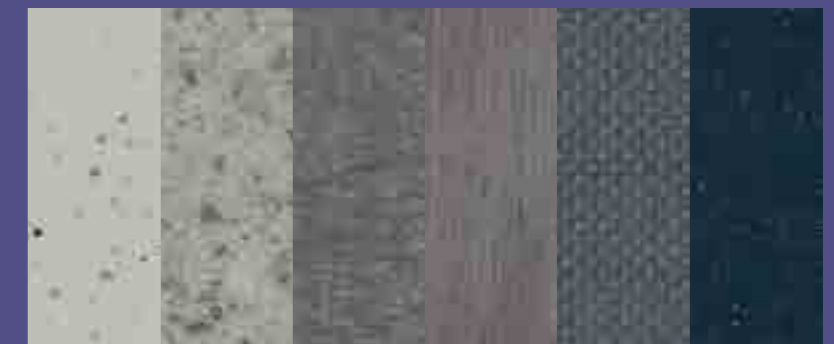
### **Retail, leisure and hospitality**

All application areas here benefit from a flooring solution with an identity. The floor can be used to communicate branding or zoning within the location.



### **Offices**

Today offices feature a more relaxed and welcoming feel, to create equilibrium between thought and inspiration. The Eternal range excels in helping you achieve this. By mixing and matching, it enables you to create balanced zoning with functional and aesthetic flooring especially in more practical areas.



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



A group of traditional woods in realistic colours with smooth graining and medium width board designs. Authentic woods with a natural character like Oak and Pine, with medium to wide plank designs.

Contemporary woods with a modern appearance, in fresh light and intense dark colours. Abstract woods creating designs which reflect modern trends.

Eternal wood 10362 warm chestnut



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



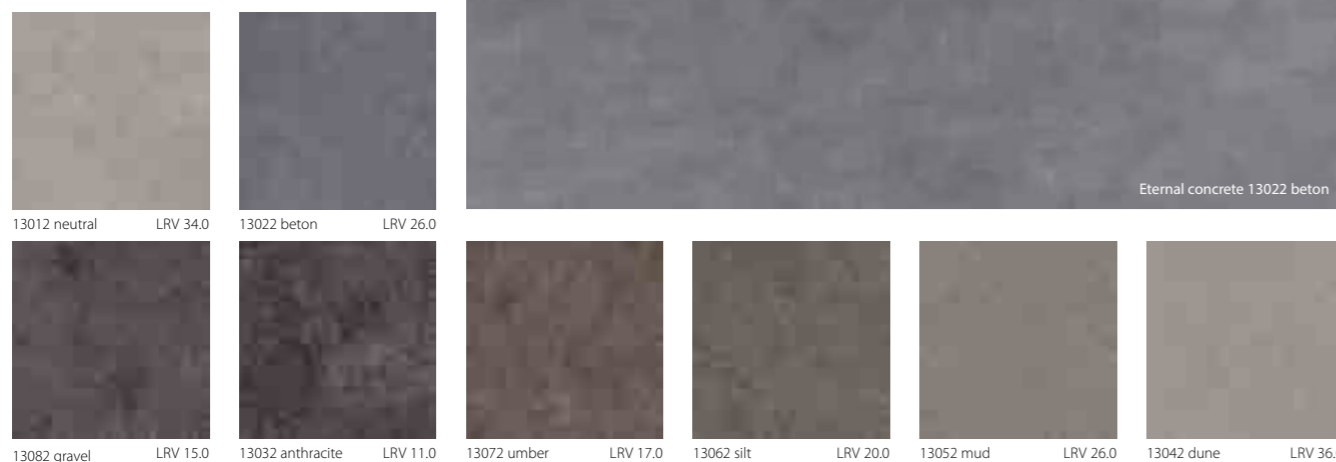
Eternal wood 10812 black beech



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

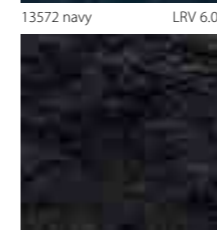
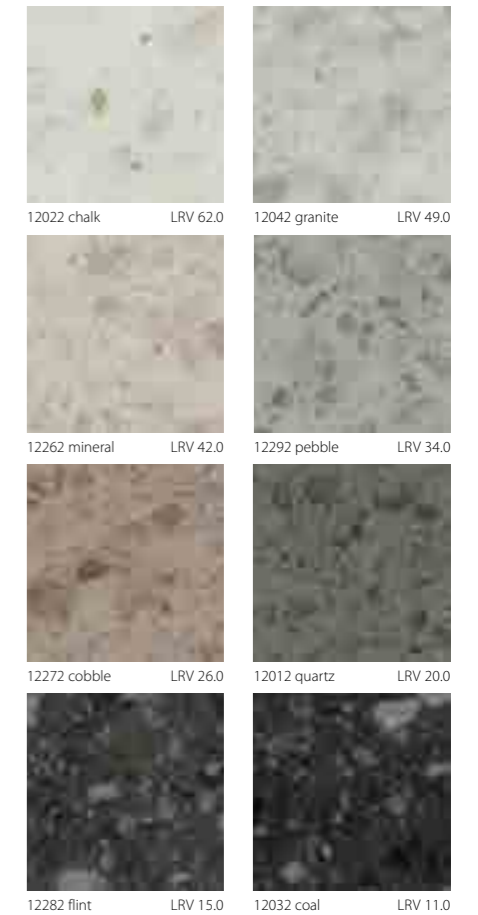
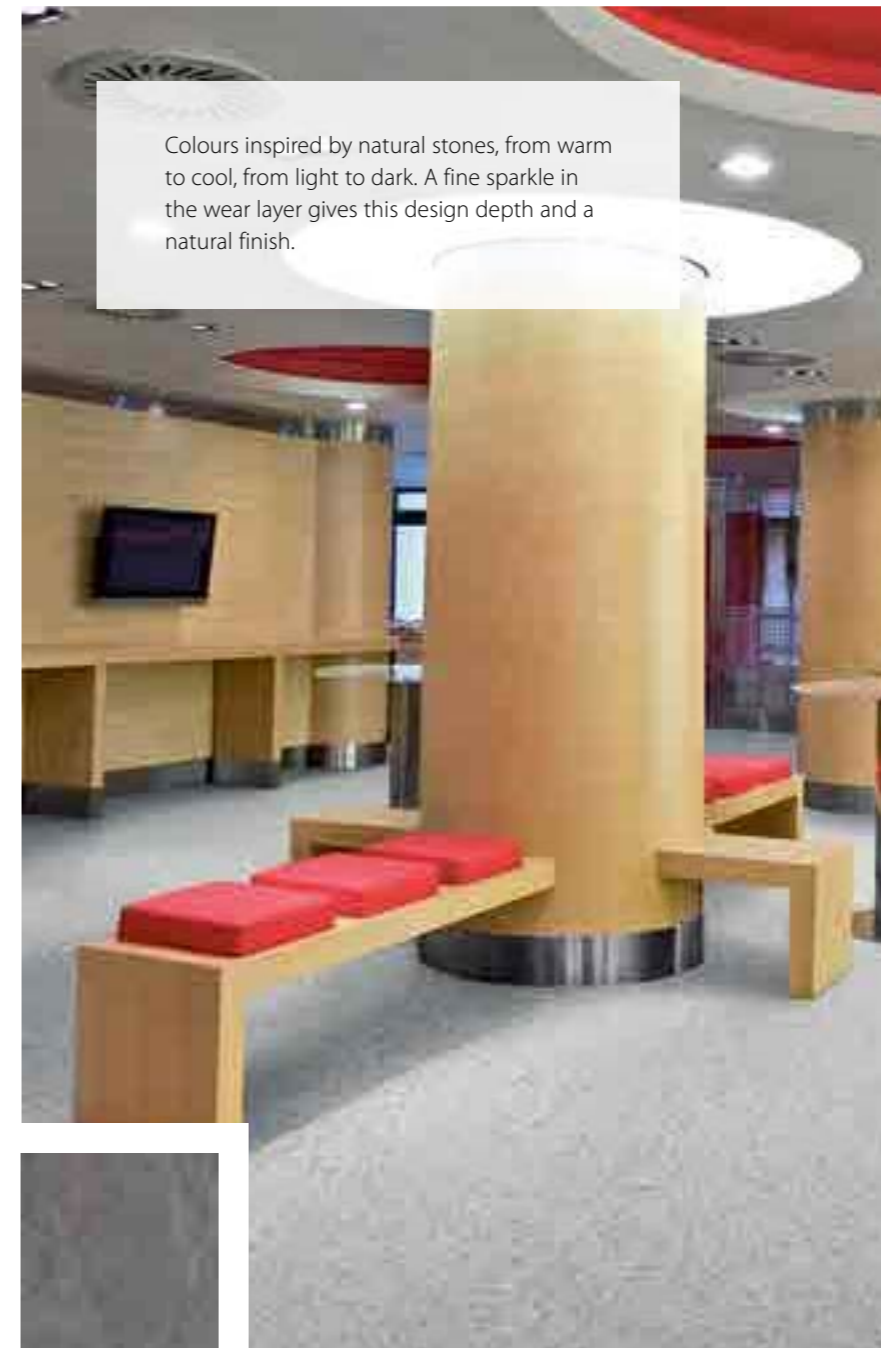


# eternal concrete



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# eternal stone



13582 silver LRV 19.0  
13572 navy LRV 6.0  
13562 black LRV 6.0

Eternal stone 12042 granite

# eternal slate



A genuine slate look with pattern and surface texture realised by the lively slate embossing, in three dark classic colours.

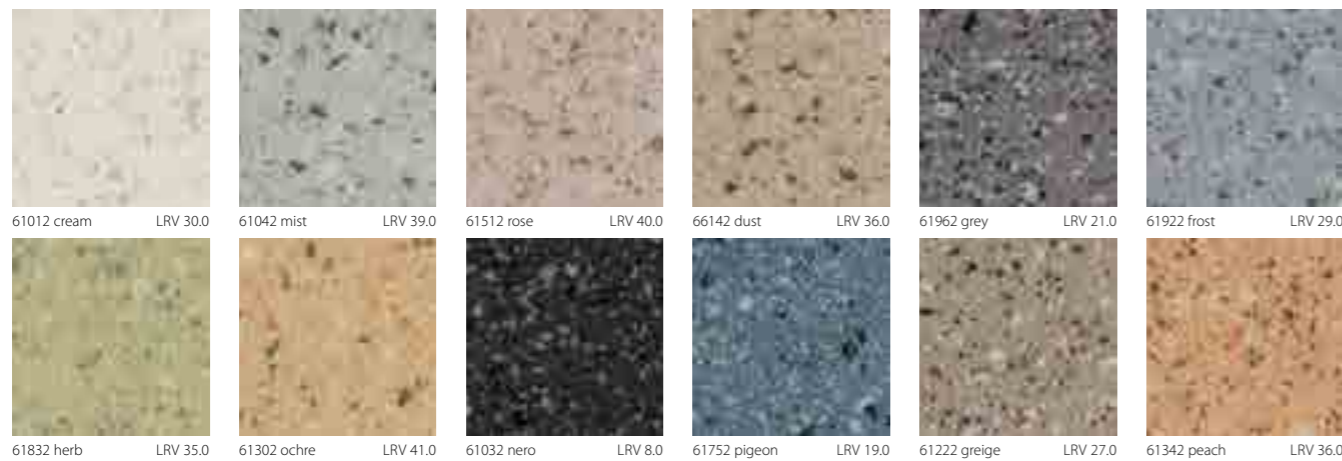
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# eternal smaragd



The timeless, salt & pepper look of smaragd is a neutral, easy to combine range of 12 colours. The design helps to conceal soiling ensuring the floor retains its appearance for longer.

Eternal smaragd 61752 pigeon



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# eternal marble



A neutral marble inspired design adding appeal to the surroundings in a practical way, in eight matching colours.

Eternal marble 64122 sahara



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# eternal sand



A subtle all-over design with a natural look in eight stylish colours, with a matching satin finish.



Eternal sand 13862 teal



13822 smoke LRV 35.0



13842 cork LRV 25.0



13852 soil LRV 16.0



13872 terra LRV 14.0



13892 aubergine LRV 8.0



13882 sepia LRV 11.0



13862 teal LRV 13.0



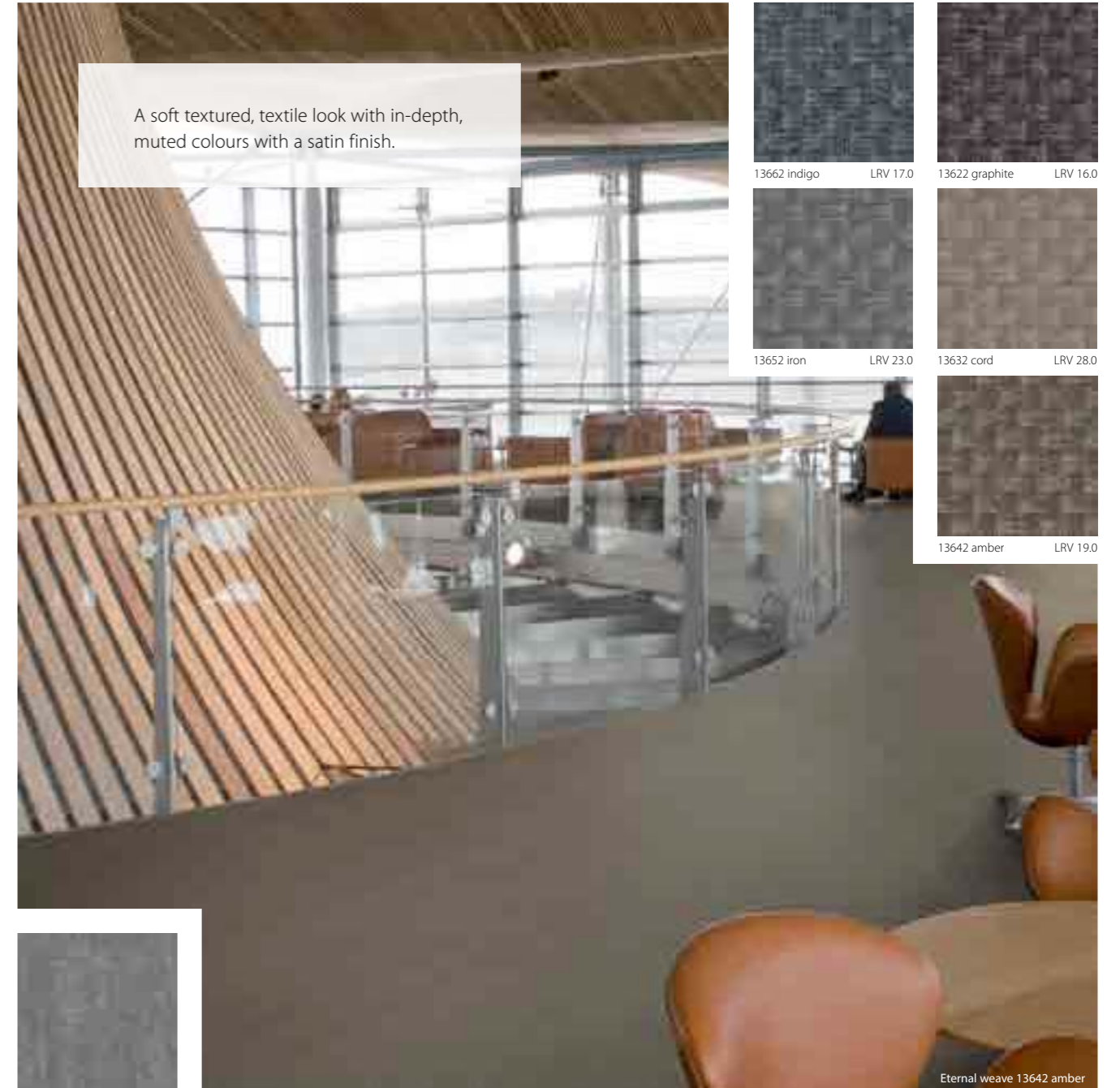
13832 linen LRV 27.0

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# eternal weave



A soft textured, textile look with in-depth, muted colours with a satin finish.



13662 indigo LRV 17.0



13622 graphite LRV 16.0



13652 iron LRV 23.0



13632 cord LRV 28.0



13642 amber LRV 19.0



13712 chrome LRV 24.0



13722 pewter LRV 20.0



13732 platinum LRV 20.0



13742 copper LRV 19.0



13752 bronze LRV 20.0

Eternal weave 13642 amber

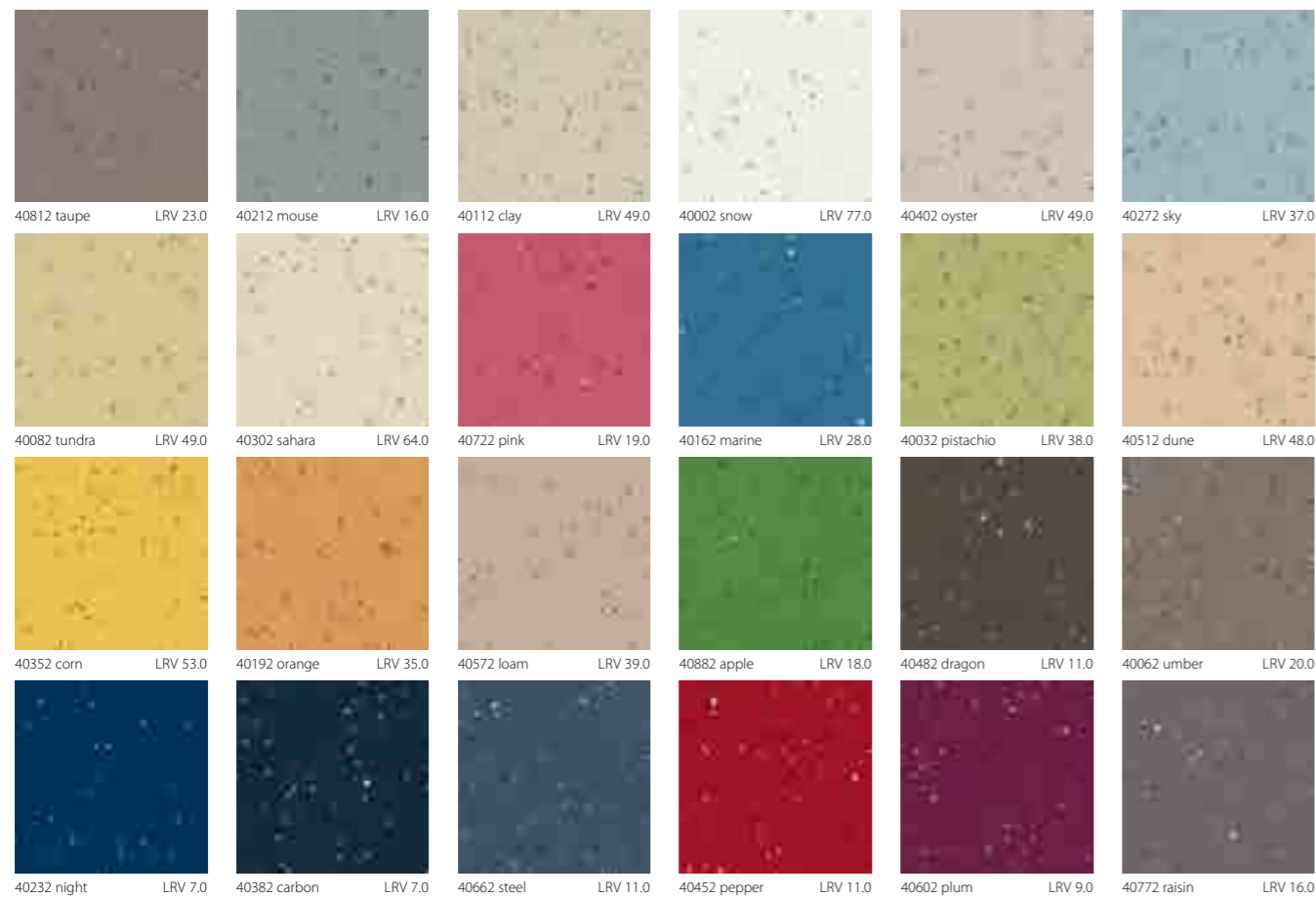
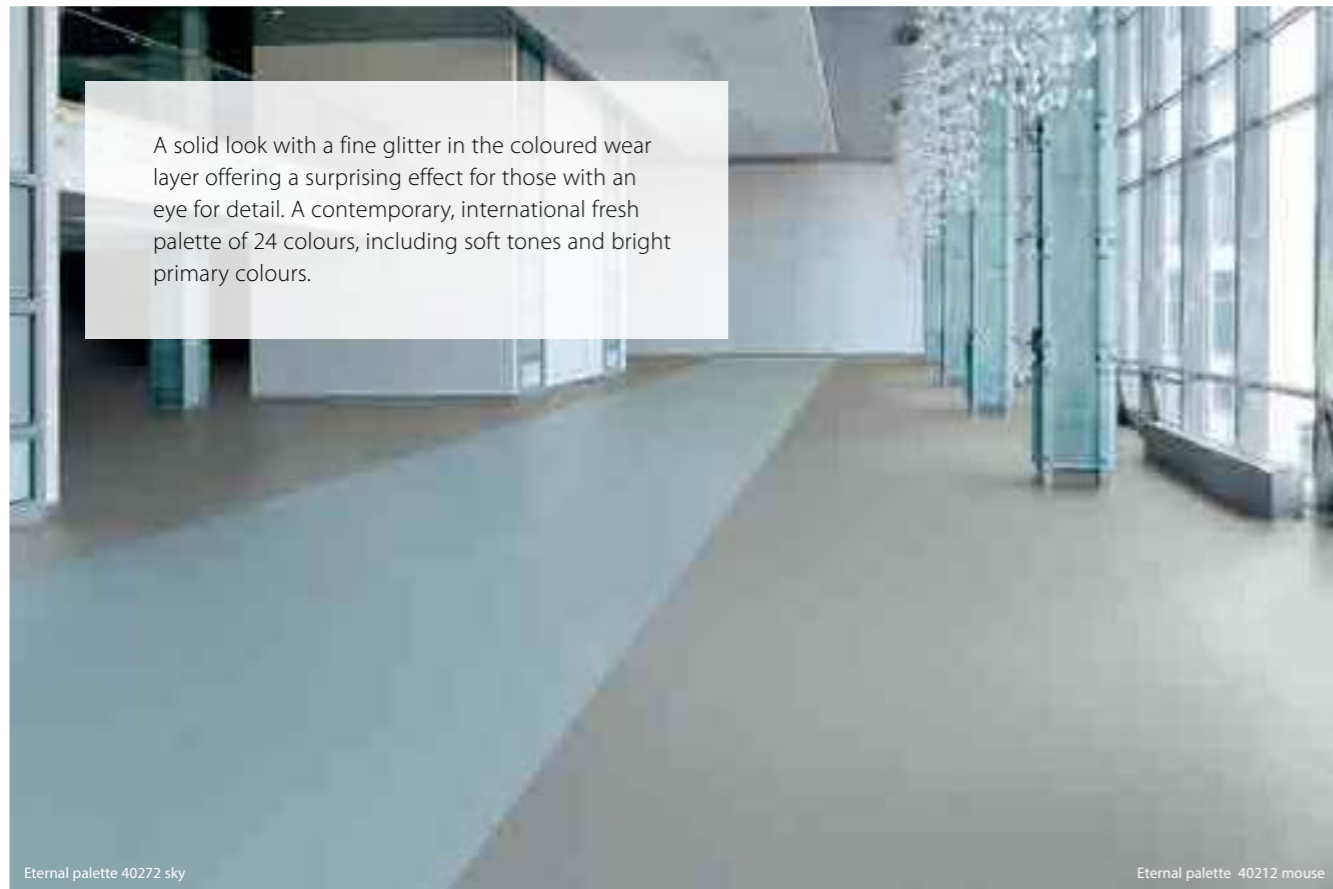
# eternal metal



A new, modern, outspoken design with a brushed metal effect, in five recognisable metallic colours including copper, bronze and silver.

