CARPET TILES

tessera®
westbond®
Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring, bonding and movement systems, and offers a full range of flooring products for both commercial and residential markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.

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With a range of subfloor systems, Eurocol adhesives and Floor Care products to complete this extensive and versatile product portfolio, Forbo Flooring Systems can deliver ‘integrated solutions’ for every project. The single source solution overcomes the need for multiple supplier visits and provides total accountability across the project, saving you valuable time, money and providing peace of mind.

This brochure details our comprehensive range of carpet tiles. For information on our other key product ranges and services, please ring 0800 731 2369 for a free copy of any of our brochures.

Forbo’s products are available in a vast array of colourways and offer a wide choice of performance attributes. Flooring installations in a variety of application areas ranging from hospitals and schools to airports and designer shops are proof that Forbo offers modern, versatile, high performing floor coverings.
Forbo – Integrated flooring solutions

**Linoleum**
- marmoleum®
- marmoleum® dual
- marmoleum® decibel
- marmoleum® ohmex
- bulletin board®
- furniture linoleum®

**Project vinyl**
- eternal – General purpose vinyl
- allura – Luxury vinyl tiles
- allura® flex – Loose lay vinyl tiles
- step® – Safety vinyl
- sarlon® – Acoustic vinyl
- colorex® – Static control flooring
  Bespoke digitally printed vinyl

**Flotex flocked flooring**
- flotex® sottsass
- flotex® HD
- flotex® naturals
- flotex® classic
- flotex® tiles

**Carpet tiles**
- tessera® – Tufted carpet tiles
- westbond® – Fusion bonded carpet tiles

**Entrance**
- coral® – Textile entrance flooring
- nuway® – Engineered entrance flooring
We believe in creating better environments

From how they’re made to how they perform, we make outstanding floors that are truly sustainable. That’s because our floors are good for people, good for buildings and good for the environment.

So, from the building they’re in to the world outside, we’re helping our customers work, live and relax in better environments.

IT’S ABOUT THE THINGS YOU CAN’T SEE

A Forbo floor is always beautiful and stylish to look at. A floor that’s comfortable to live, work and play on. But looks aren’t everything; often, it’s the things you can’t see that really matter.

FROM HOW IT’S MADE, OUR FOOTPRINT…

From how we run our factories to how we choose our ingredients, the way we make our floors is a big part of how we meet our mission to create better environments.

…I TO HOW IT PERFORMS, YOUR FOOTSTEPS…

We include the whole life of a floor when we think about its sustainability performance. Which means we make sure our floors start performing from the moment they’re fitted.

The following page shows some examples of our sustainability initiatives. For more details, please visit our web site: www.forbo-flooring.co.uk/creatingbetterenvironments

OUR FOOTPRINT

How it’s made

YOUR FOOTSTEPS

How it performs
We use several transparent independent third party certification systems for our flooring products. We’re also keen to include our products in the building rating systems for a sustainable environment.

It’s good for Forbo because it helps us share our sustainability story and spot opportunities to improve.

And it’s good for you because it shows that other environmental experts agree that our floors are among the most sustainable and high performance available.

The Nordic Swan, Blue Angel, Cradle-to-Cradle, BREEAM, and Natureplus are just a few of the sustainable product labels that Forbo complies to.

Just visit www.forbo-flooring.co.uk/cbe to find out more.

**SKA**

Skå rating is an environmental assessment method, benchmark and standard owned by RICS (Royal Institute of Chartered Surveyors). It’s for use in non-domestic fit outs and is mainly used in the office and retail sectors.

Many of Forbo’s ranges contribute to the overall Skå rating of a fit out. The table opposite shows which of our carpet tile ranges meet the best practice criteria for soft floor coverings in both the retail and office schemes.

**LEED**

[Leadership in Energy and Environmental Design]

LEED is the most widely used environmental certification programme in the US, and is recognised internationally. This programme awards ratings based on the whole performance of a building, instead of individual products, such as flooring.

To find out more about our LEED ratings visit the downloads section of our web site and download the environmental product data sheet for the relevant product www.forbo-flooring.co.uk/cbedownloads

**BREEAM**

BREEAM is the world’s most well-known environmental assessment for buildings. The table opposite shows the generic BREEAM ratings for floor coverings.

<table>
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<th>Product Description</th>
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**BREEAM – a note of caution**

As you can see from the table above, we could claim that almost all of our products have an A+ rating and leave it there, because in a retail application, this is what we achieve. However, we show all our ratings by application to allow you to make an informed choice. If other manufacturers claim A+ ratings, please check that the manufacturer is being specific about the application.

For more detailed information on the sustainability profile of our products, please visit www.forbo-flooring.co.uk/cbedownloads to download any of our environmental data sheets.
Tessera and Westbond carpet tiles are renowned for their aesthetic styling and outstanding performance in the most demanding heavy traffic environments. Side by side these two long established reputable brands offer specifiers and their clients an unrivalled carpet tile offer to meet every possible design brief.

Tessera
Tessera offers attractive and hardwearing tufted carpet tiles in various pile constructions and textures, designed to deliver specific aesthetic and performance benefits. The comprehensive range includes contemporary and classic styles, plains and patterns, and colourways to enhance all types of commercial and public sector interiors.

- Tessera carpet tiles contain at least 50% recycled content by weight
- As part of Forbo’s Back to the Floor scheme, Tessera carpet tile installation off-cuts can be processed back into new carpet tiles. To find out more call 0161 355 7618 or email backtothefloor@forbo.com
- Ultrasonic tile cutting process reduces tile waste by 80% compared to traditional press cutting methods
- Our innovative random-lay/non-directional carpet tiles reduce installation waste to less than 2%

Westbond
The Westbond brand and product range is synonymous with total flexibility and sophistication. Blending yarns to order and manufacturing premium quality fusion bonded tiles in an almost infinite number of colourways, with no minimum order quantity, Westbond allows customers to take control of the process of designing luxurious, bespoke carpet tiles with exceptionally heavy pile weights for the most prestigious installations.

Inside this brochure you will find 144 of our most popular Westbond colours, along with our Westbond Flex creator service allowing you to design a truly personal installation.

Westbond Natural is a unique collection containing pure and natural undyed wool, a perfect answer to today’s ecological concerns.

- The backing in Westbond carpet tiles contains at least 70% recycled content
- We work with Carpet Recycling UK to clean, reuse and recycle old carpet tiles in the UK
- 100% of Westbond polyamide carpet trim is recycled in the UK
- Our Westbond Natural range is made from the undyed wool of seven different UK sheep breeds
Today’s modern office environments with open office systems are designed for flexibility to accommodate frequent layout changes. A modular floor can be quickly adapted to new requirements thereby reducing the cost of reorganisation. Where carpet tiles are installed, telephone, electrical and other underfloor systems remain easily accessible for these changes to be made.

- Colour co-ordinated for maximum design flexibility
- Increased speed of installation
- Installation wastage is reduced
- Damaged or soiled tiles can be replaced
- Wear rotation to extend flooring lifespan
- Renovation with minimal disruption
- Compatibility with access systems

With all this flexibility, we’re sure that whatever the specification, whatever the budget, you’ll find exactly what you need in our carpet tile portfolio.
Our carpet tiles are designed and manufactured with various pile constructions to give specific aesthetic and performance benefits.

**loop pile**
Carpet tiles with a standard loop pile construction are designed to maintain their good looks in the most demanding heavy traffic areas of buildings such as corridors and reception areas. Textured loop pile tiles offer distinctive in-built texture and contemporary styling coupled with a robust and durable construction.

**random lay, batchless**
A random-lay tile is cleverly designed so that it may be laid in any direction to produce a totally individual installation. Different production consignments of batchless tiles can be used together in an installation without the usual risk of visible batch variation. Tessera’s random-lay batchless carpet tiles have been made possible through the use of advanced CMC tufting technology and can reduce installation waste to less than 2%.

**cut & loop pile**
Cut and loop pile tiles feature a clever hybrid construction that offers all the robustness of a conventional loop pile product but with the superior aesthetics and more luxurious feel of a cut pile carpet tile. Tessera offers a range of cut and loop pile tiles suited to all types of commercial environments.

**cut pile**
Softer and more luxurious than loop pile, cut pile carpet tiles are ideal for boardrooms and meeting rooms in addition to general office environments. Tessera offers cut pile tile ranges in a variety of yarns and pile weights to meet different performance requirements.

**fusion bonded**
Fusion bonding is a sophisticated method of carpet tile manufacture where individual yarn pile is bonded onto the backing material to make an extremely dense and luxurious product. Each tuft is individual and a high proportion of the yarn is in the wear surface providing a beautiful, rich velour carpet tile which gives an excellent broadloom appearance. All of our Westbond products are made in this specialised way.
We know there’s a lot of uncertainty in these difficult economic times so it’s good to know that there are some things that you can still rely on. Forbo has been running the ‘Tessera Direct’ scheme since 2006 and during that time we have successfully delivered tens of thousands of orders up to 500m² within 5 days, on time and in full. We’ve now extended this successful scheme to include one of our many resilient ranges, Allura Flex, a loose lay tile that’s ideal for use alongside our carpet tile ranges.

