



CARPET TILES

tessera®
westbond®



Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring, bonding and movement systems, and offers a full range of flooring products for both commercial and residential markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.



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You're thinking time is precious, we're thinking, we agree

Why deal with multiple suppliers when you can deal with one? Forbo Flooring Systems is a global producer of flooring solutions. We pride ourselves on offering a truly comprehensive product portfolio with leading edge products specifically designed to cater for each area of a project, from the entrance, through circulation and communal zones, to each individual space in the building.

We are also a major British manufacturer with five UK manufacturing plants employing more than 500 UK staff.

Our flooring solutions offer includes:-

- Environmentally friendly, functional and design-oriented Marmoleum
- An extensive range of sheet Project vinyls, Acoustic vinyls and Safety vinyls
- Static control flooring for areas with sensitive electronic equipment
- High quality European manufactured Luxury Vinyl Tiles
- Entrance flooring systems that keep interior floors clean, dry and safe
- Carpet tiles for both public and commercial environments
- Flocked sheet and tile for areas that need the benefits of both textile and resilient floor coverings
- Cushioned vinyls for the home

With a range of subfloor systems, Eurocol adhesives and Floor Care products to complete this extensive and versatile product portfolio, Forbo Flooring Systems can deliver 'integrated solutions' for every project. The single source solution overcomes the need for multiple supplier visits and provides total accountability across the project, saving you valuable time, money and providing peace of mind. This brochure details our comprehensive range of carpet tiles. For information on our other key product ranges and services, please ring **0800 731 2369** for a free copy of any of our brochures.

Forbo's products are available in a vast array of colourways and offer a wide choice of performance attributes. Flooring installations in a variety of application areas ranging from hospitals and schools to airports and designer shops are proof that Forbo offers modern, versatile, high performing floor coverings.

◀ **Taking care of your floor**

A selection of some of the thousands of men and women that create Forbo floor coverings in our 12 manufacturing sites across Europe, including five in the UK.

Forbo – Integrated flooring solutions

Linoleum



marmoleum[®]
marmoleum[®] dual
marmoleum[®] decibel
marmoleum[®] ohmex
bulletin board[®]
furniture linoleum[®]

Project vinyl



eternal – General purpose vinyl
allura – Luxury vinyl tiles
allura flex – Loose lay vinyl tiles
step[®] – Safety vinyl
sarlon[®] – Acoustic vinyl
colorex[®] – Static control flooring
 Bespoke digitally printed vinyl

Flotex flocked flooring



flotex[®] sottsass
flotex[®] HD
flotex[®] naturals
flotex[®] classic
flotex[®] tiles

Carpet tiles



tessera[®] – Tufted carpet tiles
westbond[®] – Fusion bonded carpet tiles

Entrance



coral[®] – Textile entrance flooring
nuway[®] – Engineered entrance flooring

We believe in creating better environments

From how they're made to how they perform, we make outstanding floors that are truly sustainable.

That's because our floors are good for people, good for buildings and good for the environment.

So, from the building they're in to the world outside, we're helping our customers work, live and relax in better environments.

IT'S ABOUT THE THINGS YOU CAN'T SEE

A Forbo floor is always beautiful and stylish to look at. A floor that's comfortable to live, work and play on. But looks aren't everything; often, it's the things you can't see that really matter.

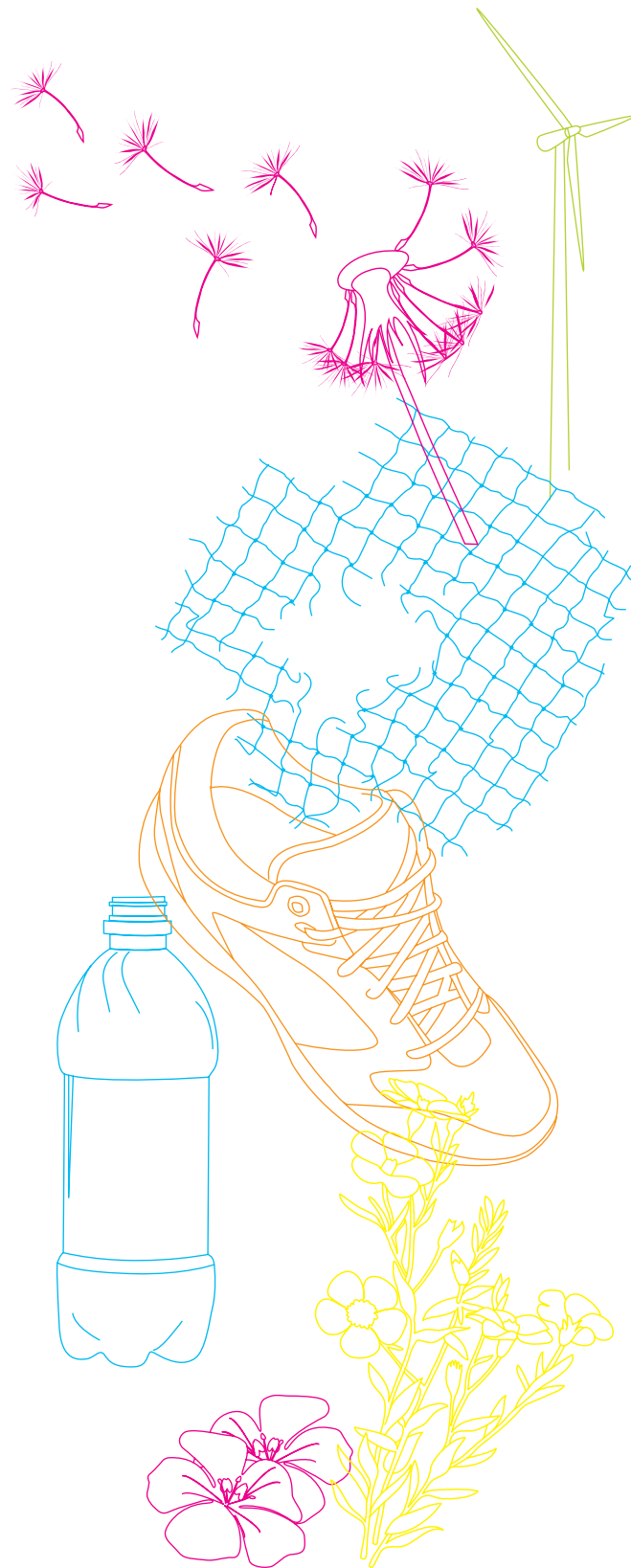
FROM HOW IT'S MADE, OUR FOOTPRINT...

From how we run our factories to how we choose our ingredients, the way we make our floors is a big part of how we meet our mission to create better environments.

...TO HOW IT PERFORMS, YOUR FOOTSTEPS...

We include the whole life of a floor when we think about its sustainability performance. Which means we make sure our floors start performing from the moment they're fitted.

The following page shows some examples of our sustainability initiatives. For more details, please visit our web site www.forbo-flooring.co.uk/creatingbetterenvironments



OUR FOOTPRINT

How it's made

marmoleum® is made from **97%** natural materials

100% of tessera® carpet trim is recovered in the UK

67% recycled content in **flotex®** tiles

43% recycled content in **marmoleum®**

100% of aluminium used in **nuway®** tuftguard is recycled

<60% recycled content in the backing of our **vinyl** ranges

coral® welcome primary backing is made from recycled pop bottles

50+% recycled content in all **tessera®** carpet tiles made in the UK

THE CAMPAIGN FOR WOOL
Patron: HRH The Prince of Wales

westbond™ natural carpet tiles are made from undyed wool from British sheep

Econyl® yarn made from abandoned fishing nets

>70% recycled content in the backing of **westbond™** carpet tiles

100% of aluminium and steel waste from our **nuway®** production is recycled

100% of aluminium and steel waste from our **nuway®** production is recycled

Ultrasonic cutting of **tessera®** and **allura** reduces waste by **80%**

100% of **westbond™** polyamide carpet trim is recycled in the UK



All our plants are certified to **ISO 14001**

MADE IN THE UK

5 UK factories **>500** Employees

Patron of **Outward Bound** charity

Save a **Sample** and reduce the amount of virgin material used

SAVE A SAMPLE

<65% reduction in cleaning costs when **coral®** is installed

94% of dirt and moisture can be kept outside the building with **coral®**

Our innovative random-lay carpet tiles reduce fitting waste to less than **2%**

50% LESS CO₂ emissions from **marmoleum®** than other resilient floor coverings

marmoleum® is biodegradable in a controlled environment



flotex® releases twice as many allergens on cleaning than standard carpet

100% of our packaging is recyclable

marmoleum® inhibits the growth of MRSA, C Difficile and other bacteria

topshield² reduces scuffing so less cleaning

marmoleum® and **flotex®** are approved by Allergy UK

nuway® tuftguard mats are reversible, effectively doubling their life

allura flex tiles can be easily removed to recycle at the end of their life

Forbo back to the floor recycling Forbo's flooring

Here in the UK we recycle installation waste back into Forbo products

CARPET RECYCLING UK MEMBER

We work with Carpet Recycling UK to clean, reuse and recycle old carpet tiles in the UK

YOUR FOOTSTEPS

How it performs

Green certification

We use several transparent independent third party certification systems for our flooring products. We're also keen to include our products in the building rating systems for a sustainable environment.

It's good for Forbo because it helps us share our sustainability story and spot opportunities to improve.

And it's good for you because it shows that other environmental experts agree that our floors are among the most sustainable and high performance available.

The **Nordic Swan, Blue Angel, Cradle-to-Cradle, BREEAM** and **Natureplus** are just a few of the sustainable product labels that Forbo complies to.

Just visit www.forbo-flooring.co.uk/cbe to find out more.

BREEAM

[Building Research Establishment Environmental Assessment Methodology]

BREEAM is the world's most well-known environmental assessment for buildings. The table opposite shows the generic BREEAM ratings for our carpet tile ranges. For a full list of all our BREEAM certified products, please visit www.forbo-flooring.co.uk/cbedownloads

SKA

Ska rating is an environmental assessment method, benchmark and standard owned by RICS (Royal Institute of Chartered Surveyors). It's for use in non-domestic fit outs and is mainly used in the office and retail sectors.

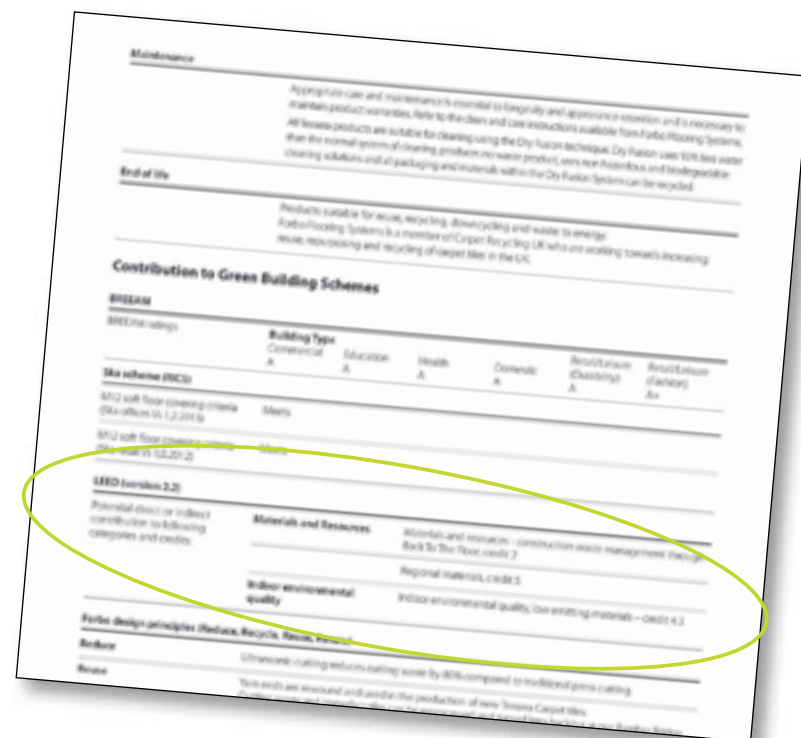
Many of Forbo's ranges contribute to the overall Ska rating of a fit out. The table opposite shows which of our carpet tile ranges meet the best practice criteria for soft floor coverings in both the retail and office schemes.

LEED

[Leadership in Energy and Environmental Design]

LEED is the most widely used environmental certification programme in the US, and is recognised internationally. This programme awards ratings based on the whole performance of a building, instead of individual products, such as flooring.

To find out more about our LEED ratings visit the downloads section of our web site and download the environmental product data sheet for the relevant product www.forbo-flooring.co.uk/cbedownloads



Ska

M12 soft floor covering criteria (Ska Offices Vs.1.2 2013)
M12 soft floor covering criteria (Ska Retail Vs.1.0 2012)

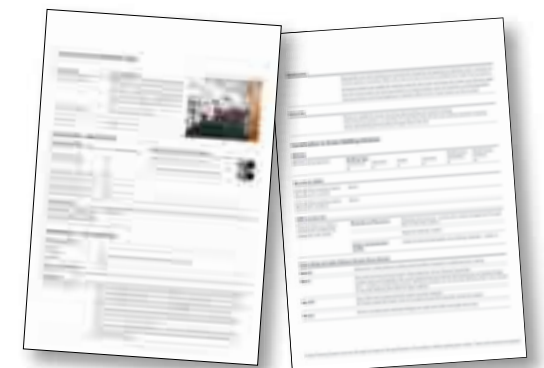
BREEAM

BREEAM generic ratings for floor coverings							Meets Ska criteria
Product Description	Building Type Commercial	Education	Health	Domestic	Retail (Durability)	Retail (Fashion)	
Tessera							
Alignment	B	B	A	B	B	A+	✓
Apex	A	A	A	A	A	A+	✓
Arran	B	B	A	B	B	A+	✓
Atrium	A	-	-	-	-	-	-
Barcode	A	A	A	A	A	A+	✓
Circulate	A	A	A	B	A	A+	✓
Contour	Will be rated as part of our 2014 BRE reassessment						✓
Create Space 1	Will be rated as part of our 2014 BRE reassessment						✓
Create Space 2	A	A	A+	A	A	A+	✓
Create Space 3	A	A	A+	A	A	A+	✓
Ethos	A	A	A	B	A	A+	✓
Format	A	A	A	B	A	A+	✓
Helix	B	B	A	B	B	A+	✓
Inline	A	A	A	B	A	A+	✓
Mix	A	A	A	B	A	A+	✓
Rippleweave ²	B	B	B	B	B	A	✓
Teviot	A	A	A	A	A	A+	✓
Weave	A	A+	A+	A	A	A+	✓
Softbac® Results							
Alignment with Softbac®	A	A	A	B	A	A	✓
Barcode with Softbac®	A	A	A+	A	A	A+	✓
Helix with Softbac®	A	A	A	B	A	A	✓
Mix with Softbac®	B	B	B	B	B	A	✓
Rippleweave with Softbac®	A	A	A	B	A	A	✓
Teviot with Softbac®	A	A	A+	A	A	A+	✓
Westbond							
Westbond Colour nylon							✓
Westbond Natural							✓
Westbond Colour wool							✓

BREEAM ratings – a note of caution

As you can see from the table above, we could claim that almost all of our products have an A+ rating and leave it there, because in a retail application, this is what we achieve. However, we show all our ratings by application to allow you to make an informed choice. If other manufacturers claim A+ ratings, please check that the manufacturer is being specific about the application.

For more detailed information on the sustainability profile of our products, please visit www.forbo-flooring.co.uk/cbedownloads to download any of our environmental data sheets.



tessera® westbond®

Tessera and Westbond carpet tiles are renowned for their aesthetic styling and outstanding performance in the most demanding heavy traffic environments. Side by side these two long established reputable brands offer specifiers and their clients an unrivalled carpet tile offer to meet every possible design brief.

Tessera

Tessera offers attractive and hardwearing tufted carpet tiles in various pile constructions and textures, designed to deliver specific aesthetic and performance benefits. The comprehensive range includes contemporary and classic styles, plains and patterns, and colourways to enhance all types of commercial and public sector interiors.

- Tessera carpet tiles contain at least 50% recycled content by weight
- As part of Forbo's Back to the Floor scheme, Tessera carpet tile installation off-cuts can be processed back into new carpet tiles. To find out more call **0161 355 7618** or email **backtothefloor@forbo.com**
- Ultrasonic tile cutting process reduces tile waste by 80% compared to traditional press cutting methods
- Our innovative random-lay/non-directional carpet tiles reduce installation waste to less than 2%

Westbond

The Westbond brand and product range is synonymous with total flexibility and sophistication. Blending yarns to order and manufacturing premium quality fusion bonded tiles in an almost infinite number of colourways, with **no minimum order quantity**, Westbond allows customers to take control of the process of designing luxurious, bespoke carpet tiles with exceptionally heavy pile weights for the most prestigious installations.