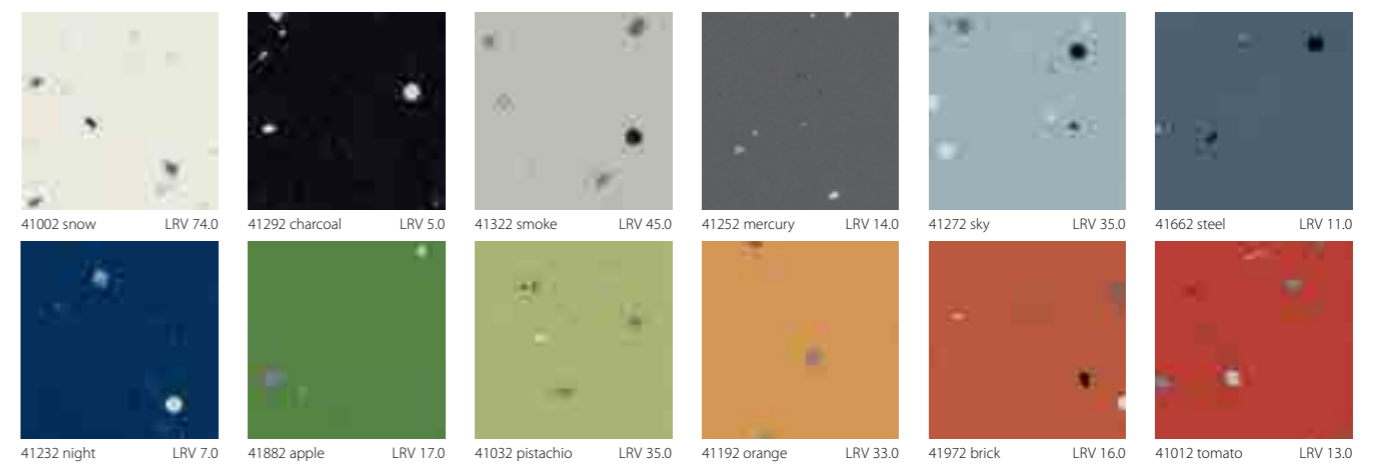
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# eternal palette



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# eternal contrast



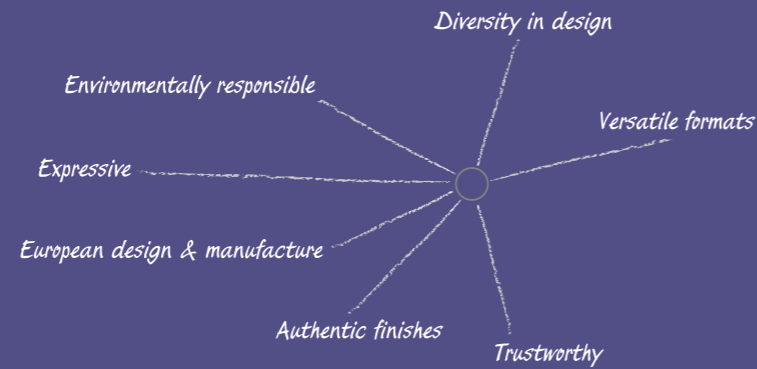
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# allura<sup>®</sup> luxury vinyl tiles

## The art of flooring

The all new Forbo Allura collection presents the ultimate in realistic natural and abstract designs that have been created with state of the art production techniques and processes to create the most realistic and natural material expression in luxury vinyl tiles.

Produced and designed in Europe, Allura offers eye catching design along with exceptional performance and sustainability credentials.



Allura a63675 bright ocean stripe and a63716 sky scales



**BREEAM ratings**  
Allura, Allura Form, Allura Premium – Printed laminate PVC floor covering (EN649)

Building Type	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)
A	A+	A+	A	A+	A+

**BREEAM ratings**  
Allura Flex – Printed laminate PVC floor covering (EN649)

Building Type	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)
A	A+	A+	A	A	A+



### Allura

All Forbo Allura designs are unique to this collection. Our wide range of wood, stone and abstract visuals are produced from 4m wide, 1.5m circumference rollers which, when combined with true to life embossing structures, create designs that are the best in the industry. Couple this with ultrasonic cutting and precise bevelling, a choice of 0.55mm or 0.7mm wear layer on all designs and durable finishes, Allura is truly a unique collection of luxury vinyl tiles.



### Allura premium

Available in a select number of colourways, Allura premium offers a surprising collection of woods and stone which provide something truly unique. Inspiring material expressions, achieved through innovative design and production processes, deliver a superior offer in Luxury Vinyl Tiles that create unusual and outstanding interiors. Allura Premium comes with a 0.7mm wear layer and is available in variety of formats including XL.



### Allura form

Pushing the boundaries of what's possible in luxury vinyl tiles, and reflecting contemporary and emerging trends, Allura form extends the Allura concept with new shapes, larger sizes, mix and match modularity and new colours and patterns.



### Allura flex

Loose lay vinyl tiles are now often seen as the preferred solution for floors that require quick installation. They are ideal for use alongside carpet tiles as they can be installed using the same tackifier. With a range of wood and stone designs alongside interesting abstracts, Allura flex can complement any flooring design.

## A versatile collection with products that suit a wide range of applications

Luxury Vinyl Tiles (LVT) are still a relative newcomer to the flooring market, however the modular format has made LVT an attractive alternative for many applications where efficiency, design and quality go hand in hand.

LVT products are characterised by their design and realism but also by their practical functionality. LVT provides a wood floor that does not splinter, crack or squeak or a stone or metal floor that is comfortable and warm underfoot. Combined with the benefits of their modular format which makes the product easier to handle, store and install, it's no wonder that luxury vinyl tiles are one of the fastest growing sectors of the flooring market.

### Why chose Forbo's Luxury vinyl tiles – Allura

Forbo's Allura collections are all produced and designed in Europe using ultra-modern production lines and technologies.

### Design and performance

- Large print rollers reduce the amount of design repeats in the planks or tiles on the floor thereby increasing the realism
- In-register embossing to increase the natural look of the wood designs
- Increased dimensional stability allowing us to create planks up to 150cm x 28cm and 100cm x 100cm tiles for truly striking effects
- Advanced cutting for precise bevelling
- Matt finish for a more authentic look
- Superior dimensional stability for ease of fitting and improved durability
- Proven wear layer for reduced cleaning and maintenance

### Sustainability

- Produced using 100% electricity from renewable sources
- Ultrasonic cutting reduces the amount of waste to less than 5% which is significantly less than traditional press cutting methods
- Produced in Europe with all components being REACH compliant
- Contains 30% of controlled recycled waste in its backing
- All installation waste can be collected and recycled back into our products via our Back to the Floor scheme. Please visit [www.forbo-flooring.co.uk/backtothefloor](http://www.forbo-flooring.co.uk/backtothefloor) to find out more.

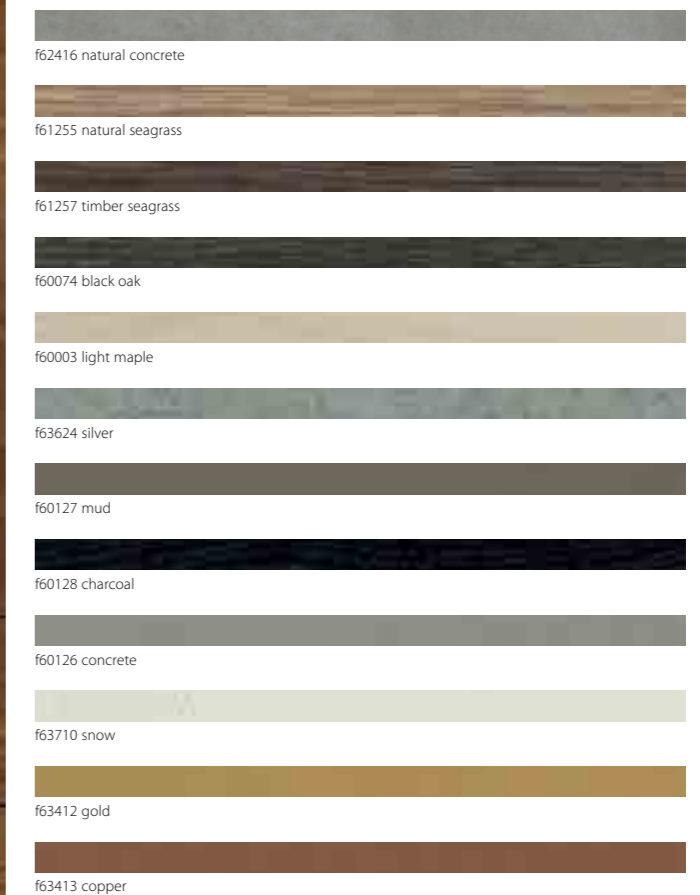


## Product and installation

Allura offers quality in every detail. The planks offer flexibility for easy cutting and installation. Exact measurements and dimensional stability always deliver a perfect fit of the floor.



### Strips overview



The colour tones, grain, plank size and embossing all combine for maximum realism.

LRV 20  
w60065 120 x 20cm  
LRV 26  
w60078 120 x 20cm  
LRV 22  
honey elegant oak  
light rustic oak

LRV 33  
w60070 100 x 15cm  
american oak

LRV 20  
w60153 120 x 20cm  
natural raw timber

LRV 15  
w60150 120 x 20cm  
brown raw timber

LRV 22  
w60075 120 x 20cm  
LRV 21  
w60063 100 x 15cm  
forest green oak  
waxed oak

LRV 13  
w60150 120 x 20cm  
brown raw timber

LRV 17  
w60300 150 x 28cm  
LRV 22  
w60302 150 x 28cm  
central oak  
deep country oak

LRV 17  
w60091 120 x 20cm  
bright rustic pine

LRV 25  
s62486 50 x 50cm  
LRV 25  
clay sand

Key: products marked with a are bevelled

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

LRV 28  
w60071 100 x 15cm  
french oak

LRV 27  
w60026 100 x 15cm  
LRV 22  
w60004 100 x 15cm  
classic beech  
golden cherry

LRV 32  
w61226 120 x 20cm  
LRV 24  
w61228 120 x 20cm  
ocean tigerwood  
soft tigerwood

LRV 17  
a63685 50 x 50cm  
natural textile

LRV 26  
w61255 100 x 15cm  
LRV 12  
w61257 100 x 15cm  
natural seagrass  
timber seagrass

LRV 13  
a63703 50 x 50cm  
LRV 16  
a63607 50 x 50cm  
LRV 15  
copper mesh  
silver weave

LRV 9  
s62474 50 x 50cm  
coloured textile  
rusty oxidised steel

LRV 12  
a63684 50 x 50cm  
LRV 12  
s62429 75 x 50cm  
warm metal  
a63703 copper mesh

Key: products marked with a are bevelled

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

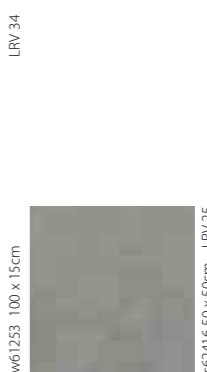
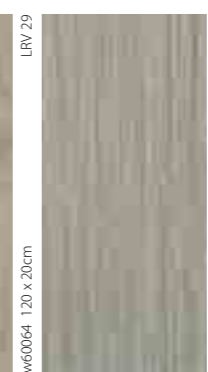
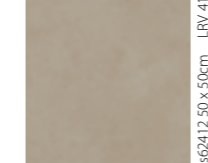
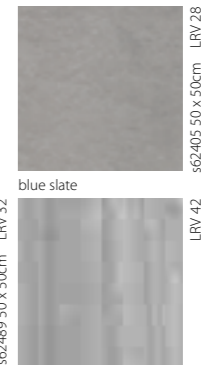
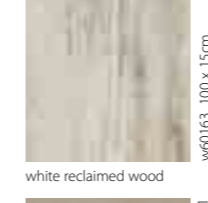
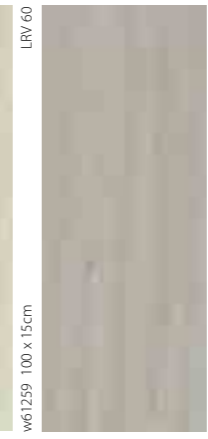
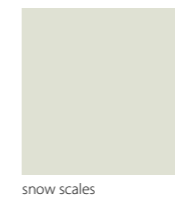
Natural looking floors with only a few pattern repeats in the plank designs, ensures true-to-life floors that range from subtle tonal colours to expressive and modern woods.



w60003 light maple | w60150 brown raw timber | w60151 white raw timber | w60163 white reclaimed wood

Key: products marked with a ✓ are bevelled

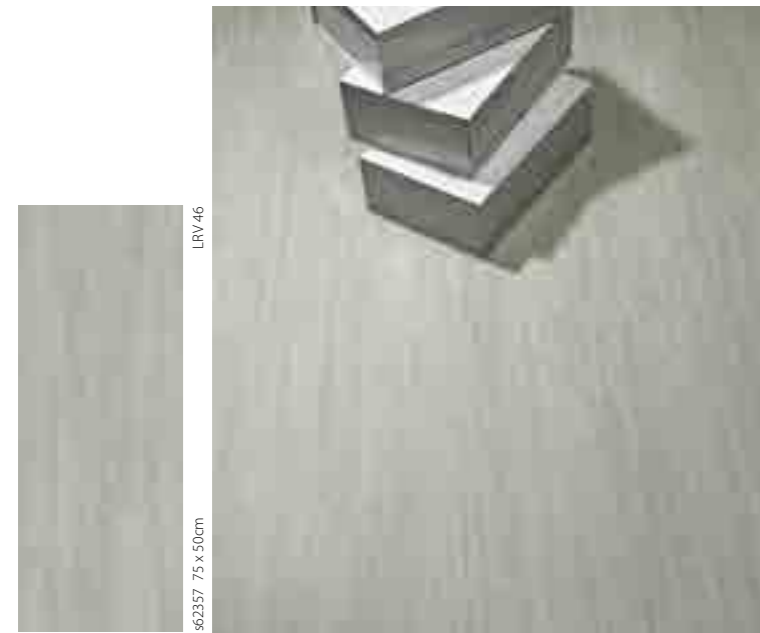
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Key: products marked with a ✓ are bevelled

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

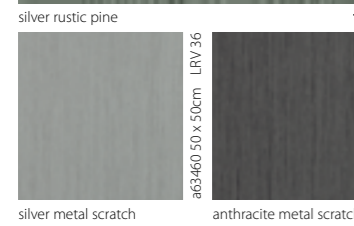
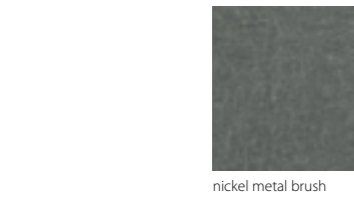




Stone, mineral, vintage and textured effects create calming tones. The subtle designs complement all types of spaces.



grey limestone  s62357 grey limestone

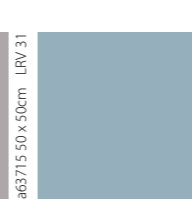
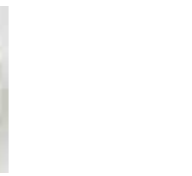


Key: products marked with a  are bevelled

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



violet scales



sky scales



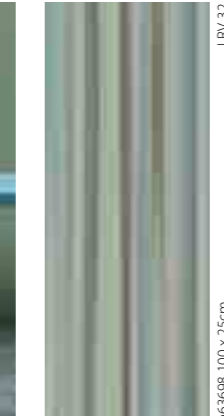
jade scales



light oxidised steel



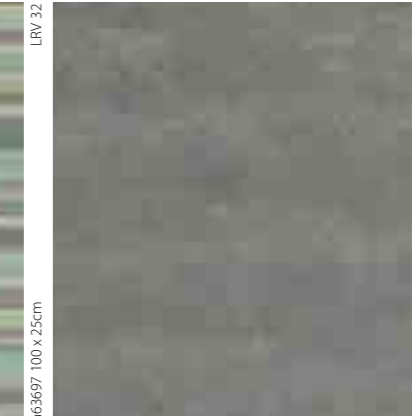
a63697 pastel vertical stripe | a63698 pastel horizontal stripe | a63714 jade scales



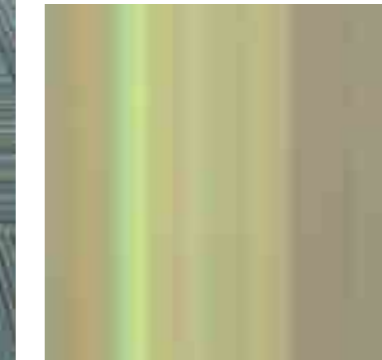
pastel horizontal stripe



pastel vertical stripe



light oxidised steel



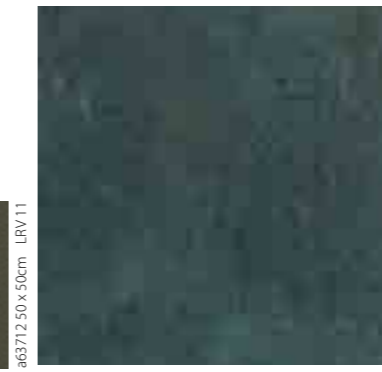
spring forest stripe



a63672 spring forest stripe



dragon scales



emerald oxidised steel



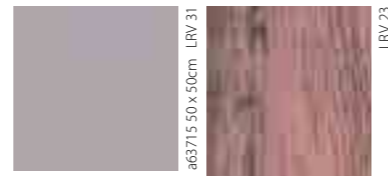
s62475 50 x 50cm



bright ocean stripe

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Intriguing abstract designs are ideal for those looking to make a statement on the floor. Mix and match plain and linear designs along with XL sizes for maximum impact.



violet scales



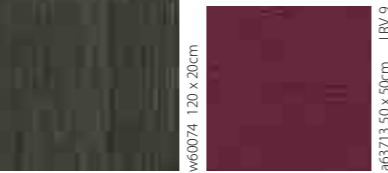
w60185 anthracite weathered oak



pink reclaimed wood



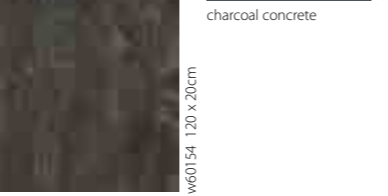
cool metal



plum scales



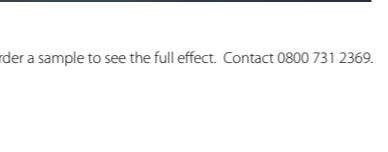
charcoal concrete



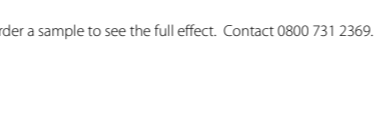
anthracite raw timber



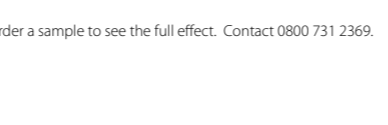
a63686 indigo textile



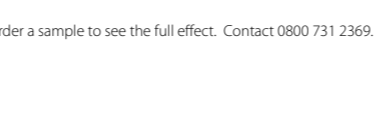
rustic anthracite oak



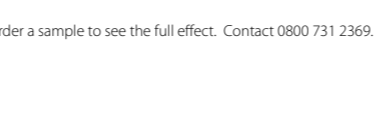
black snakewood



indigo textile



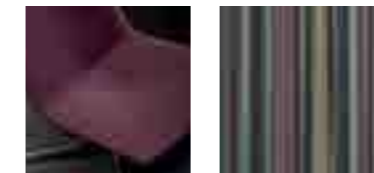
black slate



black reclaimed wood



emerald oxidised steel



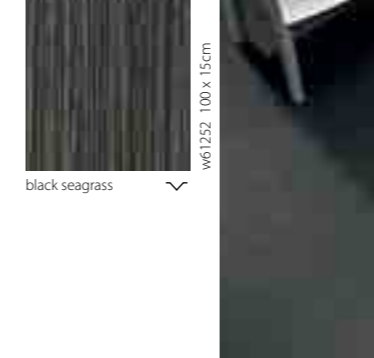
dark horizontal stripe



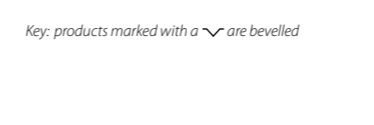
dark vertical stripe



black seagrass



s62406/07 black slate



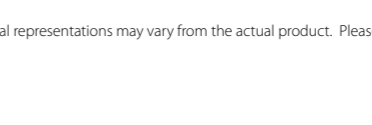
grey slate



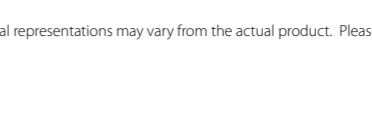
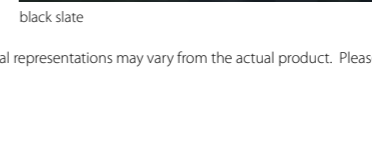
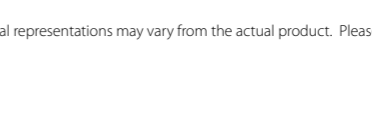
a63694 dark vertical stripe | w60300 central oak



black slate

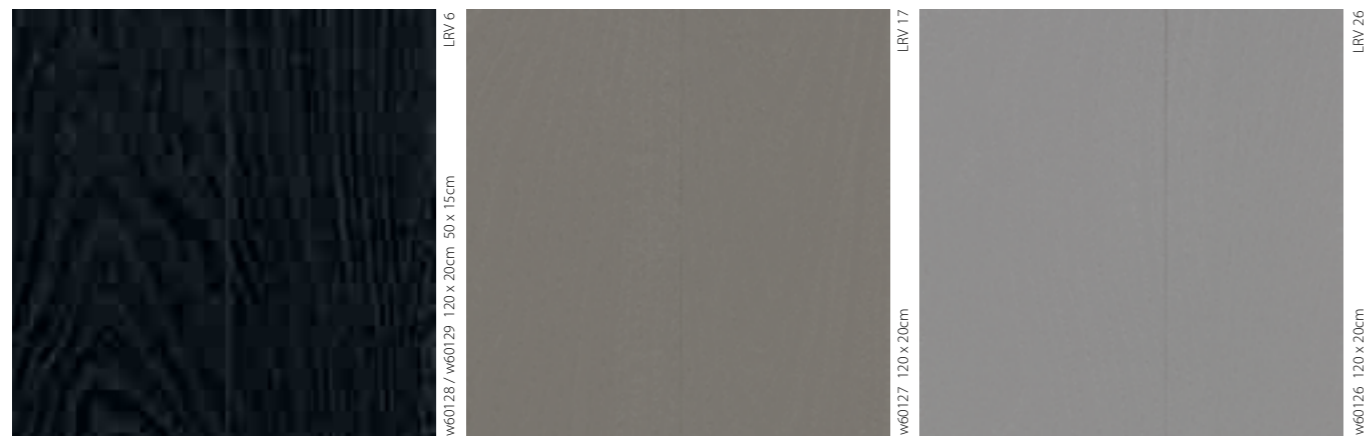


rustic anthracite oak





Allura premium w60129 | black solid oak




black solid oak

mud solid oak

silver solid oak

white solid oak

Key: products marked with a  are bevelled

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

**BREEAM ratings**  
Allura Premium – Printed laminate PVC floor covering (EN649)

Building Type	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)
Commercial	A+	A+	A	A+	A+



Allura premium w60235 | dark shadow



black shadow

dark shadow

white shadow

Key: products marked with a  are bevelled

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Allura premium w60112 | muted raw edge



grey raw edge



muted raw edge



anthracite raw edge

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Allura premium s62337 | cool traces of time



cool traces of time



warm traces of time

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Allura premium w60242 | natural plywood



black plywood



grey plywood



natural plywood

LRV 8  
w60244 75 x 50cm

LRV 29  
w60246 75 x 50cm

LRV 41  
w60242 75 x 50cm

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Allura premium w60264 | real buffalo



white buffalo

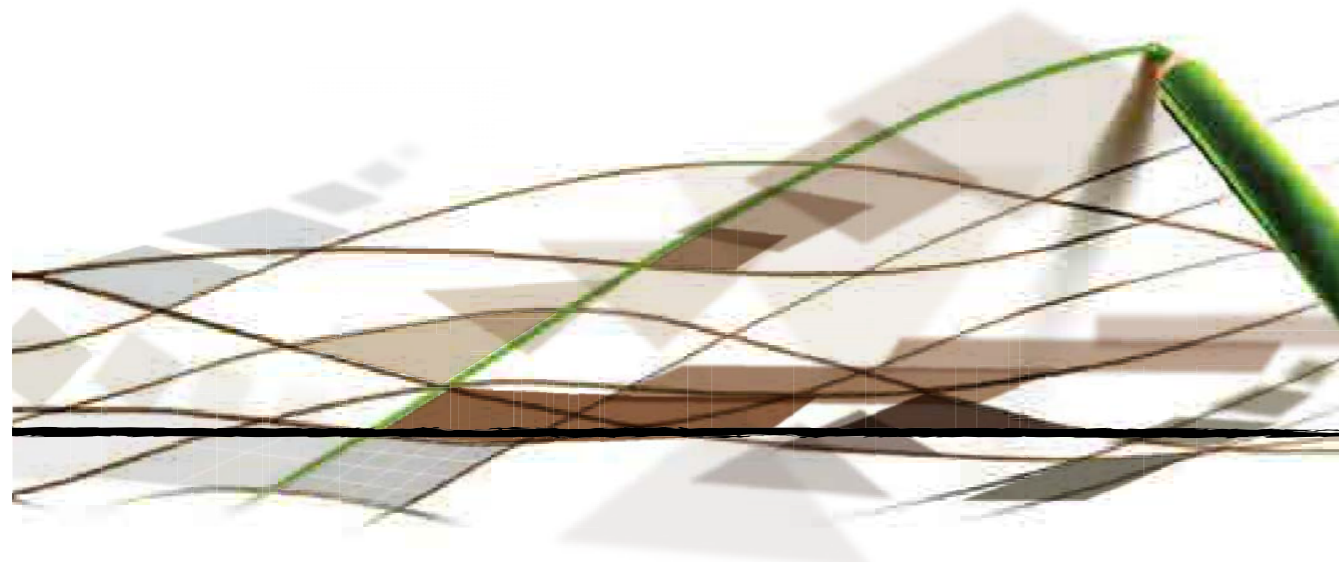


real buffalo

LRV 39  
w60261 100 x 15cm

LRV 33  
w60264 100 x 15cm

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



## Allura **form** luxury vinyl tiles form and function; beautifully combined

### Pushing new boundaries

Forbo is constantly looking to push the boundaries of design. If you're looking for increased design flexibility and creative floor covering solutions, Allura Form is ideal. It's a groundbreaking collection whose distinctive themes and shapes aim to inspire.