With ‘Forbo Direct’ just order up to 500m² and we’ll deliver within 5 working days, guaranteed.*

*Terms and conditions apply. Please visit www.forbo-flooring.co.uk/forbodirect

Forbo Direct – absolute certainty in uncertain times

tessera® teviot
Over 10,000,000m² installed in the UK since Teviot was launched.

Teviot can be specified with confidence throughout the building, wherever an attractive and particularly hardwearing modular floor covering is required.

Available in 36 blended colourways, 24 of which are available on Forbo Direct, Teviot offers an exceptionally diverse palette with classic and contemporary shades to co-ordinate beautifully with any interior.

Turn to page 46 to view the Teviot range.

In the unlikely event that a Forbo Direct order for Teviot does not meet our 5 day delivery promise, we will credit your account with the value of your Teviot order.*

*tessera® barcode
Linearity at a price you can afford in a wide ‘on-trend’ colour palette.

Barcode is offered in 18 colourways, each featuring five individual tonal and contrasting shades drawing from the latest colour palette of solution dyed yarns, carefully selected and blended to harmonise with a wide range of interior design schemes.

Further enhancing the versatility of this attractive floor covering, Barcode can be laid in a variety of styles including brick, tessellated, quarter-turn or the quirky alternative, quarter-brick, to create a range of different aesthetic effects.

Turn to page 32 to view the Barcode range.

tessera® mix
Random lay and batchless for reduced waste and easier fitting.

The shading, tones and textures of this distinctive carpet tile have been created using advanced ‘Infinity’ tufting technology which allows the pile height of every loop in every tile to be varied individually.

Manufactured using hardwearing lightfast Antron® yarns from Invista, Mix is offered in 15 contemporary colourways. The subtle shading and tonal design results in carpet tiles that are random lay and batchless.

Turn to page 54 to view the Mix range.

Ideal for office corridors or tea points, Allura Flex can be quickly and easily installed next to Forbo’s Tessera carpet tiles, using the same tackifier and with no need for a joining strip.

www.forbo-flooring.co.uk/AlluraFlex

allura flex
Allura Flex is a collection of high quality, dimensionally stable, heterogeneous vinyl tiles which are adhered using the same tackifier as carpet tiles and are therefore removable and flexible.

The Allura Flex range consists of 36 items, 11 of which are included in Forbo Direct. The offer features differing decorative effects such as concrete, sand, contemporary metallic effects and wood. All tiles featured in Forbo Direct are available in 50 x 50cm format with the wood effects being available in 100cm and 120cm lengths. All have a 1mm wear layer with PUR for durable protection and stain resistance.

Visit www.forbo-flooring.co.uk/AlluraFlex to view the full range.

What to do next
To request a Forbo Direct sample book, or a loose sample of Tessera Teviot, Barcode, Mix or Allura Flex please ring 0800 731 2369 or contact your local Forbo Business Area Manager.

For information on other flooring products available from Forbo Flooring Systems, please email info.flooring.uk@forbo.com or visit www.forbo-flooring.co.uk/forbodirect
**Tessera Create Space Collection**

The Tessera Create Space carpet tile collection features three individual textured linear and plain ranges, offering complete flexibility of design using colour as the linking element.

Use individually or in combination to create walkways, feature areas and opulent meeting spaces.

![Create Space 1 – semi plain level loop](Image)

![Create Space 2 – textured linear stripe](Image)

![Create Space 3 – luxurious cut and loop stripe](Image)

**Installation methods**

Create Space 2 & 3 carpet tiles are designed to provide the specifier with maximum flexibility. Different aesthetic effects may be achieved depending on whether the tiles are installed in a non-directional, broadloom, tessellated or half drop configuration.

**Non-directional**

**Broadloom**

**Tessellated**

**Half drop**

**Regenerated ECONYL® yarn**

Up to 100% of the yarn in the Create Space collection is ECONYL® solution dyed polyamide yarn, recycled from post-consumer and post-industrial waste streams, including old carpets and discarded fishing nets.

These waste streams are regenerated into new caprolactam, the building block of polyamide, so that the normal limitations on colour choice and vibrancy imposed when using conventionally recycled yarns, simply do not apply.

**Creating Better Environments**

- Tessera Create Space carpet tiles contain at least 60% recycled content by weight.
- As part of Forbo’s Back to the Floor scheme, Tessera carpet tile installation off-cuts can be processed back into new carpet tiles. To find out more call 0161 355 7618 or email backtothefloor@forbo.com.
- Ultrasonic tile cutting process reduces tile waste by 80% compared to traditional press cutting methods.
- Our innovative random-lay/non-directional carpet tiles reduce installation waste to less than 2%.

For full details of the recycled yarn content per Create Space colourway please visit [www.forbo-flooring.co.uk/createspace](http://www.forbo-flooring.co.uk/createspace).

To request a sample, please ring 0800 731 2369, or visit [www.forbo-flooring.co.uk/createspace](http://www.forbo-flooring.co.uk/createspace) or contact your local Forbo Business Area Manager.
Tessera Create Space Collection

1, 2, 3 integrate
This installation shows all three products in the Create Space range working together as part of a striking floor scheme. Create Space 2 licorice and Create Space 3 agate are used in the main field area, with feature elements realised in Create Space 1 nickel, ashen, feldspar, ebonite and persimmon, Westbond dove and dutch orange.

To request a sample, please ring 0800 731 2369, or visit www.forbo-flooring.co.uk/createspace or contact your local Forbo Business Area Manager.

Borders and breakouts
Meeting spaces, walkways and clearly defined breakout areas can all be incorporated into the floor design by combining the various elements of the Create Space collection.

Designing with Create Space
Tessera Create Space offers maximum flexibility to create striking floor schemes and can be used individually, or in combination as part of an integrated project solution. Below are some examples of how Create Space is flexible in design, using colour as the linking element.

Mix and match
Create Space 2 and Create Space 3 carpet tiles can work together as part of a striking floor scheme.

Colour blocking
The Create Space collection can be combined to deliver sharp or more subtle contrasts.

Create Space 1 & 2
Create Space 1 & 2
Create Space 1 & 2
Create Space 3 & Westbond
Create Space 3 & Westbond

Create Space 1 & 2
Create Space 2 & 3
Create Space Collection
Carpet tiles with a loop pile construction are designed to maintain their good looks in the most demanding heavy traffic areas of buildings such as corridors and reception areas. There are various styles of loop pile products in the Tessera range covering level loop and designer loop constructions.
The Apex 640 collection of low level loop pile carpet tiles features a contemporary palette of 22 tonal colourways with universal appeal, designed to meet the aesthetic requirements of modern offices everywhere.

Stylish good looks are combined with high technical performance. Apex 640 is manufactured from 100% Aquafil solution-dyed nylon yarn, renowned for its low dust and dirt penetration and superior colour fastness. Accordingly, Apex 640 delivers the appearance retention, wear resistance and sheer durability required in heavy traffic areas, even when subjected to intensive cleaning regimes.

Apex 640 carpet tiles contain over 50% recycled content by weight.

Apex 640 carpet tiles meet the requirements of EN 11907:

**Description** Level loop pile carpet tile

**Dimensions** 50cm x 50cm (other sizes available for special orders)

**Total thickness** 6.0mm ± 10%

**Pile height** 2.5mm ± 0.5mm

**Collection size** 22 colourways, 5m² per box

**Application** EN1307 Class 33, Suitable for any type of heavy contract application

**Pile composition** 100% Aquafil Alto Chroma polyamide

**Dye method** 100% solution dyed

**Stitch density** 189,120 per m² ± 10%

**Pile weight** 640g/sm ± 10%

**Total weight** 3,955g/sm ± 10%

**Primary backing** Polyester

**Secondary backing** Modified bitumen and polyester fleece

**Fatigue test use** EN/ISO 105: Minimum R value ≥2.4

**Light fastness** EN ISO 105-B02 ≥6

Apex 640 carpet tiles meet the requirements of EN 14041:

**Reaction to fire** Bc2-s1

**Nominal flame spread** ≤50

**Electrical resistance** ≤1 x 10²Ω. Static dissipative. Body voltage: Pass (< 260V)

**Lifetime protection** through the use of permanent anti-static yarn and backing.

**Dimensions stability** ≤0.2%

**Tonality** EN 13501-1

**Recycled content** Apex 640 contains over 50% recycled content by weight.

**Indoor Air Quality** Apex 640 meets EN 13501 Indoor Air Quality standard.

**Recycling** Installation of off cuts can be collected and recycled via Back to the Floor.

**Recycling** Apex 640 meets Ska Rating criteria for M1 2 soft floor coverings in both office and retail schemes.

**Installation method** Broadloom, quarter turn or tessellated

**Application** EN 985

**Minimum R value** ≥2.4

**Light fastness** EN ISO 105-B02 ≥6

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.
Arran’s natural, almost ‘artisan’ appearance belies the complexity of its multi-height textured loop pile design and the state of the art manufacturing technology behind it. Using CMC Infinity machinery Forbo’s designers have developed a carpet tile with unashamedly irregular peaks and furrows which broadlooms beautifully to deliver an alluringly tactile linear design offering real warmth.

