

FORBO ETERNAL WELDING ROD TECHNICAL DATA

1. PRODUCT NAME & MANUFACTURER

1.1 Product:

Forbo Eternal vinyl welding rod

1.2 Manufacturer:

Forbo Flooring Systems
Humboldt Industrial Park
Hazleton, PA 18202

www.forboflooringNA.com

Phone: +1-800-842-7839 (US)
+1-800-268-8108 (CA)

Fax: +1-570-450-0258

1.3 Physical Characteristics:

(dimensions are approximate)

Size ----- 0.157" (4.0 mm)

Roll Size ----- 165' (50 m)

2. INSTALLATION

2.1 General Guidelines:

Eternal welding rod is made of PVC which is melted and fused (by use of a hot air welding gun) into a joint that has been grooved in the material.

Heat welding Forbo vinyl sheet products is required for all seams, coving, and corner fill pieces. Heat welding provides for a strong, watertight and hygienic seam. It can also be used to provide an artistic touch.

Forbo vinyl products may be heat welded with either a matching colored welding rod or a contrasting colored welding rod.

Forbo requires net fit seams. A properly executed net fit seam will have no gaps or fullness

All welding should only be done after the flooring adhesive has set up or approximately 24 hours after installation.

2.2 Installation Guidelines:

Refer to Forbo's Installation Guidelines for complete installation recommendations.

3. WARRANTY

Limited warranty. For complete details, contact Forbo Flooring.

4. CARE & CLEANING

Refer to Forbo's Floor Care Guidelines for complete care recommendations.