Inside this brochure you will find 144 of our most popular Westbond colours, along with our Westbond Flex creator service allowing you to design a truly personal installation.

Westbond Natural is a unique collection containing pure and natural undyed wool, a perfect answer to today's ecological concerns.

- The backing in Westbond carpet tiles contains at least 70% recycled content
- We work with Carpet Recycling UK to clean, reuse and recycle old carpet tiles in the UK
- 100% of Westbond polyamide carpet trim is recycled in the UK
- Our Westbond Natural range is made from the undyed wool of seven different UK sheep breeds



Tessera mix, random lay and batchless carpet tiles

ADVANTAGES OF CARPET TILES

Today's modern office environments with open office systems are designed for flexibility to accommodate frequent layout changes. A modular floor can be quickly adapted to new requirements thereby reducing the cost of reorganisation. Where carpet tiles are installed, telephone, electrical and other underfloor systems remain easily accessible for these changes to be made.



MODULARITY
FROM INSPIRATION TO INSTALLATION

- Colour co-ordinated for maximum design flexibility
- Increased speed of installation
- Installation wastage is reduced
- Damaged or soiled tiles can be replaced
- Wear rotation to extend flooring lifespan
- Renovation with minimal disruption
- Compatibility with access systems

With all this flexibility, we're sure that whatever the specification, whatever the budget, you'll find exactly what you need in our carpet tile portfolio.

CARPET TILE CONSTRUCTION

Our carpet tiles are designed and manufactured with various pile constructions to give specific aesthetic and performance benefits.

loop pile

Carpet tiles with a standard loop pile construction are designed to maintain their good looks in the most demanding heavy traffic areas of buildings such as corridors and reception areas. Textured loop pile tiles offer distinctive in-built texture and contemporary styling coupled with a robust and durable construction.

random lay. batchless

A random-lay tile is cleverly designed so that it may be laid in any direction to produce a totally individual installation. Different production consignments of 'batchless' tiles can be used together in an installation without the usual risk of visible batch variation. Tessera's random-lay batchless carpet tiles have been made possible through the use of advanced CMC tufting technology and can reduce installation waste to less than 2%.

cut & loop pile

Cut and loop pile tiles feature a clever hybrid construction that offers all the robustness of a conventional loop pile product but with the superior aesthetics and more luxurious feel of a cut pile carpet tile. Tessera offers a range of cut and loop pile tiles suited to all types of commercial environments.

cut pile

Softer and more luxurious than loop pile, cut pile carpet tiles are ideal for boardrooms and meeting rooms in addition to general office environments. Tessera offers cut pile tile ranges in a variety of yarns and pile weights to meet different performance requirements.

fusion bonded

Fusion bonding is a sophisticated method of carpet tile manufacture where individual yarn pile is bonded onto the backing material to make an extremely dense and luxurious product. Each tuft is individual and a high proportion of the yarn is in the wear surface providing a beautiful, rich velour carpet tile which gives an excellent broadloom appearance. All of our Westbond products are made in this specialised way.





Tessera Teviot carpet tiles



Tessera Barcode carpet tiles



Tessera Mix carpet tiles



Allura Flex loose lay vinyl tiles

Forbo Direct – absolute certainty in uncertain times

We know there's a lot of uncertainty in these difficult economic times so it's good to know that there are some things that you can still rely on. Forbo has been running the 'Tessera Direct' scheme since 2006 and during that time we have successfully delivered tens of thousands of orders up to 500m² within 5 days, on time and in full. We've now extended this successful scheme to include one of our many resilient ranges, Allura Flex, a loose lay tile that's ideal for use alongside our carpet tile ranges.

With 'Forbo Direct' just order up to 500m² and we'll deliver within 5 working days, guaranteed.*

**Terms and conditions apply. Please visit www.forbo-flooring.co.uk/forbodirect*

tessera[®] teviot

Over 10,000,000m² installed in the UK since Teviot was launched.

Teviot can be specified with confidence throughout the building, wherever an attractive and particularly hardwearing modular floor covering is required.

Available in 36 blended colourways, 24 of which are available on Forbo Direct, Teviot offers an exceptionally diverse palette with classic and contemporary shades to co-ordinate beautifully with any interior.

Turn to page 46 to view the Teviot range.

*In the unlikely event that a Forbo Direct order for Teviot does not meet our 5 day delivery promise, we will credit your account with the value of your Teviot order.**

tessera[®] barcode

Linearity at a price you can afford in a wide 'on-trend' colour palette.

Barcode is offered in 18 colourways, each featuring five individual tonal and contrasting shades drawing from the latest colour palette of solution dyed yarns, carefully selected and blended to harmonise with a wide range of interior design schemes.

Further enhancing the versatility of this attractive floor covering, Barcode can be laid in a variety of styles including brick, tessellated, quarter-turn or the quirky alternative, quarter-brick, to create a range of different aesthetic effects.

Turn to page 32 to view the Barcode range.

tessera[®] mix

Random lay and batchless for reduced waste and easier fitting.

The shading, tones and textures of this distinctive carpet tile have been created using advanced 'Infinity' tufting technology which allows the pile height of every loop in every tile to be varied individually.

Manufactured using hardwearing lightfast Antron[®] yarns from Invista, Mix is offered in 15 contemporary colourways. The subtle shading and tonal design results in carpet tiles that are random lay and batchless.

Turn to page 54 to view the Mix range.

allura flex

Allura Flex is a collection of high quality, dimensionally stable, heterogeneous vinyl tiles which are adhered using the same tackifier as carpet tiles and are therefore removable and flexible.

The Allura Flex range consists of 36 items, 11 of which are included in **Forbo Direct**. The offer features differing decorative effects such as concrete, sand, contemporary metallic effects and wood. All tiles featured in **Forbo Direct** are available in 50 x 50cm format with the wood effects being available in 100cm and 120cm lengths. All have a 1mm wear layer with PUR for durable protection and stain resistance.

Visit www.forbo-flooring.co.uk/AlluraFlex to view the full range.



What to do next

To request a Forbo Direct sample book, or a loose sample of Tessera Teviot, Barcode, Mix or Allura Flex please ring **0800 731 2369** or contact your local Forbo Business Area Manager.

For information on other flooring products available from Forbo Flooring Systems, please email info.flooring.uk@forbo.com or visit www.forbo-flooring.co.uk/forbodirect

Tessera Create Space Collection

The Tessera Create Space carpet tile collection features three individual textured linear and plain ranges, offering complete flexibility of design using colour as the linking element.

Use individually or in combination to create walkways, feature areas and opulent meeting spaces.



Create Space 1 – semi plain level loop



Create Space 2 – textured linear stripe



Create Space 3 – luxurious cut and loop stripe

Installation methods

Create Space 2 & 3 carpet tiles are designed to provide the specifier with maximum flexibility. Different aesthetic effects may be achieved depending on whether the tiles are installed in a non-directional, broadloom, tessellated or half drop configuration.



Non-directional



Broadloom



Tessellated



Half drop

Regenerated ECONYL® yarn

Up to 100% of the yarn in the Create Space collection is ECONYL® solution dyed polyamide yarn, recycled from post-consumer and post-industrial waste streams, including old carpets and discarded fishing nets.

These waste streams are regenerated into new caprolactam, the building block of polyamide, so that the normal limitations on colour choice and vibrancy imposed when using conventionally recycled yarns, simply do not apply.

Creating Better Environments

- Tessera Create Space carpet tiles contain at least 60% recycled content by weight
- As part of Forbo's Back to the Floor scheme, Tessera carpet tile installation off-cuts can be processed back into new carpet tiles. To find out more call **0161 355 7618** or email **backtothefloor@forbo.com**
- Ultrasonic tile cutting process reduces tile waste by 80% compared to traditional press cutting methods
- Our innovative random-lay/non-directional carpet tiles reduce installation waste to less than 2%



ECONYL®
Made with 100% Regenerated Nylon



For full details of the recycled yarn content per Create Space colourway please visit www.forbo-flooring.co.uk/createspace

To request a sample, please ring **0800 731 2369**, or visit www.forbo-flooring.co.uk/createspace or contact your local Forbo Business Area Manager.

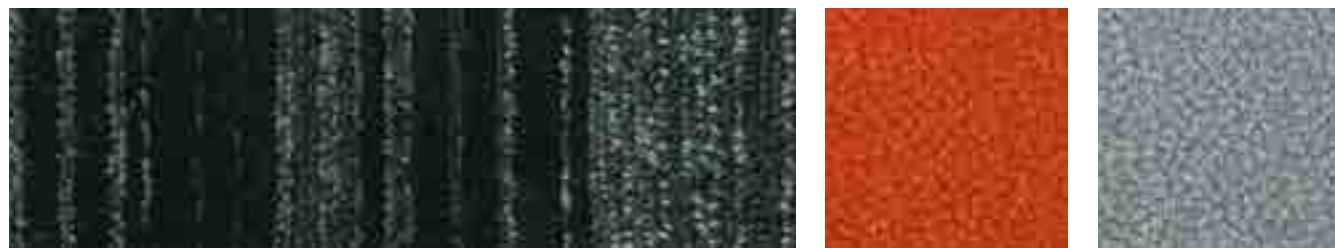
Tessera Create Space Collection

1, 2, 3 integrate

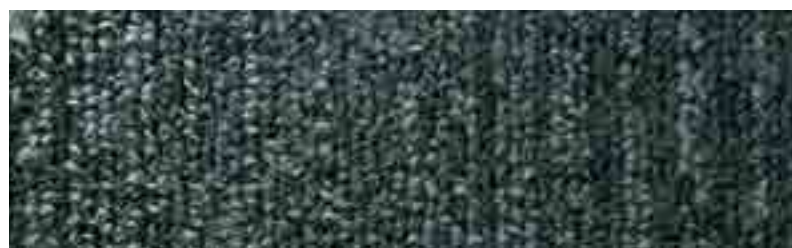
This installation shows all three products in the Create Space range working together as part of a striking floor scheme. Create Space 2 licorice and Create Space 3 agate are used in the main field area, with feature elements realised in Create Space 1 nickel, ashen, feldspar, ebonite and persimmon, Westbond dove and dutch orange.



1813 nickel 1802 ashen 1801 feldspar 1800 ebonite 1809 persimmon



3800 agate 9857 dutch orange 9488 dove



2800 licorice

To request a sample, please ring **0800 731 2369**, or visit www.forbo-flooring.co.uk/createspace or contact your local Forbo Business Area Manager.

Designing with Create Space

Tessera Create Space offers maximum flexibility to create striking floor schemes and can be used individually, or in combination as part of an integrated project solution. Below are some examples of how Create Space is flexible in design, using colour as the linking element.

Mix and match

Create Space 2 and Create Space 3 carpet tiles can work together as part of a striking floor scheme.



Create Space 1 & 2



Create Space 2 & 3



Create Space Collection

Colour blocking

The Create Space collection can be combined to deliver sharp or more subtle contrasts.



Create Space 1 & 2



Create Space 1 & 2



Create Space 3 & Westbond

Borders and breakouts

Meeting spaces, walkways and clearly defined breakout areas can all be incorporated into the floor design by combining the various elements of the Create Space collection.



Create Space 1 & 2



Create Space 2, 3 & Westbond



Create Space 3 & Westbond

Loop pile

Carpet tiles with a loop pile construction are designed to maintain their good looks in the most demanding heavy traffic areas of buildings such as corridors and reception areas.

There are various styles of loop pile products in the Tessera range covering level loop and designer loop constructions.



tessera® apex 640

tessera® arran

tessera® atrium

tessera® barcode

tessera® create space 1

tessera® create space 2

tessera® format

tessera® helix

tessera® inline

tessera® rippleweave²


tessera® teviot



Barcode 304 main line

The Apex 640 collection of low level loop pile carpet tiles features a contemporary palette of 22 tonal colourways with universal appeal, designed to meet the aesthetic requirements of modern offices everywhere.

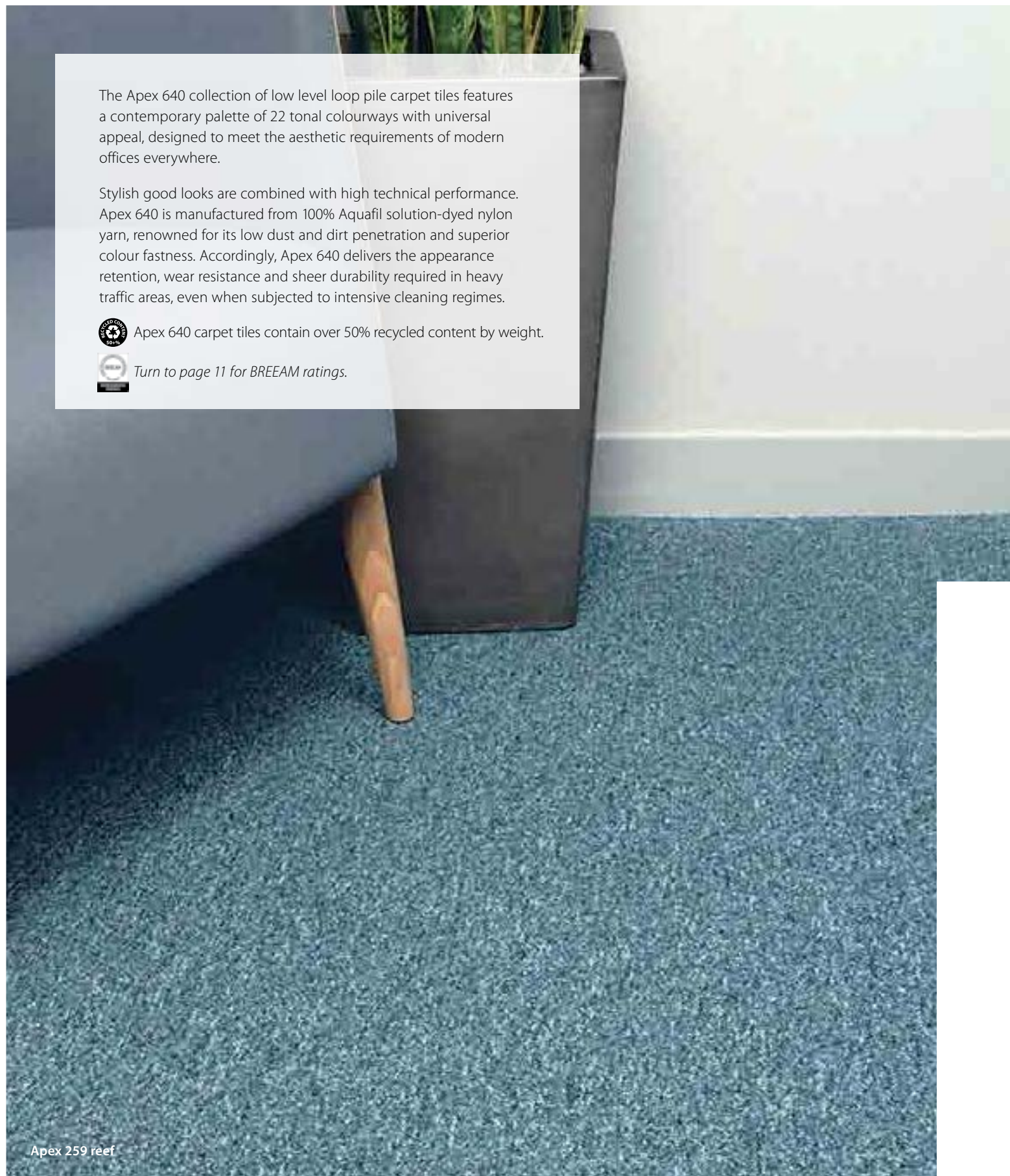
Stylish good looks are combined with high technical performance. Apex 640 is manufactured from 100% Aquafil solution-dyed nylon yarn, renowned for its low dust and dirt penetration and superior colour fastness. Accordingly, Apex 640 delivers the appearance retention, wear resistance and sheer durability required in heavy traffic areas, even when subjected to intensive cleaning regimes.

 Apex 640 carpet tiles contain over 50% recycled content by weight.

 Turn to page 11 for BREEAM ratings.

















Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.
