Reflecting contemporary and emerging trends, Allura Form extends the core Allura concept with new shapes, larger sizes, mix and match modularity along with new colours and patterns. The result is increased choice for everyone who wants to combine leading-edge design with Allura's proven practicality. From a diamond-shaped tile that offers endless combination possibilities to multi-width, large authentic oak planks, every collection element within Allura Form will promote fresh, exciting opportunities, helping you create floor designs that are contemporary, unique, and practical.





Allura square w69077 | country rustic oak

### Only from Forbo Flooring

Every aspect of Allura Form is exclusive to Forbo Flooring. Developed by our in-house design team, each pattern and shape is original so that the entire range reflects years of experience in developing design driven floor coverings. Advances in in-house technology have enabled us to create new shapes and larger sizes, while continuing to guarantee the highest quality. And all Allura floor coverings are produced using the latest production technologies and sustainable manufacturing principles at our facilities at Coevorden, in the Netherlands.

**Key:**

- \* Colourways also available in general Allura collection:
-  Thickness wear layer 0.7mm
-  Gauge 2.5mm

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

**BREEAM ratings**  
Allura Form – Printed laminate PVC floor covering (EN649)

Building Type	Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)
	A	A+	A+	A	A+	A+

# allura form Square



w69077 | country rustic oak + w69064 | whitewash elegant oak

whitewash elegant oak\*      country rustic oak\*      Square inspiration 1      Square inspiration 2

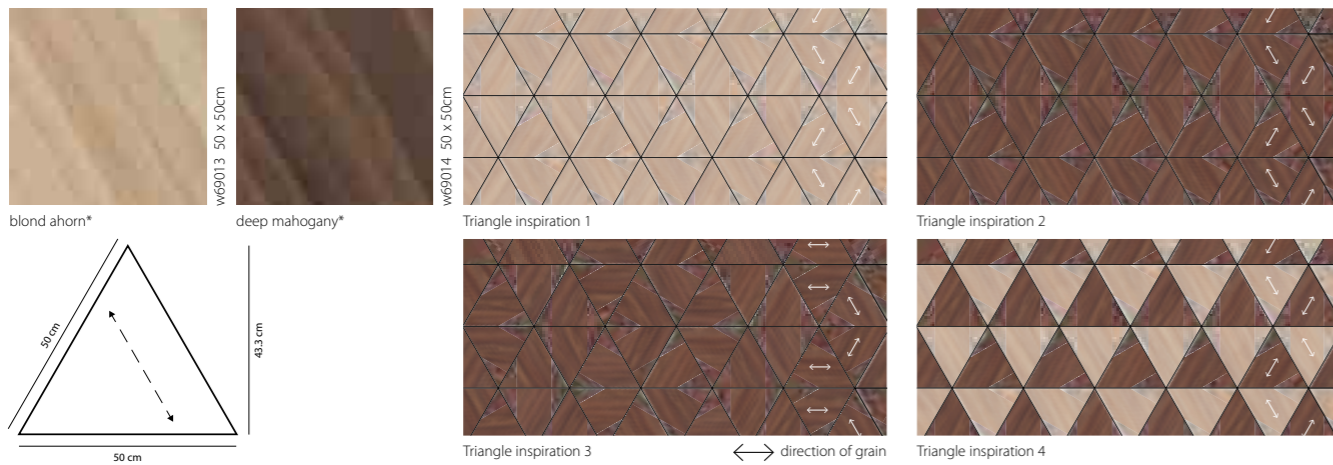
whitewash elegant oak\*      country rustic oak\*      Square inspiration 3      Square inspiration 4

←→ direction of grain

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



w69014 | deep mahogany



blond ahorn\*

deep mahogany\*

Triangle inspiration 1

Triangle inspiration 2

Triangle inspiration 3

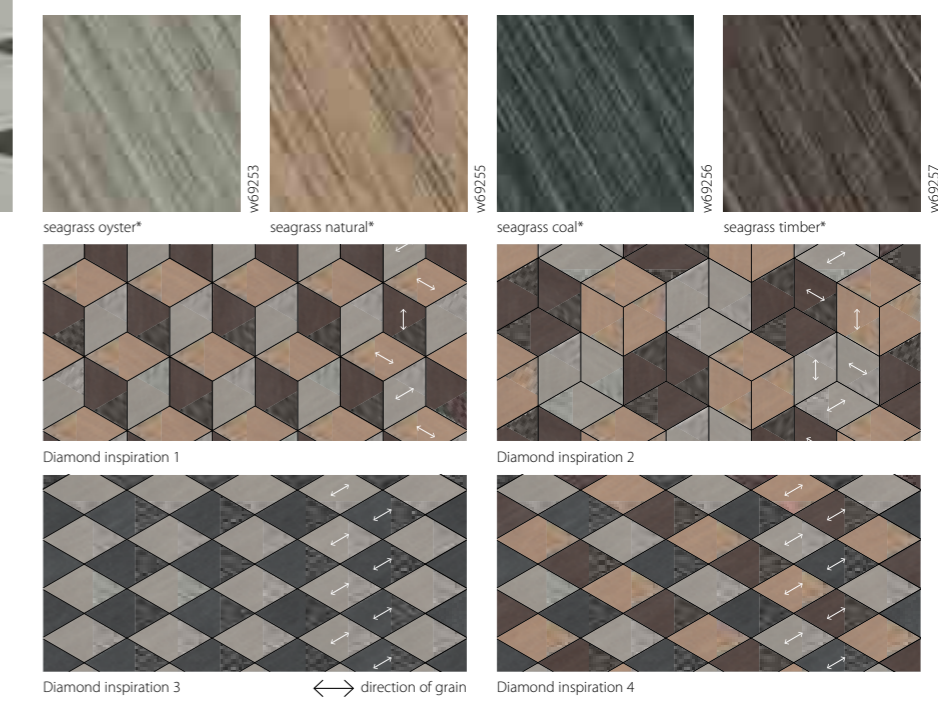
direction of grain

Triangle inspiration 4

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



w69253 | seagrass oyster\* w69256 | seagrass coal\*



seagrass oyster\*

seagrass natural\*

seagrass coal\*

seagrass timber\*

Diamond inspiration 1

Diamond inspiration 2

Diamond inspiration 3

direction of grain

Diamond inspiration 4

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



w62450 | stone grey 100 x 100cm



stone grey 100 x 100cm



stone grey 50 x 50cm



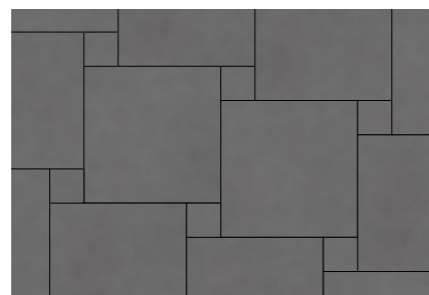
stone grey 25 x 25cm



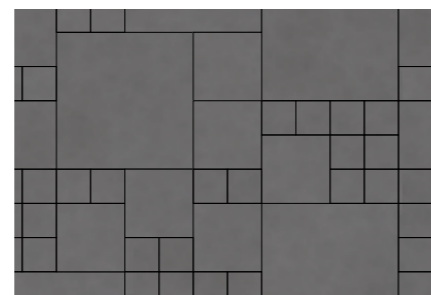
Stone Dimensions inspiration 1



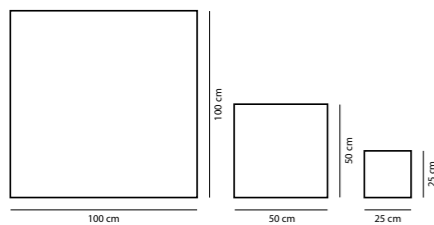
Stone Dimensions inspiration 2



Stone Dimensions inspiration 3



Stone Dimensions inspiration 4



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



w60302 | deep country oak 150 x 28cm



central oak 150 x 28cm



whitened oak 150 x 28cm



deep country oak 150 x 28cm



central oak 150 x 14cm



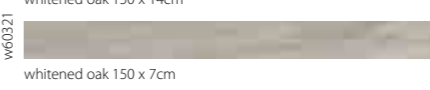
whitened oak 150 x 14cm



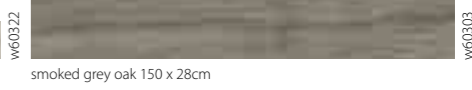
smoked grey oak 150 x 28cm



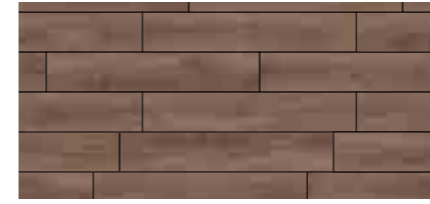
central oak 150 x 7cm



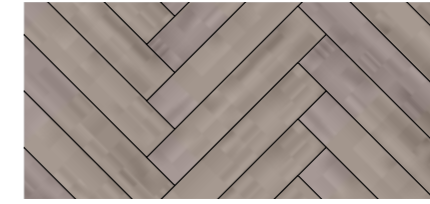
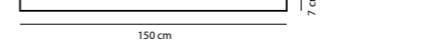
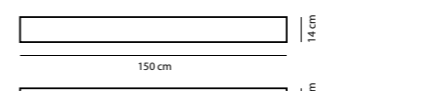
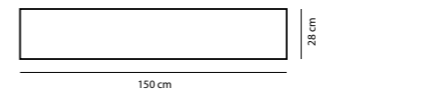
whitened oak 150 x 7cm



rustic anthracite oak 150 x 28cm



Oak XL inspiration 1



Oak XL inspiration 2



Oak XL inspiration 3



Oak XL inspiration 4



Oak XL inspiration 4

←→ direction of grain

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



# allura flex

Loose lay vinyl tile

## A versatile collection with products that suit a wider range of applications

Allura flex is a collection of high quality, dimensionally stable, heterogeneous vinyl tiles and planks which are adhered with tackifier rather than permanent adhesive. Available in 36 designs ranging from natural stones and woods to interesting metallic and textured effects, the collection offers something for all commercial floors.

Ideal for use alongside carpet tiles, Allura flex has a gauge of 5mm with a 1mm transparent wear layer and proven PUR Pearl® finish.

Please visit [www.forbo-flooring.co.uk/alluraflex](http://www.forbo-flooring.co.uk/alluraflex) to find out the recommended laying method by colourway.

Eleven Allura flex designs are available on our Forbo Direct service where we guarantee to deliver up to 500m<sup>2</sup> within 5 working days.\* The 11 colours are marked on the following pages with a >

\*terms and conditions apply. Visit [forbo-flooring.co.uk/forbodirect](http://forbo-flooring.co.uk/forbodirect)



Allura flex 1684 black rustic oak and Tessera mix 961 gravel carpet tiles



Allura flex 1634 nero concrete, 1542 red

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# allura flex

wood

BREEAM ratings							
Allura flex – Printed floor covering with a foam layer (EN651)							
Building Type	Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	1999 Results
A	A	A+	A+	A	A	A+	-



Allura flex 1679 deep country oak



rustic anthracite oak > > blue reclaimed wood 1564 120 x 20cm light rustic oak 1682 120 x 20cm black rustic oak 1684 120 x 20cm natural weathered oak 1557 120 x 20cm deep country oak > >

Key: products marked with a > are available on Forbo direct products marked with a < are bevelled

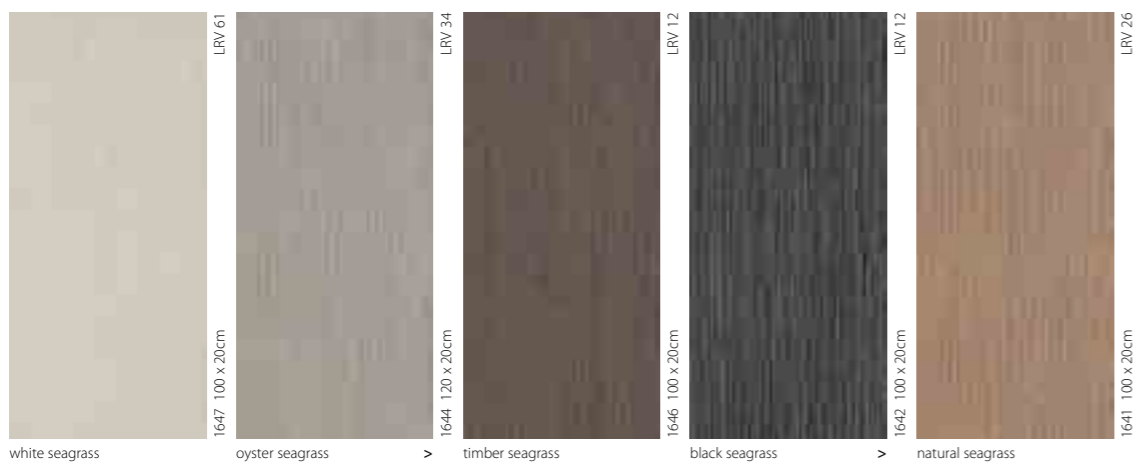
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# allura flex

wood



Allura flex w1647 white seagrass



Key: products marked with a > are available on Forbo direct

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# allura flex

stone



Allura flex 1633 grigio concrete and 1544 aqua



Key: products marked with a > are available on Forbo direct

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Allura flex 1584 coloured textile, 1524 rusty oxidised steel



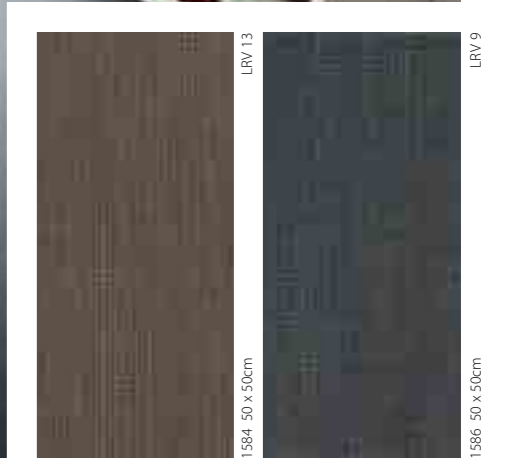
rusty oxidised steel warm metal silver metal scratch > rust metal scratch

Key: products marked with a > are available on Forbo direct

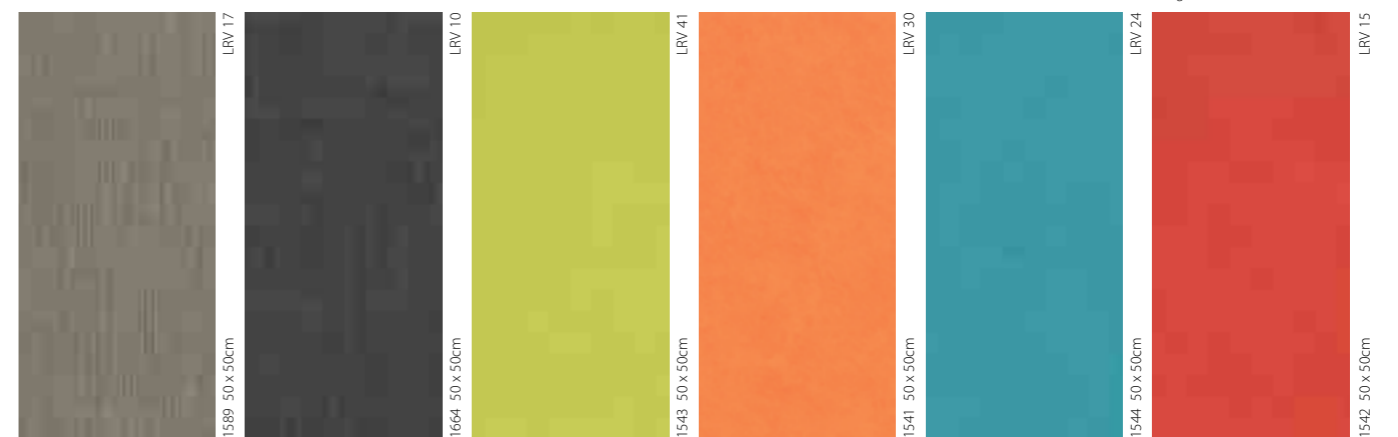
Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Allura flex 1586 indigo textile



coloured textile indigo textile



natural textile graphite weave > lime orange aqua red

Key: products marked with a > are available on Forbo direct

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

## Safety. Design. Confidence.



## Step: a versatile performance product

Forbo's Step safety vinyl can be used wherever people work, learn, play or go about their daily business as slip resistance is a key consideration in the creation of safe working, living and public environments. The new Forbo Step collection combines outstanding slip resistant properties with differentiated aesthetics and, through the use of new 'Step Crystals', each colourway offers a clean, fresh look and improved cleaning and maintenance properties.

Step: Style, versatility and guaranteed performance.

Step is a heterogeneous product where each layer adds functionality to the product, ensuring optimal performance.

The construction begins with the compact calendared backing that provides the ability to withstand dynamic loads and minimises residual indentation. This layer contains up to 60% of controlled recycled waste, contributing to the products environmental credentials. The flexible glass fleece layer reinforces the product and provides optimal dimensional

stability; but it's in the wear layer of the product where the lifetime slip resistance performance is designed in. The presence of Step Crystals throughout the wear layer ensures continuing slip resistance.

The final top coat is a matt PUR protective layer which optimises appearance retention even under high traffic conditions and protects against scratches.

**Most Forbo Step products are finished with PUR Pearl, a finish that is stain and chemical resistant and provides an ideal finish for cleaning and maintenance.**

Many of the products in the Forbo Step range include Step Crystals which offer a clear and light aesthetic and also reduced soiling. As Step Crystals are made from recycled material, they also enhance the environmental performance of the collection.

For Wetroom applications, Forbo Step offers ranges featuring embossed structures which are organic in design, hygienic and comfortable underfoot.

### Step is:

- A versatile, durable slip resistant product
- Easy to clean and maintain
- Includes a flexible glass fleece carrier for superior dimensional stability
- Matt finish for a natural appearance
- A wide range of colours for creative solutions
- Can be colour coordinated with other Forbo flooring solutions
- Produced using 100% electricity from renewable sources
- Up to 60% controlled recycled waste in the backing
- Step crystals are produced using recycled materials

1. Safety vinyl flooring with **guaranteed lifetime slip resistant performance.**
2. Differentiated design with **no compromise on performance.**
3. A collection which enables **a range of slip resistance ratings** to be used across co-ordinating colour schemes.
4. Unique, attractive and **comfortable solutions** for wetroom applications.
5. Innovative slip resistant particles, **Step Crystals**, which contribute to a **clean and fresh design, easier cleaning and an improvement on our Life Cycle Assessment.**

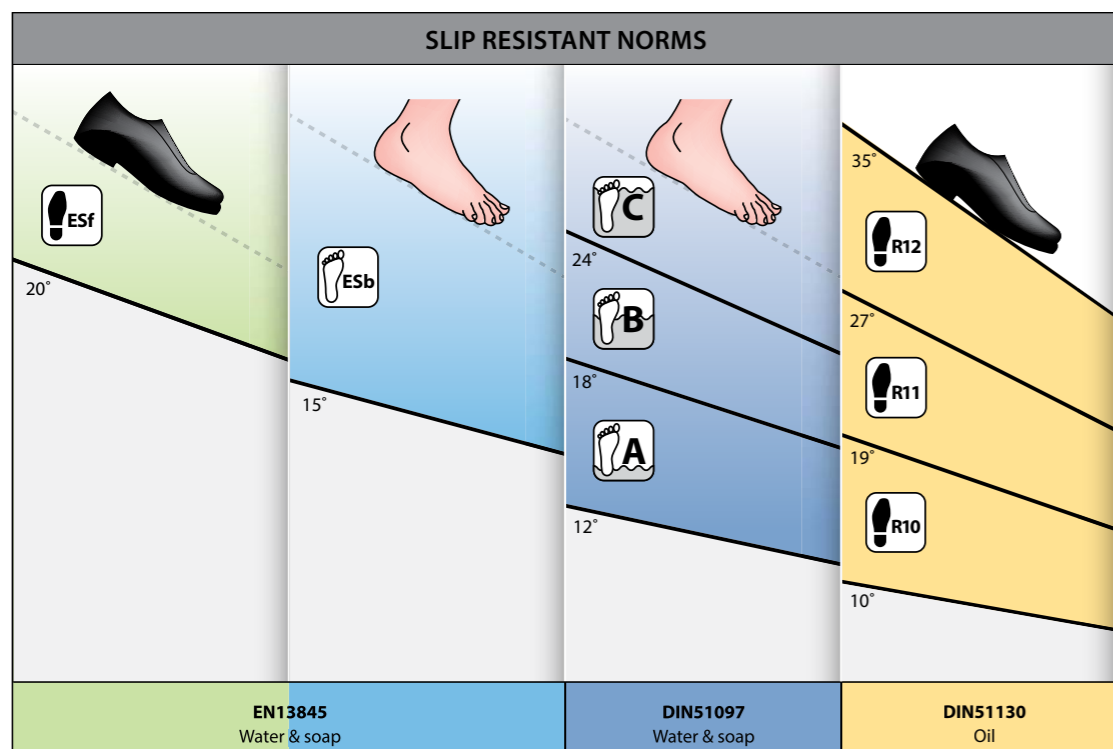


≥ 36  
Wet Pendulum

≥ 20 microns  
surface roughness



*New Step crystals contribute to a clean and fresh design*



All Step floors meet the wet pendulum test value of  $\geq 36$  ie a low slip risk

All Surestep Laguna Safestep Aqua Surestep Laguna (B) Safestep Aqua (C) All Suresteps R10 Safestep R11 Safestep R12 Safestep Aqua R10

Forbo has created **a unique compact product offer**, which complies with all relevant safety flooring standards.