Arran is offered in a broad range of 18 colourways comprising natural and more vibrant tones to complement today’s most contemporary interior environments. Each tile features a carefully blended duo of yarns, 100% solution dyed to ensure the subtle colour contrasts are maintained throughout the lifespan of the flooring, even in the most demanding environments subjected to intensive cleaning regimes.

Arran carpet tiles contain over 50% recycled content by weight.

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Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

Arran carpet tiles meet the requirements of EN 1307

| Dimensional stability (EN 105) | ±0.2% |
| Indoor Air Quality | All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources |
| Reaction to fire (EN 13501-1) | Bfl-s1 |
| Slip resistance (EN 1003) | ≥0.30 |
| Electrical resistance (EN ISO 10965 & EN1815) | ≤1 x 10⁷ Ω. Static dissipative. Body voltage: Pass (≤ 2 kV) |

Renewable Electricity: All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources.

Recycled content: Arran contains over 50% recycled content by weight.

Indoor Air Quality: Arran meets EN1003 Indoor Air Quality standard.

Back to the Floor: Installation off cuts can be collected and recycled via Back to the Floor.

CRUK: Forbo Flooring UK Ltd is a member of Carpet Recycling UK.

Ska: Arran meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes.

Installation method: Broadloom, quarter turn or tessellated.

Tessera’s Promise: Creating Better Environments.

Recycling: 59% of our production is made from 100% post-consumer recycled materials.

Creating Better Environments: Drinking Better Environments.

Arran carpet tiles meet the requirements of EN 1307.
Atrium is a heavy contract carpet tile at a very affordable price, providing an excellent choice for any office environment.

A structured loop pile tile manufactured from 100% polyamide, this great all rounder offers outstanding wear performance and appearance retention, keeping its good looks year after year.

The 24 colourways in the palette have been designed specifically for the commercial market and cover an unusually broad spectrum.

These bold colours have been carefully selected to work in combination, introducing opportunities to delineate walkways through open plan areas and create contrasting break-out zones and design features.

Turn to page 11 for BREEAM ratings.

Atrium carpet tiles meet the requirements of EN 14041

<table>
<thead>
<tr>
<th>Reaction to fire</th>
<th>EN 13501-1</th>
<th>Bfl-s1</th>
</tr>
</thead>
<tbody>
<tr>
<td>DS</td>
<td>≤0.30</td>
<td></td>
</tr>
</tbody>
</table>

<table>
<thead>
<tr>
<th>Electrical resistance</th>
<th>EN ISO 10965 &amp; EN1815</th>
<th>≤1 x 10^9 /uni03A9: Static dissipative. Body voltage: Pass (&lt; 2kV)</th>
</tr>
</thead>
</table>
| Lifetime protection through the use of permanent anti-static yarn and backing | }
Barcode challenges the uniformity and rigidity of conventional linear low level loop pile tiles and, with its confident bands of contrasting colours in varying widths, delivers a more eclectic and exuberant look that is right on trend for today’s commercial environments.

Barcode is offered in 18 colourways, each featuring five individual tonal and contrasting shades drawing from the latest colour palette of solution dyed yarns, carefully selected and blended to harmonise with a wide range of interior design schemes.

Further enhancing the versatility of this attractive floor covering, Barcode can be laid in a variety of styles including brick, tessellated, quarter-turn or the quirky alternative, quarter-brick, to create a range of different aesthetic effects.

Barcode carpet tiles are available via the Forbo Direct Delivery Service. See page 18 for further details.

Barcode carpet tiles contain over 50% recycled content by weight.

Barcode carpet tiles meet the requirements of EN 1307

Barcode carpet tiles meet the requirements of EN 14041

Barcode carpet tiles meet the requirements of EN ISO 10965 & EN1815

Barcode carpet tiles meet the requirements of EN ISO 105: B02

Barcode carpet tiles meet the requirements of EN 13501-1

Barcode carpet tiles meet the requirements of EN 11883

Barcode carpet tiles meet the requirements of BREEAM

Barcode carpet tiles meet the requirements of Ska
Create Space 1
An exceptionally flexible range of 18 commercial colourways, Create Space 1 is suitable for any commercial space, large or small. Styled for today’s interiors, Create Space 1 lends itself to single colourway installations, feature area designs and bespoke creative schemes.

ECONYL®
Designed for heavy contract installations and constructed using regenarated solution dyed ECONYL® polyamide, Create Space 1 carpet tiles are not only tough and durable but also respond to globally increasing environmental concerns.

Up to 100% of the yarn (average 86%) across the colour range is regenarated from post-consumer and post-industrial waste streams including old carpets and discarded fishing nets.

For full details of the recycled yarn content per colourway please visit www.forbo-flooring.co.uk/createspace.

Create Space 1 carpet tiles contain over 60% recycled content by weight.

Create Space collection
The full design potential of the range can be further enhanced by co-ordinating Create Space 1 with the striped loop design of Create Space 2 and the luxurious velvet stripe of cut & loop range Create Space 3.

Please turn to page 22 for more details.
Create Space 2

Featuring a versatile geometric stripe design and a contemporary palette of 15 colourways, Create Space 2 adds stylish and creative interest to any size of flooring scheme.

Create Space 2 carpet tiles are designed to provide the maximum flexibility in any installation as they can be fitted in a variety of styles including broadloom, non-directional (reduces installation waste to less than 2%), tessellated or half drop. Each creates a very modern and individual aesthetic. (see page 21 for more details)

ECONYL®

Designed for heavy contract installations and constructed using regenerated solution dyed ECONYL® polyamide, Create Space 2 carpet tiles are not only tough and durable but also respond to globally increasing environmental concerns.

Up to 100% of the yarn (average 71% across the Create Space 2 colour range) is regenerated from post-consumer and post-industrial waste streams including old carpets and discarded fishing nets. For full details of the recycled yarn content per colourway please visit www.forbo-flooring.co.uk/createspace

Create Space 2 carpet tiles contain over 60% recycled content by weight.

Create Space collection

The full design potential of the range can be further enhanced by co-ordinating or highlighting Create Space 2 with the semi plain loop pile Create Space 1 range, or by exploiting the intrinsic colour and design connections of the sophisticated cut and loop pile Create Space 3 range and luxurious fusion bonded cut pile Westbond, to create bespoke creative schemes. Please turn to page 22 for more details.

Create Space 2 carpet tiles meet the requirements of EN 1307 Loop pile

<table>
<thead>
<tr>
<th>Description</th>
<th>Tufted multi-height loop pile carpet tile</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimensions</td>
<td>50cm x 50cm</td>
</tr>
<tr>
<td>Total thickness</td>
<td>6.5mm ± 10%</td>
</tr>
<tr>
<td>Pile height</td>
<td>3.0mm ± 0.5mm</td>
</tr>
<tr>
<td>Collection size</td>
<td>15 colourways, 5m² per box</td>
</tr>
<tr>
<td>Application</td>
<td>Class 5, Suitable for any type of heavy contract application</td>
</tr>
<tr>
<td>Pile composition</td>
<td>100% ECONYL®/Altochroma polyamide 6</td>
</tr>
<tr>
<td>Dye method</td>
<td>100% solution dyed</td>
</tr>
<tr>
<td>Stitch density</td>
<td>294,004 per m² ± 10%</td>
</tr>
<tr>
<td>Pile weight</td>
<td>560gsm ± 10%</td>
</tr>
<tr>
<td>Total weight</td>
<td>3,885gsm ± 10%</td>
</tr>
<tr>
<td>Primary backing</td>
<td>Polyester</td>
</tr>
<tr>
<td>Secondary backing</td>
<td>Modified bitumen and polyester fleece</td>
</tr>
</tbody>
</table>

Create Space 2 carpet tiles meet the requirements of EN 13501-1 Reaction to fire

| Reaction to fire | Bfl-s1 |

Create Space 2 carpet tiles meet the requirements of EN 13893 Slip resistance

| Slip resistance | DS: ≥0.30 |

Create Space 2 carpet tiles meet the requirements of EN 10965 & EN1815 Electrical resistance

| Electrical resistance | ≤1 x 106 Ω Static dissipative. Body voltage: Pass (< 20V) |

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.
With a distinctive textured construction and a broad colour palette of 18 contemporary and commercially attractive tonal shades, Format has taken low loop pile tiles into a new dimension.

This hardwearing heavy contract carpet tile, manufactured using new high tech tufting machines combines rich texture with densely packed low loops for superior aesthetic appeal and real added value.

A universally attractive carpet tile suitable for heavy traffic environments in all types of commercial premises, Format boasts a high castor chair rating, making it an ideal and cost-effective solution for busy offices large and small.