Apex 259 reef

Apex 640 carpet tiles meet the requirements of EN 1307


Description	Level loop pile carpet tile
 Dimensions	50cm x 50cm (Other sizes available for special orders)
 Total thickness	6.0mm ± 10%
 Pile height	2.5mm ± 0.5mm
 Collection size	22 colourways, 5m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Aquafil 'Alto Chroma' polyamide
 Dye method	100% solution dyed
 Stitch density	189,120 per m ² ± 10%
 Pile weight	640gsm ± 10%
 Total weight	3,955gsm ± 10%
 Primary backing	Polyester
 Secondary backing	Modified bitumen and polyester fleece
 Castor chair use EN 985	Minimum R value: ≥2.4
 Light fastness EN ISO 105: B02	≥6



 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
 Recycled content	Apex 640 contains over 50% recycled content by weight
 Indoor Air Quality	Apex 640 meets 01350 Indoor Air Quality standard
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Ska	Apex 640 meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
 Installation method	Broadloom, quarter turn or tessellated
Apex 640 carpet tiles meet the requirements of EN 14041 	
 Reaction to fire EN 13501-1	B _{f1} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

Arran's natural, almost 'artisan' appearance belies the complexity of its multi-height textured loop pile design and the state of the art manufacturing technology behind it. Using CMC Infinity machinery Forbo's designers have developed a carpet tile with unashamedly irregular peaks and furrows which broadlooms beautifully to deliver an alluringly tactile linear design offering real warmth.

Arran is offered in a broad range of 18 colourways comprising natural and more vibrant tones to complement today's most contemporary interior environments. Each tile features a carefully blended duo of yarns, 100% solution dyed to ensure the subtle colour contrasts are maintained throughout the lifespan of the flooring, even in the most demanding environments subjected to intensive cleaning regimes.

 Arran carpet tiles contain over 50% recycled content by weight.

 Turn to page 11 for BREEAM ratings.












Arran 1500 olive












Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.






Arran carpet tiles meet the requirements of EN 1307

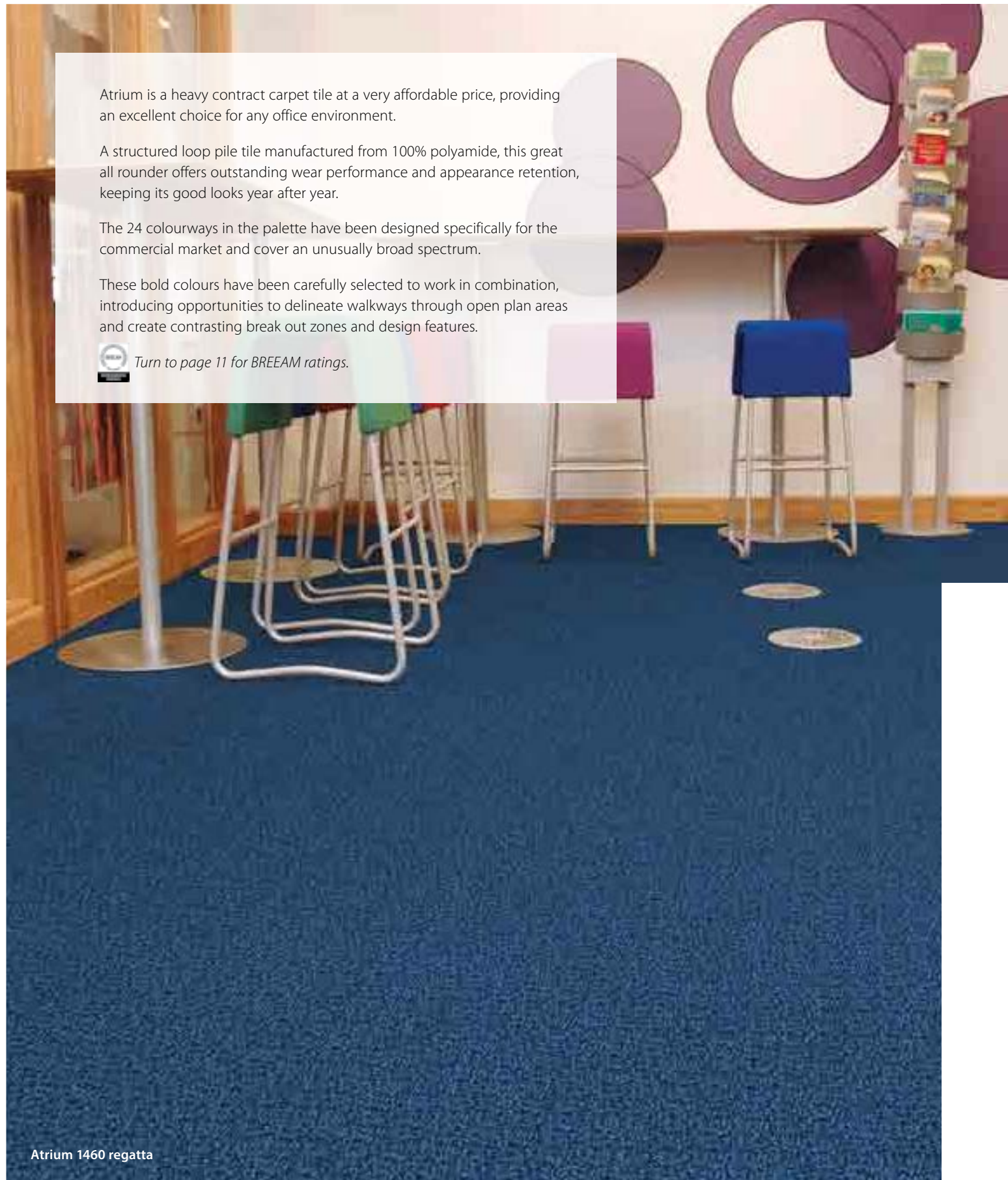
Description	Tufted multi-pile height loop carpet tile
 Dimensions	50cm x 50cm (Other sizes available for special orders)
 Total thickness	7.5mm ± 10%
Pile height	4.0mm ± 0.5mm
 Collection size	18 colourways, 4m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Invista Antron Lumena
Dye method	100% solution dyed
Stitch density	203,097 per m ² ± 10%
 Pile weight	950gsm ± 10%
Total weight	4,225gsm ± 10%
Primary backing	Polyester
 Secondary backing	Modified bitumen and polyester fleece
 Castor chair use EN 985	Minimum R value: ≥2.4
 Light fastness EN ISO 105: B02	≥5

 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
 Recycled content	Arran contains over 50% recycled content by weight
 Indoor Air Quality	Arran meets 01350 Indoor Air Quality standard
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Ska	Arran meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
 Installation method	Broadloom, quarter turn or tessellated

Arran carpet tiles meet the requirements of EN 14041

 Reaction to fire EN 13501-1	B _{f1} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing





Atrium is a heavy contract carpet tile at a very affordable price, providing an excellent choice for any office environment.

A structured loop pile tile manufactured from 100% polyamide, this great all rounder offers outstanding wear performance and appearance retention, keeping its good looks year after year.

The 24 colourways in the palette have been designed specifically for the commercial market and cover an unusually broad spectrum.








These bold colours have been carefully selected to work in combination, introducing opportunities to delineate walkways through open plan areas and create contrasting break out zones and design features.








 Turn to page 11 for BREEAM ratings.






Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Atrium carpet tiles meet the requirements of EN 1307

Description	Loop pile carpet tile
 Dimensions	50cm x 50cm
 Total thickness	6.9mm ± 10%
Pile height	3.5mm ± 0.5mm
 Collection size	24 colourways, 5m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Aquafil 'Alto' polyamide
Dye method	100% piece dyed
Stitch density	104,000 per m ² ± 10%
 Pile weight	700gsm ± 10%
Total weight	4,600gsm ± 10%
 Primary backing	Polyester
Secondary backing	Modified bitumen and polyester fleece

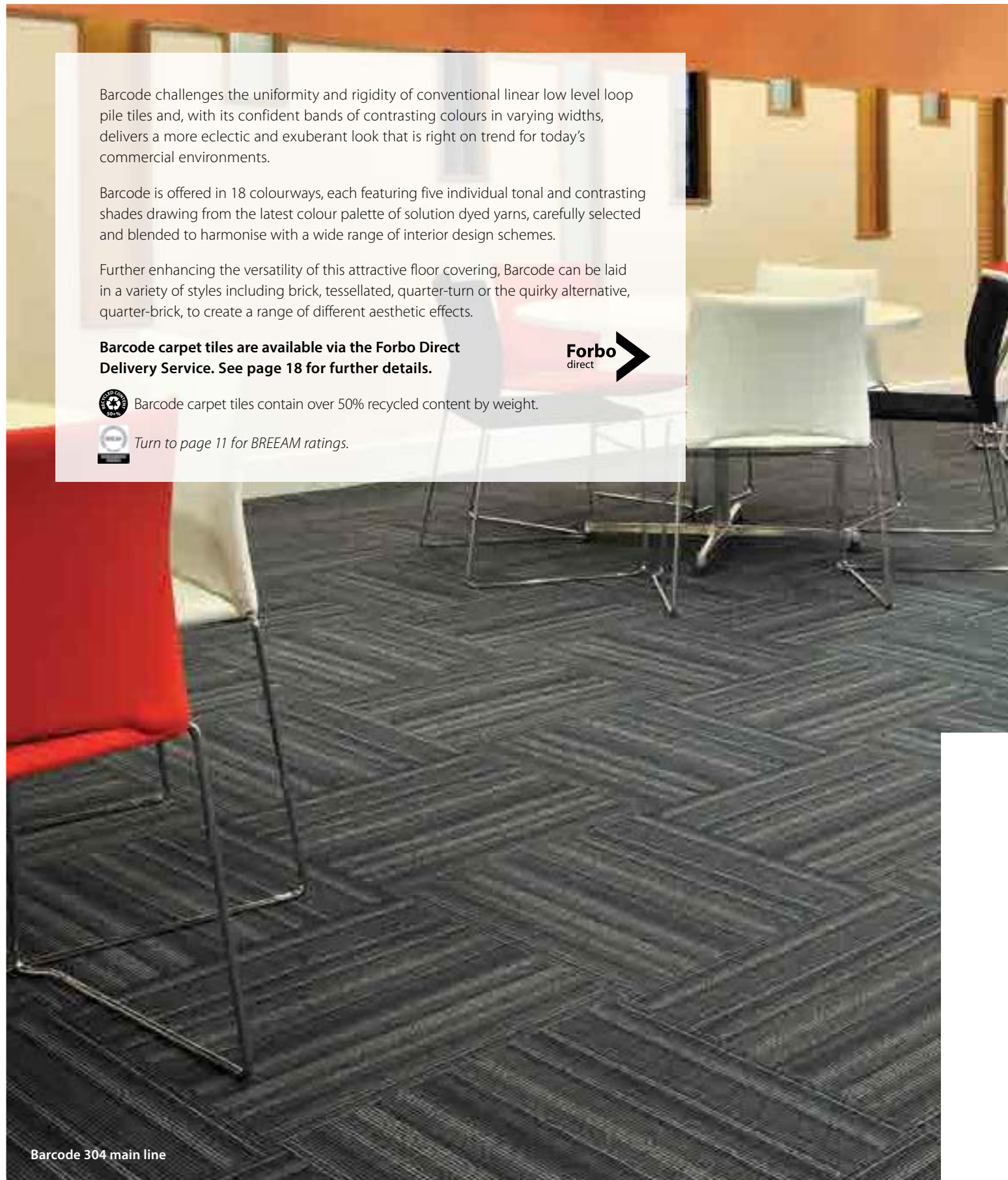
 Castor chair use EN 985	Minimum R value: ≥2.4 Overall R value: 3.1
 Light fastness EN ISO 105: B02	≥5
 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Installation method	Broadloom, quarter turn or tessellated

Atrium carpet tiles meet the requirements of EN 14041

 Reaction to fire EN 13501-1	B _{fl} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2KV) Lifetime protection through the use of permanent anti-static yarn and backing



Atrium 1460 regatta



Barcode challenges the uniformity and rigidity of conventional linear low level loop pile tiles and, with its confident bands of contrasting colours in varying widths, delivers a more eclectic and exuberant look that is right on trend for today's commercial environments.

Barcode is offered in 18 colourways, each featuring five individual tonal and contrasting shades drawing from the latest colour palette of solution dyed yarns, carefully selected and blended to harmonise with a wide range of interior design schemes.

Further enhancing the versatility of this attractive floor covering, Barcode can be laid in a variety of styles including brick, tessellated, quarter-turn or the quirky alternative, quarter-brick, to create a range of different aesthetic effects.

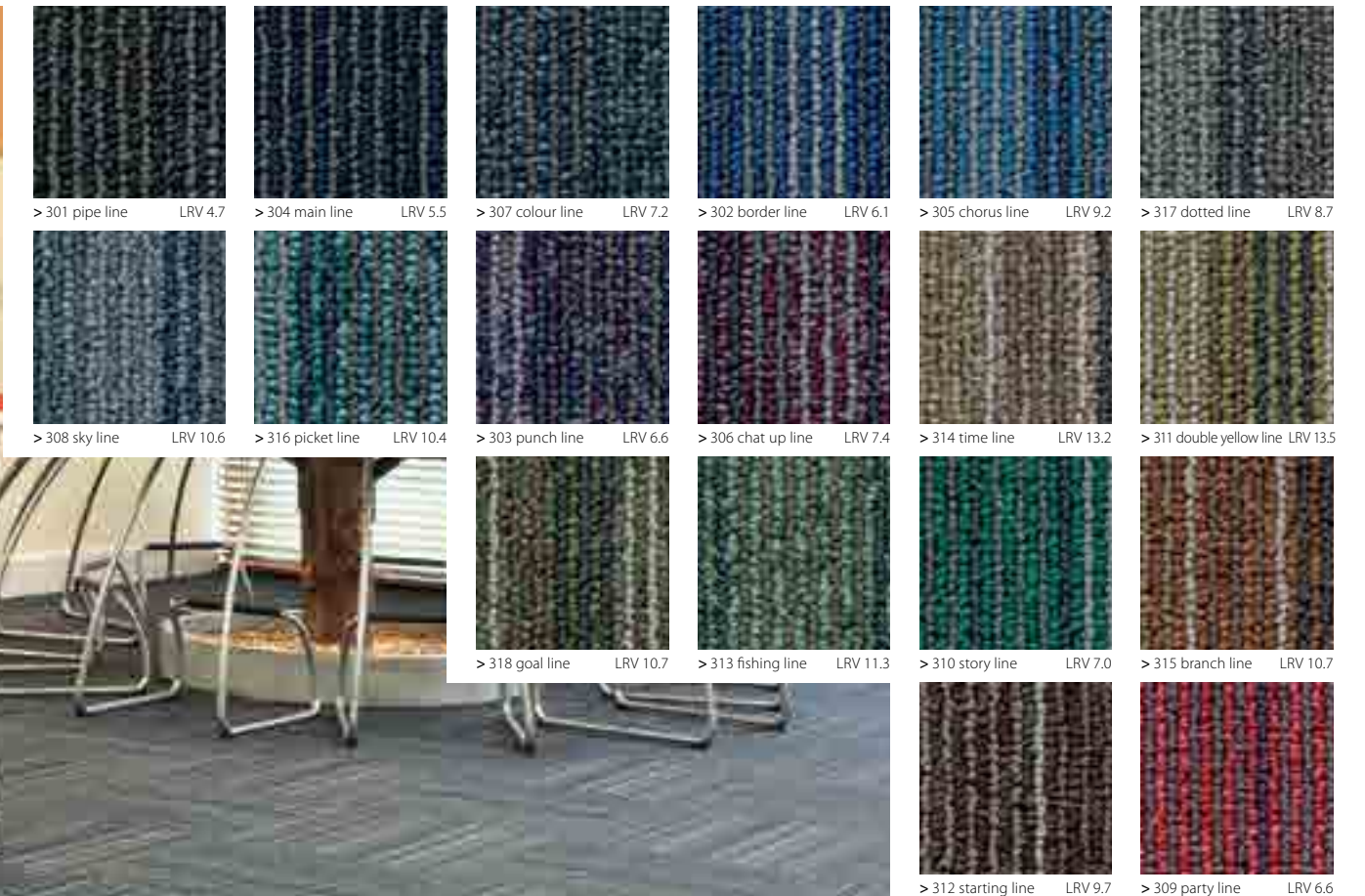
Barcode carpet tiles are available via the Forbo Direct Delivery Service. See page 18 for further details.



Barcode carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.

Barcode 304 main line



See page 18.