### HSE Compliance – Wet Pendulum test – $\geq 36$

All Step floors are tested using the TRRL Pendulum test, the preferred test method of the HSE which is used to assess the slip resistance of a floor surface. Floors can be tested with different rubber sliders to assess either footwear or barefoot use. Using this test, a Pendulum test value (PTV) of 36 or higher is considered to offer a low slip risk. Surestep and Safestep R11 and R12 products offer wet Pendulum test values of  $\geq 36$  for footwear applications. In addition, Surestep Laguna and Safestep Aqua offer wet Pendulum test values of  $\geq 36$  for barefoot use areas.

Forbo Step complies with EN 13845 due to the use of slip resistant particles throughout the wear layer of the product. This standard specifies the requirements that must be met to ensure durable slip resistance throughout the guaranteed life of the product.

Floors are often evaluated for slip resistance by using the "R" scale, which is linked to the DIN 51130 standard. In simple terms, the angle of a ramp covered with the floor covering and lubricated with oil is increased until the person walking down it slips. The tested floor covering is given an "R" rating based on the angle at which the tester slips. The scale starts at R9 (the lowest slip resistance class) and runs to R13 (the highest slip resistance class). Step products

offer classifications from R10 to R12, a comprehensive range of products.

For products used in barefoot areas, DIN 51097 applies. The test method is similar to DIN 51130, but for this test, the surface is covered with a 'soap and water' solution which is more relevant to barefoot applications. The Step range offers unique solutions up to the highest class in barefoot safety performance.

**By choosing the correct Step safety flooring for the relevant application, the potential for accidents caused by slipping can be reduced significantly.**

## Your steps; **Sure** and **Safe**



### Surestep

Sustainable slip resistance: these products are all applicable for general walking areas where there is an increased slip risk. Surestep is the optimum combination of slip resistance and ease of maintenance.

**Collections:** Original, Star, Wood, Stone, Mineral and Texture.

**Performance** – Pendulum test value (wet test)  $\geq 36$ ; Rz -  $\geq 20$ ; EN13845 class ESf; DIN51130 - R10.

### Safestep

Products in this category are ideal for use in areas where a high slip risk has been identified because of continuous contamination of the floor. In these areas it is simply not possible to prevent spillage, due to the type of work being conducted. The intensity of use defines the product to choose.

**Collections:** Safestep R11, Safestep R12.

**Performance** - Pendulum test value (wet test)  $\geq 40$ ; Rz -  $\geq 20$ ; EN13845 class ESf; DIN51130 - R11/R12.

### Wetroom

Wetroom floor products are developed for use in continuously wet areas, where water flows frequently and barefoot traffic is the standard; or a combination of barefoot and footwear traffic occurs.

**Collections:** Safestep Aqua, Surestep Laguna.

**Performance** - Surestep Laguna – Pendulum test value (wet test Barefoot and footwear)  $\geq 36$ ; Rz -  $\geq 20$ ; EN13845 class ESf and ESb; DIN51097 Class B; DIN51130 – R10.

**Performance** - Safestep Aqua – Pendulum test value (wet test Barefoot)  $\geq 36$ ; Rz -  $\geq 20$ ; EN13845 class ESb; DIN51097 class C; DIN51130 – R10

## What to use where

Forbo's new Step safety flooring collection provides a complete range of products designed to meet safety demands across a wide range of applications. All products in the Step collection meet Health and Safety Executive (HSE) and European Standard requirements.



**surestep**<sup>®</sup> R10



**safestep**<sup>®</sup> R11



**safestep**<sup>®</sup> R12



**surestep**<sup>®</sup> laguna



**safestep**<sup>®</sup> aqua



**General and spillage areas with increased (a higher) slip risk**

Typical areas:

- High traffic areas, ramps or corridors
- Tea and coffee points
- General workrooms
- Service areas
- Kitchens, dining rooms to 'Food servery areas'

**Areas with increased slip risk due to continuous contamination**

Typical areas:

- Professional kitchen
- Florist shop
- Laundry

**Light industrial**

Typical areas:

- Light industrial food production
- Wood working rooms and other workshops
- Store rooms

**Wetroom areas, mainly barefoot but also accessed by footwear**

Typical areas:

- Continuously wet areas, mainly barefoot but also footwear
- Changing rooms in combination with footwear
- Bathrooms in combination with footwear

**Showers, swimming pool areas**

Typical areas:

- Continuously wet areas, barefoot and soft shoes
- Walk in showers
- Hydrotherapy areas
- Indoor swimming pool


# surestep<sup>®</sup> original

























## Surestep Original

The fresher alternative to the conventional safety flooring visual, with an improved cleaner visual. A palette of 24 colours combines gradations of hue and lightness.

Available in 24 colours.

R10, ESf, TRRL≥36, Rz≥20.



	171082 snow LRV 75.0		
	171422 trout LRV 53.0		171032 smoke LRV 47.0
			171442 jade LRV 30.0
	171302 pale LRV 48.0		171442 jade LRV 30.0
	171712 sky LRV 35.0		171952 elephant LRV 19.0
			171812 taupe LRV 22.0
	171842 pistachio LRV 35.0		171262 umber LRV 19.0
	171842 pistachio LRV 35.0		171132 bianco LRV 69.0
			171362 clay LRV 47.0
	171562 pepper LRV 10.0		171512 oyster LRV 49.0
	171602 plum LRV 9.0		171222 dune LRV 47.0
			171532 sun LRV 49.0
	171732 storm LRV 22.0		171642 cloudy LRV 21.0
	171962 steel LRV 11.0		171992 charcoal LRV 6.0
	171782 night LRV 7.0		

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# surestep<sup>®</sup> star



	176362 clay LRV 49.0		176082 snow LRV 75.0
			176032 smoke LRV 47.0
			176422 trout LRV 54.0
	176072 pewter LRV 25.0		176922 concrete LRV 28.0
	176692 mouse LRV 28.0		176262 umber LRV 19.0
	176412 forest LRV 22.0		176272 raisin LRV 15.0
	176982 carbon LRV 8.0		176282 dragon LRV 11.0
	176952 mercury LRV 14.0		176412 forest LRV 22.0

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

## Surestep Wood

Realistic natural designs provide a warm ambience to all areas. The Surestep wood palette contains both our most popular best selling colours alongside new abstract woods and all-over designs. All the wood designs have a clear and sharp visual due to the use of the almost invisible 'Step Crystals', which also guarantee lifetime slip resistance.

Available in 12 colourways.

Four of the Step wood colourways are also available as Surestep Wood Decibel which offers 17dB acoustic performance along with multiple roll width options (see page 111 for details).

R10, Esf, TRRL≥36, Rz≥20.

## Surestep Stone

Stone designs with a modern look for contemporary areas. The range offers both concrete designs, black and white granite and all-over effects. With colours ranging from light to dark, all Surestep stone colours are enriched by either carborundum particles or Step Crystals.

Available in 8 colours.

R10, Esf, TRRL≥36, Rz≥20.

## Surestep Mineral

A decorative mineral design which even though the pattern is small, complements both small and large areas. A unique style where the chips in the transparent wear layer create depth and add refinement.

Available in 5 colours.

## Surestep Texture

A contemporary design with a textile appearance for a soft and elegant look & feel. A textured embossing enhances the finish and all-over aesthetic of the product. The use of Step crystals ensures that the style is not compromised while ensuring safety floor functionality.

Available in 5 colours.

R10, Esf, TRRL≥36, Rz≥20.

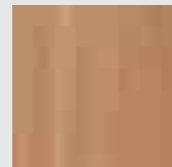


18802 elegant oak



18802 elegant oak

LRV 32.0



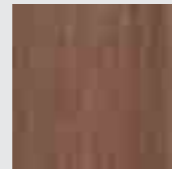
18462 middle beech\*



LRV 29.0



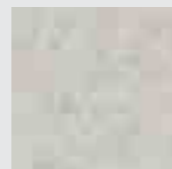
LRV 33.0



18662 pear



18242 sunny beech\*



17092 white stone

LRV 60.0



18552 natural seagrass



18542 white seagrass

LRV 60.0



18942 natural oak



18942 natural oak\*

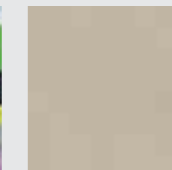
LRV 26.0



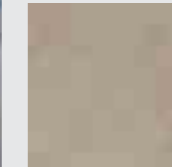
18362 chestnut LRV 22.0



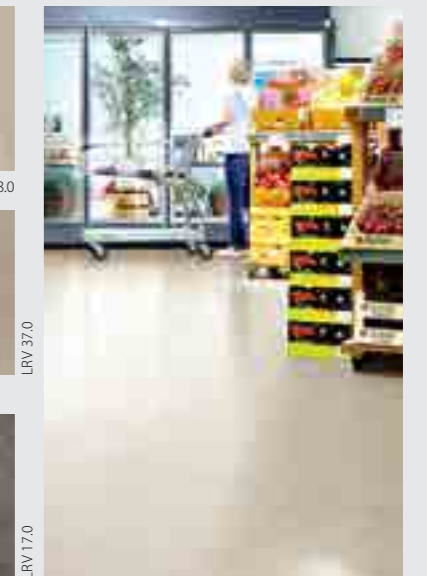
562488 white sand



89912 opal LRV 48.0



17112 sand concrete

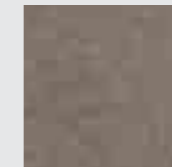


LRV 37.0

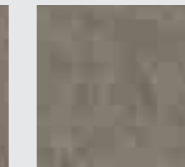


89922 cloud

LRV 40.0



89932 sepia LRV 23.0



17142 warm concrete



17162 grey concrete



17112 sand concrete



17132 blue concrete



17122 cool concrete

LRV 25.0

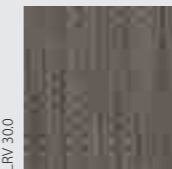
LRV 0.37



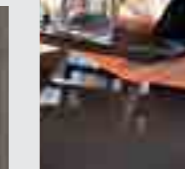
89022 cotton



89032 linen



89082 felt LRV 15.0



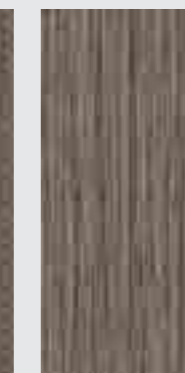
89952 grape LRV 14.0



89012 leather



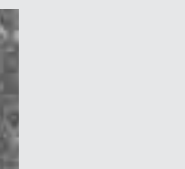
89012 leather LRV 16.0



18562 grey seagrass



17072 anthracite LRV 17.0



18572 black seagrass

LRV 18.0

LRV 13.0



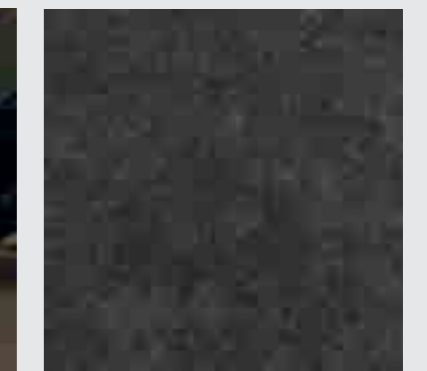
18932 rustic oak\* LRV 18.0



18792 dark oak LRV 12.0



18562 grey seagrass



17172 black concrete

LRV 8.0

\*Also available as Surestep wood decibel. Please see page 111 for details.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



# safestep<sup>®</sup> R11 safestep<sup>®</sup> R12

## Safestep R11

Designed specifically to match the areas where a high level of slip resistance is needed such as professional kitchens. All R11 colours can be co-ordinated with products in the Surestep collection. As with Surestep, use of the Step crystals provides a warmer and cleaner appearance whilst maintaining a high slip resistance and ease of maintenance.

Available in 8 colours.

R11, ESf, TRRL≥40, Rz≥45.

## Safestep R12

A range of 4 colours, matching the requirements of light industrial areas. The range offers soil hiding colourways and can also be colour matched with products in the Surestep collection and with Safestep R11. A high slip resistant R12 rated floor ensures slip resistance under even the most extreme conditions.

Available in 4 colours.

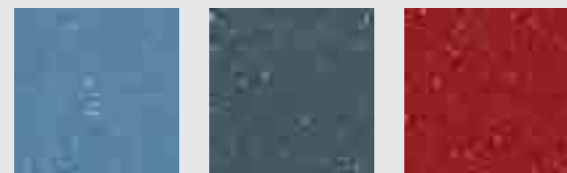
R12, ESf, TRRL≥50, Rz≥60.



174362 clay LRV 46.0 174262 umber LRV 19.0



174642 cloudy



174642 cloudy LRV 20.0 174962 steel LRV 11.0 174562 pepper LRV 10.0



174992 charcoal LRV 6.0



174262 umber



174032 smoke LRV 46.0



174952 elephant LRV 19.0



174992 charcoal

# safestep<sup>®</sup> R12



175032 smoke LRV 45.0

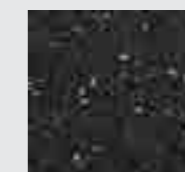
175032 smoke



175952 elephant LRV 19.0



175962 steel LRV 11.0



175992 charcoal LRV 7.0

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# safestep<sup>®</sup> aqua

**Innovation in wetroom flooring. Safestep Aqua and Laguna combine functionality with beautiful design. Both products are available in a fresh, contemporary palette suitable for the appropriate applications.**

## Surestep Laguna

This product combines barefoot and footwear slip resistance, for areas where both are likely and frequently will take place. Complying to the relevant norms for the application, Laguna is suitable for use in transition areas such as changing rooms and circulation areas. The subtle, soil hiding particle is integrated in the visual, offering a clean and fresh look. Suitable for wheelchair use.

Available in 12 colours.

Class B, R10, ESf + ESb, TRRL≥36, Rz≥20.

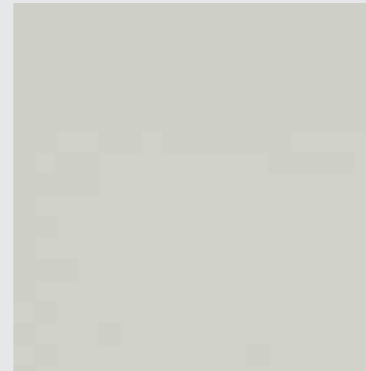
## Safestep Aqua

This modern, organic design with a new and unique embossing shape is designed for barefoot (and soft soled shoes) areas. A flexible product, that can easily be installed to meet the specific requirements of the wetroom sector. The clean and modern collection meets the hygienic and aesthetic requirements of the application areas such as bathrooms and swimming pool areas. Suitable for wheelchair use.

Class C, R10, ESb, TRRL≥36, Rz≥20.

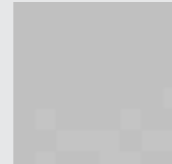


180012 misty



180012 misty

LRV 63.0



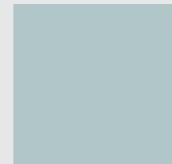
180262 trout

LRV 53.0



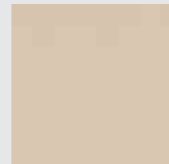
180152 smoke

LRV 48.0



180292 pale

LRV 49.0



180182 tender

LRV 61.0



180232 taupe

LRV 22.0



180202 oyster

LRV 50.0



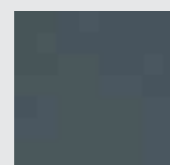
180322 jade

LRV 29.0



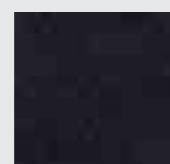
180092 elephant

LRV 17.0



180352 steel

LRV 10.0

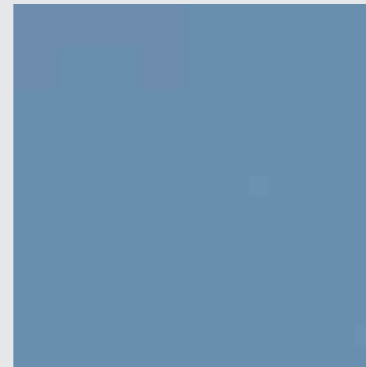


180122 charcoal

LRV 5.0



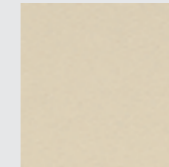
180052 slateblue | 181262 trout | 180352 steel



180052 slateblue

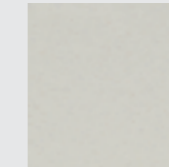
LRV 29.0

# surestep<sup>®</sup> laguna



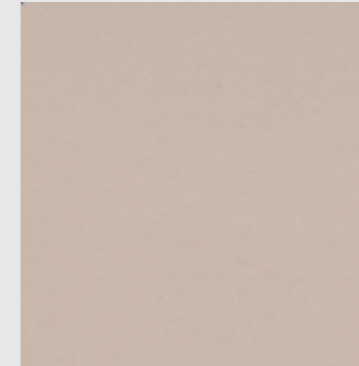
181182 tender

LRV 60.0



181012 misty

LRV 63.0



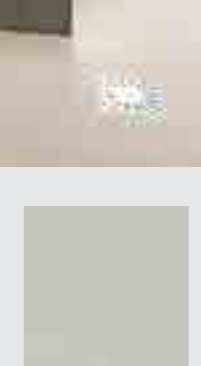
181202 oyster

LRV 50.0



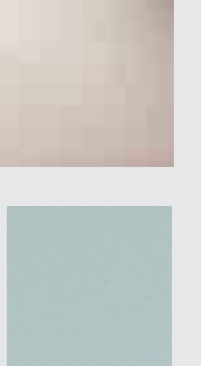
181262 trout

LRV 55.0



181152 smoke

LRV 48.0



181292 pale

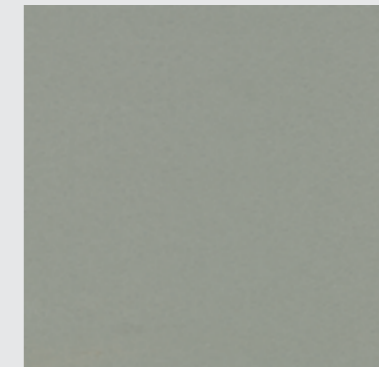
LRV 49.0



181202 oyster



181232 taupe



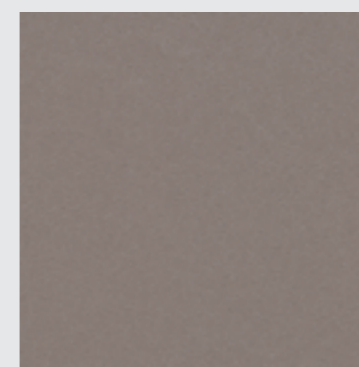
181322 jade

LRV 29.0



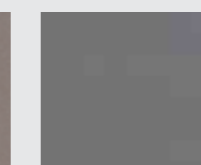
181052 slateblue

LRV 29.0



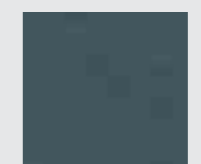
181232 taupe

LRV 23.0



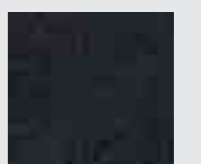
181092 elephant

LRV 18.0



181352 steel

LRV 11.0



181122 charcoal

LRV 5.0

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# sarlon® acoustic vinyl

Achieving lower noise pollution is essential to reducing stress and promoting the well-being, comfort and efficiency of people working or learning. Uniquely with Forbo, in a single comprehensive collection of acoustic project vinyl floor coverings, you will find the broadest range dedicated to achieve a complete acoustic flooring solution for any application. From open plan offices, shops and schools to social housing, hospitals and reception halls.

Forbo's acoustic project vinyl collection is the result of more than 30 years of acoustic experience and specific industry knowledge which enables us to deliver the 'best in class' acoustic vinyl flooring with superior technical and performance specifications. Each product range in this new Sarlon collection offers truly unique solutions combining the maximum acoustic benefit with often little or no compromise on indentation. Therefore specifiers now have a choice rather than a compromise. With a choice of 14 ranges and a total of 118 colours and designs, the Sarlon collection from Forbo is the most comprehensive collection of its kind.



**BREEAM ratings**  
Acoustic Vinyl – PVC floor covering with a foam layer (EN651)

Building Type	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	1999 Results
Commercial	A+	A+	A	A+	A+	-

## Impact sound reduction

Impact sound made on the floor in one room is transmitted through the floor into rooms below.

To measure the impact sound reduction achieved by a floor covering, impact noise is generated with a hammer machine directly onto the concrete floor slab in an emission room and the sound level (S1) is recorded in the reception room below.

The floor covering is then placed on the concrete slab. The same impact noise is made on the floor covering, and the new sound level (S2) is recorded. The impact sound reduction (EN ISO 717-2) is the difference, measured in decibels, between the two sound levels recorded. The impact sound reduction of Forbo's acoustic project vinyl ranges from 15 to 19 dB.

## In-room impact noise

Airborne sound inside a room – ambient noise – is generated by impact noise in the room itself.