Manufactured from 80% solution dyed yarn, with enhanced resistance to fading over time or through intensive cleaning, Format is a particularly attractive proposition for areas prone to soiling. Carefully co-ordinated space dyed yarns provide a subtle flecked effect throughout the tile, adding visual interest to the floorspace and enhancing its soil hiding properties.

Format carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.

Format carpet tiles meet the requirements of EN 1307

<table>
<thead>
<tr>
<th>Description</th>
<th>Textured loop pile carpet tile</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimensions</td>
<td>50cm x 50cm (Other sizes available for special orders)</td>
</tr>
<tr>
<td>Total thickness</td>
<td>6.1mm ± 10%</td>
</tr>
<tr>
<td>Pile height</td>
<td>3.0mm ± 0.5mm</td>
</tr>
<tr>
<td>Collection size</td>
<td>16 colourful, 97m² per box</td>
</tr>
<tr>
<td>Application</td>
<td>EN1307 Class 3, Suitable for any type of heavy contract application</td>
</tr>
<tr>
<td>Pile composition</td>
<td>100% Aquafil polyamide</td>
</tr>
<tr>
<td>Dye method</td>
<td>80% solution dyed, 20% space dyed</td>
</tr>
<tr>
<td>Stitch density</td>
<td>255,312 per m² ± 10%</td>
</tr>
<tr>
<td>Pile weight</td>
<td>525gsm ± 10%</td>
</tr>
<tr>
<td>Total weight</td>
<td>4030gsm ± 10%</td>
</tr>
<tr>
<td>Primary backing</td>
<td>Polyester</td>
</tr>
<tr>
<td>Secondary backing</td>
<td>Modified bitumen and polyester fleece</td>
</tr>
<tr>
<td>Castor chair use</td>
<td>Minimum H value ≥ 4</td>
</tr>
<tr>
<td>Light fastness</td>
<td>EN ISO 105-B02 ≥ 5</td>
</tr>
</tbody>
</table>

Format carpet tiles meet the requirements of EN 13501-1

<table>
<thead>
<tr>
<th>Reaction to fire</th>
<th>Bfl -s1</th>
</tr>
</thead>
<tbody>
<tr>
<td>Traction resistance</td>
<td>≤ 0.50</td>
</tr>
<tr>
<td>Skid resistance</td>
<td>≥ 0.50</td>
</tr>
<tr>
<td>Electrical resistance</td>
<td>≤ 1 x 10⁶ Ω</td>
</tr>
</tbody>
</table>
The use of high lustre Antron® ‘metallic’ yarn in Helix gives a restrained reflective quality to this distinctive multi-height loop pile tile.

The silver coloured nylon thread is cleverly juxtaposed with Antron’s solution dyed yarns drawn from a contemporary colour palette comprising greys, taupes, blues and beiges. Inspiration for these 13 muted and subdued colourways is derived from architectural materials and the hues of the modern urban landscape.

Manufactured using advanced Full Repeat Scroll machinery, Helix has an understated linear design which, when fitted quarter turn or tessellated, can deliver rich texture and visual appeal to large open floorspaces. By co-ordinating Helix with Westbond Nylon or Tessera Acrobat, additional interest can be created through the introduction of break out areas and delineated walkways.

Helix carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.

Helix carpet tiles contain over 50% recycled content by weight.

Please order a sample to see the full effect. Contact 0800 731 2369.

---

**Helix carpet tiles meet the requirements of EN 1307**

<table>
<thead>
<tr>
<th>Description</th>
<th>Textured loop pile carpet tile</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Dimensions</strong></td>
<td>50cm x 50cm (Other sizes available for special orders)</td>
</tr>
<tr>
<td><strong>Pile composition</strong></td>
<td>100% Antron lumena polyamide</td>
</tr>
<tr>
<td><strong>Dye method</strong></td>
<td>100% solution dyed</td>
</tr>
<tr>
<td><strong>Applicability</strong></td>
<td>Class 33, Suitable for any type of heavy contract application</td>
</tr>
<tr>
<td><strong>Stitch density</strong></td>
<td>222,216 per m² ± 10%</td>
</tr>
<tr>
<td><strong>Pile weight</strong></td>
<td>740gsm ± 10%</td>
</tr>
<tr>
<td><strong>Total weight</strong></td>
<td>4,235gsm ± 10%</td>
</tr>
<tr>
<td><strong>Primary backing</strong></td>
<td>Polyester</td>
</tr>
<tr>
<td><strong>Secondary backing</strong></td>
<td>Modified bitumen and polyester fleece</td>
</tr>
<tr>
<td><strong>Light fastness</strong></td>
<td>≥8</td>
</tr>
<tr>
<td><strong>EN ISO 105-A02</strong></td>
<td>≥8</td>
</tr>
<tr>
<td><strong>EN ISO 105-B02</strong></td>
<td>≥8</td>
</tr>
<tr>
<td><strong>Reaction to fire</strong></td>
<td>Bfl-s1</td>
</tr>
<tr>
<td><strong>EN 13501-1</strong></td>
<td><strong>Reaction to fire</strong></td>
</tr>
<tr>
<td><strong>EN 1333</strong></td>
<td><strong>Reaction to fire</strong></td>
</tr>
<tr>
<td><strong>EN 13501-1</strong></td>
<td><strong>Reaction to fire</strong></td>
</tr>
<tr>
<td><strong>EN ISO 10965 &amp; EN1815</strong></td>
<td><strong>Reaction to fire</strong></td>
</tr>
</tbody>
</table>

---

**Helix carpet tiles meet the requirements of EN 14041**

| **Reaction to fire** | Bfl-s1 |
| **EN 1333** | **Reaction to fire** |
| **EN 13501-1** | **Reaction to fire** |
| **EN ISO 10965 & EN1815** | **Reaction to fire** |

---

**Light fastness**

EN ISO 105-A02: ≥8
EN ISO 105-B02: ≥8
One of a new generation of cleverly textured loop pile tiles from Tessera, Inline adds a completely new twist to the concept of linear design.

Featuring rich, differential texture, Inline provides a strong directional pattern, randomly interspersed with patches of tonal relief.

This broken linearity and combination of high and low level loops, delivers a visually interesting backdrop for any commercial interior design scheme. The forgiving design masks tile edges resulting in a broadloom appearance when laid in monolithic fashion.

Manufactured from a premium polyamide 6.6 yarn system with an unusually high recycled content, Inline offers a palette of restrained tonal shades.

Inline carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.
The rich undulating texture of this luxurious floor covering designed for high end commercial interiors and hospitality environments is perfectly captured by the name rippleweave. Taking state-of-the-art Infinity CMC tufting technology into previously uncharted waters, Tessera has created a sophisticated textured loop pile carpet tile that flows across the floor delivering an unmistakable look of opulence and a superior level of underfoot comfort.

Rippleweave’s rich tactile texture is achieved by incorporating heavyweight four ply Antron® Lumena 100% solution dyed polyamide yarns in a complex multi-height loop pile design. The result is a heavy contract carpet tile quite unlike any other, offering a very generous pile weight of 950gsm and long-lasting appearance retention. Rippleweave carpet tiles contain over 50% recycled content by weight.

Loop pile

<table>
<thead>
<tr>
<th>Description</th>
<th>Tufted loop pile carpet tile</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimensions</td>
<td>50cm x 50cm (Other sizes available for special orders)</td>
</tr>
<tr>
<td>Total thickness</td>
<td>8.0mm ± 10%</td>
</tr>
<tr>
<td>Pile height</td>
<td>4.5mm ± 0.5mm</td>
</tr>
<tr>
<td>Collection size</td>
<td>7 colourways, 4mm per box</td>
</tr>
<tr>
<td>Application</td>
<td>EN1307 Class 33, Suitable for any type of heavy contract application</td>
</tr>
<tr>
<td>Pile composition</td>
<td>100% Invista Antron® Lumena</td>
</tr>
<tr>
<td>Dye method</td>
<td>100% solution dyed</td>
</tr>
<tr>
<td>Stitch density</td>
<td>160,752 per m² ± 10%</td>
</tr>
<tr>
<td>Pile weight</td>
<td>950gsm ± 10%</td>
</tr>
<tr>
<td>Total weight</td>
<td>4,445gsm ± 10%</td>
</tr>
<tr>
<td>Primary backing</td>
<td>Polyester</td>
</tr>
<tr>
<td>Secondary backing</td>
<td>Modified bitumen and polyester fleece</td>
</tr>
<tr>
<td>Fire rating</td>
<td>EN ISO 11925-2: Minimum R value ≥2.4</td>
</tr>
<tr>
<td>Light fastness</td>
<td>≥5</td>
</tr>
<tr>
<td>Reaction to fire</td>
<td>EN 13501-1 BS 476-11: B2-s1-d0</td>
</tr>
<tr>
<td>Electrostatic resistance</td>
<td>≤1 x 10⁶Ω Static dissipative. Body voltage: Fail (≤ 200V)</td>
</tr>
</tbody>
</table>

Rippleweave carpet tiles meet the requirements of EN 1307.
With over 10 million square metres already installed, Teviot is Tessera’s most popular low level loop pile carpet tile and without doubt one of the best selling carpet tiles in the UK.

