

Technical Specifications:

F41 Linoleum Adhesive

Forbo F41 is a high performance water-based linoleum adhesive with a high initial grab and low VOC.

F41 has a good all-round balance between open time and work time for commercial and domestic applications. Once cured, it provides a strong permanent bond to linoleum flooring. **For indoor use only.**



Suitable for

- Marmoleum 2.5 mm sheet
- Marmoleum Modular tile/plank
- Marmoleum Acoustic
- Marmoleum Decibel
- Corkment acoustic underlay

Surface preparation

- All surfaces must be prepared in accordance with the current Australian Standard 1884 'Floor coverings - Resilient sheet and tiles - Installation practices' including moisture and alkaline testing
- All surfaces should be dry, smooth, and free of any contaminants and old floor coverings that may affect the final bond
- It is recommended that all highly absorbent subfloors be primed with a suitable floor or wall primer prior to the application of adhesive
- The minimum subfloor temperature prior to commencing preparation or adhesive application is 10°C

Directions for use

- For standard linoleum sheet/plank/tile use a **V2**, 2.4 mm x 2.4 mm 'V' notched trowel, for polyolefin foam backed linoleum use **V1**, 1.6 mm x 1.6 mm 'V' notched trowel spread the adhesive across the subfloor evenly
- Install the linoleum directly into the wet adhesive without allowing for any tack-up time
- Always check to ensure that complete transfer of adhesive to the floor covering has occurred
- Complete installation of the Forbo product according to instructions, ensuring the installation is rolled in both directions with the recommended roll weight roller, prior to the adhesive setting
- Do not allow heavy traffic for 24 hours

NOTE: Always carry out your own site test to confirm the suitability of this product with your application.

Spread rate

All other linoleum and corkment: Up to **3 m²/L with V2 trowel**

Linoleum with polyolefin foam backing/Marmoleum Decibel: Up to **5 m²/L with V1 trowel**

Clean up

- To remove wet adhesive, use warm soapy water on tools, trowel and floor covering
- Dried adhesive may be softened from tools and the surface of the floor covering using a clean white cloth dampened with mineral turpentine

Storage and shelf life

- Store away from high temperatures (*direct sunlight and central heating*)
- 12 months shelf life in a sealed container at 20°C

Additional information on physical properties, health hazards, storage, handling, and transport is available in the Safety Data Sheet (SDS), available on request.

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FLOORING SYSTEMS