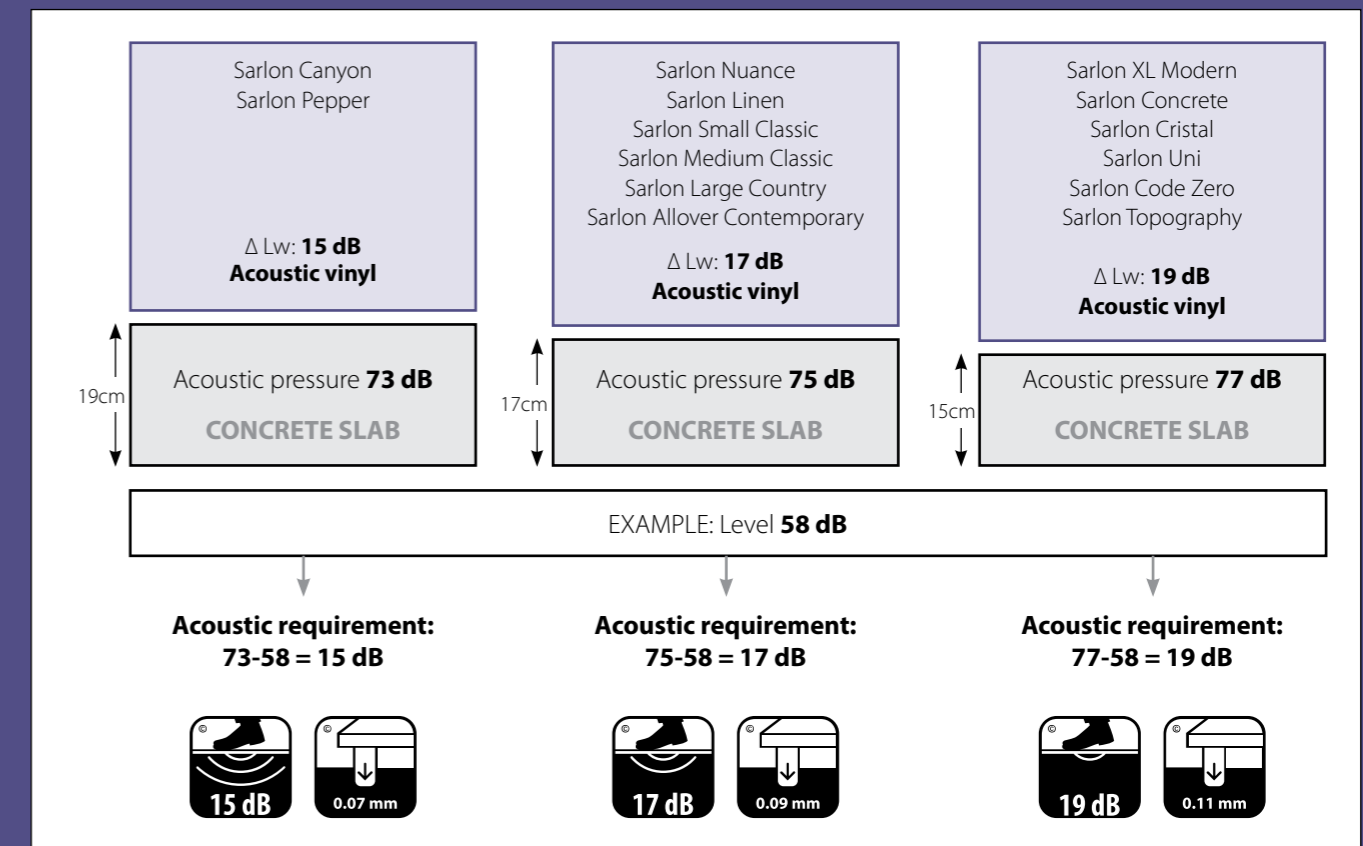
To measure in-room impact noise, noise pressure is measured inside the room where the impact sound is generated, according to the standard NF-S 31-074. The measurements are classified into various categories, with Class A defining the best-performing floor coverings. All Forbo's acoustic project vinyl collections are in Class A.

CLASS	LEVEL Ln,e,w IN dB	Floor covering
A	Ln,e,w < 65	• cushion vinyls • acoustic project vinyls
B	65 ≤ Ln,e,w < 75	• resilient floor coverings, compact project vinyls
C	75 ≤ Ln,e,w < 85	• hard floor (laminates, wood, stone)
D	85 ≤ Ln,e,w	• hard floor floating installation

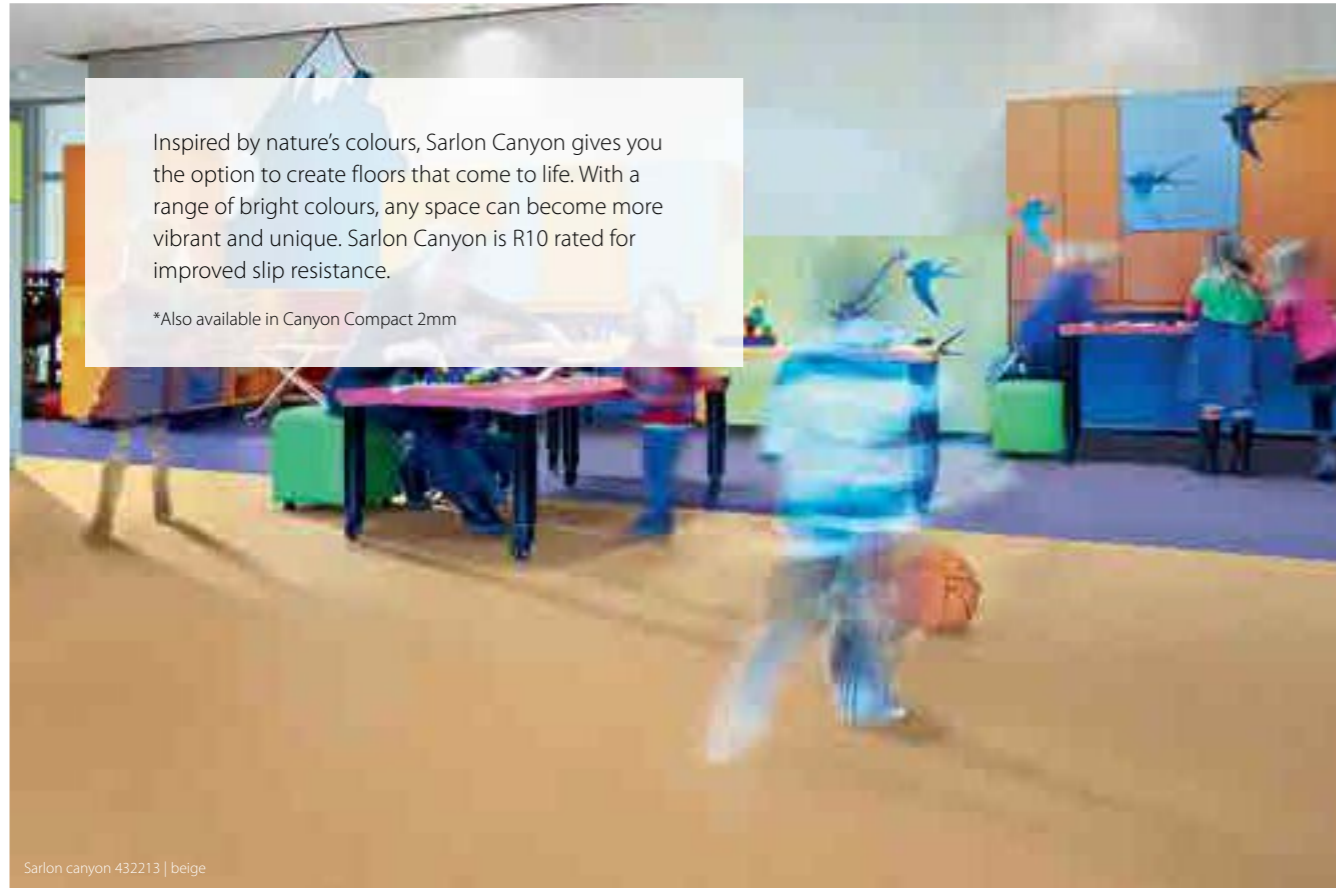
In-room impact noise (NF-S 31-074)

## Adapt the floor covering to the building

The thickness of the concrete slab on which the acoustic floor coverings are fitted determines the minimum acoustic rating necessary for the floor covering to achieve the desired acoustic performance. Forbo offers a wide choice of acoustic vinyl floor coverings in one collection for all types of subfloors.



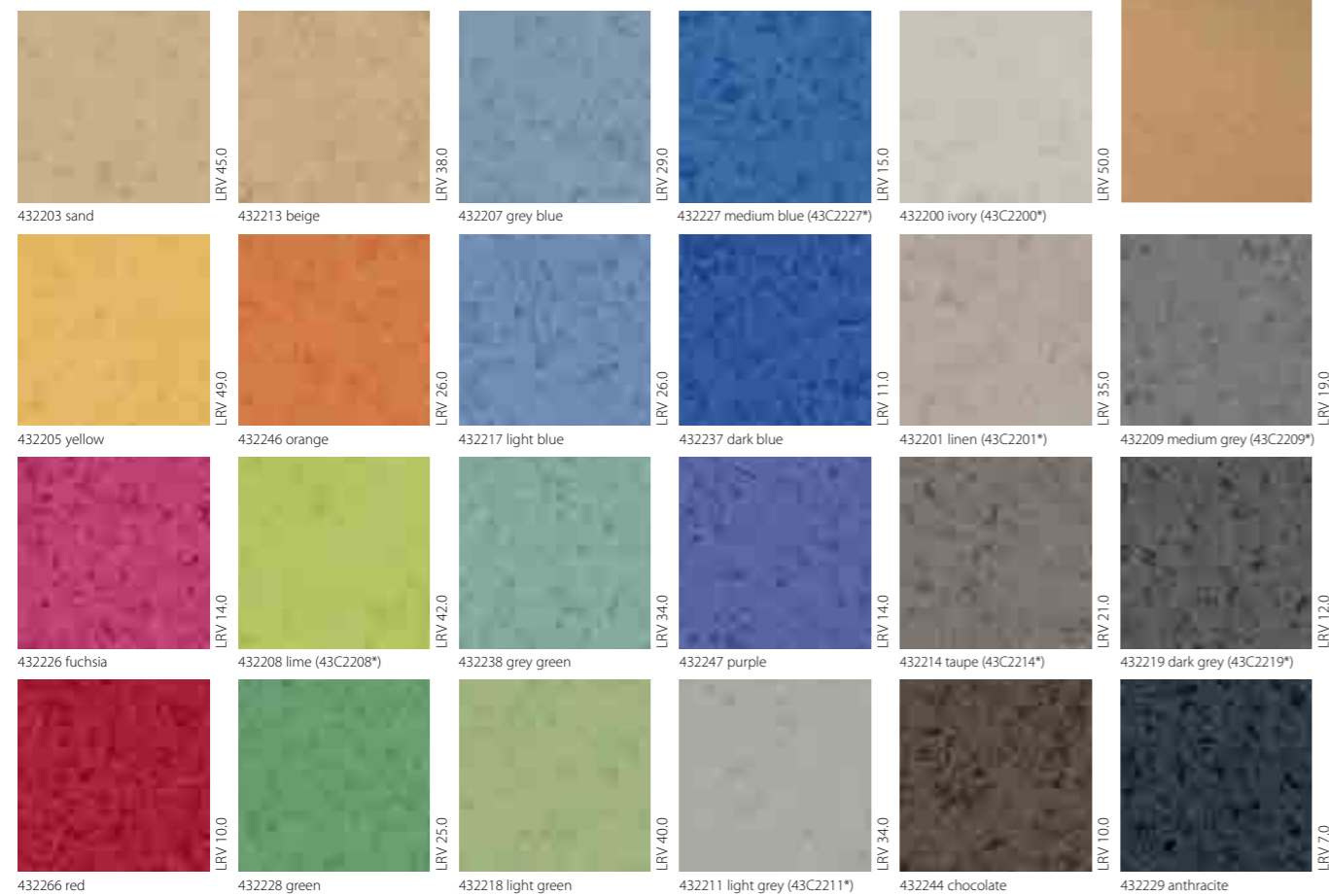
# sarlon<sup>®</sup> canyon



Inspired by nature's colours, Sarlon Canyon gives you the option to create floors that come to life. With a range of bright colours, any space can become more vibrant and unique. Sarlon Canyon is R10 rated for improved slip resistance.

\*Also available in Canyon Compact 2mm

Sarlon canyon 432213 | beige



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# sarlon<sup>®</sup> pepper



A spicy range of earth-toned designs that create more natural surroundings. Peppered with just enough colour, the design has a tranquil effect making the Sarlon Pepper range ideal to complement any commercial interior.

Sarlon 432337 | blue

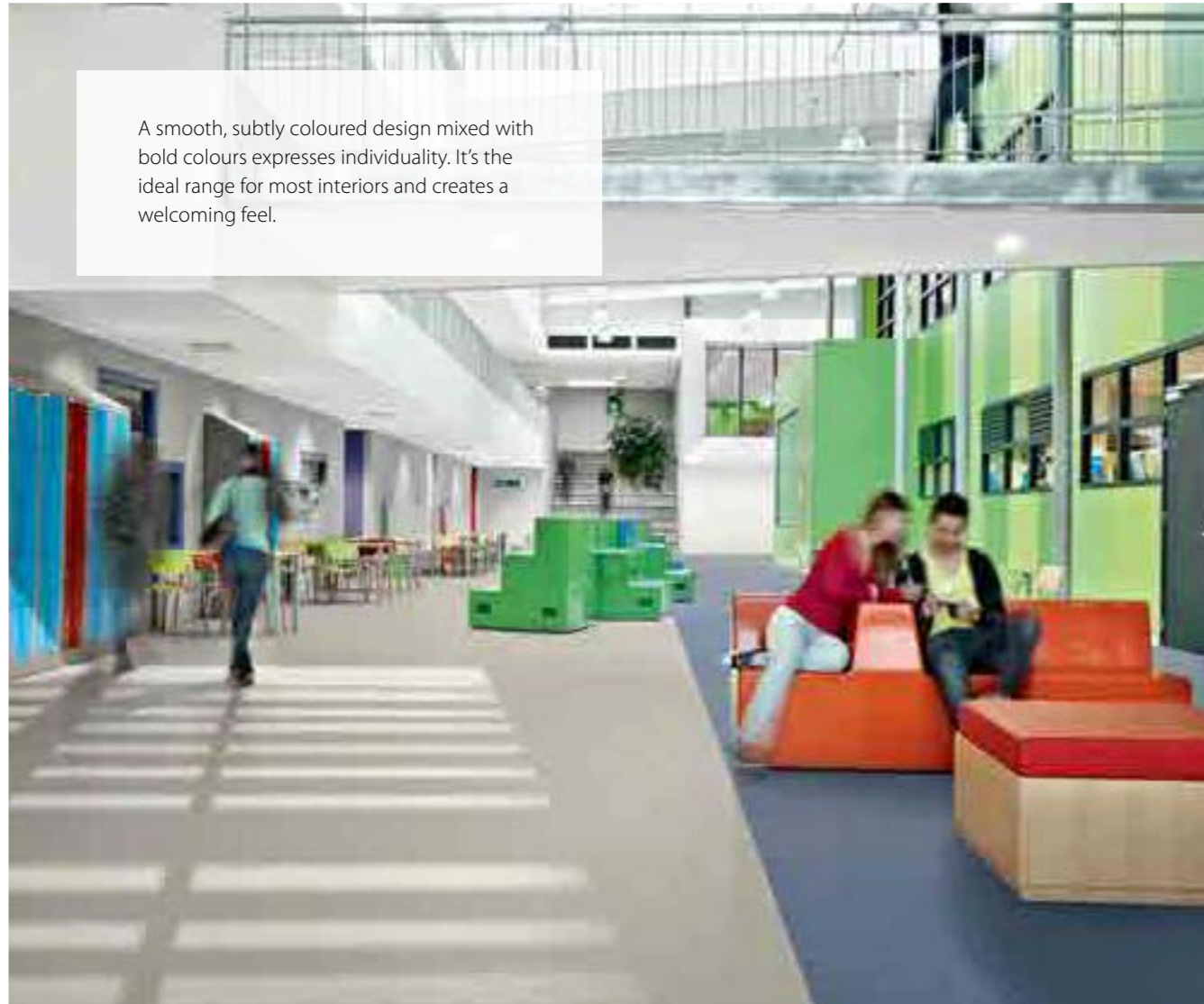


Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# sarlon® nuance



A smooth, subtly coloured design mixed with bold colours expresses individuality. It's the ideal range for most interiors and creates a welcoming feel.



Sarlon nuance 436611, 436637 | grey beige and blue



436612 light grey LRV 27.0 436619 medium grey LRV 20.0 436666 red LRV 10.0



436603 beige LRV 48.0 436608 pistachio LRV 37.0 436658 green LRV 26.0 436611 grey beige LRV 43.0 436614 taupe LRV 22.0 436624 chocolate LRV 9.0



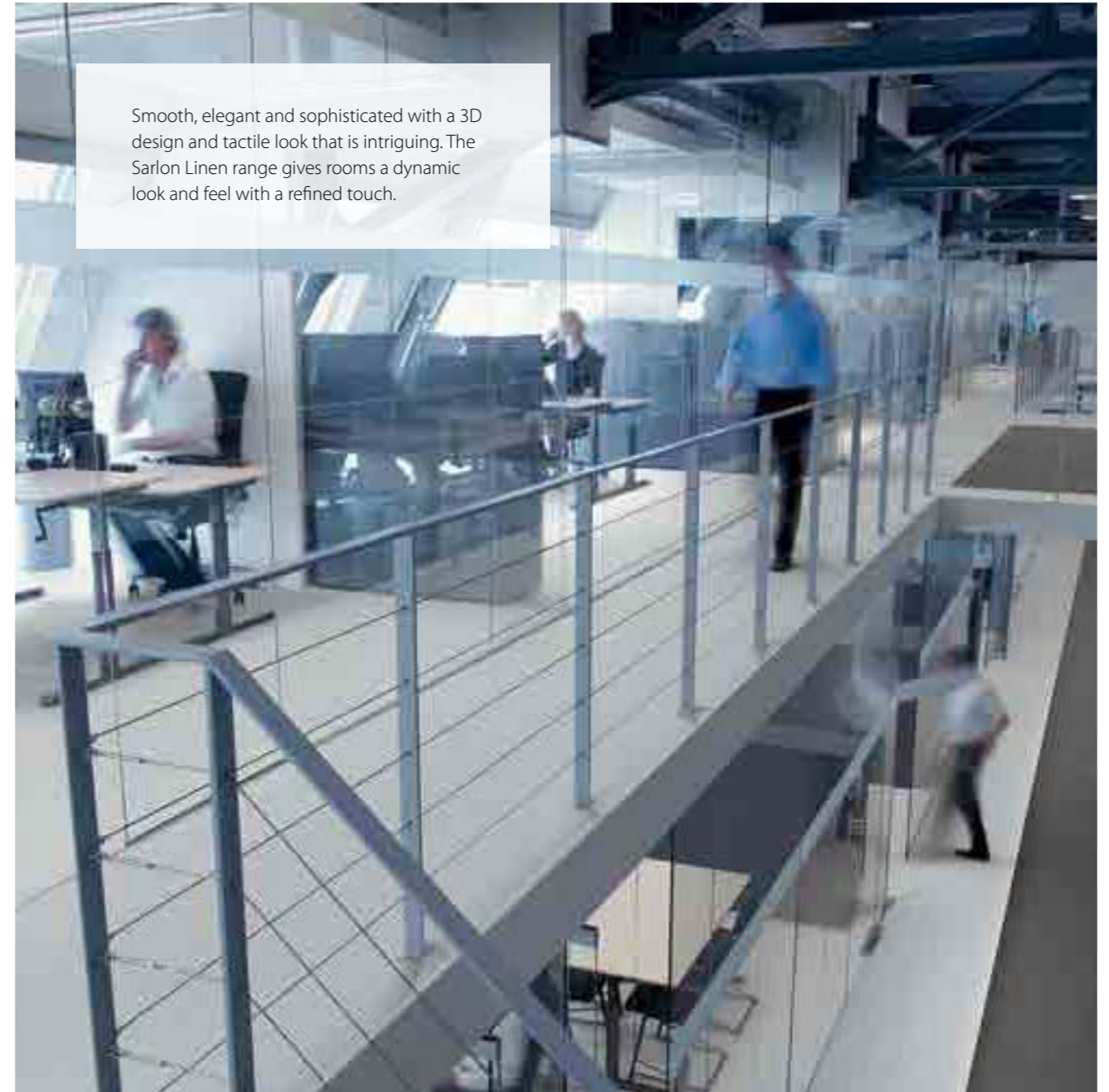
436601 pearl LRV 39.0 436639 dark grey LRV 14.0 436699 black LRV 8.0 436607 grey blue LRV 31.0 436637 blue LRV 18.0 436647 dark blue LRV 12.0

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# sarlon® linen



Smooth, elegant and sophisticated with a 3D design and tactile look that is intriguing. The Sarlon Linen range gives rooms a dynamic look and feel with a refined touch.



Sarlon linen 436529, 436501 | anthracite and pearl



436500 ivory LRV 50.0 436503 beige LRV 40.0 436514 taupe LRV 18.0 436501 pearl LRV 42.0



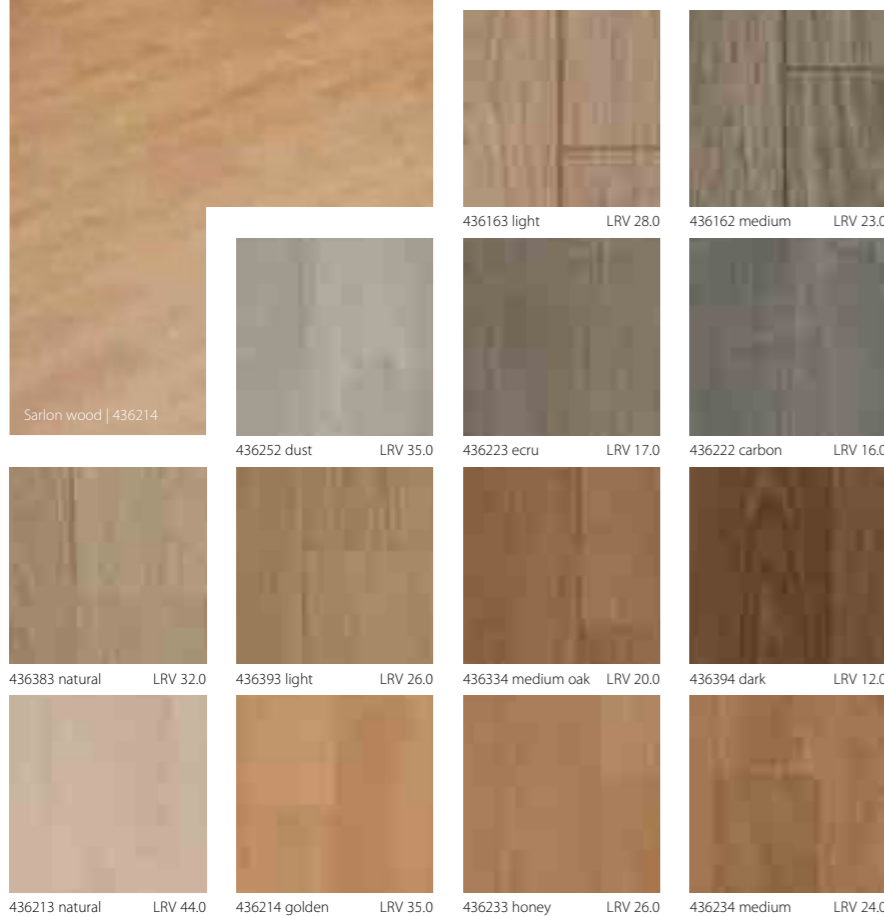
436502 light grey LRV 29.0 436509 medium grey LRV 17.0 436519 dark grey LRV 11.0 436529 anthracite LRV 9.0 436557 dark blue LRV 14.0 436544 chocolate LRV 10.0

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# sarlon® wood range



Our lively wood effect range contains several eye catching designs. There are also 17dB wood effect acoustic vinyls in our Eternal Decibel collection. Please see page 162.



## sarlon® wood large country

If you want to create a warm, comfortable atmosphere, then Sarlon Wood Large Country is the ideal range. With a wide plank size and rustic colours, it will add style to any environment.



## sarlon® wood allover contemporary

Sarlon Wood Allover Contemporary can be used in a wide range of surroundings. Whether the room is colourful or has a more natural feel, this range will fit right in to create an uplifting, warm and modern setting.

## sarlon® wood medium classic

A natural wood effect is always a popular choice. Sarlon Wood Medium Classic is no exception. As if it came straight from the forest, it gives any surroundings a natural, warm and welcoming feel.



## sarlon® wood small classic

The natural colours of Sarlon Wood Small Classic bring nature indoors. If you're looking to create a bright, clean and uncomplicated look and feel, this warm and welcoming design is ideal.



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

This graphic is intended to show the size of the plank design within the sheet.

# sarlon® wood XL modern



Sarlon Wood XL offers a large plank design ideal for larger spaces. The modern wood colours create a more contemporary feeling that works with popular finishes such as metal and glass.