Suitable for every type of commercial installation, Teviot can be specified with confidence throughout the building, wherever an attractive and particularly hardwearing modular floor covering is required. Manufactured from 100% Aquafil polyamide, and boasting a high castor chair rating, it has the resilience and durability needed to contend with the heavy wheeled traffic conditions often found in busy office environments.

Available in 36 blended colourways, Teviot offers an exceptionally diverse palette with classic and contemporary shades to co-ordinate beautifully with any office interior.

24 of the 36 shades of Teviot are available via the Forbo Direct Delivery Service. The available shades are marked with the Forbo Direct symbol >. See page 18 for further details.

Teviot carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.
A highly versatile textured loop carpet tile, Weave beautifully combines form and function. Practical and hard wearing, Weave features a subtle directional grain which is enhanced by the use of contrasted multi-twist yarn, creating a uniquely textured appearance.

**ECONYL®**

Designed for heavy contract installations and constructed using 100% regenerated solution dyed ECONYL® polyamide, Weave carpet tiles are not only tough and durable but also respond to globally increasing environmental concerns.

Econyl yarn is made up of post-consumer and post-industrial waste streams including old carpets and discarded fishing nets.

For more information on Econyl, please visit www.forbo-flooring.co.uk/weave

Weave carpet tiles contain over 50% recycled content by weight. Turn to page 11 for BREEAM ratings.

---

<table>
<thead>
<tr>
<th>Description</th>
<th>Loop pile</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Dimensions</strong></td>
<td>Tufted multi-pile height loop carpet tile</td>
</tr>
<tr>
<td><strong>Total thickness</strong></td>
<td>7.0mm ± 10%</td>
</tr>
<tr>
<td><strong>Pile height</strong></td>
<td>3.5mm ± 0.5mm</td>
</tr>
<tr>
<td><strong>Collection size</strong></td>
<td>19 colourways, 4m² per box</td>
</tr>
<tr>
<td><strong>Application</strong></td>
<td>Class 3, Suitable for any type of heavy contract application</td>
</tr>
<tr>
<td><strong>Pile composition</strong></td>
<td>100% ECONYL® regenerated polyamide 6</td>
</tr>
<tr>
<td><strong>Stitch density</strong></td>
<td>179,664 per m² ± 10%</td>
</tr>
<tr>
<td><strong>Pile weight</strong></td>
<td>660gsm ± 10%</td>
</tr>
<tr>
<td><strong>Primary backing</strong></td>
<td>Polyester/polyamide</td>
</tr>
<tr>
<td><strong>Secondary backing</strong></td>
<td>Modified bitumen and polyester fleece</td>
</tr>
<tr>
<td><strong>Fire resistance</strong></td>
<td>Class 0</td>
</tr>
<tr>
<td><strong>Light fastness</strong></td>
<td>≥5</td>
</tr>
</tbody>
</table>

---

**Dye method**

100% solution dyed

**Pile weight**

660gsm ± 10%

**Total weight**

4,155gsm ± 10%

**Primary backing**

Polyester/polyamide

**Secondary backing**

Modified bitumen and polyester fleece

**Fire resistance**

Class 0

**Light fastness**

≥5

**Reaction to fire**

B1

**Resistance to fire**

BS 1350 1.2

**Resistance to impact**

BS 1382

**Electrical resistance**

≤1 x 10⁸ Ω. Static dissipative. Body voltage: Pass (< 2kV)

Lifetime protection through the use of permanent anti-static yarn and backing

---

** Reaction to fire**

B1 ± 1

**Resistance to fire**

BS 1350 1.2

**Resistance to impact**

BS 1382

**Electrical resistance**

≤1 x 10⁸ Ω. Static dissipative. Body voltage: Pass (< 2kV)

---

**Environments**

Creating Better Environments

**Renewable Electricity**

All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources

**Recycled content**

Weave contains over 50% recycled content by weight

**Indoor Air Quality**

Weave meets 01350 Indoor Air Quality standard

**Back to the Floor**

Installation off cuts can be collected and recycled via Back to the Floor

**Cricket for Eurofloor**

Forbo Flooring UK Ltd is a member of Cricket for Eurofloor

**Ska**

Weave meets Ska Rating criteria for S1 class floor coverings in both office and retail schemes

---

**EN 14041**

Reaction to fire

B1 ± 1

**Resistance to fire**

BS 1350 1.2

**Resistance to impact**

BS 1382

**Electrical resistance**

≤1 x 10⁸ Ω. Static dissipative. Body voltage: Pass (< 2kV)

---

**Reaction to fire**

B1 ± 1

**Resistance to fire**

BS 1350 1.2

**Resistance to impact**

BS 1382

**Electrical resistance**

≤1 x 10⁸ Ω. Static dissipative. Body voltage: Pass (< 2kV)

---

**Reaction to fire**

B1 ± 1

**Resistance to fire**

BS 1350 1.2

**Resistance to impact**

BS 1382

**Electrical resistance**

≤1 x 10⁸ Ω. Static dissipative. Body voltage: Pass (< 2kV)

---
A random lay tile is cleverly designed so that it may be laid in any direction to produce a totally individual installation. Different production consignments of ‘batchless’ tiles can be used together without the usual risk of visible batch variation. An additional benefit is that spare stocks do not have to be carried and installation waste is minimised to 2%.

Tessera’s random lay. batchless tile ranges have been made possible through the use of advanced CMC tufting technology.
Circulate represents a fresh approach to the design of random lay batchless carpet tiles. Its random geometric aesthetic will bring life and excitement to interior floor spaces of any scale, from the narrowest corridors to the most expansive open plan environments.

The random nature of the design in modular form creates contemporary floorspace environments which are modern and distinctive yet commercially attractive and highly accessible.

Reduced installation waste
Circulate random lay carpet tiles are cleverly designed so that they may be laid in any direction to produce a totally individual installation. Using this method also reduces installation waste to less than 2%.

Circulate carpet tiles contain over 50% recycled content by weight.

Circulate random lay carpet tiles are offered in a range of eight fresh colourways, with options available to suit all types of commercial interiors. They are commercially attractive and highly accessible.

Circulate is offered in a range of eight fresh colourways, with options available to suit all types of commercial interiors. The collection is complemented by the addition of 16 Westbond N9000 co-ordinates which offer the opportunity to enhance meeting, break-out or feature areas.

Circulate carpet tiles meet the requirements of EN 1307

Circulate carpet tiles comply with the EN 13501-1 reaction to fire classification and are suitable for heavy contract use. Circulate provides a solution for both office and retail schemes.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

<table>
<thead>
<tr>
<th>Dimensional stability</th>
<th>EN 998-1</th>
<th>≤0.2%</th>
</tr>
</thead>
<tbody>
<tr>
<td>Deterioration Better Environments</td>
<td>All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources.</td>
<td></td>
</tr>
<tr>
<td>Renewable Electricity</td>
<td>Circulate contains over 50% recycled content by weight.</td>
<td></td>
</tr>
<tr>
<td>Recycled content</td>
<td>Circulate meets D1/D2 Indoor Air Quality standard.</td>
<td></td>
</tr>
<tr>
<td>Indoor Air Quality</td>
<td>Circulate meets grades D1 or D2 Indoor Air Quality standard.</td>
<td></td>
</tr>
<tr>
<td>Back to the Floor</td>
<td>Installation off cuts can be collected and recycled via back to the floor schemes.</td>
<td></td>
</tr>
<tr>
<td>CRUK</td>
<td>Carpet Recycling UK is a member of the Carpet Recycling UK.</td>
<td></td>
</tr>
<tr>
<td>Ska</td>
<td>Circulate meets Ska rating criteria for M12 soft floor coverings in both office and retail schemes.</td>
<td></td>
</tr>
<tr>
<td>Installation method</td>
<td>Random</td>
<td></td>
</tr>
<tr>
<td>Circulate carpet tiles meet the requirements of EN 14041</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Reaction to fire</td>
<td>EN 13501-1: D1, Bfl-s1</td>
<td></td>
</tr>
<tr>
<td>Slip resistance</td>
<td>EN 1193: ≤0.35</td>
<td></td>
</tr>
<tr>
<td>Electrical resistance</td>
<td>EN ISO 10965 &amp; EN1815: ≤1 x 10^{-5} O. Static dissipative. Body voltage: Pass (&lt; 20V) Lifetime protection through the use of permanent anti-static yarn and backing.</td>
<td></td>
</tr>
</tbody>
</table>

Circulate carpet tiles meet the requirements of EN 1307

Circulate carpet tiles are tufted textured loop pile carpet tiles, random lay batchless. They are offered in a range of eight colourways, with options available to suit all types of commercial interiors. The collection is complemented by the addition of 16 Westbond N9000 co-ordinates which offer the opportunity to enhance meeting, break-out or feature areas further.