Barcode carpet tiles meet the requirements of EN 1307

Description	Low level loop pile carpet tile
Dimensions	50cm x 50cm (Other sizes available for special orders)
Total thickness	6.5mm ± 10%
Pile height	3.0mm ± 0.5mm
Collection size	18 colourways, 4m ² per box
Application EN1307	Class 33, Suitable for any type of heavy contract application
Pile composition	100% Alto chroma polyamide
Dye method	100% solution dyed
Stitch density	169,420 per m ² ± 10%
Pile weight	580gsm ± 10%
Total weight	3,895gsm ± 10%
Primary backing	Polyester
Secondary backing	Modified bitumen and polyester fleece
Castor chair use EN 985	Minimum R value: ≥2.4
Light fastness EN ISO 105: B02	≥5

Dimensional stability EN 986	≤0.2%
Creating Better Environments	
Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
Recycled content	Barcode contains over 50% recycled content by weight
Indoor Air Quality	Barcode meets 01350 Indoor Air Quality standard
Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
Ska	Barcode meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
Installation method	Broadloom, quarter turn, tessellated or quarter-brick
Barcode carpet tiles meet the requirements of EN 14041	
Reaction to fire EN 13501-1	B _{f1} -s1
Slip resistance EN 13893	DS: ≥0.30
Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Create Space 1

An exceptionally flexible range of 18 commercial colourways, Create Space 1 is suitable for any commercial spaces, large or small. Styled for today's interiors, Create Space 1 lends itself to single colourway installations, feature area designs and bespoke creative schemes.

ECONYL[®]

Designed for heavy contract installations and constructed using regenerated solution dyed ECONYL[®] polyamide, Create Space 1 carpet tiles are not only tough and durable but also respond to globally increasing environmental concerns.

Up to 100% of the yarn (average 86% across the colour range) is regenerated from post-consumer and post-industrial waste streams including old carpets and discarded fishing nets.

For full details of the recycled yarn content per colourway please visit www.forbo-flooring.co.uk/createspace



Create Space 1 carpet tiles contain over 60% recycled content by weight.

Create Space collection

The full design potential of the range can be further enhanced by co-ordinating Create Space 1 with the striped loop design of Create Space 2 and the luxurious velvet stripe of cut & loop range Create Space 3. **Please turn to page 22 for more details.**



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Create Space 1 ebonite, nickel, persimmon, peridot and cerulean

Create Space 1 carpet tiles meet the requirements of EN 1307

Description	Tufted low level loop pile carpet tile
Dimensions	50cm x 50cm
Total thickness	6.5mm ± 10%
Pile height	3.0mm ± 0.5mm
Collection size	18 colourways, 5m ² per box
Application EN1307	Class 33, Suitable for any type of heavy contract application
Pile composition	100% ECONYL [®] /Altochroma regenerated polyamide 6
Dye method	100% solution dyed
Stitch density	188,928 per m ² ± 10%
Pile weight	500gsm ± 10%
Total weight	3,815gsm ± 10%
Primary backing	Polyester
Secondary backing	Modified bitumen and polyester fleece
Castor chair use EN 985	Minimum R value: ≥2.4
Light fastness EN ISO 105: B02	≥5



Dimensional stability EN 986	≤0.2%
Creating Better Environments	
Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
Recycled content	Create Space 1 contains over 60% recycled content by weight
Indoor Air Quality	Create Space 1 meets 01350 Indoor Air Quality standard
Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
Ska	Create Space 1 meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
Installation method	Broadloom, quarter turn or tessellated

Create Space 1 carpet tiles meet the requirements of EN 14041

Reaction to fire EN 13501-1	B _{f1} -s1
Slip resistance EN 13893	DS: ≥0.30
Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing



Create Space 2

Featuring a versatile geometric stripe design and a contemporary palette of 15 colourways, Create Space 2 adds stylish and creative interest to any size of flooring scheme.

Create Space 2 carpet tiles are designed to provide the maximum flexibility in any installation as they can be fitted in a variety of styles including broadloom, non-directional (reduces installation waste to less than 2%), tessellated or half drop. Each creates a very modern and individual aesthetic. (see page 21 for more details)

ECONYL®

Designed for heavy contract installations and constructed using regenerated solution dyed ECONYL® polyamide, Create Space 2 carpet tiles are not only tough and durable but also respond to globally increasing environmental concerns.

Up to 100% of the yarn (average 71% across the Create Space 2 colour range) is regenerated from post-consumer and post-industrial waste streams including old carpets and discarded fishing nets.

For full details of the recycled yarn content per colourway please visit www.forbo-flooring.co.uk/createspace



Create Space 2 carpet tiles contain over 60% recycled content by weight.

Create Space collection

The full design potential of the range can be further enhanced by co-ordinating or highlighting Create Space 2 with the semi plain loop pile Create Space 1 range, or by exploiting the intrinsic colour and design connections of the sophisticated cut and loop pile Create Space 3 range and luxurious fusion bonded cut pile Westbond, to create bespoke creative schemes. **Please turn to page 22 for more details.**

Turn to page 11 for BREEAM ratings.



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Create Space 2 olivaceous and Create Space 1 peridot



Create Space 2 carpet tiles meet the requirements of EN 1307

Description	Tufted multi-height loop pile carpet tile
Dimensions	50cm x 50cm
Total thickness	6.5mm ± 10%
Pile height	3.0mm ± 0.5mm
Collection size	15 colourways, 5m ² per box
Application EN1307	Class 33, Suitable for any type of heavy contract application
Pile composition	100% ECONYL®/Altochroma polyamide 6
Dye method	100% solution dyed
Stitch density	245,604 per m ² ± 10%
Pile weight	570gsm ± 10%
Total weight	3,885gsm ± 10%
Primary backing	Polyester
Secondary backing	Modified bitumen and polyester fleece
Castor chair use EN 985	Minimum R value: ≥2.4
Light fastness EN ISO 105: B02	>5



Dimensional stability EN 986	≤0.2%
Creating Better Environments	
Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
Recycled content	Create Space 2 contains over 60% recycled content by weight
Indoor Air Quality	Create Space 2 meets 01350 Indoor Air Quality standard
Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
Ska	Create Space 2 meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
Installation method	Broadloom, quarter turn, tessellated, half drop or non-directional

Create Space 2 carpet tiles meet the requirements of EN 14041

Reaction to fire EN 13501-1	B _{f1} -s1
Slip resistance EN 13893	DS: ≥0.30
Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing




With a distinctive textured construction and a broad colour palette of 18 contemporary and commercially attractive tonal shades, Format has taken low loop pile tiles into a new dimension.

This hardwearing heavy contract carpet tile, manufactured using new high tech tufting machines combines rich texture with densely packed low loops for superior aesthetic appeal and real added value.

A universally attractive carpet tile suitable for heavy traffic environments in all types of commercial premises, Format boasts a high castor chair rating, making it an ideal and cost-effective solution for busy offices large and small.

Manufactured from 80% solution dyed yarn, with enhanced resistance to fading over time or through intensive cleaning, Format is a particularly attractive proposition for areas prone to soiling. Carefully co-ordinated space dyed yarns provide a subtle flecked effect throughout the tile, adding visual interest to the floorspace and enhancing its soil hiding properties.

 Format carpet tiles contain over 50% recycled content by weight.








 Turn to page 11 for BREEAM ratings.
















Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Format 608 blue monday

Format carpet tiles meet the requirements of EN 1307

Description	Textured loop pile carpet tile
 Dimensions	50cm x 50cm (Other sizes available for special orders)
 Total thickness	6.1mm ± 10%
Pile height	3.0mm ± 0.5mm
Collection size	18 colourways, 5m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Aquafil polyamide
Dye method	80% solution dyed, 20% space dyed
Stitch density	255,312 per m ² ± 10%
 Pile weight	525gsm ± 10%
Total weight	4030gsm ± 10%
Primary backing	Polyester
Secondary backing	Modified bitumen and polyester fleece
 Castor chair use EN 985	Minimum R value: ≥2.4
 Light fastness EN ISO 105: B02	≥5


 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
 Recycled content	Format contains over 50% recycled content by weight
 Indoor Air Quality	Format meets 01350 Indoor Air Quality standard
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Ska	Format meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
 Installation method	Broadloom, quarter turn or tessellated
Format carpet tiles meet the requirements of EN 14041 	
 Reaction to fire EN 13501-1	B _{f1} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing



The use of high lustre Antron[®] 'metallic' yarn in Helix gives a restrained reflective quality to this distinctive multi-height loop pile tile.

The silver coloured nylon thread is cleverly juxtaposed with Antron's solution dyed yarns drawn from a contemporary colour palette comprising greys, taupes, blues and beiges. Inspiration for these 13 muted and subdued colourways is derived from architectural materials and the hues of the modern urban landscape.

Manufactured using advanced Full Repeat Scroll machinery, Helix has an understated linear design which, when fitted quarter turn or tessellated, can deliver rich texture and visual appeal to large open floorspaces. By co-ordinating Helix with Westbond Nylon or Tessera Acrobat, additional interest can be created through the introduction of break out areas and delineated walkways.

 Helix carpet tiles contain over 50% recycled content by weight.

 Turn to page 11 for BREEAM ratings.






























Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Helix 810 carbon

Helix carpet tiles meet the requirements of EN 1307

Description	Textured loop pile carpet tile
 Dimensions	50cm x 50cm (Other sizes available for special orders)
 Total thickness	7.5mm ± 10%
 Pile height	4.0mm ± 0.5mm
 Collection size	13 colourways, 4m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Antron lumena polyamide
 Dye method	100% solution dyed
 Stitch density	222,216 per m ² ± 10%
 Pile weight	740gsm ± 10%
 Total weight	4,235gsm ± 10%
 Primary backing	Polyester
 Secondary backing	Modified bitumen and polyester fleece
 Castor chair use EN 985	Minimum R value: ≥2.4
 Light fastness EN ISO 105: B02	≥6


 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
 Recycled content	Helix contains over 50% recycled content by weight
 Indoor Air Quality	Helix meets 01350 Indoor Air Quality standard
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Ska	Helix meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
 Installation method	Quarter turn or tessellated
Helix carpet tiles meet the requirements of EN 14041 	
 Reaction to fire EN 13501-1	B _{f1} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

One of a new generation of cleverly textured loop pile tiles from Tessera, Inline adds a completely new twist to the concept of linear design.

Featuring rich, differential texture, Inline provides a strong directional pattern, randomly interspersed with patches of tonal relief.

This 'broken linearity' and combination of high and low level loops, delivers a visually interesting backdrop for any commercial interior design scheme. The forgiving design masks tile edges resulting in a broadloom appearance when laid in monolithic fashion.

Manufactured from a premium polyamide 6.6 yarn system with an unusually high recycled content, Inline offers a palette of restrained tonal shades.

 Inline carpet tiles contain over 50% recycled content by weight.















 Turn to page 11 for BREEAM ratings.












Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.






Inline carpet tiles meet the requirements of EN 1307

Description	Textured loop pile carpet tile
 Dimensions	50cm x 50cm (Other sizes available for special orders)
 Total thickness	7.5mm ± 10%
 Pile height	4.0mm ± 0.5mm
 Collection size	12 colourways, 4m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Universal polyamide 6.6
 Dye method	100% solution dyed
 Stitch density	236,400 per m ² ± 10%
 Pile weight	540gsm ± 10%
 Total weight	4,045gsm ± 10%
 Primary backing	Polyester
 Secondary backing	Modified bitumen and polyester fleece
 Castor chair use EN 985	Minimum R value: ≥2.4
 Light fastness EN ISO 105: B02	≥5

 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
 Recycled content	Inline contains over 50% recycled content by weight
 Indoor Air Quality	Inline meets 01350 Indoor Air Quality standard
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Ska	Inline meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
 Installation method	Broadloom, quarter turn or tessellated

Inline carpet tiles meet the requirements of EN 14041


 Reaction to fire EN 13501-1	B _{f1} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing


Inline 852 alpha

The rich undulating texture of this luxurious floor covering designed for high end commercial interiors and hospitality environments is perfectly captured by the name rippleweave².

Taking state-of-the-art Infinity CMC tufting technology into previously uncharted waters, Tessera has created a sophisticated textured loop pile carpet tile that flows across the floor delivering an unmistakable look of opulence and a superior level of underfoot comfort.

Rippleweave's rich tactile texture is achieved by incorporating heavyweight four ply Antron[®] Lumena 100% solution dyed polyamide yarns in a complex multi-height loop pile design. The result is a heavy contract carpet tile quite unlike any other, offering a very generous pile weight of 950gsm and long-lasting appearance retention.

 Rippleweave² carpet tiles contain over 50% recycled content by weight.

 Turn to page 11 for BREEAM ratings.






























Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Rippleweave² 1103 barnstone

Rippleweave² carpet tiles meet the requirements of EN 1307

Description	Tufted loop pile carpet tile
 Dimensions	50cm x 50cm (Other sizes available for special orders)
 Total thickness	8.0mm ± 10%
 Pile height	4.5mm ± 0.5mm
 Collection size	7 colourways, 4m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Invista Antron [®] Lumena
 Dye method	100% solution dyed
 Stitch density	160,752 per m ² ± 10%
 Pile weight	950gsm ± 10%
 Total weight	4,445gsm ± 10%
 Primary backing	Polyester
 Secondary backing	Modified bitumen and polyester fleece
 Castor chair use EN 985	Minimum R value: ≥2.4
 Light fastness EN ISO 105: B02	≥5

 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
 Recycled content	Rippleweave ² contains over 50% recycled content by weight
 Indoor Air Quality	Rippleweave ² meets 01350 Indoor Air Quality standard
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Ska	Rippleweave ² meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
 Installation method	Brick, quarter turn or tessellated
Rippleweave ² carpet tiles meet the requirements of EN 14041 	
 Reaction to fire EN 13501-1	B _{f1} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

With over 10 million square metres already installed, Teviot is Tessera's most popular low level loop pile carpet tile and without doubt one of the best selling carpet tiles in the UK.

Suitable for every type of commercial installation, Teviot can be specified with confidence throughout the building, wherever an attractive and particularly hardwearing modular floor covering is required. Manufactured from 100% Aquafil polyamide, and boasting a high castor chair rating, it has the resilience and durability needed to contend with the heavy wheeled traffic conditions often found in busy office environments.

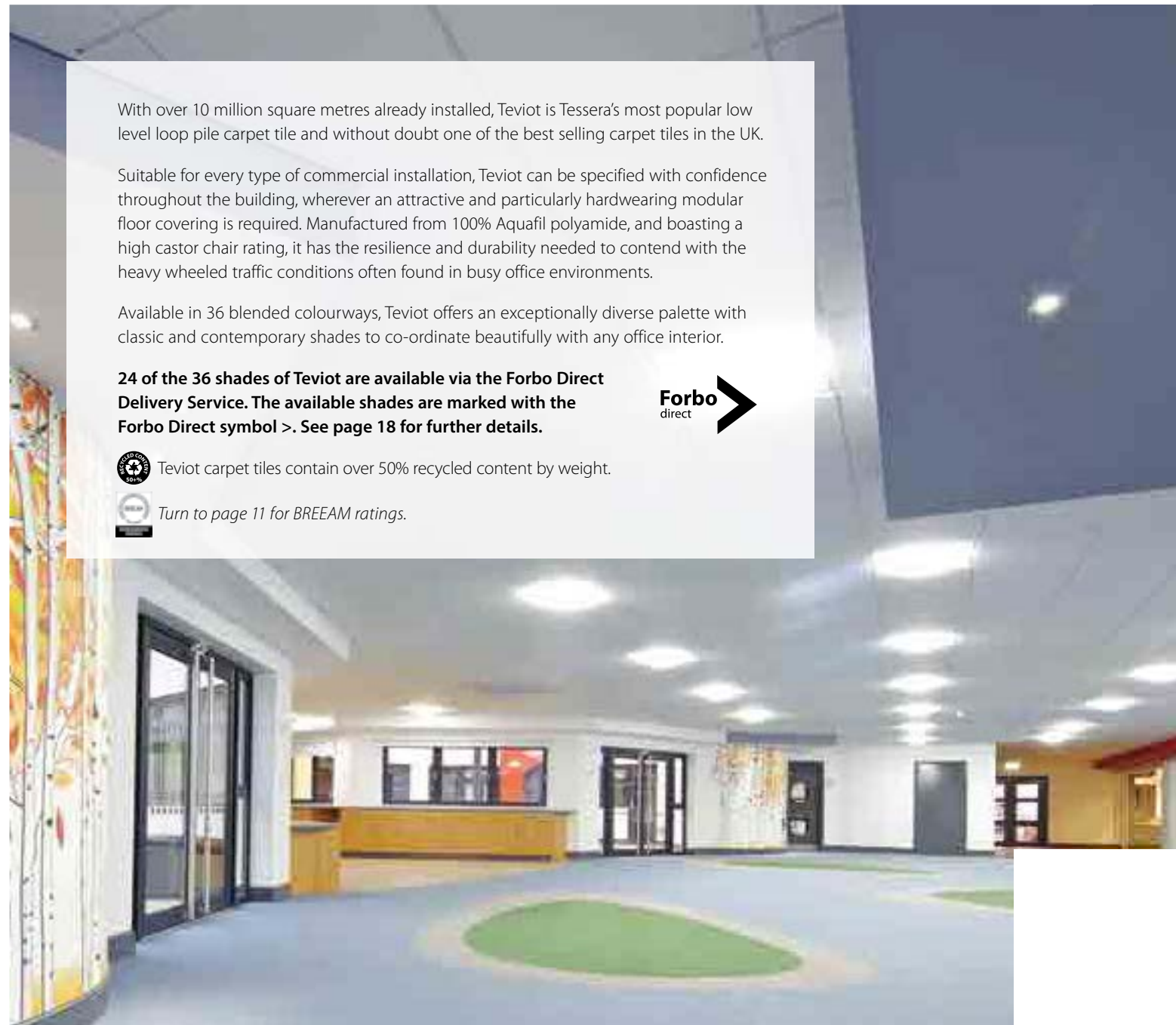
Available in 36 blended colourways, Teviot offers an exceptionally diverse palette with classic and contemporary shades to co-ordinate beautifully with any office interior.