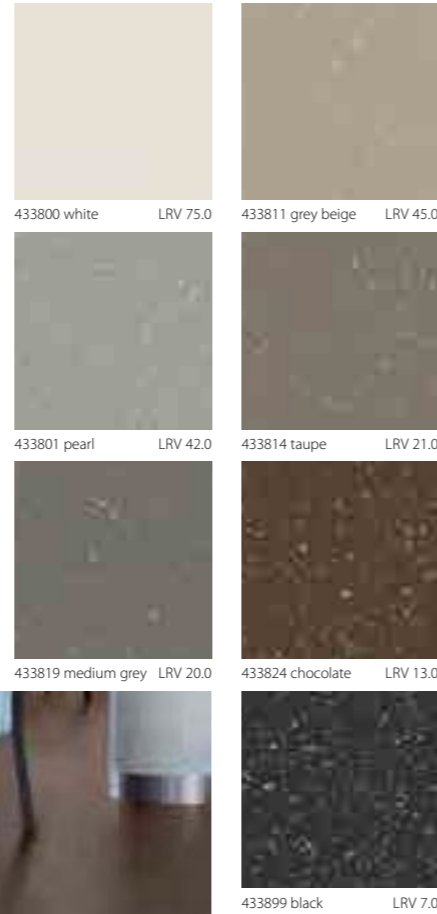


Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

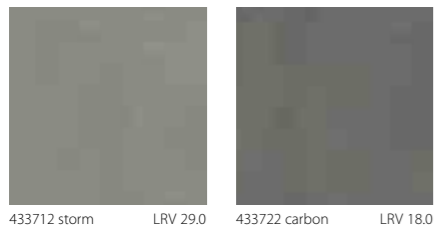
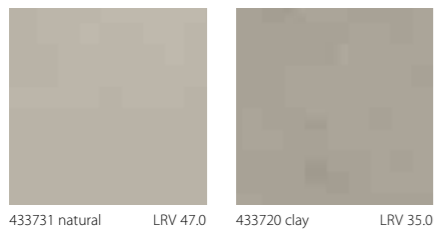
# sarlon® cristal



A sparkling design range suited for bright and modern locations. Sarlon Cristal has been designed with a metallic fleck to bring a lively, yet sophisticated finish to any interior.



Sarlon cristal 433824 | chocolate



# sarlon® concrete



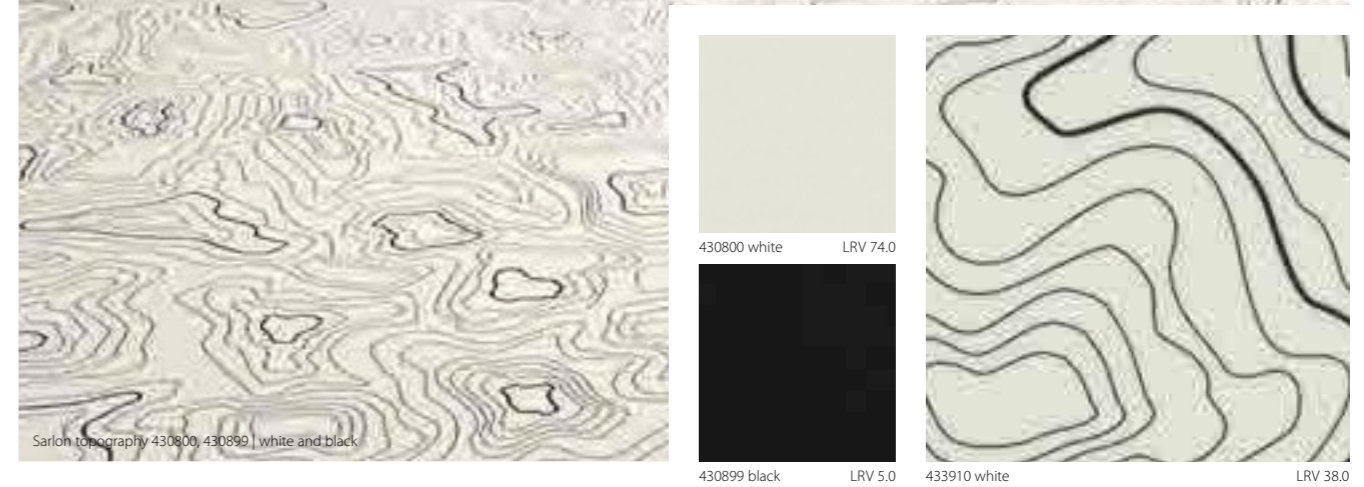
Sarlon Concrete is designed to bring out earth and mineral tones for a more modern office, conference or educational environment. Understated and stylish, but still durable, this contemporary range enhances smooth clean lines.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

# sarlon® topography

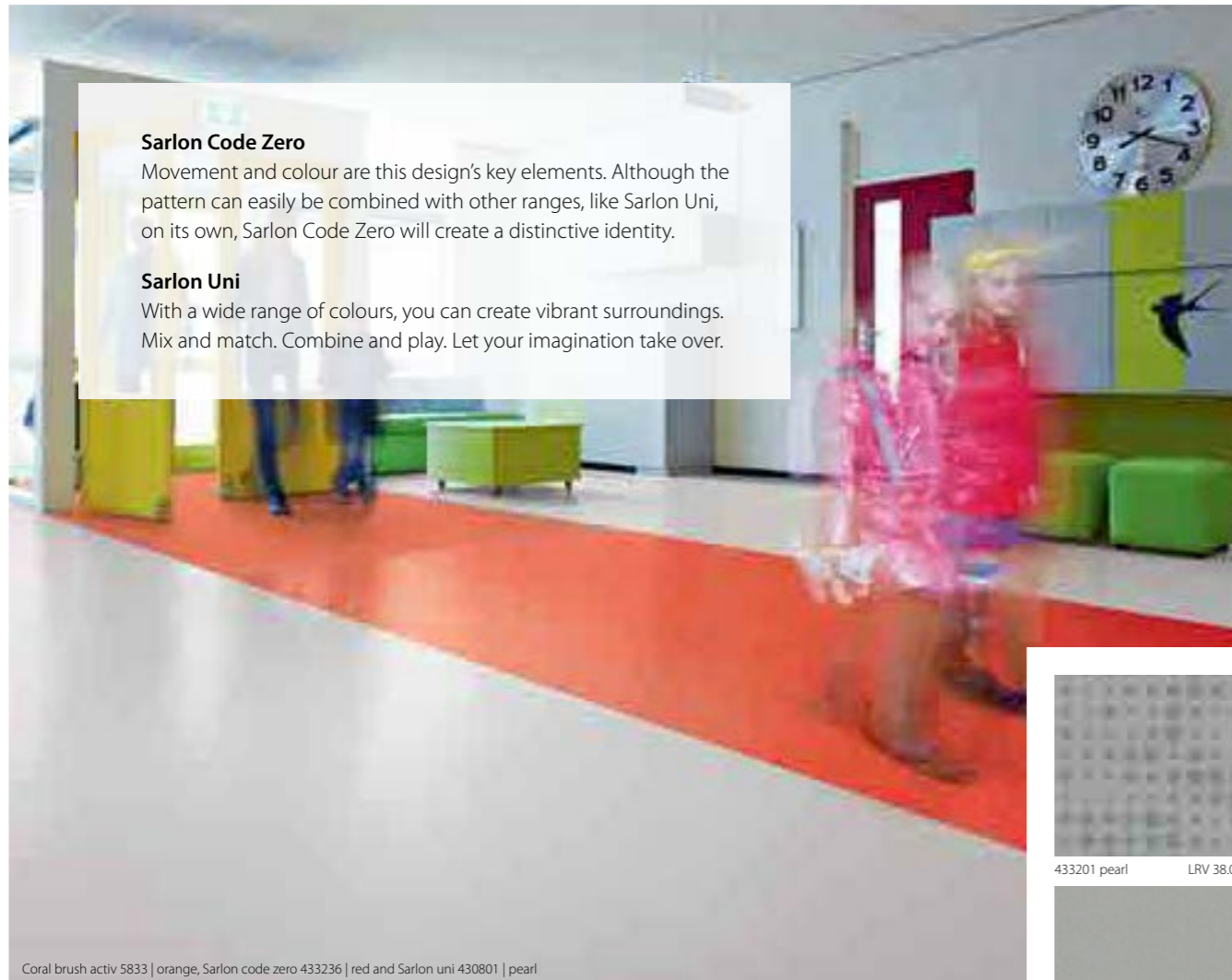


With this design you'll certainly make a statement. Sarlon Topography lets you create your own, attractive landscape throughout the room. A special, organic design inspired by land contours which delivers a new experience in any large space. Sarlon Topography can be combined with our black & white Sarlon Uni design.



Sarlon topography 430800, 430899 | white and black

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



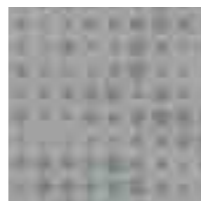
**Sarlon Code Zero**

Movement and colour are this design's key elements. Although the pattern can easily be combined with other ranges, like Sarlon Uni, on its own, Sarlon Code Zero will create a distinctive identity.

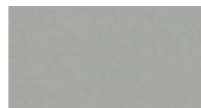
**Sarlon Uni**

With a wide range of colours, you can create vibrant surroundings. Mix and match. Combine and play. Let your imagination take over.

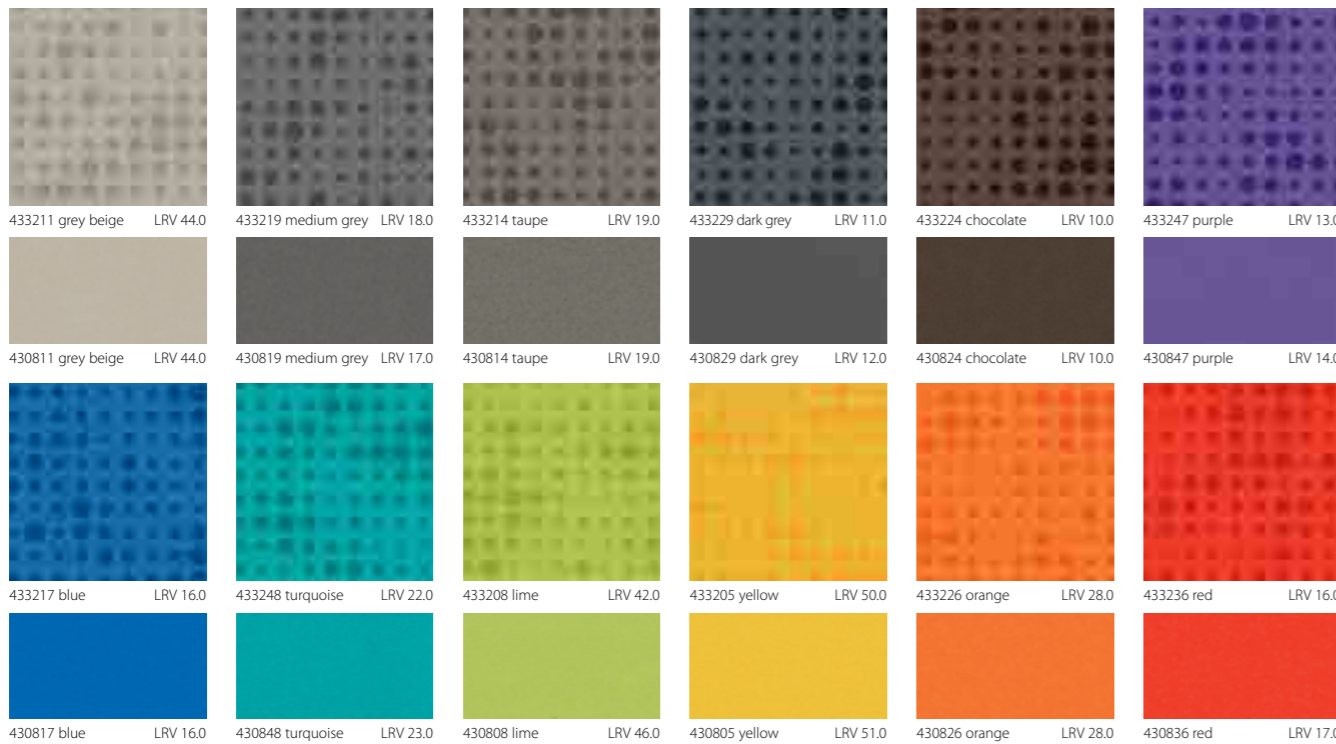
Coral brush activ 5833 | orange, Sarlon code zero 433236 | red and Sarlon uni 430801 | pearl



433201 pearl LRV 38.0



430801 pearl LRV 40.0



Four of the 12 colours of the Surestep wood range (see page 94) are also available as Surestep wood decibel, providing a visual match to the compact Step colourway and also 17dB impact sound reduction. A further 8 colourways have been added to the Surestep wood decibel range to broaden its appeal. Surestep wood decibel is available in a choice of 2, 3 or 4m widths enabling a seamless appearance. It also has a residual indentation value of only  $\leq 0.15\text{mm}$ . In areas of less than  $20\text{m}^2$ , Surestep wood decibel can be loose laid allowing for easier, quicker and cheaper installation.

Surestep wood decibel 18942 | natural oak



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



**BREEAM ratings**  
Colorex – Homogeneous PVC floor coverings (EN649)

Building Type	Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	1999 Results
	A	A+	A+	A	A+	A+	-

The right choice of flooring system can enhance your interiors with innovative and beautifully designed products. However, for some applications your decision cannot be made on looks alone and the flooring you choose must also comply with the increasingly complex flooring requirements for technical areas.

The Colorex brand represents the best known static control flooring in the market. The homogeneous pressed tile offers high quality and consistent performance. Matching welding rods, skirtings and coverings ensure solutions for demanding floors in operating theatres, cleanrooms and high tech environments.

### Protecting your technology

Colorex is an advanced technical flooring system specifically designed to control static discharge in sensitive areas such as cleanrooms, operating theatres and the electronics industry. Not only does Colorex provide an advanced technical solution, it is also aesthetically pleasing, enhancing any commercial interior from industrial to educational establishments.

### Chemical resistance

Colorex shows excellent resistance and chemical stability against a wide number of strong acids and alkalis in any concentration, even after extended exposure. This will ensure that intensive and repeated cleaning or exposure to etching chemicals will not affect the surface quality and performance of the tiles.

## The 8 benefits of Colorex®

Colorex is the ideal flooring system for sectors such as electronics, pharmaceuticals, health, data centres and server rooms.

- 1 Colorex offers peace of mind as it fully complies with all ESD and clean room standards, including the Fraunhofer institute.
- 2 Colorex offers a life time conductivity warranty guaranteeing optimal performance throughout the life of the product
- 3 The dense construction of Colorex provides a porefree surface ensuring the highest hygiene properties
- 4 The low plasticiser content in Colorex tile creates a unique dimensional stability and prevents shrinkage
- 5 The low plasticiser content also ensures extremely low emissions and outgassing making Colorex the right choice for cleanrooms
- 6 The surface of Colorex can be fully repaired extending the useful life of the product
- 7 The dense construction of Colorex provides excellent resistance to heavy loads making it an ideal solution for commercial and industrial environments
- 8 Colorex is available in tile format, a prerequisite for raised access floors found in many commercial environments such as data centres and server rooms.



ESD flooring



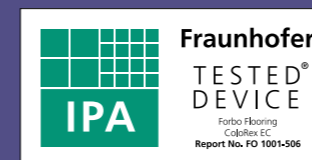
Cleanroom flooring



Health care flooring



Industrial flooring



### Environmental credentials

We constantly strive to produce sustainable flooring systems that create better environments everywhere. At the same time we help take care of the natural environment through our commitment to sustainable development, responsible raw material procurement and manufacturing processes. For example our Colorex collection contains 15% post industrial recycled content, is manufactured using green electricity and is REACH compliant.

## The Colorex® collection

**Colorex EC**  
permanently conductive

**Colorex SD**  
permanently static dissipative

**Colorex Basic**  
static resistant (available on request only)



## Colorex® plus (loose lay tile ranges)

**Colorex EC plus**  
permanently conductive

**Colorex SD plus** (available on request only)  
permanently static dissipative

**Colorex Basic**  
static resistant

**Colorex R11 plus**  
slip resistant



R11 plus

### High performance

	Colorex EC	Colorex EC plus loose lay tile
<b>Functionality</b>	Permanently conductive	Permanently conductive
<b>Description</b>	Permanently conductive floor, connection between tiles through conductive adhesive and connected to earth through copper strip. Compliant to IEC 61340-4-5 with appropriate ESD shoes	Permanently conductive floor, connection between tiles through dovetails and connected to earth with copper strip. Compliant to IEC 61340-4-5 with appropriate ESD shoes
<b>Application area</b>	ESD facilities, cleanrooms, pharmaceutical laboratories, production sites and operating theatres.	Renovation of ESD facilities, cleanrooms, pharmaceutical laboratories and production sites. Suitable when down time, damp floors or poor sub floors are an issue

### Performance

	Colorex SD	Colorex SD plus loose lay tile (on request only)
<b>Functionality</b>	Permanently static dissipative	Permanently static dissipative
<b>Description</b>	Permanently static dissipative floor, connection between tiles through conductive adhesive and connected to earth through copper strip.	Permanently static dissipative floor, connection between tiles through dovetails and connected to earth with copper strip.
<b>Application area</b>	New build laboratories, clean rooms, pharmaceutical laboratories, production sites and operating theatres.	Renovation of laboratories, clean rooms, pharmaceutical laboratories and production sites. Suitable when down time, damp floors or poor sub floors are an issue

### Standard

	Colorex Basic (on request only)	Colorex Basic plus loose lay tile
<b>Functionality</b>	Resistant / repairable	Resistant / repairable
<b>Description</b>	Excellent chemical resistance. Floor can be repaired in case of heavy damages.	Excellent chemical resistance. Floor can be repaired in case of heavy damages.
<b>Application area</b>	Shops, stores, warehouses. Areas with high traffic needing daily intensive cleaning.	Shops, stores, warehouses. Areas with high traffic needing daily intensive cleaning. Suitable when down time, damp floors or poor sub floors are an issue
		<b>R11 plus loose lay tile</b>
<b>Functionality</b>		Slip resistant
<b>Description</b>		Dirt hiding, slip resistant floor
<b>Application area</b>		Industrial areas, garages, warehouses. Suitable when down time, damp floors or poor sub floors are an issue

# The repairable surface

Deep scratches, holes, burns or other surface damage can be easily and effectively repaired, without leaving any visible trace or affecting the original characteristics of the floor. This genuine, 100% repairable surface is unique to Colorex and something that no other flooring system can promise.

## Invisible repairs

Deep scratches and other serious damage can be repaired by hot welding. A small strip of Colorex of the same colour should be welded directly into the damage using a hand welding machine. After the excess material has been trimmed off, the repaired spot can be restored to a good-as-new condition by sanding and dry polishing.

- Unique 100% repairable surface
- Scratches or serious damage can be solved
- It will be restored to a good-as-new condition

## Repair

**Problem:** Deep and long scratches, holes and burns

**Advantage:** Invisible repairs without damaging the initial characteristics of the product

**Reason:** Perfect homogenous product with low plasticiser content

## Maintenance

Surface damage such as burns or discoloration from chemicals can be removed by sanding with a conventional eccentric sander. Use a sand paper grade of 80 to start with and thereafter grades of up to 240. After sanding, the surface can be restored to its original quality and appearance by dry polishing with a red pad.

- Easy sanding with conventional equipment
- Restore to its original quality and appearance by simply polishing

## Abrasive cleaning

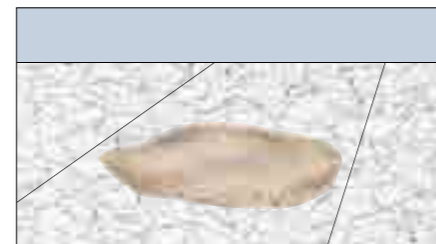
**Problem:** Surface damage like burns, abrasion or staining

**Advantage:** Abrasive cleaning possible

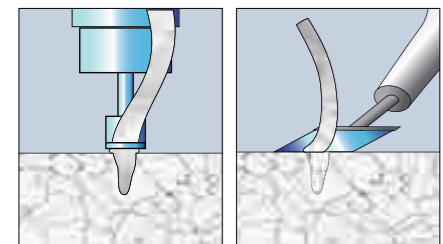
**Reason:** Thanks to a compact high pressure pressed surface a PUR treatment is not necessary



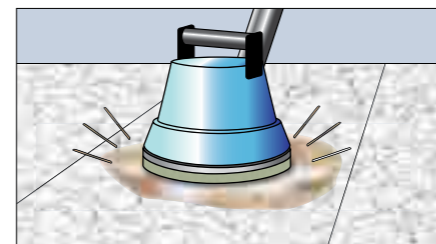
Damage



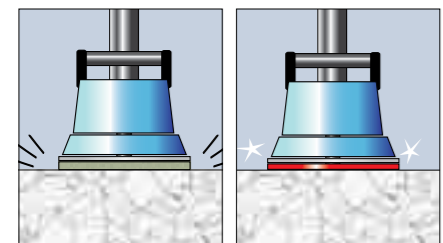
Damage



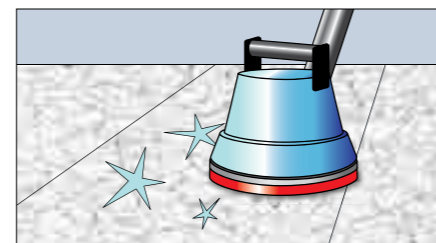
Hot welding and material trimming



Sanding



Sanding and dry polishing



Polishing

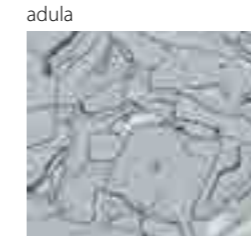
# The Colorex® collection



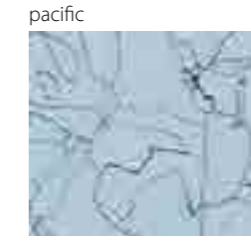
etna  
SD 150240 | EC 250240 LRV 6.0



everest  
SD 150201 | EC 250201 LRV 79.0



adula  
SD 150205 | EC 250205 LRV 53.0  
EC plus 621005  
Basic plus 611005



**SD 150221 | EC 250221** LRV 55.0



SD 150225 | EC 250225 LRV 56.0



SD 150213 | EC 250213 LRV 51.0  
EC plus 621013  
Basic plus 611013



SD 150203 | EC 250203 LRV 69.0



SD 150206 | EC 250206 LRV 52.0



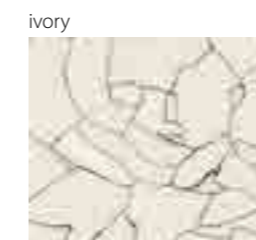
SD 150222 | EC 250222 LRV 42.0  
EC plus 621022  
Basic plus 611022



SD 150234 | EC 250234 LRV 44.0



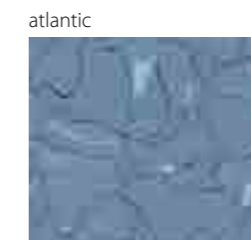
SD 150215 | EC 250215 LRV 55.0



**SD 150202 | EC 250202** LRV 71.0



SD 150207 | EC 250207 LRV 31.0  
EC plus 621007  
Basic plus 611007



SD 150223 | EC 250223 LRV 28.0



SD 150236 | EC 250236 LRV 36.0



SD 150219 | EC 250219 LRV 47.0



SD 150204 | EC 250204 LRV 61.0  
EC plus 621004  
Basic plus 611004



SD 150208 | EC 250208 LRV 11.0



SD 150224 | EC 250224 LRV 20.0



SD 150232 | EC 250232 LRV 48.0

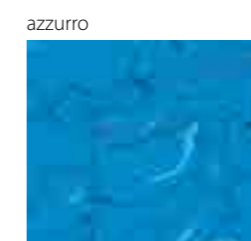


SD 150212 | EC 250212 LRV 63.0

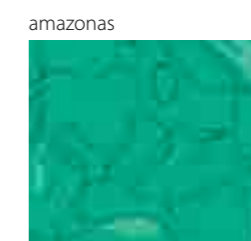
## Signal



fuego  
SD 150233 LRV 18.0



azzurro  
SD 150235 LRV 20.0



amazonas  
SD 150237 LRV 24.0



sole  
SD 150231 LRV 48.0

## R11 plus



601060

# other vinyl – digitally printed vinyl

Our bespoke digitally printed vinyl offer allows you to create truly individual floors. Whatever the type, size, scale or complexity of the design statement, our innovative production technique delivers pin sharp and vivid images as a result of six colour, 600 dpi (high resolution) digital printing process. The finished design is protected by a transparent durable vinyl wear layer which is commercially guaranteed for 10 years.