Circulate carpet tiles contain over 50% recycled content by weight.

Circulate carpet tiles are tufted textured loop pile carpet tiles, random lay batchless. They are offered in a range of eight colourways, with options available to suit all types of commercial interiors. The collection is complemented by the addition of 16 Westbond N9000 co-ordinates which offer the opportunity to enhance meeting, break-out or feature areas further.
An innovative, batchless, random lay carpet tile, Tessera Mix delivers a seamless installation appearance every time. Its soft geometric shapes cleverly disguise the tile edges and fitting direction and create its classic modern appearance.

Mix combines tone and shade within an angular framework through the controlled use of multiple carpet construction creating a distinctive, attractive and highly complementary flooring solution.

Designed for use in commercial, hospitality and public interiors, Mix is available in 15 contemporary colourways. Its random geometric aesthetic will improve interior floor space of any scale from intimate corridors to expansive open plan offices.

Reduced installation waste
Mix random lay carpet tiles are cleverly designed so that they may be laid in any direction to produce a totally individual installation. Using this method also reduces installation waste to less than 2%.

Mix carpet tiles are available via the Forbo Direct Delivery Service. See page 18 for further details.

Mix carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.

Mix carpet tiles meet the requirements of EN 1307

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.
Cut and Loop

Cut and loop pile tiles feature a clever hybrid construction that offers all the robustness of a conventional loop pile product but with the superior aesthetics and more luxurious feel of a cut pile carpet tile.

Tessera offers cut and loop pile tiles in various aesthetic styles, suited to all types of office environments.
Alignment is a sophisticated and cleverly textured cut and loop carpet tile designed to complement the most contemporary commercial interiors.

Multi-height loops give this distinctive floor covering a bold directional theme which is tempered by the introduction of intersecting random blocks of rich cut pile. The result is a highly effective broadloom appearance and a unique linear style, equally suited to open plan interiors and more modest enclosed spaces alike.

Alignment is offered in a palette of 16 colourways with strong urban influences and a distinctly cosmopolitan feel. Each colour translation features yarns carefully drawn from a discrete tonal range delivering an understated yet elegant appearance.

Using 100% solution dyed Antron Lumena yarn, Alignment boasts aesthetic appeal, performance and durability.

Alignment carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.

**Description**
- Cut and loop pile carpet tile

**Dimensions**
- 50cm x 50cm (Other sizes available for special orders)

**Total thickness**
- 7.5mm ± 10%

**Pile height**
- 4.0mm ± 0.5mm

**Collection size**
- 22 colourways, 44” per box

**Application**
- EN1307
- Class 33, Suitable for any type of heavy contract application

**Pile composition**
- 100% Antron® Lumena polyamide

**Dye method**
- 100% solution dyed

**Stitch density**
- 217,488 per m² ± 10%

**Pile weight**
- 730gsm ± 10%

**Total weight**
- 4,225gsm ± 10%

**Primary backing**
- Polyester

**Secondary backing**
- Modified bitumen and polyester fleece

**Flame spread**
- EN1973
- Minimum R value ≥2.4

**Light fastness**
- EN ISO 105-B02
- ≥5

**Reaction to fire**
- EN 13501-1
- Bfl-s1

**Slip resistance**
- EN 13893
- DS: ≥0.30

**Electrical resistance**
- EN ISO 10665 & EN1815
- <1 x 10¹⁵ Ohm

**Dye removal**
- EN 13221
- ≤0.2%
Our range of Alignment Highlights offers the opportunity to add visual excitement to the floor scheme.

Designed to complement Nucleus, the most popular colourway in the Alignment range are six perfectly co-ordinated carpet tiles, each featuring a daring accent colour.

These vibrant tiles can be used creatively with Nucleus or on their own to introduce striking breakout areas, cut-outs and borders, and to delineate walkways and individual work zones in open plan spaces.

Alignment Highlights carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.

Alignment carpet tiles meet the requirements of EN 1307

<table>
<thead>
<tr>
<th>Description</th>
<th>Cut and loop pile carpet tile</th>
</tr>
</thead>
<tbody>
<tr>
<td>Dimensions</td>
<td>50cm x 50cm (other sizes available for special orders)</td>
</tr>
<tr>
<td>Total thickness</td>
<td>7.5mm ± 10%</td>
</tr>
<tr>
<td>Pile height</td>
<td>4.0mm ± 0.5mm</td>
</tr>
<tr>
<td>Collection size</td>
<td>22 colourways, 4m² per box</td>
</tr>
<tr>
<td>Application</td>
<td>EN1307, Class 33, Suitable for any type of heavy contract application</td>
</tr>
<tr>
<td>Pile composition</td>
<td>100% Antron® Lumena polyamide</td>
</tr>
<tr>
<td>Dye method</td>
<td>100% solution dyed</td>
</tr>
<tr>
<td>Stitch density</td>
<td>217,488 per m² ± 10%</td>
</tr>
<tr>
<td>Pile weight</td>
<td>730gsm ± 10%</td>
</tr>
<tr>
<td>Total weight</td>
<td>4,225gsm ± 10%</td>
</tr>
<tr>
<td>Primary backing</td>
<td>Polyester</td>
</tr>
<tr>
<td>Secondary backing</td>
<td>Modified bitumen and polyester fleece</td>
</tr>
<tr>
<td>Czarot chair use</td>
<td>Minimum R value ≥2.4</td>
</tr>
<tr>
<td>Light fastness</td>
<td>≥5</td>
</tr>
<tr>
<td>Reaction to fire</td>
<td>B1-s1</td>
</tr>
<tr>
<td>Dip resistance</td>
<td>D1</td>
</tr>
</tbody>
</table>
The controlled geometric background of Tessera Contour is heavily influenced by repeated shapes in architecture and urban settings. The structure is relieved and broken by a more softly striated cut pile overlay to reflect the diverse human and natural elements found in these landscapes. The palette is a tonal progression of diffused shades ranging from pale to very dark.

Tessera Contour is a very versatile carpet tile, ideal for use throughout offices large and small, communal areas and corridors. Use on its own, or in combination with any Forbo Flooring products, for creative and individual flooring designs. Contour tiles can be installed in a variety of laying methods – broadloom, non-directional (reducing fitting waste to less than 2%), tessellated or half-drop – allowing complete design and fitting flexibility.

Contour carpet tiles contain over 50% recycled content by weight.

**Description**
Tufted multi-height loop pile carpet tile

**Dimensions**
50cm x 50cm

**Total thickness**
6.6mm ± 10%

**Pile height**
3.0mm ± 0.5mm

**Collection size**
10 colourways, 4m² per box

**Application**
EN1307

**Fire composition**
100% Universal polyamide 6.6

**Dye method**
100% solution dyed

**Stitch density**
255,053 per m² ± 10%

**Pile weight**
615gsm ± 10%

**Total weight**
4,130gsm ± 10%

**Primary backing**
Polyester/Nylon

**Secondary backing**
Modified bitumen and polyester fleece

**Stability in use**
EN 986 ≤0.2%

**Reaction to fire**
EN 13501-1 Bfl-s1

**Slip resistance**
EN 13893 DS: ≥0.30

**Electrical resistance**
EN ISO 10965 & EN 1815 <1 x 10⁹Ω: Static dissipative. Body voltage: Pass (< 2kV)

**Lifetime protection**
Through the use of permanent anti-static yarn and backing

**Cut and loop**

Contour carpet tiles meet the requirements of EN 1307.

Please visit www.forbo-flooring.co.uk/tessera for Tessera Contour LRV updates.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect.

Contact 0800 731 2369.
Create Space 3

Featuring a luxurious velvet stripe design and contemporary palette of 15 colourways, Create Space 3 adds stylish and tactile interest to any size of flooring scheme. Create Space 3 carpet tiles are designed to provide the maximum flexibility in any installation as they can be fitted in multiple options including broadloom, non-directional (reduces installation waste to less than 2%), tessellated or half drop. Each creates a very modern and individual aesthetic. (See page 21 for more details)

ECONYL®

Designed for heavy contract installations and constructed using regeneraged solution dyed ECONYL® polyamide, Create Space 3 carpet tiles are not only tough and durable but also respond to globally increasing environmental concerns.

Up to 100% of the yarn (average 75% across the colour range) is recycled from post-consumer and post-industrial waste streams including old carpets and discarded fishing nets.

For full details of the recycled yarn content per colourway please visit www.forbo-flooring.co.uk/createspace

Create Space 3 carpet tiles contain over 60% recycled content by weight.

Create Space collection

The full design potential of the range can be further enhanced by coordinating the range with luxurious fusion bonded cut pile Westbond options, or by exploiting the intrinsic colour and design connections of textured loop pile Create Space 2 and semi plain loop pile of Create Space 1 to create beautiful bespoke schemes. Please turn to page 22 for more details.

Please turn to page 11 for BREEAM ratings.