24 of the 36 shades of Teviot are available via the Forbo Direct Delivery Service. The available shades are marked with the Forbo Direct symbol >. See page 18 for further details.

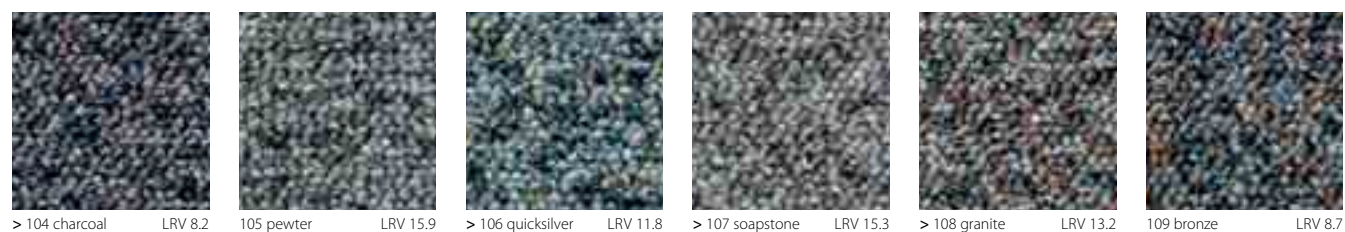


Teviot carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.



Teviot 127 deep ocean | 107 soapstone | 133 pine



> 104 charcoal LRV 8.2 | 105 pewter LRV 15.9 | > 106 quicksilver LRV 11.8 | > 107 soapstone LRV 15.3 | > 108 granite LRV 13.2 | 109 bronze LRV 8.7



134 sargasso green LRV 13.9 | > 135 everglade LRV 13.3 | 136 sea mist LRV 15.8



See page 18.



Teviot carpet tiles meet the requirements of EN 1307

Description	Low level loop pile carpet tile
Dimensions	50cm x 50cm (Other sizes available for special orders)
Total thickness	6.0mm ± 10%
Pile height	2.5mm ± 0.5mm
Collection size	36 colourways, 5m ² per box
Application EN1307	Class 33, Suitable for any type of heavy contract application
Pile composition	100% Aquafil polyamide
Dye method	100% space dyed
Stitch density	198,768 per m ² ± 10%
Pile weight	520gsm ± 10%
Total weight	3,815gsm ± 10%
Primary backing	Polyester
Secondary backing	Modified bitumen and polyester fleece
Castor chair use EN 985	Minimum R value: ≥2.4
Light fastness EN ISO 105: B02	≥6

Dimensional stability EN 986	≤0.2%
Creating Better Environments	
Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
Recycled content	Teviot contains over 50% recycled content by weight
Indoor Air Quality	Teviot meets 01350 Indoor Air Quality standard
Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
Ska	Teviot meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
Installation method	Broadloom, quarter turn or tessellated
Teviot carpet tiles meet the requirements of EN 14041	
Reaction to fire EN 13501-1	B _{f1} -s1
Slip resistance EN 13893	DS: ≥0.30
Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

A highly versatile textured loop carpet tile, Weave beautifully combines form and function. Practical and hard wearing, Weave features a subtle directional grain which is enhanced by the use of contrasted multi-twist yarn, creating a uniquely textured appearance.

Designed for use in commercial, recreational, hospitality and public interiors, Weave is available in 19 tonal colourways and is suitable for broadloom, tessellated or quarter turn installation.

ECONYL[®]

Designed for heavy contract installations and constructed using 100% regenerated solution dyed ECONYL[®] polyamide, Weave carpet tiles are not only tough and durable but also respond to globally increasing environmental concerns.

Econyl yarn is made up of post-consumer and post-industrial waste streams including old carpets and discarded fishing nets.

For more information on Econyl, please visit www.forbo-flooring.co.uk/weave



Weave carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Weave 1700 eclipse

Weave carpet tiles meet the requirements of EN 1307

Description	Tufted multi-pile height loop carpet tile
Dimensions	50cm x 50cm (Other sizes available for special orders)
Total thickness	7.0mm ± 10%
Pile height	3.5mm ± 0.5mm
Collection size	19 colourways, 4m ² per box
Application EN1307	Class 33, Suitable for any type of heavy contract application
Pile composition	100% ECONYL [®] regenerated polyamide 6
Dye method	100% solution dyed
Stitch density	179,664 per m ² ± 10%
Pile weight	660gsm ± 10%
Total weight	4,155gsm ± 10%
Primary backing	Polyester/polyamide
Secondary backing	Modified bitumen and polyester fleece
Castor chair use EN 985	Minimum R value: ≥2.4
Light fastness EN ISO 105: B02	≥5

Dimensional stability EN 986	≤0.2%
Creating Better Environments	
Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
Recycled content	Weave contains over 50% recycled content by weight
Indoor Air Quality	Weave meets 01350 Indoor Air Quality standard
Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
CRUK Ska	Forbo Flooring UK Ltd is a member of Carpet Recycling UK. Weave meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
Installation method	Broadloom, quarter turn or tessellated

Weave carpet tiles meet the requirements of EN 14041

Reaction to fire EN 13501-1	B _{f1} -s1
Slip resistance EN 13893	DS: ≥0.30
Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV). Lifetime protection through the use of permanent anti-static yarn and backing



Random lay. batchless

A random lay tile is cleverly designed so that it may be laid in any direction to produce a totally individual installation. Different production consignments of 'batchless' tiles can be used together without the usual risk of visible batch variation. An additional benefit is that spare stocks do not have to be carried and installation waste is minimised to 2%.

Tessera's random lay. batchless tile ranges have been made possible through the use of advanced CMC tufting technology.



tessera® circulate

tessera® mix


Confident and unique, Circulate represents a fresh approach to the design of random lay batchless carpet tiles. Its random geometric aesthetic will bring life and excitement to interior floor spaces of any scale, from the narrowest corridors to the most expansive open plan environments.


The random nature of the design in modular form creates contemporary floorspace environments which are modern and distinctive yet commercially attractive and highly accessible.

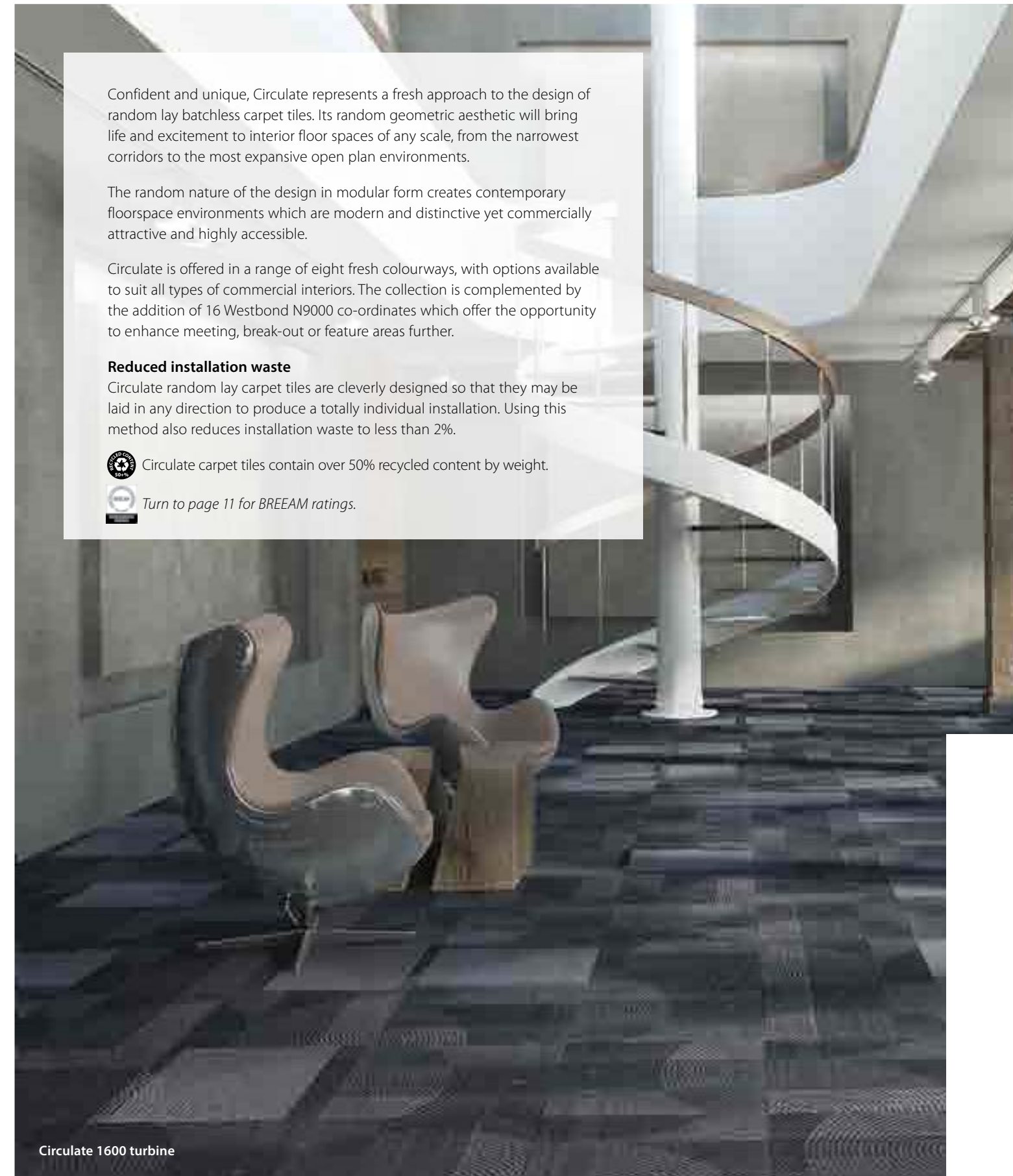
Circulate is offered in a range of eight fresh colourways, with options available to suit all types of commercial interiors. The collection is complemented by the addition of 16 Westbond N9000 co-ordinates which offer the opportunity to enhance meeting, break-out or feature areas further.

Reduced installation waste

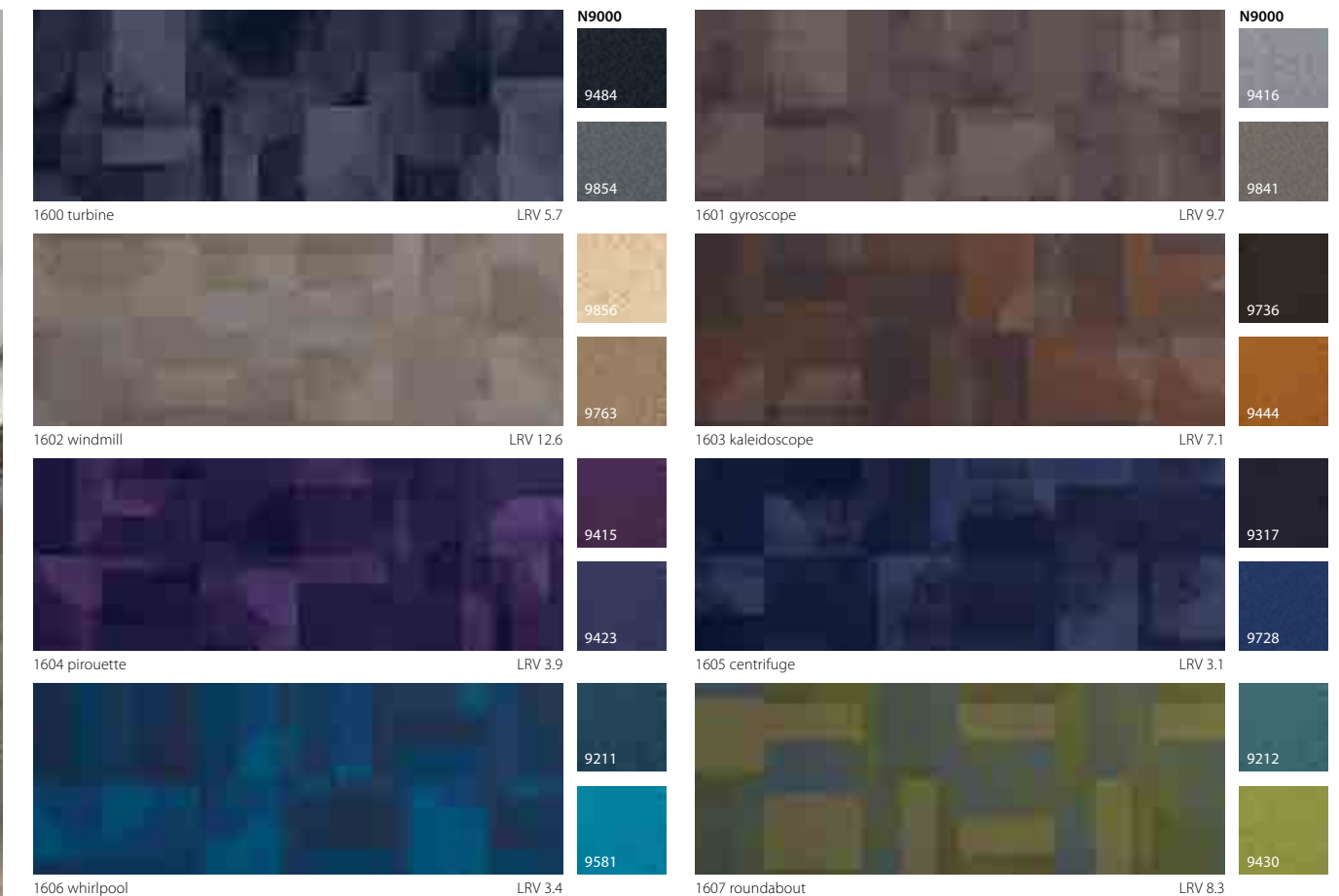
Circulate random lay carpet tiles are cleverly designed so that they may be laid in any direction to produce a totally individual installation. Using this method also reduces installation waste to less than 2%.

 Circulate carpet tiles contain over 50% recycled content by weight.

 Turn to page 11 for BREEAM ratings.












Circulate 1600 turbine
















Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Circulate carpet tiles meet the requirements of EN 1307

Description	Tufted textured loop pile carpet tile, random lay, batchless
 Dimensions	50cm x 50cm
 Total thickness	7.0mm ± 10%
Pile height	3.5mm ± 0.5mm
 Collection size	8 colourways, 4m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Universal polyamide 6.6
Dye method	100% solution dyed
Stitch density	255,312 per m ² ± 10%
 Pile weight	520gsm ± 10%
Total weight	4,015gsm ± 10%
Primary backing	Polyester
 Secondary backing	Modified bitumen and polyester fleece
 Castor chair use EN 985	Minimum R value: ≥2.4
 Light fastness EN ISO 105: B02	≥5

 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
 Recycled content	Circulate contains over 50% recycled content by weight
 Indoor Air Quality	Circulate meets 01350 Indoor Air Quality standard
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Ska	Circulate meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
 Installation method	Random
Circulate carpet tiles meet the requirements of EN 14041 	
 Reaction to fire EN 13501-1	B _{f1} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

Please see page 90 for the Westbond technical specification.