For more information on our bespoke digitally printed vinyl service, please contact Forbo's customer service department. Please see the back cover of this brochure for contact details.



Clapham Manor Primary School, London

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

## Maps (A-Z, Vintage, Aerial)



## Photography (Creative partner: George Steinmetz, National Geographic)



## Abstract (Creative partner: Gaby Gaby, Dutch designer & artist)



## Illustration (Circuit board vector designed for server room)



## Bespoke (Millennium Bridge temporary installation)



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

## Technical specifications

Eternal meets the requirements of ISO 10582 and EN 649

	Total thickness	ISO 24346 / EN 428	2.0 mm
	Thickness wear layer	ISO 24340 / EN 429	0.7 mm
	Collection size		113
	Commercial use	ISO 10874 / EN 685	Class 34 very heavy
	Industrial use	ISO 10874 / EN 685	Class 43 heavy
	Roll width	ISO 24341 / EN 426	2.0 m
	Roll length	ISO 24341 / EN 426	± 25 m
	Total weight	ISO 23997 / EN 430	2.8 kg/m <sup>2</sup>
	Dimension stability	ISO 23999 / EN 434	< 0.10%
	Residual indentation	ISO 24343-1 / EN 433	≤ 0.05 mm
	Abrasion resistance	EN 660-2	Group T
	Castor chair continuous use	ISO 4918 / EN 425	No effect
	Light fastness	ISO 105 B-02	≥ 6
	Flexibility	ISO 24344 / EN 435	ø 10 mm
	Resistance to chemicals	ISO 26787 / EN 423	Very good
	Slip resistance	DIN 51130	R10
	Electrical resistance	EN 1081	R1 > 1·10 <sup>9</sup> Ω
	Suitable for floor heating		Yes*
	Wetroom certification	EN 13553	Yes

All Eternal products meet the requirements of EN 14041



	Reaction to fire	EN 13501-1	B <sub>fl</sub> -s <sub>1</sub>
	Slip resistance	EN 13893	DS: ≥ 0.30
	Body voltage	EN 1815	≤ 2kV
	Thermal conductivity	EN 12524	0.25 W/m·K

\*Temperature < 30°C

### Recommended adhesives

Our recommended adhesive for standard Project Vinyl installations is 540 Eurosafe special.

### Service products

As a total flooring solutions provider, Forbo offers a collection of products to complement the installation, finishing and maintenance of our products. An optimal assortment of adhesives, levelling compounds, primers, welding rods, subfloors and installation tools can be offered. To give the floor the finishing touch, we provide a collection of skirtings, profiles and stair nosings.

To ensure the floor remains in good condition in all circumstances, we also offer cleaning and maintenance products and entrance mats.

For more information please contact your sales office or visit [www.forbo-flooring.co.uk](http://www.forbo-flooring.co.uk)

The above information is subject to modifications for the benefit of further improvements.

## Technical specifications

Allura vinyl tiles meet the requirements of EN-ISO 10582

		Allura 0.70	Allura 0.55	Allura Premium	Allura Form
	Total thickness	EN-ISO 24346	2.5 mm	2.2 mm	2.5 mm
	Commercial use	EN-ISO 10874	34 very heavy	33 heavy	34 very heavy
	Industrial use	EN-ISO 10874	43 heavy	42 general	43 heavy
	Collection size		90	90	17
	Wearlayer thickness	EN-ISO 24340	0.7 mm	0.55 mm	0.7 mm
	Tile size	EN-ISO 24342	50 x 50 cm 75 x 50 cm	50 x 50 cm 75 x 50 cm	50 x 50 cm 75 x 50 cm 100 x 100 cm
	Plank size	EN-ISO 24342	100 x 15 / 120 x 20 / 100 x 25 / 150 x 28 cm	100 x 15 / 120 x 20 / 100 x 25 / 150 x 28 cm	100 x 15 / 120 x 20 / 100 x 25 / 150 x 28 cm / 50 x 15 cm
	Total weight	ISO 23997	ca 3600 g/m <sup>2</sup>	ca 3150 g/m <sup>2</sup>	ca 3600 gr/m <sup>2</sup>
	Packaging per carton tiles		3.0 m <sup>2</sup> (12pcs) 3.75 m <sup>2</sup> (10pcs)	3.0 m <sup>2</sup> (12pcs) 3.75 m <sup>2</sup> (10pcs)	3.0 m <sup>2</sup> (12pcs) 3.75 m <sup>2</sup> (10pcs) on pallet
	Packaging per carton planks		3.0 m <sup>2</sup> (20pcs) 2.9 m <sup>2</sup> (12pcs) 3.0 m <sup>2</sup> (12pcs) 4.2 m <sup>2</sup> (10pcs)	3.0 m <sup>2</sup> (20pcs) 2.9 m <sup>2</sup> (12pcs) 3.0 m <sup>2</sup> (12pcs) 4.2 m <sup>2</sup> (10pcs)	Oak XL - 4.2m <sup>2</sup> (10pcs) 2.52m <sup>2</sup> (12/24pcs) tiles
	Squareness and straightness	EN-ISO 24342	< 400 mm < 0.25 mm > 400 mm < 0.35 mm	< 400 mm < 0.25 mm > 400 mm < 0.35 mm	< 400 mm < 0.25 mm > 400 mm < 0.35 mm
	Abrasion resistance	EN 660-2	Group T	Group T	Group T
	Slip resistance	DIN 51130	R10	R10	R10
	Acoustical impact noise reduction	EN-ISO 717-2	6 dB	5 dB	6 dB
	Castor chair continuous use	ISO 4918/EN 425	Superior	Very good	Superior
	Residual indentation	ISO 24343-1	≤ 0.04 mm	≤ 0.04 mm	≤ 0.04 mm
	Light fastness	ISO 105-B02	≥ 6	≥ 6	≥ 6
	VOC emissions	AgBB/DIBT	Suitable for indoor applications	Suitable for indoor applications	Suitable for indoor applications
	Resistance to chemicals	EN-ISO 26987	Superior	Very good	Very good
	Dimensional stability (after exp. to heat)	EN-ISO 23999	≤ 0.05%	≤ 0.05%	≤ 0.05%
	Heat dissipation	DIN 52614	W1 36 KJ/m <sup>2</sup> / W10 240 KJ/m <sup>2</sup>	W1 44 KJ/m <sup>2</sup> / W10 270 KJ/m <sup>2</sup>	W1 36 KJ/m <sup>2</sup> / W10 240 KJ/m <sup>2</sup>
All Allura products meet the requirements of EN 14041					
	Reaction to fire	EN 13501	B <sub>n</sub> -s1	B <sub>n</sub> -s1	B <sub>n</sub> -s1
	Slip resistance	EN 13893	DS - μ > 0.30	DS - μ > 0.30	DS - μ > 0.30
	Thermal conductivity	EN 12524	0.25 W/mK	0.25 W/mK	0.25 W/mK
	Body voltage	EN 1815	< 2 kV	< 2 kV	< 2 kV

### Recommended adhesives

For standard installations Eurocol 540 Eurosafe special is recommended, however, if a low emission EC1 adhesive is required, Eurocol 640 Eurostar Special may be used.

## Technical specifications


















Allura flex meets the requirements of EN-ISO 10582 - Type 1

		Allura Flex
	Total thickness	EN-ISO 24346
	Commercial use	EN-ISO 10874
	Industrial use	EN-ISO 10874
	Collection size	36
	Wearlayer thickness	EN-ISO 24340
	Tile size	EN-ISO 24342
	Plank size	50 x 50 cm 75 x 50 cm
	Plank size	EN-ISO 24342
	Total weight	EN-ISO 23997
	Packaging per carton: tiles	50 x 50: 2.5 m <sup>2</sup> = 10 pcs 75 x 50: 2.25 m <sup>2</sup> = 6 pcs
	Packaging per carton: planks	100 x 20: 2.0 m <sup>2</sup> = 10 pcs 120 x 20: 2.4 m <sup>2</sup> = 10 pcs
	Squareness and straightness	EN-ISO 24342
	Slip resistance	DIN 51130
	Acoustical impact noise reduction	EN ISO 717-2
	Castor chair continuous use	EN 425
	Residual indentation	EN-ISO 24343-1 / EN 433
	Light fastness	EN-ISO 105-B02
	Resistance to chemicals	EN-ISO 26987
	Dimensional stability	EN-ISO 23999
	Heat resistant	EN 12664
	Heat dissipation	DIN 52614
	Installation method	This varies by colourway. Please visit <a href="http://www.forbo-flooring.co.uk/alluraflex">www.forbo-flooring.co.uk/alluraflex</a>
Allura flex meets the requirements of EN 14041		
	Reaction to fire	EN 13501-1
	Slip resistance	EN 13893
	Thermal conductivity	EN 12524
	Body voltage	EN 1815

### Recommended adhesives

Our recommended adhesive for loose lay vinyl tiles is 542 Eurofix Tack Plus.

## Technical specifications

	Total thickness	EN 649	2 mm
	Collection size		29
	Commercial use	EN 685	Class 34 very heavy
	Industrial use	EN 685	Class 43
	Tile size	EN 427	610 x 610 mm
	Total weight	EN 430	3.0 kg/m <sup>2</sup>
	Acoustical impact noise reduction	EN ISO 717-2	12 dB
	Residual indentation	EN 433	0.035 mm
	Abrasion resistance	EN 660-1	Group M
	Castor chair continuous use	EN 425	No effect
	Light fastness	EN ISO 105-B02 method 3	7-8
	Resistance to chemicals	EN 423	Excellent (details available upon request)
	Dimensional stability	EN 434	0.5 % lengthwise/crosswise
	Slip resistance	EN 13893-dry surfaces DIN 51130	0.6 R9
	Bacteriostatic and fungicidal behaviour	SNV 195 920 SNV 195 921	Yes Yes
	Resistant to fire	EN 13501-1	B <sub>n</sub> -s1
	Thermal conductivity	ISO 5085-1	0.007 m <sup>2</sup> K/W (suitable for floor heating systems)























The above information is subject to modifications for the benefit of further improvements.

### Recommended adhesives

Our recommended adhesive for Colorex Concept is Eurosafe Special 540.

## Technical specifications

Colorex meets the requirements of EN 649

		Colorex SD	Colorex EC	Colorex EC Plus	Colorex Basic Plus	R11 Plus
	CE marking	EN 14041	Compliant	Compliant	Compliant	Compliant
	ASTM**		Compliant	Compliant		
	Total thickness	ISO 24346 / EN 428	2.0 mm / 3.0 mm*	2.0 mm / 3.0 mm*	10.5 mm	10.5 mm
	Tile size	EN 427	615x615 mm 615x1230 mm*	615x615 mm 615x1230 mm*	608x608 mm	608x608 mm
	Commercial very heavy	ISO 10874 / EN 685	34	34	34	34
	Industrial heavy	ISO 10874 / EN 685	43	43	43	43
	Electrical resistance	IEC 61340-4-1 EN 1081 (100V) ANSI/ESD 7.1	10 <sup>6</sup> ≤ R ≤ 10 <sup>8</sup> Ω	5 x 10 <sup>4</sup> ≤ R ≤ 10 <sup>6</sup> Ω	2.5 x 10 <sup>4</sup> ≤ R ≤ 10 <sup>6</sup>	n.a.
	Electrical resistance in combination with ESD Shoes	IEC 61340-4-5 ESD STM 97.1	n.a.	R < 3.5 x 10 <sup>7</sup> Ω	R < 3.5 x 10 <sup>7</sup> Ω	n.a.
	Outgassing	IDEMA M11-99	total < 1 µg/cm <sup>2</sup>	total < 1 µg/cm <sup>2</sup>	total < 2 µg/cm <sup>2</sup>	total < 2 µg/cm <sup>2</sup>
	Total TVOC 28 days	AgBB guidelines	< 1 mg/m <sup>3</sup>	< 1 mg/m <sup>3</sup>	< 1 mg/m <sup>3</sup>	< 1 mg/m <sup>3</sup>
	Total TSVOS 28 days		< 0.1 mg/m <sup>3</sup>	< 0.1 mg/m <sup>3</sup>	< 0.1 mg/m <sup>3</sup>	< 0.1 mg/m <sup>3</sup>
	Bacteriostatic	SNV 195 920	Pass	Pass	Pass	Pass
	Chemical resistance	ISO 26787 / EN 423	Excellent	Excellent	Excellent	Excellent
	Slip resistance	DIN 51130	R9	R9	R9	R9
	Total weight	ISO 23997 / EN 430	3.2 kg/m <sup>2</sup>	3.2 kg/m <sup>2</sup>	12.4 kg/m <sup>2</sup>	12.4 kg/m <sup>2</sup>
	Dimensional stability	ISO 23999 / EN 434	0.05%	0.05%	n.a.	n.a.
	Thermal dilatation coefficient		n.a.	n.a.	0.11 mm/m°C	0.11 mm/m°C
	Residual indentation	ISO 24343-1/EN 433	0.035 mm	0.035 mm	n.a.	n.a.
	Resistance to loads (performance may vary, subject to local conditions)		n.a.	n.a.	Powered pallet truck and forklifts: total weight up to 2.5 t with hard wheels and up to 5 t with air tyres. Static loads: 50 kg/cm <sup>2</sup> - dynamic loads: 90 kg/cm <sup>2</sup>	
	Abrasion resistance	EN 660-2	Group M	Group M	Group M	Group M
	Castor chair continuous use	ISO 4918 / EN 425	no effect	no effect	no effect	no effect
	Light fastness	EN ISO 105 B02	≥ 6	≥ 6	≥ 6	≥ 6
	Impact sound reduction	EN ISO 140-8	2 dB	2 dB	12 dB	12 dB
All Colorex products meet the requirements of EN 14041						
	Body voltage generation, with appropriate ESD shoes	IEC 61340-4-5 ESD STM97.2 EN 1815	40 V	20 V	20 V	< 2 kV
	Reaction to fire	EN 13501-1	B <sub>n</sub> -s1	B <sub>n</sub> -s1	B <sub>n</sub> -s1	B <sub>n</sub> -s1
	Slip resistance	EN 13893	µ = 0.60	µ = 0.60	µ = 0.60	µ = 0.60
	Thermal conductivity	EN 12524	0.28 W/(m·K)	0.28 W/(m·K)	0.28 W/(m·K)	0.28 W/(m·K)

\* Available on request

\*\* Product also tested to ASTM. Results available on request

### Recommended adhesives

Our recommended adhesive for the Colorex SD/EC is Eurostar Special EL 641.

For Electrostatic installation of Colorex SD/EC see [www.forbo-flooring.co.uk](http://www.forbo-flooring.co.uk)

Larger tile sizes of Colorex may be available, please contact your local Business Area Manager for more details.

## Technical specifications

Step meets the requirements of EN - ISO 10582 and EN 13845

		Surestep Original Surestep Star	Surestep Wood Surestep Stone Surestep Mineral Surestep Texture	
	Total thickness	EN - ISO 24346	2.0 mm	2.0 mm
	Thickness wear layer	EN - ISO 24340	0.7 mm	0.7 mm
	Collection size		24/13	12/8/5/5
	Commercial very heavy	EN - ISO 10874	Class 34	Class 34
	Industrial heavy	EN - ISO 10874	Class 43	Class 43
	Roll width	EN - ISO 24341	2.00 m	2.00 m
	Roll length	EN - ISO 24341	20 - 27 m	20 - 27 m
	Total weight	EN - ISO 23997	2.75 kg/m <sup>2</sup>	2.75 kg/m <sup>2</sup>
	Dimension stability	EN - ISO 23999	< 0.1%	< 0.1%
	Residual indentation	EN - ISO 24341-1	≤ 0.05 mm	≤ 0.05 mm
	Castor chair continuous use	EN 425	No effect	No effect
	Use in Wet areas	EN 13533	Yes	No
	Light fastness	EN ISO 105 B-02	≥ 6	≥ 6
	Flexibility	EN-ISO 24344	ø 10 mm	ø 10 mm
	Resistance to chemicals	EN-ISO 26987	Very good	Very good
	Slip resistance	EN 13845 Annex C	ESf	ESf
		EN 13845 Annex D 50.000 revolutions <10% loss	Pass	Pass
		DIN 51130	R10	R10
		DIN 51097	-	-
		TRRL Pendulum – Wet test – slider 96	≥ 36	≥ 36
		Surface roughness Rz	≥ 20	≥ 20
	Electrical resistance	EN 1081 (R1)	> 1.10 <sup>9</sup> Ω	> 1.10 <sup>9</sup> Ω
Step meets the requirements of EN 14041				
	Reaction to fire	EN 13501-1	B <sub>n</sub> -s <sub>1</sub>	B <sub>n</sub> -s <sub>1</sub>
	Slip resistance	EN 13893	DS: ≥ 0.30	DS: ≥ 0.30
	Body voltage	EN 1815	< 2kV	< 2kV
	Thermal conductivity	EN 12524	0.25 W/mK	0.25 W/mK



### Recommended adhesives

Our recommended adhesive for the Step collection is Eurosafe special 540.

For Surestep Wood Decibel technical specification, please see page 130.

## Technical specifications

Step meets the requirements of EN – ISO 10582 and EN 13845

			Safestep R11	Safestep R12
	Total thickness	EN - ISO 24346	2.0 mm	2.0 mm
	Thickness wear layer	EN - ISO 24340	0.7 mm	0.7 mm
	Collection size		8	4
	Commercial very heavy	EN - ISO 10874	Class 34	Class 34
	Industrial heavy	EN - ISO 10874	Class 43	Class 43
	Roll width	EN - ISO 24341	2.00 m	2.00 m
	Roll length	EN - ISO 24341	20 - 27 m	20 - 27 m
	Total weight	EN - ISO 23997	2.75 kg/m <sup>2</sup>	2.75 kg/m <sup>2</sup>
	Dimension stability	EN - ISO 23999	< 0.1%	< 0.1%
	Residual indentation	EN - ISO 24341-1	0.05 mm	0.05 mm
	Castor chair continuous use	EN 425	No effect	No effect
	Use in Wet areas	EN 13533	Yes	Yes
	Light fastness	EN ISO 105 B-02	≥ 6	≥ 6
	Flexibility	EN-ISO 24344	ø 10 mm	ø 10 mm
	Resistance to chemicals	EN-ISO 26987	Very good	Very good
	Slip resistance	EN 13845 Annex C	ESf	ESf
		EN 13845 Annex D 50.000 revolutions <10% loss	Pass	Pass
		DIN 51130	R11	R12
		DIN 51097	-	-
		TRRL Pendulum – Wet test – slider 96	≥ 40	≥ 50
		Surface roughness Rz	≥ 20	≥ 20
	Electrical resistance	EN 1081 (R1)	1.10 <sup>9</sup> Ω	1.10 <sup>9</sup> Ω
Step meets the requirements of EN 14041				
	Reaction to fire	EN 13501-1	B <sub>n</sub> -s <sub>1</sub>	B <sub>n</sub> -s <sub>1</sub>
	Slip resistance	EN 13893	DS: ≥ 0.30	DS: ≥ 0.30
	Body voltage	EN 1815	< 2kV	< 2kV
	Thermal conductivity	EN 12524	0.25 W/mK	0.25 W/mK



### Recommended adhesives

Our recommended adhesive for the Step collection is Eurosafe special 540.



# wetroom solution

## Technical specifications

Step meets the requirements of EN - ISO 10582 and EN 13845

		Safestep Aqua	Surestep Laguna	
	Total thickness	EN - ISO 24346	2.0 mm	2.0 mm
	Thickness wear layer	EN - ISO 24340	0.7 mm	0.7 mm
	Collection size		12	12
	Commercial very heavy	EN - ISO 10874	Class 34	Class 34
	Industrial heavy	EN - ISO 10874	Class 43	Class 43
	Roll width	EN - ISO 24341	2.00 m	2.00 m
	Roll length	EN - ISO 24341	20 - 27 m	20 - 27 m
	Total weight	EN - ISO 23997	2.75 kg/m <sup>2</sup>	2.75 kg/m <sup>2</sup>
	Dimension stability	EN - ISO 23999	< 0.1%	< 0.1%
	Residual indentation	EN - ISO 24341-1	≤ 0.05 mm	≤ 0.05 mm
	Castor chair continuous use	EN 425	No effect	No effect
	Use in Wet areas	EN 13533	Yes	Yes
	Light fastness	EN ISO 105 B-02	≥ 6	≥ 6
	Flexibility	EN-ISO 24344	ø 10 mm	ø 10 mm
	Resistance to chemicals	EN-ISO 26987	Very good	Very good
	Slip resistance	EN 13845 Annex C	ESb	Esb / ESf
		EN 13845 Annex D 50.000 revolutions <10% loss	Pass	Pass
		DIN 51130	R10	R10
		DIN 51097	Class C	Class B
		TRRL Pendulum – Wet test – slider 96		≥ 36
		TRRL Pendulum – Wet test – slider 55	≥ 36	≥ 36
		Surface roughness Rz	≥ 20	≥ 20
	Electrical resistance	EN 1081 (R1)	> 1.10 <sup>9</sup> Ω	> 1.10 <sup>9</sup> Ω

Step meets the requirements of EN 14041



	Reaction to fire	EN 13501-1	B <sub>n</sub> -s <sub>1</sub>	B <sub>n</sub> -s <sub>1</sub>
	Slip resistance	EN 13893	DS: ≥ 0.30	DS: ≥ 0.30
	Body voltage	EN 1815	< 2kV	< 2kV
	Thermal conductivity	EN 12524	0.25 W/mK	0.25 W/mK

### Recommended adhesives

Our recommended adhesive for the Step collection is Eurosafe special 540.