Create Space 3 carpet tiles meet the requirements of EN 1307

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Cut and loop

Cut and loop
A textured loop pile carpet tile that has also been tip sheared, Ethos has a textured cut and loop effect that disguises tile edges beautifully and delivers a deceptive broadloom appearance.

The cut and loop construction and the 800gsm pile weight combine to create a tile that will withstand the heaviest of foot traffic, making Ethos an ideal and practical solution for the busy office environment.

The diffused visual pattern is created by a unique medley of solution-dyed yarns within the pile, ensuring that the 13 subtle colourations will not fade or dull over time, or through intensive cleaning.

The flecks of colour in the cut pile and the tonal nature of the base colours ensure that Ethos will co-ordinate with any interior and add a luxurious touch to the design scheme. Tile edges disappear and the result is an installation with a deceptive broadloom appearance.

Ethos carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.

Ethos carpet tiles meet the requirements of EN 1307.

<table>
<thead>
<tr>
<th>Colour</th>
<th>LRV</th>
</tr>
</thead>
<tbody>
<tr>
<td>552 mist</td>
<td>10.6</td>
</tr>
<tr>
<td>553 biscuit</td>
<td>11.3</td>
</tr>
<tr>
<td>556 moonlight</td>
<td>4.1</td>
</tr>
<tr>
<td>562 charcoal</td>
<td>3.4</td>
</tr>
<tr>
<td>568 herb</td>
<td>9.7</td>
</tr>
<tr>
<td>569 aegean</td>
<td>4.3</td>
</tr>
<tr>
<td>570 pecan</td>
<td>10.4</td>
</tr>
<tr>
<td>559 blueberry</td>
<td>3.6</td>
</tr>
<tr>
<td>572 chestnut</td>
<td>5.9</td>
</tr>
<tr>
<td>573 spa</td>
<td>9.0</td>
</tr>
<tr>
<td>574 blackberry</td>
<td>3.2</td>
</tr>
<tr>
<td>575 cranberry</td>
<td>4.6</td>
</tr>
<tr>
<td>571 truffle</td>
<td>6.8</td>
</tr>
</tbody>
</table>

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

| Dimensional stability | EN 1998-1-1 | ±0.2% |
| Reaction to fire | EN 13501-1 | Bfl-s1 |
| Slip resistance | EN 13893 | DS: ≥0.30 |
| Electrical resistance | EN ISO 10965 & EN1815 | <1 x 10^6 O | Static dissipative. Body voltage: Pass (< 2kV) |
| Primary backing | Polyester |
| Secondary backing | Modified bitumen and polyester fleece |
| Centre chair use | EN 1663 | Minimum R value ≥2.4 |
| Lifetime protection through the use of permanent anti-static yarn and backing |

Ethos carpet tiles meet the requirements of EN 14041.

Creating Better Environments
Renewable Electricity
All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
Recycled content
Ethos contains over 50% recycled content by weight
Indoor Air Quality
Ethos meets 01350 Indoor Air Quality standard
Back to the Floor
Installation off cuts can be collected and recycled via Back to the Floor
CRUK
Forbo Flooring UK Ltd is a member of Carpet Recycling UK
Ska
Ethos meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
Installation method
Broadloom, quarter turn or tessellated
Ethos carpet tiles meet the requirements of EN 14041.
Cut Pile

Soft and more luxurious than loop pile, cut pile carpet tiles are ideal for boardrooms and meeting rooms, in addition to general office environments. Tessera offers a stunning tufted cut pile tile range and there are further fusion bonded cut pile options featured in the Westbond collection on page 72.
Acrobat combines the sheer convenience, practicality and hardwearing features of a heavy contract carpet tile with the stunning appearance and tactile benefits of a traditional cut pile carpet. Constructed from Invista Antron polyamide 6.6 yarn, with its generous pile weight and cut pile tufted construction, Acrobat offers superior underfoot comfort and a touch of luxury.

Available in a range of 32 modern and commercially appealing colourways, Acrobat will complement all types of commercial interiors and is particularly suitable for boardrooms, receptions and hospitality areas.

Acrobat carpet tiles meet the requirements of EN 14041

- Reaction to fire
  - EN ISO 11995-1:2004
  - Bri 51
- Dye resistance
  - EN 13893:2002:2005
  - D5 ≤ 0.30
- Electrical resistance
  - EN ISO 10965-1:2005
  - Lifetime protection through the use of permanent anti-static yarn and backing
Infinite colour possibilities and exceptional quality, from as little as 1m²

Fusion bonding
Fusion bonding is a sophisticated method of carpet tile manufacture where individual yarn pile is bonded onto the backing material to make an extremely dense and luxurious product. Each tuft is individual and a high proportion of the yarn is in the wear surface providing a beautiful, rich, velour carpet tile which gives an excellent broadloom appearance.

Westbond Colour
Westbond Colour fusion bonded carpet tiles offer the freedom to create truly individual floors. If you can't find the perfect shade in this brochure, simply create your own personal colour. We can colour match to almost anything, from as little as 1m².

Westbond Flex
For true creative freedom the Westbond Flex range allows you to create your own floor covering by selecting colours from the Westbond Colour palette or from a bespoke colour of your choice.

Westbond Natural
For those looking for a luxurious yet environmentally friendly carpet tile, Westbond Natural provides the perfect solution with its unique collection of pure and undyed wool tiles.

Creating better environments
All Westbond carpets utilise a mixed vinyl waste backing which contains at least 70% pre-consumer recycled content including PVC waste streams from our competitors, thereby decreasing the amount of waste going to landfill from the flooring industry as a whole. For further information visit www.forbo-flooring.co.uk/cbe
Infinite colour possibilities and exceptional quality, from as little as 1m².

Westbond Colour fusion bonded carpet tiles are manufactured in the UK and offer the freedom to create truly individual floors. If you can’t find the perfect shade in this brochure, simply create your own personal colour. We can match to almost anything, from as little as 1m².

**Colour**

If you can’t find your perfect shade within our collection of 144 colours, why not come up with your own? We can match any Pantone, RAL or NCS colour to your unique scheme.

**Level of luxury**

Westbond premium quality fusion bonded cut pile carpet tiles are available in three beautiful, high performance qualities:

- Nylon (950g/m²)
- Wool (1500g/m²)
- Wool deluxe (2400g/m²)

**Whatever the quantity**

Westbond is designed to be incredibly flexible, which is why we can offer ANY colour from as little as 1m² at no extra cost.
Infinite colour possibilities and exceptional quality, from as little as 1m².

If you can’t find your perfect shade within our collection of 144 colours, why not come up with your own? We can match any Pantone, RAL or NCS colour to your unique scheme from as little as 1m².

* Available from stock

Main area: Westbond Nylon 900555 peony
Feature area: Westbond Nylon 9001 oyster & 5cm cut strips of 910055 bellini & 9414 aubergine

Fusion bonded

**Main area:** Westbond Nylon 910056 peony
**Feature area:** Westbond Nylon 9601 oyster & 5cm cut strips of 910055 bellini & 9414 aubergine

*Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.*
Infinite colour possibilities and exceptional quality, from as little as 1m².

If you can’t find your perfect shade within our collection of 144 colours, why not come up with your own? We can match any Pantone, RAL or NCS colour to your unique scheme from as little as 1m².

* Available from stock

Westbond Nylon 9484 jet, 9490 gunmetal, 9488 dove & 910054 snowy day

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Westbond® colour

Fusion bonded

9484 jet* 9490 gunmetal* 9488 dove* 910054 snowy day

9399 silver mink 9763 /f_lax* 9856 marshmallow* 910057 baby seal

910071 pale walnut 9842 crème caramel 9841 fallow* 9441 sepia

9481 black pepper 9570 /f_lint* 9854 greyscape 910072 haematite

Westbond Nylon 9484 jet, 9490 gunmetal, 9488 dove & 910054 snowy day
Infinite colour possibilities and exceptional quality, from as little as 1m².

If you can’t find your perfect shade within our collection of 144 colours, why not come up with your own? We can match any Pantone, RAL or NCS colour to your unique scheme from as little as 1m².

*Available from stock.

Westbond Nylon 9422 petrol drop, 9484 jet, 9581 marine, 9414 aubergine, 9411 mulberry, 9410 citruss & Westbond Natural W12797U honiton

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.
Create your own carpet tile with a flex combination

Westbond Flex carpet tiles are the ideal solution for those seeking a truly individual look to the floor. By mixing shades from the Westbond Colour collection, or from a bespoke colour of your choice, you can simply create your own bespoke Westbond Flex carpet tile.

Within two working days we will send you a POM that offers a realistic impression of what the finished carpet tile will look like.

Level of luxury

Westbond Flex quality fusion bonded cut pile carpet tiles are available in three beautiful, high-performance qualities:

- Nylon (950g/m²)
- Wool (1500g/m²)
- Wool Deluxe (2400g/m²)

Whatever the quantity

Westbond is designed to be incredibly flexible, which is why we can offer ANY Westbond Flex design from as little as 1m².