An innovative, batchless, random lay carpet tile, Tessera Mix delivers a seamless installation appearance every time. Its soft geometric shapes cleverly disguise the tile edges and fitting direction and create its classic modern appearance.

Mix combines tone and shade within an angular framework through the controlled use of multipile carpet construction creating a distinctive, attractive and highly complementary flooring solution.

Designed for use in commercial, hospitality and public interiors, Mix is available in 15 contemporary colourways. Its random geometric aesthetic will improve interior floor space of any scale from intimate corridors to expansive open plan offices.

Reduced installation waste

Mix random lay carpet tiles are cleverly designed so that they may be laid in any direction to produce a totally individual installation. Using this method also reduces installation waste to less than 2%.

Mix carpet tiles are available via the Forbo Direct Delivery Service. See page 18 for further details.



Mix carpet tiles contain over 50% recycled content by weight.

Turn to page 11 for BREEAM ratings.



Mix 969 glacier



> 952 bone



LRV 11.8

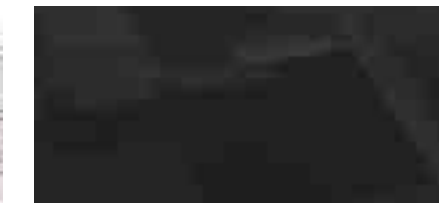
> 953 canyon



LRV 8.7

> 954 woodash

LRV 6.5



> 963 obsidian

LRV 2.9



> 965 ruby

LRV 3.8



> 968 amethyst

LRV 3.5



> 955 grit

LRV 5.6



> 966 sahara

LRV 6.3



> 958 lazuli

LRV 5.3



> 961 gravel

LRV 9.5



> 967 husk

LRV 9.0



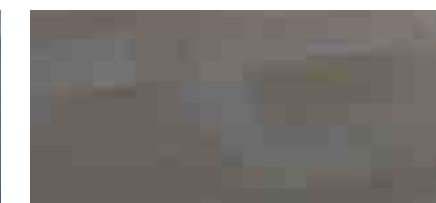
> 969 glacier

LRV 7.2



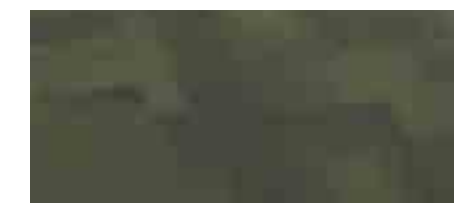
> 960 iron

LRV 9.7



> 964 stone

LRV 9.2



> 970 jade

LRV 6.5



See page 18.



Mix carpet tiles meet the requirements of EN 1307

Description	Textured loop pile carpet tile, random lay. batchless
Dimensions	50cm x 50cm
Total thickness	6.5mm ± 10%
Pile height	3.0mm ± 0.5mm
Collection size	15 colourways, 4m ² per box
Application EN1307	Class 33, Suitable for any type of heavy contract application
Pile composition	100% Antron [®] polyamide
Dye method	100% solution dyed
Stitch density	203,304 per m ² ± 10%
Pile weight	650gsm ± 10%
Total weight	4,145gsm ± 10%
Primary backing	Polyester
Secondary backing	Modified bitumen and polyester fleece
Castor chair use EN 985	Minimum R value: ≥2.4
Light fastness EN ISO 105: B02	≥5

Dimensional stability EN 986	≤0.2%
Creating Better Environments	
Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
Recycled content	Mix contains over 50% recycled content by weight
Indoor Air Quality	Mix meets 01350 Indoor Air Quality standard
Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
CRUK Ska	Forbo Flooring UK Ltd is a member of Carpet Recycling UK Mix meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
Installation method	Random

Mix carpet tiles meet the requirements of EN 14041

Reaction to fire EN 13501-1	B _{f1} -s1
Slip resistance EN 13893	DS: ≥0.30
Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

Please see page 90 for the Westbond technical specification.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Cut and Loop

Cut and loop pile tiles feature a clever hybrid construction that offers all the robustness of a conventional loop pile product but with the superior aesthetics and more luxurious feel of a cut pile carpet tile.

Tessera offers cut and loop pile tiles in various aesthetic styles, suited to all types of office environments.



tessera® alignment

tessera® alignment highlights

tessera® contour

tessera® create space 3


tessera® ethos


Alignment is a sophisticated and cleverly textured cut and loop carpet tile designed to complement the most contemporary commercial interiors.

Multi-height loops give this distinctive floor covering a bold directional theme which is tempered by the introduction of intersecting random blocks of rich cut pile. The result is a highly effective broadloom appearance and a unique linear style, equally suited to open plan interiors and more modest enclosed spaces alike.

Alignment is offered in a palette of 16 colourways with strong urban influences and a distinctly cosmopolitan feel. Each colour translation features yarns carefully drawn from a discrete tonal range delivering an understated yet elegant appearance.

Using 100% solution dyed Antron Lumena yarn, Alignment boasts aesthetic appeal, performance and durability.

 Alignment carpet tiles contain over 50% recycled content by weight.















 Turn to page 11 for BREEAM ratings.
















Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Alignment carpet tiles meet the requirements of EN 1307

Description	Cut and loop pile carpet tile
 Dimensions	50cm x 50cm (Other sizes available for special orders)
 Total thickness	7.5mm ± 10%
 Pile height	4.0mm ± 0.5mm
 Collection size	22 colourways, 4m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Antron [®] Lumena polyamide
 Dye method	100% solution dyed
 Stitch density	217,488 per m ² ± 10%
 Pile weight	730gsm ± 10%
 Total weight	4,225gsm ± 10%
 Primary backing	Polyester
 Secondary backing	Modified bitumen and polyester fleece
 Castor chair use EN 985	Minimum R value: ≥2.4
 Light fastness EN ISO 105: B02	≥5

 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
 Recycled content	Alignment contains over 50% recycled content by weight
 Indoor Air Quality	Alignment meets 01350 Indoor Air Quality standard
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Ska	Alignment meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
 Installation method	Broadloom, quarter turn or tessellated
Alignment carpet tiles meet the requirements of EN 14041 	
 Reaction to fire EN 13501-1	B _{f1} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

Alignment 204 horizon

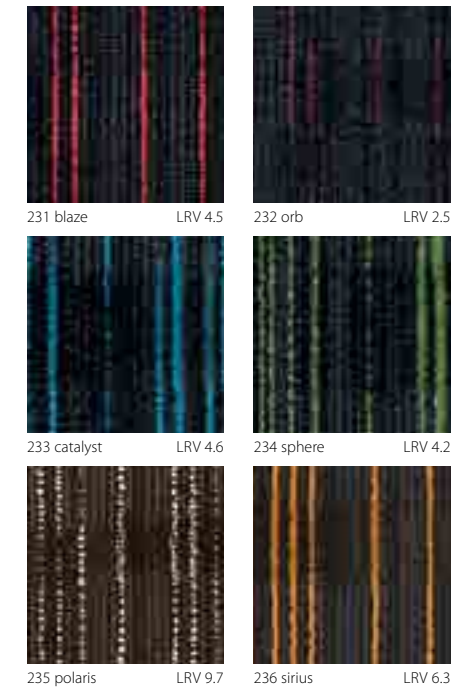
Our range of Alignment Highlights offers the opportunity to add visual excitement to the floor scheme.

Designed to complement Nucleus, the most popular colourway in the Alignment range are six perfectly co-ordinated carpet tiles, each featuring a daring accent colour.

These vibrant tiles can be used creatively with Nucleus or on their own to introduce striking breakout areas, cut-outs and borders, and to delineate walkways and individual work zones in open plan spaces.

 Alignment Highlights carpet tiles contain over 50% recycled content by weight.

 Turn to page 11 for BREEAM ratings.






























Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Alignment 208 nucleus & Alignment highlights 231 blaze


Alignment carpet tiles meet the requirements of EN 1307

Description	Cut and loop pile carpet tile
 Dimensions	50cm x 50cm (Other sizes available for special orders)
 Total thickness	7.5mm ± 10%
 Pile height	4.0mm ± 0.5mm
 Collection size	22 colourways, 4m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Antron® Lumena polyamide
 Dye method	100% solution dyed
 Stitch density	217,488 per m ² ± 10%
 Pile weight	730gsm ± 10%
 Total weight	4,225gsm ± 10%
 Primary backing	Polyester
 Secondary backing	Modified bitumen and polyester fleece
 Castor chair use EN 985	Minimum R value: ≥2.4
 Light fastness EN ISO 105: B02	≥5

 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
 Recycled content	Alignment contains over 50% recycled content by weight
 Indoor Air Quality	Alignment meets 01350 Indoor Air Quality standard
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Ska	Alignment meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
 Installation method	Broadloom, quarter turn or tessellated
Alignment carpet tiles meet the requirements of EN 14041 	
 Reaction to fire EN 13501-1	B _{f1} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

The controlled geometric background of Tessera Contour is heavily influenced by repeated shapes in architecture and urban settings. The structure is relieved and broken by a more softly striated cut pile overlay to reflect the diverse human and natural elements found in these landscapes. The palette is a tonal progression of diffused shades ranging from pale to very dark.

Tessera Contour is a very versatile carpet tile, ideal for use throughout offices large and small, communal areas and corridors. Use on its own, or in combination with any Forbo Flooring products, for creative and individual flooring designs. Contour tiles can be installed in a variety of laying methods – broadloom, non-directional (reducing fitting waste to less than 2%), tessellated or half-drop – allowing complete design and fitting flexibility.

 Contour carpet tiles contain over 50% recycled content by weight.
























Please visit www.forbo-flooring.co.uk/tessera for Tessera Contour LRV updates.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Contour carpet tiles meet the requirements of EN 1307

Description	Tufted multi-height loop pile carpet tile
 Dimensions	50cm x 50cm
 Total thickness	6.6mm ± 10%
Pile height	3.0mm ± 0.5mm
Collection size	10 colourways, 4m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Universal polyamide 6.6
Dye method	100% solution dyed
Stitch density	255,053 per m ² ± 10%
 Pile weight	615gsm ± 10%
Total weight	4,130gsm ± 10%
Primary backing	Polyester/Nylon
 Secondary backing	Modified bitumen and polyester fleece
 Castor chair use EN 985	Minimum R value: ≥2.4
 Light fastness EN ISO 105: B02	≥5

 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
 Recycled content	Contour contains over 50% recycled content by weight
 Indoor Air Quality	Contour meets 01350 Indoor Air Quality standard
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Ska	Contour meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
 Installation method	Broadloom, quarter turn, tessellated, half drop or non-directional
Contour carpet tiles meet the requirements of EN 14041 	
 Reaction to fire EN 13501-1	B _{f1} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

Contour 1903 white spruce

Create Space 3

Featuring a luxurious velvet stripe design and contemporary palette of 15 colourways, Create Space 3 adds stylish and tactile interest to any size of flooring scheme. Create Space 3 carpet tiles are designed to provide the maximum flexibility in any installation as they can be fitted in multiple options including broadloom, non-directional (reduces installation waste to less than 2%), tessellated or half drop. Each creates a very modern and individual aesthetic. (See page 21 for more details)

ECONYL®

Designed for heavy contract installations and constructed using regenerated solution dyed ECONYL® polyamide, Create Space 3 carpet tiles are not only tough and durable but also respond to globally increasing environmental concerns.

Up to 100% of the yarn (average 75% across the colour range) is recycled from post-consumer and post-industrial waste streams including old carpets and discarded fishing nets.

For full details of the recycled yarn content per colourway please visit www.forbo-flooring.co.uk/createspace



Create Space 3 carpet tiles contain over 60% recycled content by weight.

Create Space collection

The full design potential of the range can be further enhanced by co-ordinating the range with luxurious fusion bonded cut pile Westbond options, or by exploiting the intrinsic colour and design connections of textured loop pile Create Space 2 and semi plain loop pile of Create Space 1 to create beautiful bespoke schemes. **Please turn to page 22 for more details.**

Turn to page 11 for BREEAM ratings.



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Create Space 3 agate, Westbond douglas pink and jet



Create Space 3 carpet tiles meet the requirements of EN 1307

Description	Tufted multi-pile height cut and loop pile carpet tile
Dimensions	50cm x 50cm
Total thickness	6.5mm ± 10%
Pile height	3.0mm ± 0.5mm
Collection size	15 colourways, 4m ² per box
Application EN1307	Class 33, Suitable for any type of heavy contract application
Pile composition	100% ECONYL®/Altochroma polyamide 6
Dye method	100% solution dyed
Stitch density	240,000 per m ² ± 10%
Pile weight	640gsm ± 10%
Total weight	3,935gsm ± 10%
Primary backing	Polyester
Secondary backing	Modified bitumen and polyester fleece
Castor chair use EN 985	Minimum R value: ≥2.4
Light fastness EN ISO 105: B02	≥5




Dimensional stability EN 986	≤0.2%
Creating Better Environments	
Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
Recycled content	Create Space 3 contains over 60% recycled content by weight
Indoor Air Quality	Create Space 3 meets 01350 Indoor Air Quality standard
Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
CRUK Ska	Forbo Flooring UK Ltd is a member of Carpet Recycling UK Create Space 3 meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
Installation method	Broadloom, quarter turn, tessellated, half drop or non-directional
Create Space 3 carpet tiles meet the requirements of EN 14041	
Reaction to fire EN 13501-1	Bfl-s1
Slip resistance EN 13893	DS: ≥0.30
Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

A textured loop pile carpet tile that has also been tip sheared, Ethos has a textured cut and loop effect that disguises tile edges beautifully and delivers a deceptive broadloom appearance.

The cut and loop construction and the 800gsm pile weight combine to create a tile that will withstand the heaviest of foot traffic, making Ethos an ideal and practical solution for the busy office environment.

The diffused visual pattern is created by a unique medley of solution-dyed yarns within the pile, ensuring that the 13 subtle colourations will not fade or dull over time, or through intensive cleaning.

The flecks of colour in the cut pile and the tonal nature of the base colours ensure that Ethos will co-ordinate with any interior and add a luxurious touch to the design scheme. Tile edges disappear and the result is an installation with a deceptive broadloom appearance.

 Ethos carpet tiles contain over 50% recycled content by weight.










 Turn to page 11 for BREEAM ratings.












Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.






Ethos carpet tiles meet the requirements of EN 1307

Description	Cut and loop pile carpet tile
 Dimensions	50cm x 50cm (Other sizes available for special orders)
 Total thickness	7.0mm ± 10%
Pile height	3.5mm ± 0.5mm
 Collection size	13 colourways, 4m ² per box
 Application EN1307	Class 33, Suitable for any type of heavy contract application
 Pile composition	100% Aquafil 'Alto Chroma' polyamide
Dye method	100% solution dyed
Stitch density	203,304 per m ² ± 10%
 Pile weight	800gsm ± 10%
Total weight	4,295gsm ± 10%
Primary backing	Polyester
 Secondary backing	Modified bitumen and polyester fleece
 Castor chair use EN 985	Minimum R value: ≥2.4
 Light fastness EN ISO 105: B02	≥6

 Dimensional stability EN 986	≤0.2%
 Creating Better Environments	
 Renewable Electricity	All Tessera carpet tiles are manufactured using 100% electricity made from renewable sources
 Recycled content	Ethos contains over 50% recycled content by weight
 Indoor Air Quality	Ethos meets 01350 Indoor Air Quality standard
 Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
 CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
 Ska	Ethos meets Ska Rating criteria for M12 soft floor coverings in both office and retail schemes
 Installation method	Broadloom, quarter turn or tessellated

Ethos carpet tiles meet the requirements of EN 14041

 Reaction to fire EN 13501-1	B _{f1} -s1
 Slip resistance EN 13893	DS: ≥0.30
 Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing

Ethos 552 mist

Cut Pile

Softer and more luxurious than loop pile, cut pile carpet tiles are ideal for boardrooms and meeting rooms, in addition to general office environments. Tessera offers a stunning tufted cut pile tile range and there are further fusion bonded cut pile options featured in the Westbond collection on page 72.



tessera® acrobat



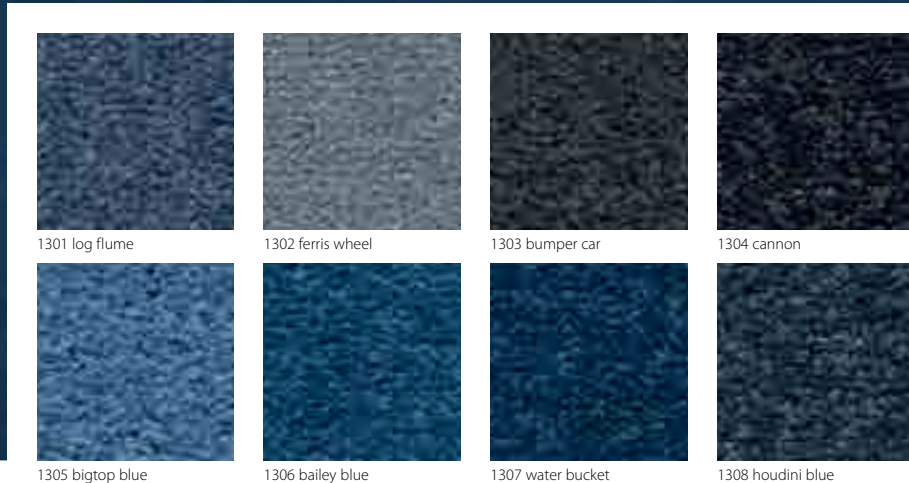
Acrobat combines the sheer convenience, practicality and hardwearing features of a heavy contract carpet tile with the stunning appearance and tactile benefits of a traditional cut pile carpet.