# sarlon®

## Technical specifications

Sarlon 15 dB, 17 dB and 19 dB meet the requirements of EN 14041 and EN651

Canyon compact meets the requirements of EN 14041 and EN649

		Sarlon 15 dB	Sarlon 17 dB	Sarlon 19 dB	Canyon compact	
	Total thickness	EN 428 (ISO 24346)	2.6 mm	3.0 mm	Printed 3.4 mm Cristal 3.75 mm	2.0 mm
	Wear layer thickness	EN 429 (ISO 24340)	0.70 mm	0.67 mm	Printed 0.67 mm Cristal 0.75 mm	0.70 mm
	Total weight	EN 430 (ISO 23997)	2.700 g/m <sup>2</sup>	2.500 g/m <sup>2</sup>	Printed 2.900 g/m <sup>2</sup> Cristal 3.000 g/m <sup>2</sup>	2.400 g/m <sup>2</sup>
	Impact sound reduction	EN ISO 717-2	ΔL <sub>w</sub> = 15 dB	ΔL <sub>w</sub> = 17 dB	ΔL <sub>w</sub> = 19 dB	ΔL <sub>w</sub> = 5 dB
	In-room impact noise	NF S 31-074	Ln,e,w < 65 dB, Class A	Ln,e,w < 65 dB, Class A	Ln,e,w < 65 dB, Class A	-
	Sound absorption	EN ISO 354 EN ISO 11654	α <sub>w</sub> = ± 0.05	α <sub>w</sub> = ± 0.05	α <sub>w</sub> = ± 0.05	-
	Residual indentation (maximum measured value)	EN 433 (ISO 24343-1)	0.07 mm	0.09 mm	0.11 mm	0.02 mm
	Average measured value		0.05 mm	0.07 mm	0.08 mm	-
	Requirement		≤ 0.20 mm	≤ 0.20 mm	≤ 0.20 mm	≤ 0.10 mm
	Slip resistance	DIN 51130	R10	R9	R9	R10
	Abrasion resistance	EN 660-2 (ISO 24338)	T	T	T	T
	Specifications		EN 651 (ISO 11638)	EN 651 (ISO 11638)	EN 651 (ISO 11638)	NF EN 649 (ISO 10582)
	Commercial use	EN 685 (ISO 10874)	Class 34	Class 34	Class 34	Class 34
	Industrial use	EN 685 (ISO 10874)	Class 42	Class 42	Class 42	Class 42
	Packaging		Rolls	Rolls	Rolls	Rolls
	Roll length	EN 426 (ISO 24341)	25 m	25 m	25 m	25 m
	Roll width	EN 426 (ISO 24341)	2 m	2 m	2 m	2 m
	Castor chair resistance	EN 425 (ISO 4918)	Yes	Yes	Yes	Yes
	Furniture leg resistance	EN 424 (ISO 16581)	compliant	compliant	compliant	compliant
	Dimensional stability Requirement	EN 434 (ISO 23999)	< 0.10 % ≤ 0.40 %	< 0.10 % ≤ 0.40 %	< 0.10 % ≤ 0.40 %	< 0.10 % ≤ 0.40 %
	Colour fastness to light Requirement	EN ISO 105-B02	7 ≥ 6	7 ≥ 6	7 ≥ 6	7 ≥ 6
	Stain resistance	EN 423 (ISO 26987)	Good	Good	Good	Good
	Surface treatment		PUR	PUR	PUR	PUR
	Fungistatic and bacteriostatic treatments		BIOSTATIC®	BIOSTATIC®	BIOSTATIC®	-
	Emissions into air : TVOC* at 28 days	NF EN ISO 16000 (ISO 10580)	< 100 µg/m <sup>3</sup>	< 100 µg/m <sup>3</sup>	< 100 µg/m <sup>3</sup>	< 100 µg/m <sup>3</sup>
	REACH (European regulation)	1907/2006/CE	compliant <sup>(1)</sup>	compliant <sup>(1)</sup>	compliant <sup>(1)</sup>	compliant <sup>(2)</sup>

All Sarlon products meet the requirements of EN 14041



	Reaction to fire	EN 13501-1	B <sub>n</sub> -s1 <sup>(1)</sup>	C <sub>n</sub> -s1 <sup>(1)</sup>	C <sub>n</sub> -s1 <sup>(1)</sup>	B <sub>n</sub> -s1 <sup>(2)</sup>
	Slip resistance	EN 13893	Class DS (μ ≥ 0.30)	Class DS (μ ≥ 0.30)	Class DS (μ ≥ 0.30)	Class DS (μ ≥ 0.30)
	Body voltage	EN 1815	E ≤ 2 kV, Antistatic	E ≤ 2 kV, Antistatic	E ≤ 2 kV, Antistatic	E ≤ 2 kV, Antistatic
	Thermal conductivity	EN 12524 (EN ISO 10456)	Suitable for heated floors up to 30°C			

<sup>(1)</sup> Valid on every substrate: wood, non combustible A2fl-s1 or A1fl, or on free laying (with SARLIBASE TE underlayer)

<sup>(2)</sup> The articles (products) do not contain substances of the candidate list published by ECHA (SVHC substances of very high concern)

<sup>(3)</sup> Valid on non combustible substrate: A2fl-s1 or A1fl

\* TVOC : total volatile organic compounds

### Recommended adhesives

Our recommended adhesive for the Sarlon collection is Eurosafe special 540.


























# Acoustic safety

## Cleaning and Maintenance

### Technical specifications

Eternal Decibel meets the requirements of EN 651

Surestep Wood Decibel meets the requirements of EN 13845 and EN 651 (ISO 11638)

	Surestep Wood Decibel	
 Total thickness	EN 428 (ISO 24346)	3.0 mm
 Thickness wearlayer	EN 429 (ISO 24340)	0.7 mm
 Collection size		12
 Commercial use	EN 685 (ISO 10874)	Class 34
 Industrial use	EN 685 (ISO 10874)	Class 42
 Roll width	EN 426 (ISO 24341)	2.0/3.0/4.0 m
 Roll length	EN 426 (ISO 24341)	± 25 m
 Total weight	EN 430 (ISO 23997)	2.8 kg/m <sup>2</sup>
 Dimensional stability	EN 434 (ISO 23999)	< 0.1 %
 Acoustical impact noise reduction	EN ISO 717-2	17 dB
 In-room impact noise	NF S 31-074	Ln,e,w < 65 dB, Class A
 Residual indentation	ISO 24343-1 EN 433	≤ 0.15 mm
 Abrasion resistance	EN 660-2 (ISO 24338)	Group T
 Castor chair continuous use	EN 425 (ISO 4918)	No effect
 Light fastness	EN ISO 105-B02	≥ 6
 Flexibility	ISO 24344 EN 435	ø 10 mm
 Resistance to chemicals	ISO 26787 EN 423	Very good
 Slip resistance	DIN 51130	R10
 Electrical resistance	EN 1081	> 1·10 <sup>9</sup> Ω
 Suitable for floor heating		-
Surface finish		PUR Pearl™
All Eternal and Step products meet the requirements of EN 14041		
		 EN 14041
 Reaction to fire	EN 13501-1	B <sub>f1</sub> -s1
 Slip resistance	EN 13893	DS: ≥ 0.30
 Body voltage	EN 1815	< 2 kV
 Thermal conductivity	EN 12524	0.25 W/m·K

#### Recommended adhesives

Our recommended adhesive for the Sarlon collection is Eurosafe special 540.

## Forbo Cleaning and Maintenance advice;

Congratulations on receiving your new Forbo Marmoleum Floor. Your floor is protected by Topshield2, an innovative and durable factory finish which should not be removed.

The finish is part of the Marmoleum and the perfect base for your ongoing use of the floor. In order to keep your floor in optimum condition, the following cleaning and maintenance methods are recommended:

### Initial cleaning after installation;

To start of your floor after installation it is important to remove all soil and concrete-dust.

1. Remove all loose soil, debris, sand and grit by sweeping, vacuuming, or dust mopping.



2. Mop the floor with neutral universal floor cleaner. Where appropriate, for example in larger or heavily soiled areas, a rotary machine (150-300 rpm) or scrubber drier with red pad may be used. Tip: if cement dust is present add approximately 2% of Citric or Acetic acid.



3. Remove the dirty water and rinse.

4. Let the floor dry completely before use.

5. If required, dry or spray buff the floor with a rotary machine and a red pad.



The floor is now ready for use, and does not require any further treatment or finish application. If the application of additional finishes is being considered refer to FAQ's later in this guide.

### Regular cleaning;

The choice for a regular cleaning method depends on the expected amount of dirt, wear and desired visual appearance and hygiene standard.

1. Remove dust and loose dirt by vacuum cleaning, sweeping or mopping.



2. Remove spots, stains and spillages with a damp mop and a neutral universal floor cleaner.



3. In your regular cleaning system a combined cleaning and maintenance action may be required. For this several systems can apply:

- A soap film system (Forbo Monel)
- A wax based system
- A spray system



### Maintenance;

The following maintenance actions should be used when needed to maintain or restore a satisfactory level of appearance.

### After the following steps the floor is ready for regular cleaning again.

1. Sweep, mop or vacuum the floor to remove loose dust and soil.



2. Clean the floor with a rotary machine with a red pad and a neutral universal floor cleaner (Forbo Cleaner). If required apply one of the maintenance product-types mentioned in point 3 under "Regular cleaning".



### For heavily soiled areas the following steps can be completely or partially applied after step 1.

1. Scrub with green pad and a neutral universal floor cleaner (Forbo Cleaner).



2. Rinse with clean water and allow the floor to dry.

3. Buff with a rotary machine with a red buffing pad. If required apply completely or partially one of the maintenance product-types mentioned in point 3 under "Regular cleaning".



## Best practice: Tips for effective floor care

### General advice

#### Protect newly laid floors

All newly laid floors should be covered and protected from all other trades during the contract with a suitable non-staining protective covering.

Use protective feet on chairs and tables to reduce scratching. Castor wheels should be of soft material suitable for resilient floor coverings (according to EN425 and EN12529)

#### Use Entrance Systems

As much as 80% of dirt entering a building is brought in by foot traffic. Correct use of a good quality entrance barrier mat (for example Forbo Coral and Nuway) is recommended and can significantly reduce the volume of dirt reaching smooth floor coverings; reducing maintenance costs and maximising appearance retention. It is generally accepted that a minimum area of 4 – 10 steps is required before soil is removed.

#### Cleaning

- Regular cleaning is more beneficial and cost effective than occasional heavy cleaning.
- Use recommended cleaning products. High quality cleaning products and equipment ensure efficient maintenance and represent only a small proportion of maintenance costs.
- Always follow the manufacturer's instructions for cleaning products.
- Always follow the Health and Safety guidance provided.
- Remember that light and uni-colours may need to be cleaned more frequently.

#### Proper use of Floor Care Chemicals

The improper use of high pH cleaners and strippers may damage resilient flooring. Frequent treatment or inadequate rinsing may cause cracking, shrinking, and/or discoloration. Linoleum flooring should never be cleaned with high pH chemicals because permanent damage may occur. Abrasive powders or cleansers should not be used.

#### FAQ

##### How often should I clean my floor?

The optimum frequency for cleaning and maintenance is determined by the way the floor is used. When producing a cleaning and maintenance schedule it is good practice to consider the situation of the floor first: e.g. is it near an entrance to the building or on an upper floor? Will it collect dry or moist soil? What level of traffic will it be subjected to?

##### Can I polish my floor?

The advanced surfaces applied on Forbo Linoleum do not require the use of polish. However, if you do wish to polish your floors this will not harm it or affect any product warranties. If polish is to be applied do not attempt to remove the surface finish.

Should you choose to apply an additional coating the performance properties of the flooring can change.

### Tips & Tricks

#### Removing marks

Marks caused by	Removed with
Chocolate, grease, egg, coffee, juice, etc.	Neutral floor cleaner in lukewarm water
Asphalt, oil, rubber, soot	Cleaners' white spirits
Crayons, lipstick, felt-tip	50% methylated spirit
Chewing-gum	Cool with cold spray or ice cubes and scrape
Candle wax	Remove hard wax gently. Place absorbent paper on spot and iron at 70°C
Rust	Oxalic or citric acid in lukewarm water
Burns	Rub off using fine scouring nylon

#### Buffing tips

- Spray or dry buffing enhances gloss, helps remove black marks and repairs scratches. Be sure to buff with a clean buffing pad.

Take good care of your pads. Check and flip when they get soiled. Wash, rinse and hang to dry after use.

### Cleaning machines and pads

#### Pad codes

The colour codes indicating grades of pads will vary depending on the manufacturer/country, and also according to the type of machine that is used, i.e. standard, high speed or ultra high speed.

For example;

	3M
Fine grade, for dry burnishing non-buffable polishes	White
For regular spray cleaning and light scrubbing	Red
For heavy duty cleaning/renovation	Green/Blue
Stripping	Green/Blue
High speed burnishing	Check with product manufacturer

#### Machine speeds

For machine cleaning and maintenance, 150 to 300 rpm is perfectly suitable. For the spray method, 300 to 500 rpm is the recommended speed for removing gloss irregularities and restoring the floor's original, optimum appearance.

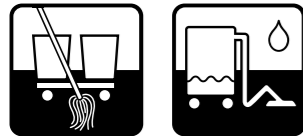
#### Conductive Marmoleum Ohmex

To maintain conductivity of an Ohmex-floor it should be cleaned only by cleaning and maintenance products that do not reduce the conductivity of the flooring.

## Forbo FloorCare method – Eternal and Allura

The Forbo Project Vinyl collection is easy to clean and maintain, thanks to its smooth and highly durable PUR coated surface.

### Initial site clean



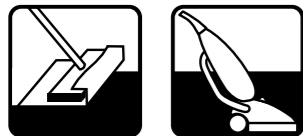
- Clean the floor with cleaner and a mop
- Pick up dirty water with a wiper and mop or a water vac
- Rinse with clean water and a mop
- Allow the floor to dry



When intensive traffic is expected:

- Spray buff the cleaned floor with a rotary machine, buffing pad and spray

### Regular cleaning



- Wipe with a dust mop and dust cloth, or vacuum the floor



- Remove spots with a damp mop

### Periodic cleaning



- Spray clean with a rotary machine and a buffing pad, use spray where necessary

### Occasional maintenance



- Scrub with cleaner, a rotary machine and a scrub pad
- Pick up dirty water with a wiper and mop or a water vac
- Rinse with clean water and a mop
- Allow the floor to dry



When intensive traffic is expected:

- Spray buff the cleaned floor with a rotary machine, buffing pad and spray

## Forbo FloorCare method – Step

The Forbo Surestep slip resistant vinyl collections are easy to clean and maintain, thanks to their highly durable PUR pearl and PUR coated surfaces.

### Surestep

#### Initial site clean



- Remove all debris, dirt and dust off the floor and clean the floor with a neutral floor cleaner. For larger areas a scrubber dryer or a rotary machine with a suitable cleaning pad may be used. Pick up dirty water with a wiper and mop or wet vacuum, rinse with clean water and allow floor to dry.

#### Regular cleaning



- Remove loose soil with a dust mop, dust cloth, or vacuum the floor
- Remove spots with a damp mop
- Spray clean as required with a neutral floor cleaner, rotary machine and a suitable cleaning pad

#### Occasional maintenance



- Scrub with cleaner, a rotary machine and a suitable cleaning pad
- Pick up dirty water with a wiper and mop or a water vac
- Rinse with clean water and a mop
- Allow the floor to dry

### Safestep R11, Safestep R12, Safestep Aqua

#### Initial site clean



Remove all debris, dirt and dust off the floor. Vacuum clean and/or sweep the floor thoroughly then scrub with a floor cleaner. For larger areas a scrubber drier or rotary machine with a suitable brush or a cylindrical brush machine will be most effective. Pick up dirty water with wiper and mop or wet vacuum, rinse with clean water and allow floor to dry.

#### Regular cleaning



- Vacuum or sweep the floor to remove loose dirt and dust.
- **Manual Cleaning** – Scrub with a floor cleaner (ph7-8) and a suitable scrubbing brush. Remove dirty water with a wiper and mop. Rinse with clean water and allow the floor to dry.
- **Machine Cleaning** - A combined scrubber drier or rotary machine with a suitable brush or a cylindrical brush machine will produce best results on larger areas. Rinse with clean water and allow the floor to dry.

#### Periodic cleaning



- Clean the floor periodically using the manual or machine methods above. Clean heavily soiled areas with a neutral floor cleaner, which should be allowed to soak on the floor for a few minutes before scrubbing. Rinse with clean water and allow the floor to dry.

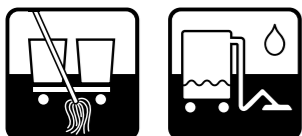
Please note: Do not use seals or polishes, or floor maintainers containing polish as the slip resistant properties of Step could be reduced.

For more information: [www.forbo-flooring.co.uk](http://www.forbo-flooring.co.uk)

## Forbo FloorCare method – Sarlon

The Forbo Project Vinyl collection is easy to clean and maintain, thanks to its smooth and highly durable PUR coated surface.

### Cleaning after installation



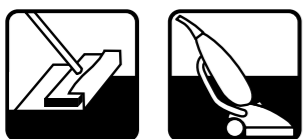
- Sweep, dust, mop or vacuum floor to remove loose soil
- Clean the floor with cleaner and a mop
- Pick up dirty water with a wiper and mop or a water vac
- Rinse with clean water and a mop
- Allow the floor to dry



When intensive traffic is expected:

- Spray buff the floor with a rotary machine and a suitable pad

### Regular cleaning



- Wipe with a dust mop and dust cloth, or vacuum the floor



- Remove spots with a damp mop

### Periodic cleaning



- Spray clean with a rotary machine and a buffing pad, use spray where necessary

### Occasional maintenance



- Scrub with cleaner, a rotary machine and a scrub pad
- Pick up dirty water with a wiper and mop or a water vac
- Rinse with clean water and a mop
- Allow the floor to dry



When intensive traffic is expected:

- Spray buff the floor with a rotary machine and a suitable pad

#### Products

Forbo Cleaner is an effective and pH neutral cleaner.

For more information: [www.forbo-flooring.co.uk](http://www.forbo-flooring.co.uk)

If you want to use alternative products, please consult your local supplier.

## Forbo FloorCare method – Colorex SD/EC

### Care and maintenance instructions

- Forbo Flooring Giubiasco recognises that the major cost incurred over the lifetime of any durable floor is cleaning and maintenance. As a result, our Colorex flooring products are engineered with easy cleaning and superior appearance retention in mind, without the need to apply costly dressing, finishes and alike.
- The following factors are usually considered when choosing the appropriate cleaning regime: the size of the floor, the local site conditions (traffic), the desired level of hygiene and the desired optical appearance.
- The degree of cleanliness and hygiene of the floors will not only be determined by the cleaning method which has been chosen, but also from its frequency and carefulness in application. Cleaning takes time and is done badly all too often.
- The following instructions are summarising the main cleaning methods. Manual and mechanical cleaning procedures can be switched in order to meet various hygiene and cost requirements.

#### Initial cleanup after installation (once)

- Remove any loose dirt and dust by vacuum cleaning and/or sweep the floor thoroughly. Glue residues must be removed with an appropriate solvent, e.g. white spirit.



**Caution:** Solvents like acetone do attack PVC and may therefore damage the surface of the Colorex tiles. Do not use.



- Scrub the floor with a neutral cleaner, a low speed rotary machine (max. 200 rpm) and a blue or green scrub pad.

- If the floor presents heavy soiling or particularly stubborn stains, more abrasive scrub pads like brown or black can be used.

- Wet vac the dirty cleaning solution. Rinse with clear water to remove the abrasion dust and thoroughly wet vac the rinsing water as well. Allow the floor to dry.

- Restore the original surface quality and appearance of the Colorex tiles by dry polishing with a low speed rotary machine and a red pad. **Important:** where a highly abrasive scrubbing with a brown or black pad had been carried out, dry polish the surface with a blue pad first and then continue with the red one.



- To reach an extra shine, a white or yellow pad may be used for a final dry buffing.

#### Alternative for clean construction sites (once)

Where clean construction site principles have been implemented during construction (hospitals, pharmaceutical industry, biotech laboratories etc.), deep or abrasive initial cleaning can be skipped. Proceed as follows to set the base for an optimum use performance of your Colorex floor:

1. Remove any dust by vacuum cleaning or light damp mopping. Allow to dry.
2. Thoroughly dry-polish the floor with a low speed rotary machine and red pad. We recommend to perform two passages with crossing strokes.
3. A shiny floor is not necessarily a clean floor. Nevertheless, if a shiny appearance is desired, carry out a final dry buffing with a yellow or white pad. High speed buffing is optional.



**Important note for conductive installations:**  
Do not apply any wax, acrylic emulsions, floor finish etc. as this might influence the conductive properties of the floor.

#### Daily cleaning/Routine cleaning

- **For small rooms or areas with light traffic:** Daily sweep the floor with dry or impregnated single use towels.



- **For areas with medium or high traffic:** Spray clean with a neutral and wax-free spray cleaning solution and a low speed rotary machine with red pad.



This is also the most appropriate cleaning method for raised access floors.

#### Periodical maintenance

- **For small rooms or areas with light traffic:** Damp mop the floor with a well squeezed mop, using twin buckets and a neutral detergent.



- **For large areas with heavy traffic,** the use of a scrubber-dryer machine with an appropriate cleaner is indicated.



Black shoe marks (scuff marks) are removed by dry buffing with a rotary machine and red pad. Particularly stubborn marks may be removed using a specific cleaner and a hand scrub fitted with a red pad.

**Caution:** Vinyl flooring will become slippery when wet. Care must be taken when walking upon the wet floor. Appropriate warning signs should be used if any traffic is possible while the floor is wet.

## Design service



Plan design for Loughborough University, voted 'Installation of the Year' by a panel of experts.

### Plan design

Our in-house design team at Forbo can help bring your ideas to life with their free Plan Design Service. Whether you are taking inspiration from one particular product which needs to be carried through the plan, or whether you simply need to see your scheme in the flesh, we can create plan boards of your design complete with product samples. For areas that have specific requirements such as safety flooring or acoustic flooring, our team can offer help and advice on the best products to meet your needs, all designed to work with your visualisation.

**For more information on this free service please contact our Design department on 01772 332 620.**

### Forbo room planner

Alternatively, our brand new room planner on the web site allows you to drop products from across our entire portfolio into a selection of room shots, giving you the freedom to visualise how your scheme will look.



**For more information, please visit  
[www.forbo-flooring.co.uk/roomplanner](http://www.forbo-flooring.co.uk/roomplanner)**

## The next step

For further information on any of the products in this brochure, please don't hesitate to contact us on the number below and we'll be pleased to send you additional literature and samples as required.

Please also contact us if you are interested in discussing your bespoke flooring design project with us, or if you would like any further details on any product within the Forbo portfolio.



**Please contact  
[info.flooring.uk@forbo.com](mailto:info.flooring.uk@forbo.com)  
[www.forbo-flooring.co.uk](http://www.forbo-flooring.co.uk)  
Tel: 0800 731 2369**

## Downloads and samples from [www.forbo-flooring.co.uk](http://www.forbo-flooring.co.uk)

All the information you need, available at the click of a button, any time of the night or day, seven days a week, 365 days a year.

The downloads and samples section allows you to access the broad variety of literature we have available such as product speci-

fications, NBS Specifications, BRE ratings, Ska rating, BIM information Material Safety Datasheets, brochures and Cleaning & Installation information.

Samples can also be ordered via the web using the online sample basket or by calling **0800 731 2369**.



## London EC1 showroom

Forbo's EC1 showroom is the ideal place to visit when you're looking for that 'perfect colour' or just want to see a wider range of products.

Our full portfolio of brands is on display including Tessera and Westbond carpet tiles, Marmoleum, project vinyl ranges, entrance systems and designs from our Flotex collection.

Why not pop in and enjoy some hospitality while looking at the products or discussing a project with one of our advisors.

**We look forward to seeing you.**

**Visit our showroom:  
London EC1 Showroom  
79 St John Street  
Clerkenwell  
London  
EC1M 4NR  
Tel: 0207 553 9300**

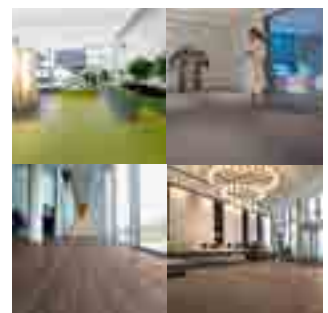
**Opening hours:  
Monday - Friday 9.00 am - 4.00 pm**



The information in this brochure is correct at the time of going to press. Forbo Flooring UK Limited reserves the right to make changes to the specification and colour of its products from time to time and goods supplied may not conform exactly to those shown in this brochure. Collection updates and content may be updated regularly.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.



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#### **London EC1 showroom**

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Tel: 0207 553 9300

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Midlands, London & South East  
Tel: 0800 0282 162  
Fax: 01772 646 912

If calling from Scotland & South West

Tel: 0800 0935 258  
Fax: 01592 643 999

#### **Nuway enquiries:**

Tel: 01773 740 688  
Fax: 01773 740 640

#### **Residential enquiries:**

Tel: 0800 0935 846  
Fax: 01592 643 999

Email: [info.flooring.uk@forbo.com](mailto:info.flooring.uk@forbo.com)  
[www.forbo-flooring.co.uk](http://www.forbo-flooring.co.uk)

#### **Samples:**

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[www.forbo-flooring.ie](http://www.forbo-flooring.ie)

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Registered in Scotland: No 41400



FLOORING SYSTEMS