Fusion bonded
As you will see from the following page of Westbond Flex designs, very different effects can be created from simple tone on tone patterns using just two colours, to the more complex designs using four colours.

To create your own Westbond Flex design simply choose your desired colours, minimum of two, maximum of four and visit www.forbo-flooring.co.uk/flexcreator. Here, you can design a Westbond Flex tile in the colour combination of your choice and within two working days, we’ll send you a ‘POM’ to help you visualise what your design will look like on the floor.

If you’d prefer to speak to someone about your Flex design, just ring 0800 731 2369. We’d be delighted to help.

Shown above are three plain yarns, which are combined together to create your chosen flex design. A ‘pom’ is then created to help you visualise your unique finished carpet tile.

Below are just some combinations to stimulate your imagination… please visit www.forbo-flooring.co.uk/flexcreator to create your own flex design.

- Westbond Flex quality fusion bonded cut pile carpet tiles are available in three beautiful, high performance qualities.
  - Nylon (950g/m²)
  - Wool (1500g/m²)
  - Wool deluxe (2400g/m²)

Whatever the quantity, Westbond is designed to be incredibly flexible, which is why we can offer ANY Westbond Flex design from as little as 1m².

Create a truly individual look for your floor with Westbond Flex

**Example 1. Two contrasting colourways**

- 9481 black pepper
- 9435 salad days

**Example 2. Three tone on tone colourways**

- 9490 gunmetal
- 9418 pearl blue
- 9485 vapour

**Example 3. Three contrasting colourways**

- 9391 turmeric
- 9408 mauve mist
- 9417 glacier

**Example 4. Four colourways**

- 9414 aubergine
- 9482 slate
- 9577 valentine
- 9393 bisque

NF92183 charcoal leaf
NF92180 mineral cloud
NF92087 dijon
NF92165 tutti frutti
Westbond Natural is a unique collection of commercial carpet tiles containing pure and natural undyed wool, from as little as 1m².

The colours are derived from a blend of fleeces from seven different UK sheep breeds, Herdwick, Swaledale, Shetland, The Derbyshire Gritstone, The Jacob, Dalesbred and Cheviot, resulting in a warm palette of taupes, creams, beiges and umbers.

Level of luxury
Westbond Natural quality fusion bonded cut pile carpet tiles are available in two beautiful, high performance qualities.

• Wool Natural (1200g/m²)
• Wool Natural Deluxe (2400g/m²)

Creating better environments
The carpet tile backing minimises environmental impact through its use of at least 70% recycled materials and wool is a sustainable, natural and renewable resource.

Forbo has joined 'The Campaign for Wool' in an effort to promote the use of this natural and renewable resource.
The colours are derived from a blend of fleeces from seven different UK sheep breeds, Herdwick, Swaledale, Shetland, The Derbyshire Gritstone, The Jacob, Dales bred and Cheviot, resulting in a warm palette of taupes, creams, beiges and umbers.

Forbo has joined 'The Campaign for Wool' in an effort to promote the use of this natural and renewable resource.
Technical specifications

<table>
<thead>
<tr>
<th>Description</th>
<th>Nylon</th>
<th>Wool &amp; Wool Deluxe</th>
<th>Wool Natural &amp; Wool Natural Deluxe</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Electrical resistance</strong></td>
<td>Fusion bonded cut pile carpet tile</td>
<td>Fusion bonded cut pile carpet tile</td>
<td>Fusion bonded cut pile carpet tile</td>
</tr>
<tr>
<td><strong>Thread Thickness</strong></td>
<td>5.0mm ± 0.5mm</td>
<td>5.0mm ± 0.5mm</td>
<td>5.0mm ± 0.5mm</td>
</tr>
<tr>
<td><strong>Total Strength</strong></td>
<td>272,000 per m² ± 10%</td>
<td>272,000 per m² ± 10%</td>
<td>272,000 per m² ± 10%</td>
</tr>
<tr>
<td><strong>Total Weight</strong></td>
<td>4,000gsm ± 10%</td>
<td>4,000gsm ± 10%</td>
<td>4,000gsm ± 10%</td>
</tr>
</tbody>
</table>

Environmental Materials used in the construction of Westbond carpet tiles are chosen for their low volatile organic compounds. Westbond carpet tiles are certified according to EN 14041 for their low emissions. All Westbond carpet tiles are manufactured using 100% electricity made from renewable sources.

Guarantee

Westbond Nylon is guaranteed for 10 years under heavy contract use. Westbond Wool and Wool Deluxe is guaranteed for 7 years under heavy contract use. Westbond Natural & Wool Natural Deluxe is guaranteed for 5 years under heavy contract use.

Enhanced installation

Most of the time you’ll find exactly what you’re looking for in our standard range of carpet tiles. However, there may be occasions when you need to adapt our products for a specific project, adding features to enhance performance or improve the installation. We’re able to offer a range of options to help you meet these more demanding non-standard specifications.

SOFTbac®

If enhanced underfoot comfort and improved thermal and acoustic insulation are required, Forbo can offer SOFTbac®, an optional tile backing made almost entirely from recycled materials. SOFTbac® can be melt-bonded to any tile in the Tessera range (with the exception of our random lay, batchless products) and will improve the tile’s performance and overall longevity, so much so that we are prepared to extend the guarantee period by 50%.

Comparative properties SOFTbac® vs Standard Bitumen

Impact Sound Improvement Index (dB)

Thermal Insulation Improvement (Tog value)

Thermal Insulation Retention (%)

Installation and Maintenance

Shades may vary from batch to batch and should be checked before installation. Batches should not be mixed in the same location. All Westbond products are to be installed in full accordance with Forbo installation instructions and recognised trade standards.

Colourway choice

As with any product, colour and design influence the appearance retention of the floor. The level and type of traffic should be considered as part of the process for selecting Westbond colourways. Light colours may not be suitable for heavy traffic areas.

Ska

Westbond (excluding Wool Deluxe & Wool Natural Deluxe) meets the Ska Rating criteria for M12 soft floor coverings in both the office and retail schemes. For further details, please turn to page 11.
Cleaning after installation

- Vacuum clean the floor using an upright vacuum cleaner with a powered brush
- Remove stains or spills locally using clean warm water
- Always work from outside of the stain inwards
- Remove excess water
- Allow the floor to dry.

Regular cleaning

- Vacuuming
  Regular vacuuming, using an upright vacuum cleaner with a powered brush, is the essential first step in the upkeep of the installation. Heavy traffic areas require more frequent vacuuming than those areas which are less frequented.
- Spot and stain removal
  A daily spot and stain removal process should also be implemented using a neutral spotting detergent. The stain should not be allowed to dry as this can make the removal of the stain more difficult.

Vacuuming will not easily remove oily residues from carpet tiles nor the balance of dry soiling. Systems have been developed to maintain appearance longer and remove some of the soiling. These systems allow carpet tiles to be maintained on a periodic basis.

Corrective care

Vacuuming will not remove oily residues from carpet tiles or dried-in soiling. Various systems have been developed to thoroughly clean and maintain the carpet tiles, including:
- Dry Fusion; a thermal, cleaning, protection and drying system
- Rotary shampoo; using rotating brushes and a crystallising shampoo
- Hot water extraction; a very effective way to remove heavy soiling

Our recommended adhesive for Tessera and Westbond carpet tiles is Eurofix Tack Plus 542 – carpet tile tackifier. This is recommended for standard installations. Please contact customer services for more information.

For more information on cleaning or maintaining your carpet tiles please contact your Forbo Business Area Manager or call 0800 0282 162.

Downloads and samples from www.forbo-flooring.co.uk

All the information you need, available at the click of a button, any time of the night or day, seven days a week, 365 days a year.

The downloads and samples section allows you to access the broad variety of literature we have available such as product specifications, NBS Specifications, BREEAM ratings, Ska rating, BIM Information Material Safety Datasheets, brochures and Cleaning & Installation information.

Samples can also be ordered via the web using the online sample basket or by calling 0800 731 2369.

London EC1 showroom

Forbo’s EC1 showroom is the ideal place to visit when you’re looking for that perfect colour or just want to see a wider range of products.

Our full portfolio of brands is on display including Tessera and Westbond carpet tiles, Marmoleum, project vinyl ranges, entrance systems and designs from our Flotex collection.

Why not pop in and enjoy some hospitality while looking at the products or discussing a project with one of our advisors.

We look forward to seeing you.

Visit our showroom:
London EC1 Showroom
79 St John Street
Clerkenwell
London
EC1M 4NR
Tel: 0207 553 9300

Opening hours:
Monday - Friday 9.00 am - 4.00 pm

The next step

For further information on any of the products in this brochure, please don’t hesitate to contact us on the number below and we’ll be pleased to send you additional literature and samples as required.

Please also contact us if you are interested in discussing your bespoke carpet tile design project with us, or if you would like any further details on any product within the Forbo portfolio.

Please contact
info.flooring.uk@forbo.com
www.forbo-flooring.co.uk
Tel: 0800 731 2369
Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.