Constructed from Invista Antron polyamide 6.6 yarn, with its generous pile weight and cut pile tufted construction, Acrobat offers superior underfoot comfort and a touch of luxury.

Available in a range of 32 modern and commercially appealing colourways, Acrobat will complement all types of commercial interiors and is particularly suitable for boardrooms, receptions and hospitality areas.



Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



Acrobat 1306 bailey blue

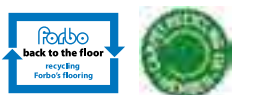
Acrobat carpet tiles meet the requirements of EN 1307

Description	Cut pile carpet tile
Dimensions	50cm x 50cm
Total thickness	8.0mm ± 10%
Pile height	5.0mm ± 0.5mm
Collection size	32 colourways, 5m ² per box
Application EN1307	Class 33, Suitable for any type of heavy contract application
Pile composition	100% Antron [®] polyamide 6.6
Dye method	100% piece dyed
Stitch density	181,102 per m ² ± 10%
Pile weight	1,050gsm ± 10%
Total weight	4,650gsm ± 10%
Primary backing	Polyester
Secondary backing	Modified bitumen and polyester fleece
Castor chair use EN 985	Minimum R value: ≥2.4

Light fastness EN ISO 105: B02	≥5
Dimensional stability EN 986	≤0.2%
Creating Better Environments	
Back to the Floor	Installation off cuts can be collected and recycled via Back to the Floor
CRUK	Forbo Flooring UK Ltd is a member of Carpet Recycling UK
Installation method	Broadloom, quarter turn or tessellated

Acrobat carpet tiles meet the requirements of EN 14041

Reaction to fire EN 13501-1	B _{f1} -s1	
Slip resistance EN 13893	DS: ≥0.30	
Electrical resistance EN ISO 10965 & EN1815	<1 x 10 ⁹ Ω: Static dissipative. Body voltage: Pass (< 2kV) Lifetime protection through the use of permanent anti-static yarn and backing	





Infinite colour possibilities and exceptional quality, from as little as 1m²

Fusion bonding

Fusion bonding is a sophisticated method of carpet tile manufacture where individual yarn pile is bonded onto the backing material to make an extremely dense and luxurious product. Each tuft is individual and a high proportion of the yarn is in the wear surface providing a beautiful, rich, velour carpet tile which gives an excellent broadloom appearance.

Westbond Colour

Westbond Colour fusion bonded carpet tiles offer the freedom to create truly individual floors. If you can't find the perfect shade in this brochure, simply create your own personal colour. We can colour match to almost anything, from as little as 1m².

Westbond Flex

For the ultimate in flexibility, the Westbond Flex range allows you to create your own floor covering by blending colours from the Westbond Colour palette or from a bespoke colour of your choice.

Westbond Natural

For those looking for a luxurious yet environmentally friendly carpet tile, Westbond Natural provides the perfect solution with its unique collection of pure and undyed wool tiles.

Creating better environments

All Westbond carpet tiles utilise a mixed vinyl waste backing which contains at least 70% pre-consumer recycled content, including PVC waste streams from our competitors, thereby decreasing the amount of waste going to landfill from the flooring industry as a whole. For further information visit www.forbo-flooring.co.uk/cbe



westbond® colour

westbond® flex

westbond® natural



Infinite colour possibilities and exceptional quality, from as little as 1m²

Westbond Colour fusion bonded carpet tiles are manufactured in the UK and offer the freedom to create truly individual floors. If you can't find the perfect shade in this brochure, simply create your own personal colour. We can colour match to almost anything, from as little as 1m².

Colour

If you can't find your perfect shade within our collection of 144 colours, why not come up with your own? We can match any Pantone, RAL or NCS colour to your unique scheme.

Level of luxury

Westbond premium quality fusion bonded cut pile carpet tiles are available in three beautiful, high performance qualities.

- Nylon (950g/m²)
- Wool (1500g/m²)
- Wool deluxe (2400g/m²)

Whatever the quantity

Westbond is designed to be incredibly flexible, which is why we can offer ANY colour from as little as 1m² at no extra cost.











Infinite colour possibilities and exceptional quality, from as little as 1m²

If you can't find your perfect shade in our range of 144 colours, we can create a custom colour. We can match any colour you want for a unique scheme from as little as 1m².

** Available from stock*

Main area: Westbond Nylon 910056 peony
 Feature area: Westbond Nylon 9601 oyster & 5cm cut strips of 910055 bellini & 9414 aubergine

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

-  9215 cocoa
-  9399 spice
-  9248 sunset gold
-  9446 mellow buff
-  910088 buttercup
-  9226 tiger
-  9444 harvest
-  9443 cognac

-  9016 maroon
-  9413 claret
-  9731 ruby
-  9410 cerise
-  9733 prune
-  9568 flamenco
-  9409 rouge*
-  9094 mushroom
-  9532 douglas pink*
-  9415 bilberry*
-  9857 dutch orange*
-  9578 poppy
-  910080 cherry blush
-  910081 sweet cheeks
-  9411 mulberry
-  9213 peach melba
-  910055 bellini
-  9393 bisque
-  910058 feint blush
-  910056 peony
-  9397 toasted almond
-  9569 coral
-  9601 oyster
-  9485 vapour*
-  910059 lilac muse
-  910060 clemetine
-  9572 tea rose
-  9402 shell
-  9840 dixie plum
-  9567 misty day
-  9392 tiger lily
-  9283 library red
-  9406 cameo
-  9408 mauve mist
-  9419 violet
-  9412 redwood
-  9577 valentine
-  9407 pompadour
-  9414 aubergine
-  910061 indigo mood



Infinite colour possibilities and exceptional quality, from as little as 1m²

If you can't find your perfect shade within our collection of 144 colours, why not come up with your own? We can match any Pantone, RAL or NCS colour to your unique shade, from as little as 1m².

* Available from stock

Westbond Nylon 9484 jet, 9490 gunmetal, 9488 dove & 910054 snow day



910064 gruffalo



9391 turmeric



910079 oak apple



9599 smoke



910087 limoncello



910075 lemongrass



9430 citrus*



9848 bayleaf



9398 silver mink



9763 flax*



9856 marshmallow*



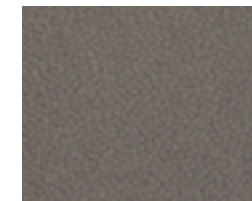
910057 baby seal



910071 pale walnut



9842 crème caramel



9841 fallow*



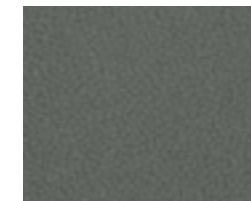
9441 sepia



9481 black pepper



9570 flint*



9741 metal



910068 champagne



910077 mocha wisp



910076 sparrow



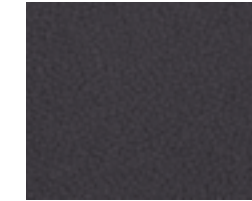
9760 iron



9017 charcoal



910065 ebony dusk



9845 nimbus



910067 dark incense



910069 dusty quartz



910073 eiderdown



910078 tendril



9482 slate



9742 ivy



910066 blackboard



9852 fossil



910086 greyscape



910070 frosty glass



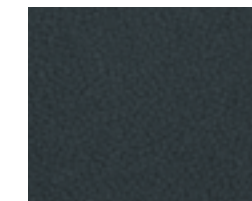
9834 quail egg



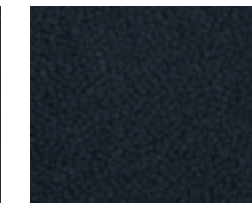
9839 aluminium



9171 greyhound



9739 graphite



9484 jet*



9490 gunmetal*



9488 dove*



910054 snowy day



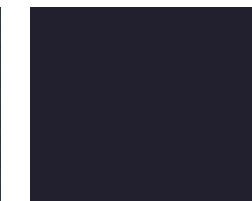
910074 gull grey



9489 battleship



9854 dolphin



910072 haematite

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Infinite colour possibilities and exceptional quality, from as little as 1m²

If you can't find your perfect shade within our collection of 144 colours, why not come up with your own? We can match any Pantone, RAL or NCS colour to your unique scheme from as little as 1m².

* Available from stock



Westbond Nylon 9422 petrol drop, 9837 tarragon, 9484 jet, 9581 marine, 9414 aubergine, 9411 mulberry, 9430 citrus & Westbond Natural W12797U honiton

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.



9363 purple



9586 lapis



9236 blue moon



9591 dust blue



910062 chalk blue



9583 hyacinth



9423 blue heather



9385 deep purple



9002 dark blue



9421 bluebird



9592 iris



910082 promenade



910063 skylight



9850 lavender



9420 wedgwood



9425 royal



9587 midnight



9728 ming blue



9582 moody blue



9843 blue chill



910084 seaside



9855 kingfisher



9424 delft



9427 deepwater



9327 capri blue



9212 gale cloud



9579 ocean*



910083 calm sea



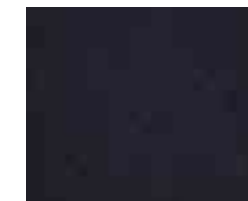
9853 paradise blue



9581 marine



9211 blues



9317 navy*



9762 botanic*



9613 jade



9153 speedy grey



9152 merry grey



910085 garden frost



9738 olive grey



9431 pine forest



9437 viridian



9234 grasshopper



9565 lime



9597 pastorage



9837 tarragon



9594 savannah



9429 linden



9433 lichen



9439 spruce

Create your own carpet tile with a flex combination

Westbond Flex carpet tiles are the ideal solution for those seeking a truly individual look to the floor. By mixing shades from the Westbond Colour collection, or from a bespoke colour of your choice, you can simply create your own bespoke Westbond Flex carpet tile.

Within two working days we will send you a 'POM' that offers a realistic impression of what the finished carpet tile will look like.

Level of luxury

Westbond Flex quality fusion bonded cut pile carpet tiles are available in three beautiful, high performance qualities.

- Nylon (950g/m²)
- Wool (1500g/m²)
- Wool deluxe (2400g/m²)

Whatever the quantity

Westbond is designed to be incredibly flexible, which is why we can offer *ANY* Westbond Flex design from as little as 1m².



How do I create a unique Westbond Flex design?

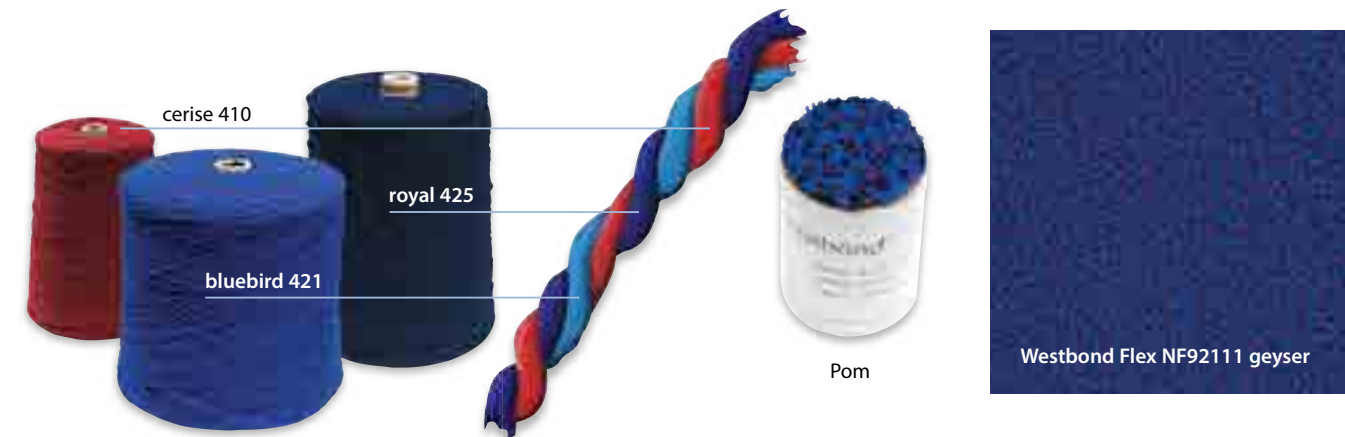
As you will see from the following page of Westbond Flex designs, very different effects can be created from simple tone on tone patterns using just two colours, to the more complex designs using four colours.

To create your own Westbond Flex design simply choose your desired colours, minimum of two, maximum of four and visit www.forbo-flooring.co.uk/flexcreator. Here, you can design a Westbond Flex tile in the colour combination of your choice and within two working days, we'll send you a 'POM' to help you visualise what your design will look like on the floor.



If you'd prefer to speak to someone about your Flex design, just ring **0800 731 2369**.

We'd be delighted to help.



Shown above are three plain yarns, which are combined together to create your chosen flex design. A 'pom' is then created to help you visualise your unique finished carpet tile.



Create a truly individual look for your floor with Westbond Flex

Below are just some combinations to stimulate your imagination... please visit www.forbo-flooring.co.uk/flexcreator to create your own flex design.

Level of luxury

Westbond Flex quality fusion bonded cut pile carpet tiles are available in three beautiful, high performance qualities.

- Nylon (950g/m²)
- Wool (1500g/m²)
- Wool deluxe (2400g/m²)

Whatever the quantity

Westbond is designed to be incredibly flexible, which is why we can offer ANY Westbond Flex design from as little as 1m².

Example 1. Two contrasting colourways



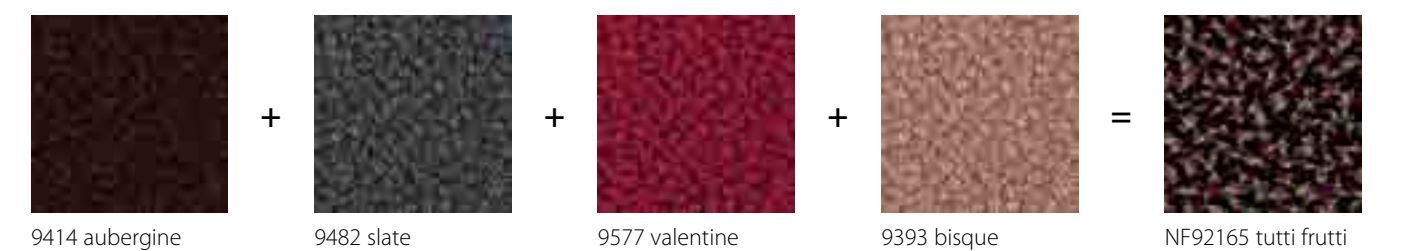
Example 2. Three tone on tone colourways



Example 3. Three contrasting colourways



Example 4. Four colourways



Westbond Natural is a unique collection of commercial carpet tiles containing pure and natural undyed wool, from as little as 1m².

The colours are derived from a blend of fleeces from seven different UK sheep breeds, Herdwick, Swaledale, Shetland, The Derbyshire Gritstone, The Jacob, Dales Bred and Cheviot, resulting in a warm palette of taupes, creams, beiges and umber.

Level of luxury

Westbond Natural quality fusion bonded cut pile carpet tiles are available in two beautiful, high performance qualities.

- Wool Natural (1200g/m²)
- Wool Natural Deluxe (2400g/m²)

creating better environments

The carpet tile backing minimises environmental impact through its use of at least 70% recycled materials and wool is a sustainable, natural and renewable resource.

Forbo has joined 'The Campaign for Wool' in an effort to promote the use of this natural and renewable resource.

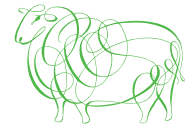


THE CAMPAIGN FOR WOOL
Partner with The Woolmark Company

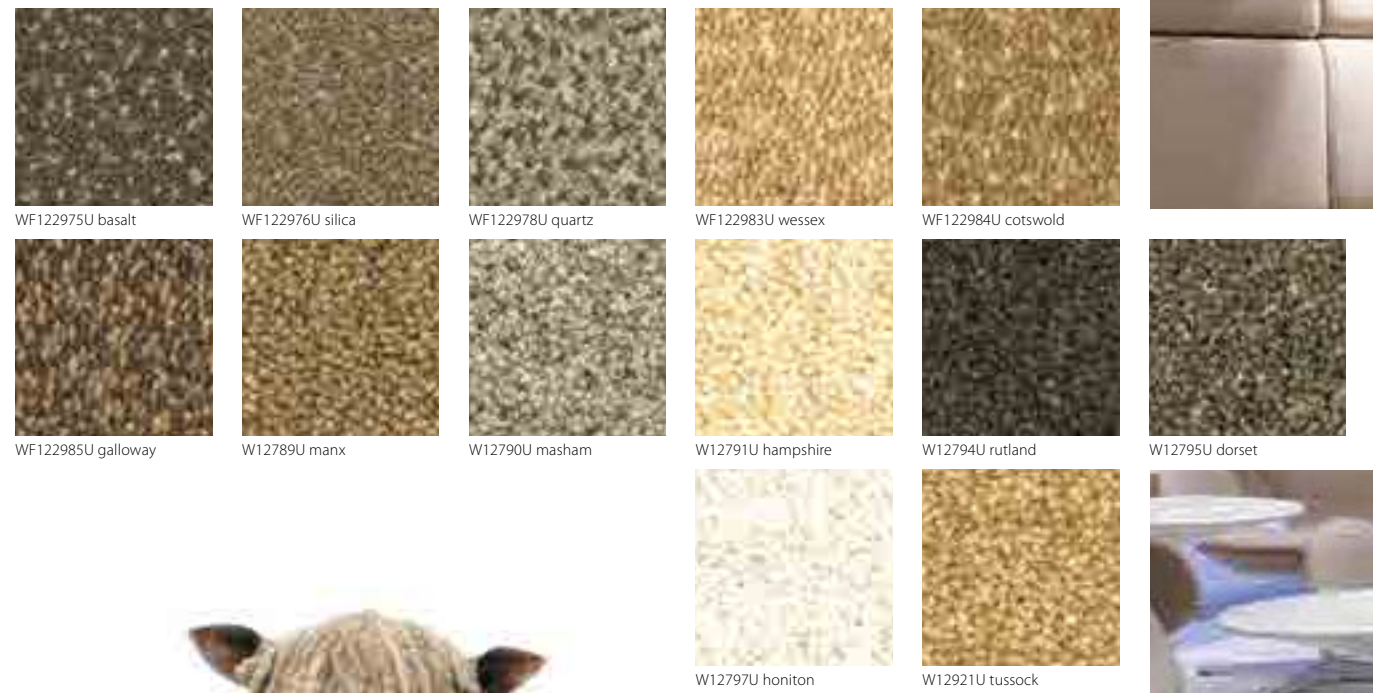


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Forbo has joined 'The Campaign for Wool' in an effort to promote the use of this natural and renewable resource.



THE CAMPAIGN FOR WOOL
Patron: HRH The Prince of Wales



Westbond W12797U honiton

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Technical specifications

	Nylon	Wool & Wool Deluxe	Wool Natural & Wool Natural Deluxe
Description	Fusion bonded cut pile carpet tile	Fusion bonded cut pile carpet tile	Fusion bonded cut pile carpet tile
Dimensions	50cm x 50cm	50cm x 50cm	50cm x 50cm
Total thickness	8.1mm ± 10%	10mm / 15mm ± 10%	9 / 16mm ± 10%
Pile height	5.0mm + 0mm/-0.5mm	7.5 / 12mm + 0mm/-0.5mm	7 / 14mm + 0mm/-0.5mm
Collection size	Any colour from 1m ² 4.5m ² per box	Any colour from 1m ² 3.5m ² / 2.5m ² per box	13 colourways 4.5m ² / 2.5m ² per box
Application	EN 1307 Suitable for any type of heavy contract application	Class 32 Suitable for general commercial applications	Class 32 Suitable for general commercial applications
Pile composition	100% polyamide	80% British wool / 10% polyamide / 10% polyester	80% Undyed British wool / 10% polyamide / 10% polyester
Dye Method	Hank dyed	Hank dyed	Blended Wool (undyed)
Pile density	0.149 grams per cm ³	0.167 / 0.167 grams per cm ³	0.170 / 0.170 grams per cm ³
Tuft density	272,000 per m ² ± 10%	360,000 / 360,000 per m ²	366,000 / 366,000 per m ² ± 10%
Pile Weight	950gsm ± 10%	1500 / 2400gsm ± 10%	1200 / 2400gsm ± 10%
Total weight	4,000gsm ± 10%	4,500 / 5,400gsm ± 10%	4,300 / 5,400gsm ± 10%
Tile backing	PVC incorporating at least 70% pre-consumer recycled content		
Castor chair	EN 985 Minimum R Value: ≥ 2.4	Minimum R Value: ≥ 2.4	Minimum R Value: ≥ 2.4
Light fastness	EN ISO 105-B02 >5	>4	>5
Dimensional stability	EN 986 ≤ 0.2 %	≤ 0.2 %	≤ 0.2 %
Environmental	Materials used in the construction of Westbond carpet tiles are chosen for their low volatile organic compounds. Westbond carpet tiles are manufactured using 100% electricity made from renewable sources. All Westbond carpet tiles utilise a mixed vinyl waste backing which contains at least 70% pre-consumer recycled content in order to minimise environmental impact. The process uses existing Forbo technology which accesses PVC waste streams from a number of our factories, and also those of competitors within the flooring industry, thereby decreasing the amount of waste material which would otherwise be sent to landfill.		
Guarantee	Westbond Nylon is guaranteed for 10 years under heavy contract use.*	Westbond Wool and Wool Deluxe is guaranteed for 7 years under general contract use.*	Westbond Natural is guaranteed for 7 years under general contract use.*
* Provided that the carpet tiles have been professionally fitted by a recognised contractor and regularly maintained in accordance with the Forbo requirements currently in force.			
Installation method	Broadloom, tessellated or quarter turn		

Westbond fusion bonded carpet tiles meet the requirements of EN 14041



Reaction to fire	EN 13501-1	B _s s1	C _s s1	C _s s1
Slip resistance	EN 13893	DS: ≥ 0.30	DS: ≥ 0.30	DS: ≥ 0.30
Electrical resistance	EN 10965 & EN1815	< 1 x 10 ⁹ Ω: Static dissipative. Body voltage < 2kV		

Forbo reserves the right to improve the specification of its products without giving prior notice. Errors and omissions excepted.

Quantities



Nylon (950g/m²)



Wool (1500g/m²)



Wool Deluxe (2400g/m²)

Installation and Maintenance

Shades may vary from batch to batch and should be checked before installation. Batches should not be mixed in the same location. All Westbond products are to be installed in full accordance with Forbo installation instructions and recognised trade standards.

Colourway choice

As with any product, colour and design influence the appearance retention of the floor. The level and type of traffic should be considered as part of the process for selecting Westbond colourways. Light colours may not be suitable for heavy traffic areas.

Ska

Westbond (excluding Wool Deluxe & Wool Natural Deluxe) meets the Ska Rating criteria for M12 soft floor coverings in both the office and retail schemes. For further details, please turn to page 11.

Enhanced installation

Most of the time you'll find exactly what you're looking for in our standard range of carpet tiles.

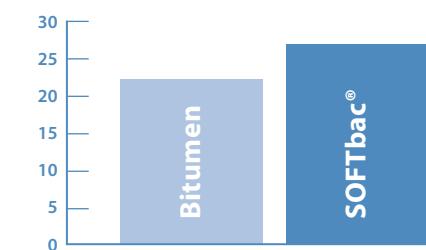
However, there may be occasions when you need us to adapt our products for a specific project, adding features to enhance performance or improve the installation. We're able to offer you a range of options to help you meet these more demanding non-standard specifications.

SOFTbac®

When enhanced underfoot comfort and improved thermal and acoustic insulation are required, Forbo can offer SOFTbac®, an optional tile backing made almost entirely from recycled materials. SOFTbac® can be melt-bonded to any tile in the Tessera range (with the exception of our random lay, batchless products) and will improve the tile's performance and overall longevity, so much so that we are prepared to extend the guarantee period by 50%.

Comparative properties SOFTbac® vs Standard Bitumen

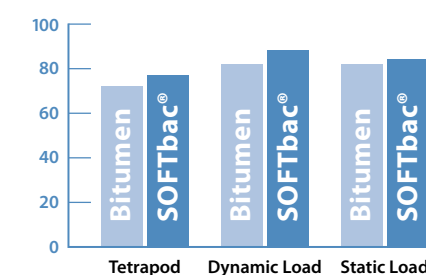
Impact Sound Improvement Index (dB)



Thermal Insulation Improvement (Tog value)



Thickness Retention (%)

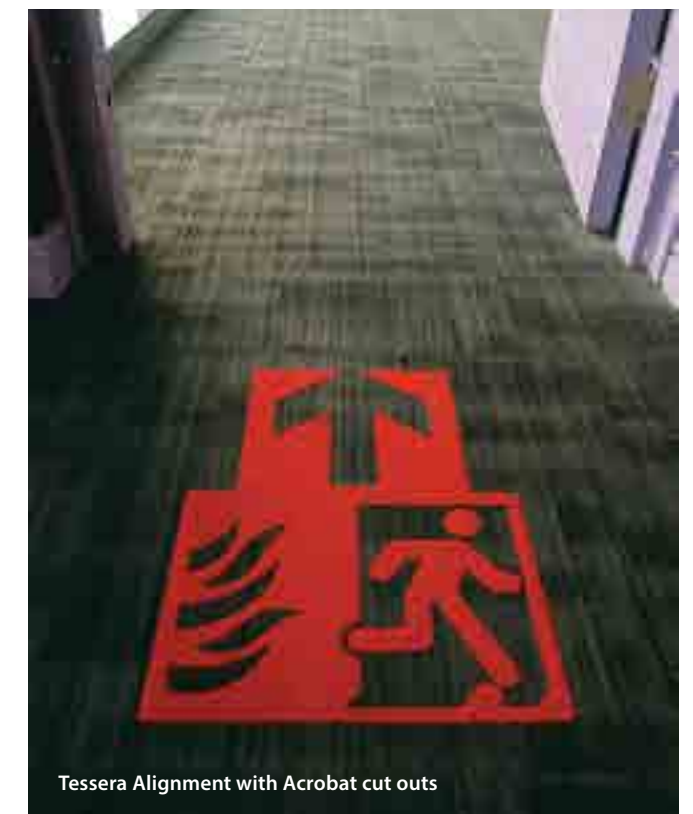


MAGbac

Magnetic backs can be applied to Tessera and Westbond carpet tiles allowing the tiles to be held in place on a metal floor without the use of adhesive or tackifier. These magnetic backs are ideal for use with the raised access flooring panels found in modern office environments. They also allow tiles to be quickly installed, removed and reused in a new installation if needed.

Alternative sizes and shapes

In addition to our standard 50 x 50cm carpet tile format we can also supply Tessera carpet tiles in 60cm x 60cm format to complement the dimensions of modern access flooring panels and in other sizes up to 200cm x 200cm if required. Why not experiment with quirky shapes/cut outs to add fun and interest to your installation.



Tessera Alignment with Acrobat cut outs

Forbo FloorCare method

Tessera and Westbond carpet tiles

Care and maintenance of Forbo carpet tiles is essential for their longevity and appearance. Soiling and general wear adversely affect the appearance of carpet tiles and should be countered by an effective cleaning programme. A regular cleaning programme will minimise the need for major restorative maintenance. It is important that an effective entrance barrier matting is installed at every exterior entrance. Avoid excessive use of cleaning products, if used, the cleaning products should be rinsed out thoroughly, as the residue may attract dirt.

Cleaning after installation



- Vacuum clean the floor using an upright vacuum cleaner with a powered brush
- Remove stains or spills locally using clean warm water
- Always work from outside of the stain inwards
- Remove excess water
- Allow the floor to dry.

Regular cleaning



- Vacuuming
Regular vacuuming, using an upright vacuum cleaner with a powered brush, is the essential first step in the upkeep of the installation. Heavy traffic areas require more frequent vacuuming than those areas which are less frequented.



- Spot and stain removal
A daily spot and stain removal process should also be implemented using a neutral spotting detergent. The stain should not be allowed to dry as this can make the removal of the stain more difficult.

Vacuuming will not easily remove oily residues from carpet tiles nor the balance of dry soiling. Systems have been developed to maintain appearance longer and remove some of the soiling. These systems allow carpet tiles to be maintained on a periodic basis.

Corrective care



Vacuuming will not remove oily residues from carpet tiles or dried-in soiling. Various systems have been developed to thoroughly clean and maintain the carpet tiles, including:

- Dry Fusion; a thermal, cleaning, protection and drying system
- Rotary shampoo: using rotating brushes and a crystallising shampoo
- Hot water extraction: a very effective way to remove heavy soiling.

Our recommended adhesive for Tessera and Westbond carpet tiles is Eurofix Tack Plus 542 – carpet tile tackifier. This is recommended for standard installations. Please contact customer services for more information.

For more information on cleaning or maintaining your carpet tiles please contact your Forbo Business Area Manager or call **0800 0282 162**.

The next step

For further information on any of the products in this brochure, please don't hesitate to contact us on the number below and we'll be pleased to send you additional literature and samples as required.

Please also contact us if you are interested in discussing your bespoke carpet tile design project with us, or if you would like any further details on any product within the Forbo portfolio.



Please contact
info.flooring.uk@forbo.com
www.forbo-flooring.co.uk
Tel: 0800 731 2369

Downloads and samples from www.forbo-flooring.co.uk

All the information you need, available at the click of a button, any time of the night or day, seven days a week, 365 days a year.

The downloads and samples section allows you to access the broad variety of literature we have available such as product



specifications, NBS Specifications, BRE ratings, Ska rating, BIM information Material Safety Datasheets, brochures and Cleaning & Installation information.

Samples can also be ordered via the web using the online sample basket or by calling **0800 731 2369**.

London EC1 showroom

Forbo's EC1 showroom is the ideal place to visit when you're looking for that 'perfect colour' or just want to see a wider range of products.

Our full portfolio of brands is on display including Tessera and Westbond carpet tiles, Marmoleum, project vinyl ranges, entrance systems and designs from our Flotex collection.

Why not pop in and enjoy some hospitality while looking at the products or discussing a project with one of our advisors.

We look forward to seeing you.

Visit our showroom:
London EC1 Showroom
79 St John Street
Clerkenwell
London
EC1M 4NR
Tel: 0207 553 9300

Opening hours:
Monday - Friday 9.00 am - 4.00 pm



The information in this brochure is correct at the time of going to press. Forbo Flooring UK Limited reserves the right to make changes to the specification and colour of its products from time to time and goods supplied may not conform exactly to those shown in this brochure. Collection updates and content may be updated quarterly.

Please note: Digital representations may vary from the actual product. Please order a sample to see the full effect. Contact 0800 731 2369.

Forbo Flooring Systems is part of the Forbo Group, a global leader in flooring and movement systems, and offers a full range of flooring products for commercial and affordable housing and new build markets. High quality linoleum, vinyl, textile, flocked and entrance flooring products combine functionality, colour and design, offering total flooring solutions for any environment.



UK

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London EC1 showroom

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Tel: 0207 553 9300

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Midlands, London & South East
Tel: 0800 0282 162
Fax: 01772 646 912

If calling from Scotland & South West

Tel: 0800 0935 258
Fax: 01592 643 999

Nuway enquiries:

Tel: 01773 740 688
Fax: 01773 740 640

Residential enquiries:

Tel: 0800 0935 846
Fax: 01592 643 999

Email: info.flooring.uk@forbo.com
www.forbo-flooring.co.uk

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Tel: 0800 731 2369

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Blackrock
Co Dublin

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Fax: 00353 1 2898 177

Email: info.ireland@forbo.com
www.forbo-flooring.ie

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Fax: +31 75 647 77 01

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www.forbo-flooring.com

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Fife KY1 2ER

Registered in Scotland: No 41400



FLOORING SYSTEMS